



# Installation Instructions: MN6

## NISSAN NAVARA KING / NP300 / UK 1861mm BED LENGTH 2015-CURRENT

**IMPORTANT:** If installing a **CargoGlide** on top of this drawer system, **DO NOT** install the drawer system into your truck yet - SEE INSTRUCTIONS.



SCAN ME

REGISTER YOUR SYSTEM

### TOOLS REQUIRED

- 1/4" drive ratchet
- 11mm deep socket
- Wire cutters
- 1/8" hex wrench
- Electric drill
- 11mm drill bit
- 8mm drill bit
- Drill stop



SCAN ME

INSTRUCTION VIDEOS

Watch installation videos at [DECKED.com/installvideo](https://DECKED.com/installvideo) | Register your system at [DECKED.com/register](https://DECKED.com/register)

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VERSION 8

DECKED.COM | 208.806.0251

RC355

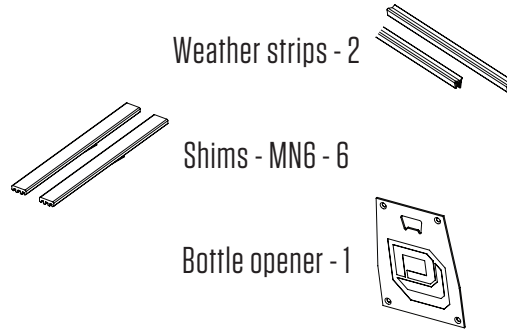
# CONTENTS

## DECKED carton

- LEFT deck half - 1
- RIGHT deck half - 1
- Centre vert - 1
- Cabside vert - 1
- Drawer - 2
- Left ammo can - 1
- Right ammo can - 1
- Left stud - 1
- Right stud - 1
- Ammo can lid - 2
- C-channel - 2
- Ruler - 1
- Hardware box - 1
- Torsion brace - 1
- Closeout angle - 1

## Hardware box - unbagged components

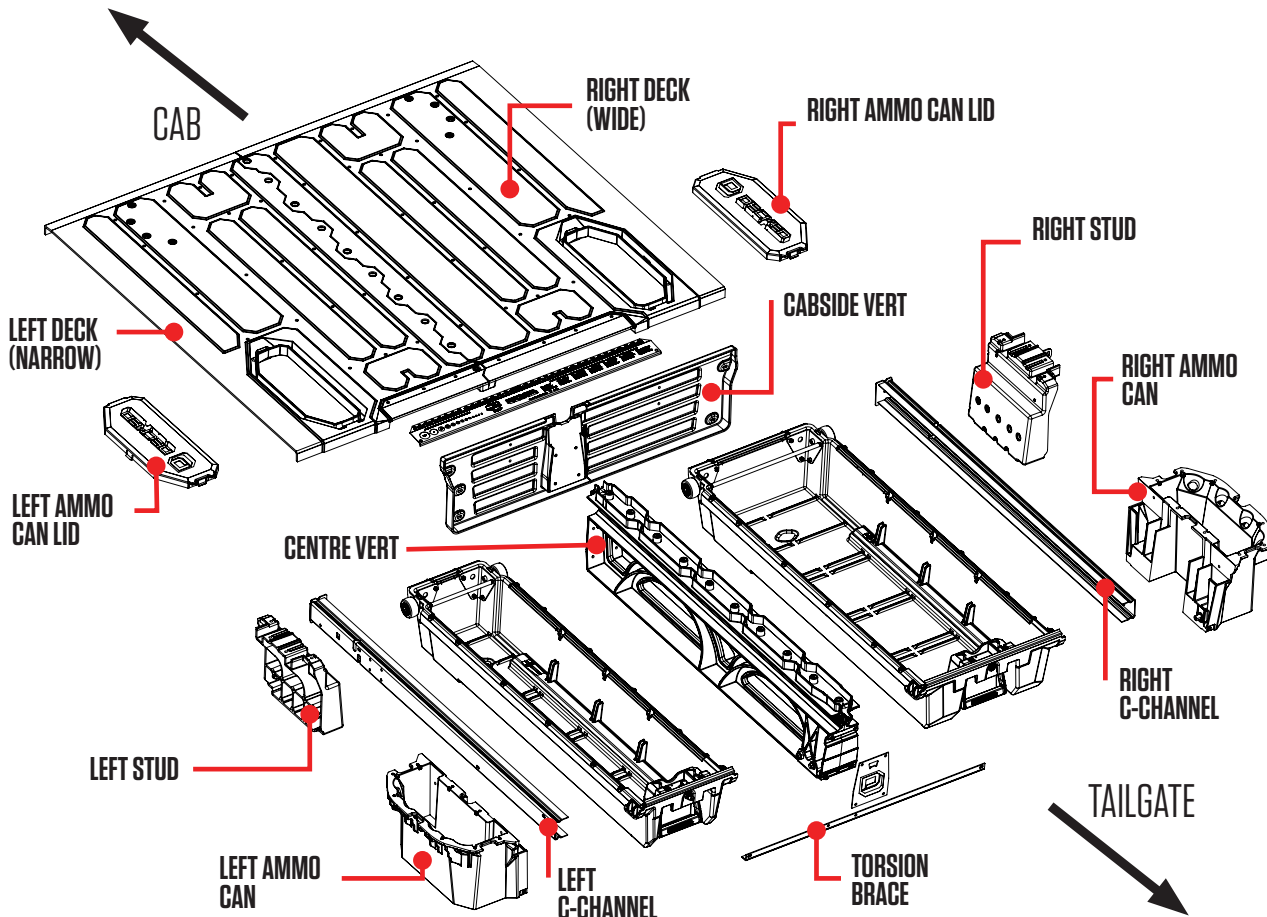
(Inside DECKED carton):



