



401 South Grand Ave., Santa Ana, CA 92705
Tel: 714.550.6070 Fax: 714.550.9661 www.twobros.com



2002-06 Triumph Daytona 955i

V.A.L.E.™ High Mount Slip-on Exhaust System with M-2 Canister
Part # 005-410406M, 005-410407M, 005-410408M, 005-410419M, 005-410420M



Parts List

Qty.	Description	Part Number
1	Muffler	Varies
1	Muffler Clamp	Varies
1	S-Bend Tube	005-4104N
1	HARDWARE KIT	005-41-3
1	VALE Adapter Kit	005-2-1-V
2	80mm swivel hook spring	005-S80
1	66mm T-bolt Clamp	005-27-66MSH
1	Permatex Ultra Black Gasket Maker	031-P22072
1	T20 Torx Screw Wrench	005-9-15820
1	TBR Sticker Kit	015-10212

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a center stand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Warranty

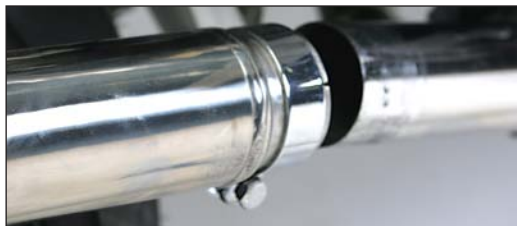
Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

Installation Instructions

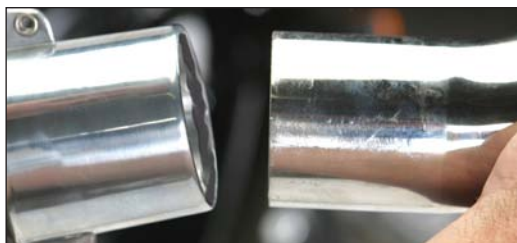
1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on a centerstand or ideally a service lift.
2. Remove stock T-bolt clamp, muffler mount bolt and muffler assembly.
6. Use supplied springs to attach muffler to S-bend tube,



3. Apply a thin bead of high-temp sealant around the inside edge of the notched end of the S-bend tube. Place the supplied T-bolt clamp on the notched end of the s-bend tube and slip the assembly onto the OEM head pipe.



4. Install VALE adapter kit using the supplied kit instructions.
5. Apply a thin bead of sealant to inside of muffler collar and slide muffler onto S-bend tube.



7. Slide muffler clamp over muffler and attach to muffler mount using OEM hardware. Muffler clamp tabs should be to the back of the mount.



8. Securely tighten all hardware.
9. Double check to make sure that all hardware is tightened
10. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.