



401 South Grand Ave., Santa Ana, CA 92705
Tel: 714.550.6070 Fax: 714.550.9661 www.twobros.com

**1988-2007 Kawasaki
Ninja EX250**
Dual M-6 Slip-on Exhaust System
Part # 005-1590406D



Parts List

Qty.	Description	Part Number
1	EX250 M-6 Muffler Canister - Right Side	005-159-204R
1	EX250 M-6 Muffler Canister - Left Side	005-159-204L
1	EX250 Slip Tube - Right Side	005-15904SR
1	EX250 Slip Tube - Left Side	005-15904SL
1	HARDWARE KIT	005-159-3
2	Barrel Clamp	005-27-55MSH
1	Permatex Ultra Black Gasket Maker	031-P22072
1	Sticker Kit	015-10212

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on a centerstand or ideally a service lift. Read ALL instructions before beginning installation.
2. Remove the stock muffler mounting bolts and remove the stock mufflers, one at a time. Save OEM hardware for later use.
3. Remove the OEM barrel clamps.
4. Remove the OEM slip tubes.
5. NOTE: The Two Brothers Racing LEFT and RIGHT slip tubes are not interchangeable and are identified by their individual stamps: 159-L for the LEFT and 159-R for the right side tube.
6. Slide a supplied barrel clamp on to each slip tube.
7. Apply a bead of supplied high temp sealant to inside of each supplied slip tube.
8. Slide each supplied slip-tube onto the stock headers. Wipe off excess sealant that will squeeze out.
9. Apply a bead of supplied high temp sealant to inside of each muffler inlet where it slides onto the slip tube.
10. Slide each muffler canister onto each slip tube. Wipe off excess sealant that will squeeze out.
11. Attach muffler canisters to rear foot peg mounts using OEM hardware. Make sure that each name badge is facing outward.
12. Check to be sure that both exhausts are positioned and aligned correctly. Once you are satisfied with the position of the exhaust, fully tighten each barrel clamp, then the muffler mounting bolts.
13. Double check your work to ensure everything is tight and properly installed.
14. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/ manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.



Care & Cleaning / Warranty

Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. For cleaning use a mild spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

Stainless Header System: Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel.

Carbon Fiber Mufflers: Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the Carbon Fiber sleeve. TBR sells repack kits (TBR part # 005-10038) that include new rivets and repack material as well as a drill bit (#30), making it easy to do yourself. Also, NEVER dyno test your bike with carbon fiber mufflers installed - the intense heat and lack of cooling air can quickly cause the CF material to burn. Two Brothers Racing does not provide a warranty for burned carbon fiber.

Aluminum Mufflers: Use an aluminum or mag wheel polish such as Mother's to restore the bright finish to factory spec.

Warranty

Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.



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