## HARDWARE box - bagged components

- PREP MS1 - 1
- S1 - 1
- S2 - 1
- N1 - 1
- J8 - 2
- DRAWER 1 - 1
- DRAWER 2 - 1
- WHEELS - 1
- FINAL MID - 1
- PREP-EXTRA - 1
- WASHERS - 1

## ASSEMBLY OVERVIEW



*Need Help? Watch our installation videos or call us. We're happy to help!*

**DECKED.COM/INSTALLVIDEO | 208-806-0251**

**IMPORTANT: If installing a CargoGlide along with this drawer system, DO NOT install the drawer system into your truck yet - SEE INSTRUCTIONS.**

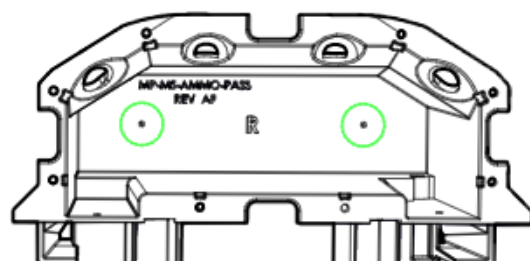
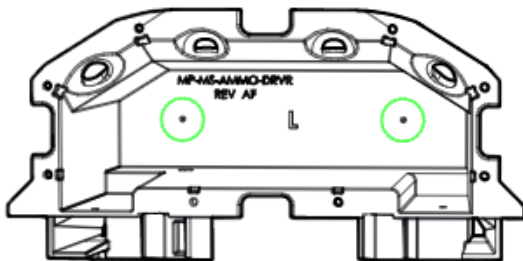
**▼ HEY! TORQUE BOY: READ BEFORE YOU INSTALL THE DECKED DRAWER SYSTEM ▼**

- **DON'T** go rogue on us, please read the instructions.
- Start all bolts with your fingers to avoid cross-threading - you don't want to spin out any inserts.
- **DON'T** over tighten bolts, get em' hand-tight...or you will spin out the inserts.
- **DON'T** use power tools.
- If you don't follow directions and do use power tools, please set the clutch at a very low setting.
- Over-torquing or using an impact wrench will spin out the inserts - we're warning you!
- If you blow it, you can screw the inserts back in from the opposite side with a slotted screwdriver.
- If you really blow it, we've included some repair inserts in the PREP-EXTRA bag - install with a 7/32" hex wrench. Call us if you need more.
- Torque ratings are suggestions - tighten all fasteners until snug.
- Prevent expletive-filled language, watch our detailed installation video or give us a call. We're happy to help!

## AMMO CAN DRAIN HOLES

(TO DRILL OR NOT TO DRILL.)

- **Do you use a tonneau or shell over your DECKED system?**  
There is no need to drill holes, unless you leave your tonneau open in a deluge.
- **Does your DECKED system live outside?**  
The ammo cans will get water in them. You'll need to drill holes in the ammo cans. There are two dimples in the bottom of each ammo can. Drill a 1/2" hole at each dimple. A smaller hole will get clogged. Depending on the system, we may have drilled these for you already.

