



WWW.TWOBROS.COM

401 S. GRAND AVE., SANTA ANA, CA 92705 - (800) 211-2767

2013-16 HONDA CRF 250 L  
S1R Slip-On Part # 005-4810405-S1



#### BILL OF MATERIALS

2	45mm Spring	005-S45
1	34mm Alloy Spacer Black	005-S-34
1	Socket Head Screw 8x75	005-SH875
1	8mm Flange Nut	005-FN8
1	Spring Puller	005-SP
1	S1 Clamp	005-2C-S1
1	S1 Clamp Liner	005-2C-S1-A
1	2013-2016 Honda CRF250L Slip Tube S1	005-48104S
1	Sticker Kit	015-10212

#### INSTALLATION INSTRUCTIONS

1. Make sure the bike is completely cool before starting the installation.
2. Loosen and remove the exhaust bracket bolt and clamp bolt. **(Reference images 1 & 2)**



3. Remove upper muffler bracket bolt located just below the seat on the Rally or behind the number plate for the standard CRF250L model.
4. Using the included 8 x 75mm bolt, spacer, and 8mm nut – install the muffler with muffler clamp to the TBR slip tube. **NOTE:** Be sure to put the spacer in place on the bike before sliding the bolt through. **(Reference image 3)**



5. Install the supplied springs, attaching the muffler to the slip tube.
6. Begin to tighten all bolts and hardware on the exhaust, start from the slip tube and work your way back to the muffler. Be sure the exhaust has clearance and fits properly. **NOTE:** You can slide the slip tube forward or back on the header to adjust overall exhaust clearance. **(Reference image 4)**



7. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to

**IMPORTANT - PLEASE READ CAREFULLY:** We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a center stand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

**WARRANTY:** Two Brothers Racing products are intended for closed course competition purposes only, and therefore are sold "as is" without warranty. Two Brothers Racing specifically disclaims any warranties of merchantability or fitness for a particular purpose and disclaims all responsibility for consequential and incidental damages or any other losses arising from the use of these products or parts.

appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

#### Care & Cleaning

Keep system free of dirt and moisture. Store in a cool, dry place. Make sure vehicle is completely cool before maintenance.

**Stainless Header System:** Polished stainless steel pipes will turn a light golden hue after a few heat cycles, this is a normal characteristic of high quality stainless steel. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

**Titanium Header System:** Polished titanium pipes will experience color shift ranging from deep blue/purple through amber after a few heat cycles. This is a normal characteristic of high quality titanium. Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

**Polished Aluminum Canisters:** Use an aluminum or mag wheel polish to restore the bright finish to factory spec.

**Brushed Aluminum Canisters:** Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth.

**Carbon Fiber Canisters:** Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

**Titanium Mufflers:** For cleaning use a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

**Repack all road canisters at the first signs of packing material deterioration. Part #005-10038**

**Repack all offroad canisters after every 10 hours of use. Part #005-10038MX**

**NEVER dyno test your bike with carbon fiber or titanium canisters installed - the intense heat and lack of cooling air can quickly burn through the canister material. Two Brothers Racing does not provide a warranty for burned canisters.**



#### BILL OF MATERIALS

2	45mm Spring	005-S45
1	34mm Alloy Spacer Black	005-S-34
1	Socket Head Screw 8x75	005-SH875
1	8mm Flange Nut	005-FN8
1	Spring Puller	005-SP
1	S1 Clamp	005-2C-S1
1	S1 Clamp Liner	005-2C-S1-A
1	2013-2016 Honda CRF250L Slip Tube S1	005-48104S
1	Sticker Kit	015-10212