



401 South Grand Ave., Santa Ana, CA 92705
Tel: 714.550.6070 Fax: 714.550.9661 www.twobros.com



2005-06 Kawasaki KFX700

Complete Exhaust System with M-7 Canister
Part # 005-1430106V



Parts List

Qty.	Description	Part Number
1	KFX700 (2005-06) M-7 Aluminum Exhaust Canister	005-138-206M
1	KFX700 (2005-06) Stainless Steel Slip-On Tube	005-14301SC
1	KFX700 (2005-06) Stainless Steel Header Pipe (2 pcs.)	005-14301H
1	5mm Long Handle Ball end hex key	005-9-18610
1	Permatex Medium Strength Threadlock	031-P09178
1	High Temperature RTV	031-P22702
4	6x14mm Socket Head Cap Screw	005-SH614
2	Header Flange	005-143-15
2	TBR Script Logo Yellow Decal 4"	015-10208

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the ATV and exhaust system are completely cool before starting the installation. Also, make sure the ATV is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

Installation Instructions

1. Make sure the ATV is completely cool before starting the installation. Make sure the ATV is secure and is not moving during installation.

2. Remove rear cylinder exhaust pipe flange.



3. Remove muffler mounting bolts.



4. Loosen front head pipe muffler joint clamp.

5. Remove muffler assembly.



6. Remove front head pipe from forward cylinder head and remove from ATV.

7. Install OEM sealing gasket to both head pipe collars.



8. Loosely install front head pipe.



9. Loosely install rear head pipe.



10. Loosely attach muffler assembly to collector tube using the 4 6x14mm socket head cap screws provided. Use the supplied threadlock.

11. Slide collector tube over both head pipes, guiding them with your hand to make sure everything lines up. Use the supplied high temperature RTV.



12. Mount muffler to ATV using OEM hardware and tighten. Use the supplied threadlock on these bolts.

13. Rotate collector assembly from touching frame and tighten the 4 V.A.L.E. muffler joint bolts.

14. Tighten both headpipe flange bolts.

(Continued on page 2)



401 South Grand Ave., Santa Ana, CA 92705
Tel: 714.550.6070 Fax: 714.550.9661 www.twobros.com



2005-06 Kawasaki KFX700

Complete Exhaust System with M-7 Canister
Part # 005-1430106V

(Continued from page 1)

15. Check to make sure all hardware is securely tightened.
16. Before you run the ATV, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the ATV and enjoy. It is normal for some white smoke to appear the first time you start the ATV. This is packing/manufacturing oil from inside the pipe burning off. After 30-60 minutes of use, recheck all fasteners for tightness.

Care & Cleaning

Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. For cleaning use a mild spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel.

Carbon Fiber Mufflers: Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the Carbon Fiber sleeve. TBR sells repack kits (TBR part # 005-10038) that include new rivets and repack material as well as a drill bit (#30), making it easy to do yourself. Also, NEVER dyno test your bike with carbon fiber mufflers installed - the intense heat and lack of cooling air can quickly cause the CF material to burn. Two Brothers Racing does not provide a warranty for burned carbon fiber.

Aluminum Mufflers: Use an aluminum or mag wheel polish such as Mother's to restore the bright finish to factory spec.

Installation Instructions





401 South Grand Ave., Santa Ana, CA 92705
 Tel: 714.550.8070 Fax: 714.550.9661 www.twobros.com



**2005-06 Kawasaki
 KFX700**

Complete Exhaust System with M-7 Canister
 Part # 005-1430106V



005-1430106V



Qty.	Description	Part Number
1	KFX700 (2005-06) M-7 Aluminum Exhaust Canister	005-138-206M
1	KFX700 (2005-06) Stainless Steel Slip-On Tube	005-14301S
1	KFX700 (2005-06) Stainless Steel Header Pipe (2 pcs.)	005-14301H
1	5mm Long Handle Ball end hex key	005-9-18610
1	Permatex Medium Strength Threadlock	031-P09178
4	6x14mm Socket Head Cap Screw	005-SH614
2	Header Flange	005-143-15
2	TBR Script Logo Yellow Decal 4"	015-10208