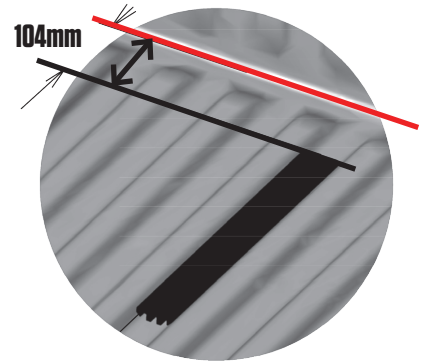


# PREP BED: SHIMS

- There are **six SHIMS** loose in the hardware kit.
- Using the information below:
  - 1) Clean the bed surface where the shims will be located. Isopropyl alcohol is recommended.
  - 2) Remove tape film and apply shim and apply with pressure.

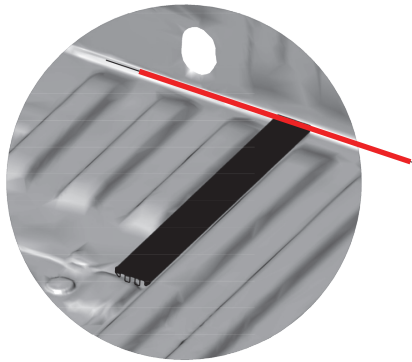
## DETAIL D

Align narrow shim to channel in floor as shown 104mm from cabside panel of bed (red).



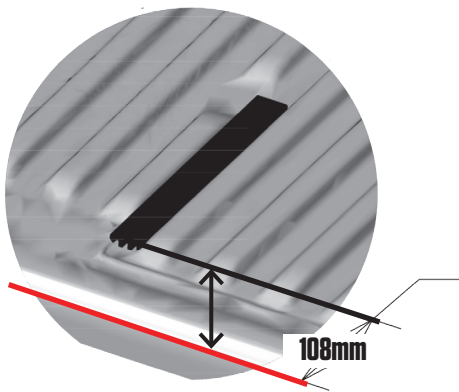
## DETAIL C

Align wide shim to channel in floor as shown against cabside panel of bed (red). Repeat on the right side of bed.



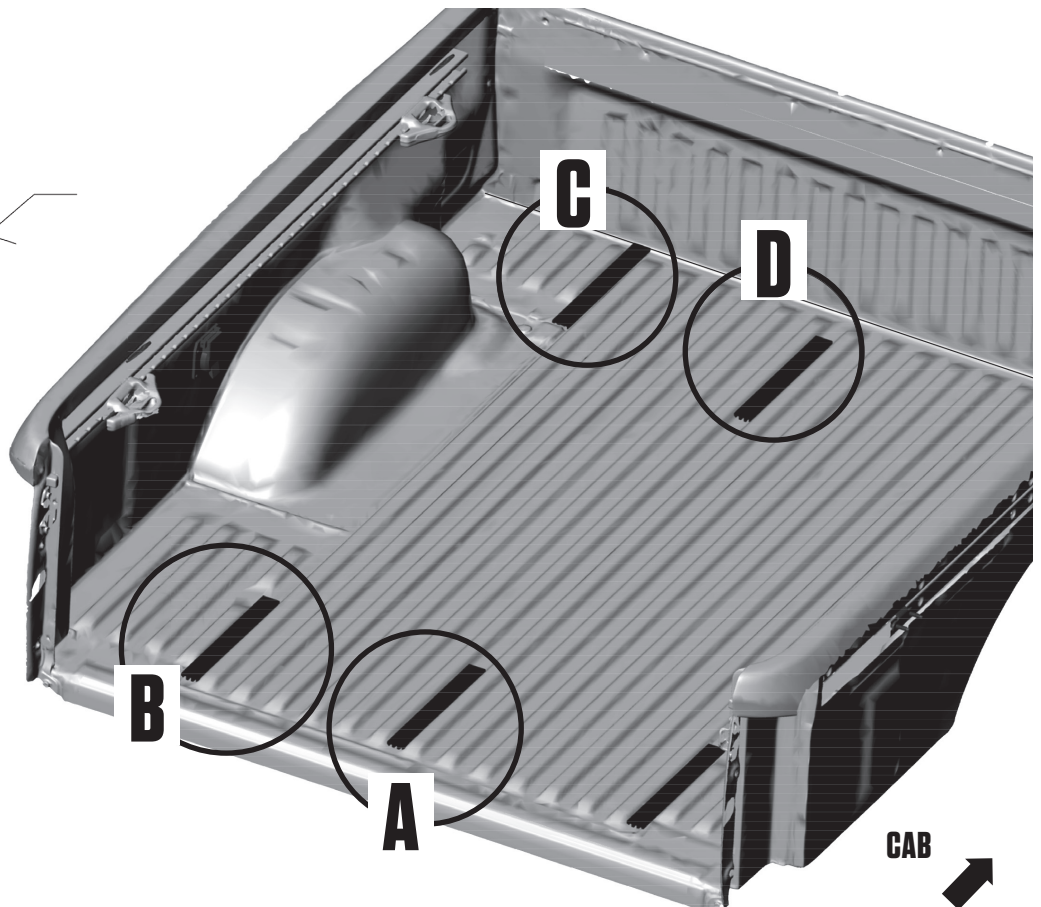
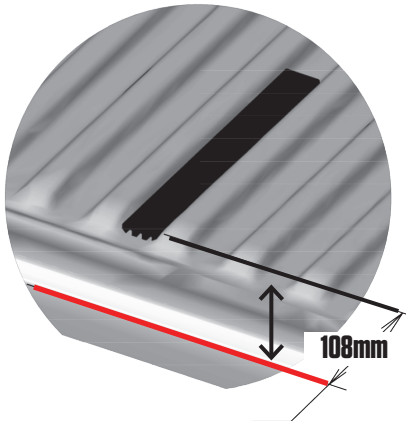
## DETAIL B

Align narrow shim to channel in floor as shown 108mm from rear of bed (red). Repeat on the right side of bed.



## DETAIL A

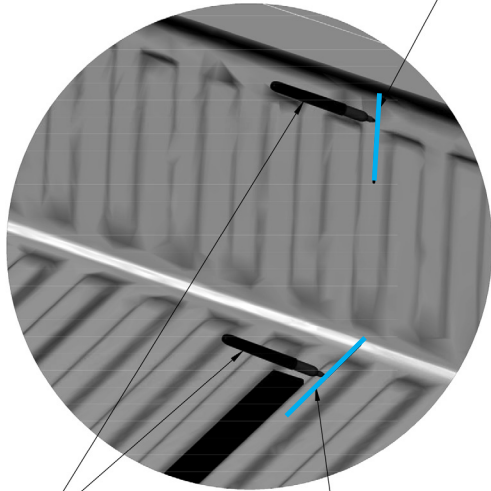
Align shim to channel in floor as shown 108mm from rear of bed (red).



# PREP BED: MARK CENTRE OF BED

- Using a tape measure, locate the centreline of bed floor (blue), which may be raised or depressed. Mark centreline with marking pen or wax pencil.

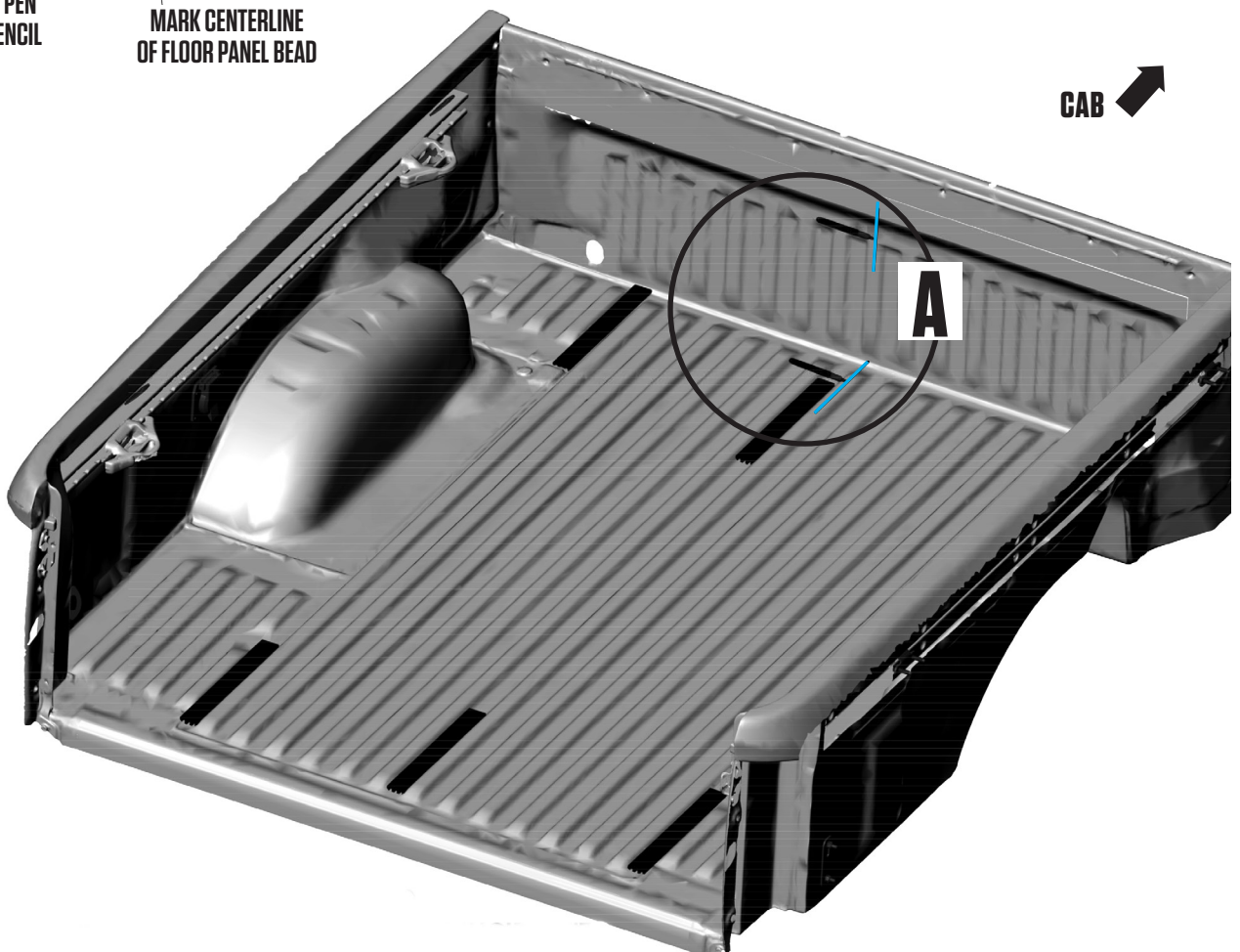
MAKE SURE MARK EXTENDS AT LEAST 355mm UP FROM THE BED (SO IT'S VISIBLE LATER)



MARKING PEN OR WAX PENCIL

MARK CENTERLINE OF FLOOR PANEL BEAD

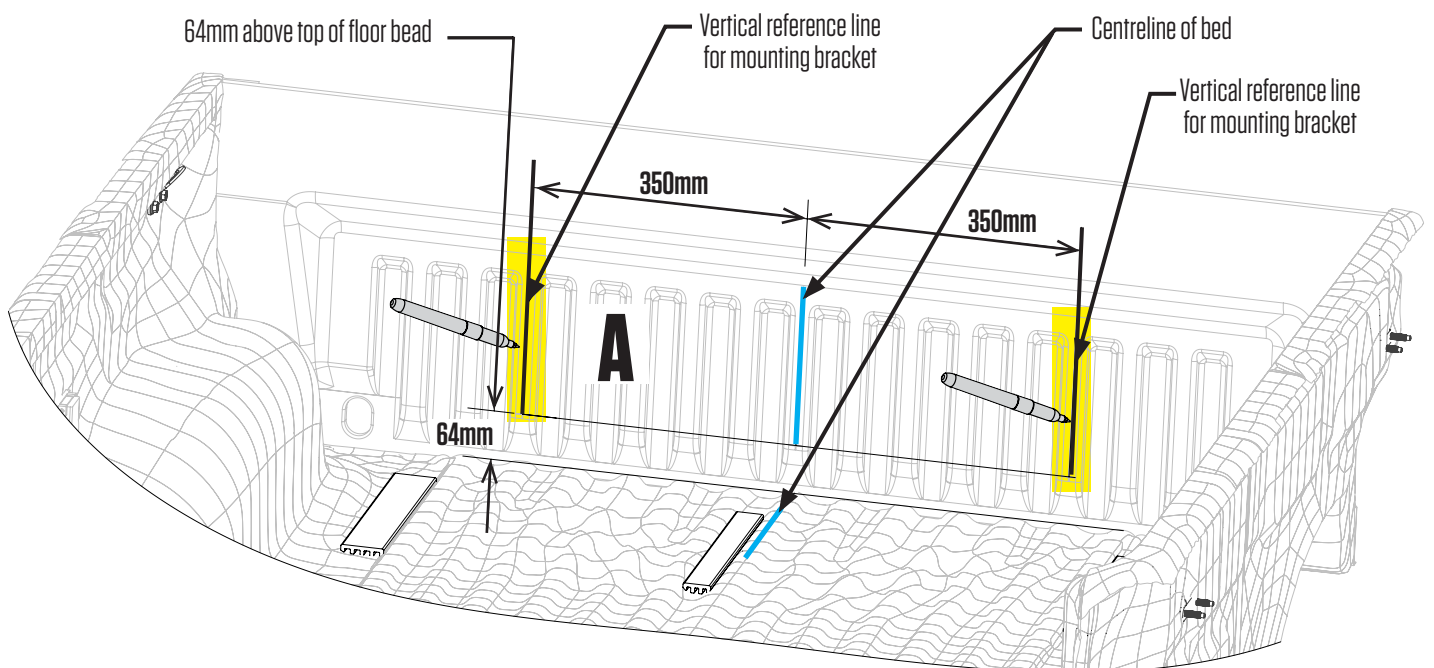
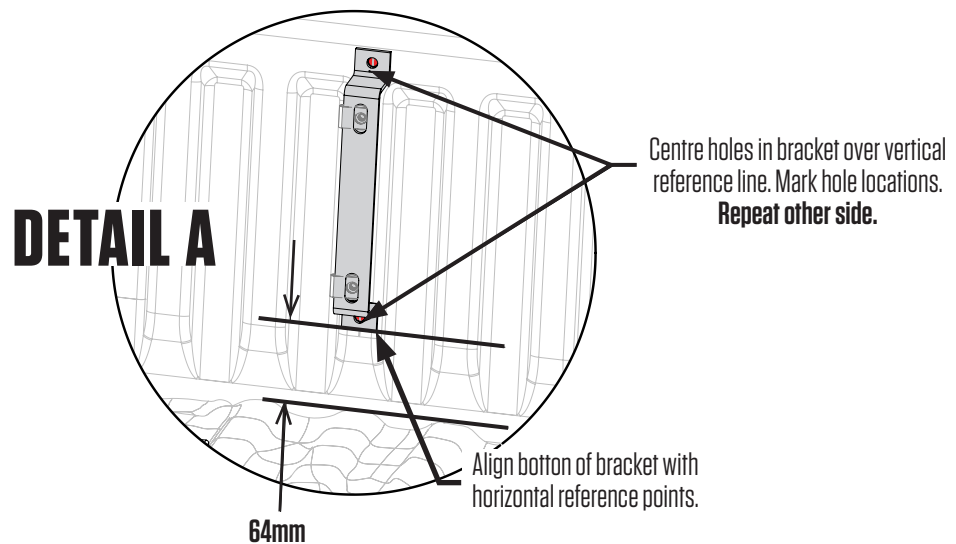
## DETAIL A



CAB ↗

# PREP BED: MARK BULKHEAD HOLES

- Referencing centreline of bed line marked previously, measure 350mm from each side of centreline and mark a vertical line. NOTE: Vertical line should be on a raised bead, not a channel.
- Intersect vertical lines drawn with a horizontal line 64mm above top of floor bead.
- Align bottom of bracket with 64mm horizontal reference line; **BAG PREP MS1**.
- Centre holes in bracket over vertical reference line.
- Mark hole locations.
- Repeat for other side.



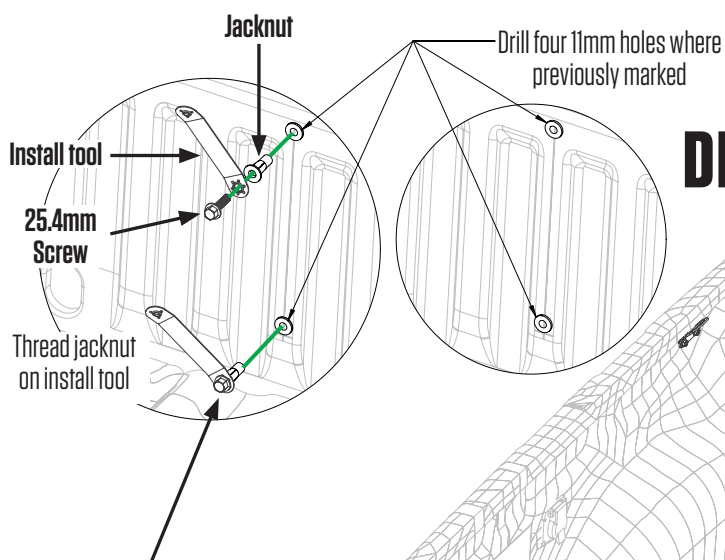
**HELPFUL TIP:** Your bed pattern looks slightly different to this image...Don't worry, it's just a visual aid.

# PREP BED: DRILL CABSIDE HOLES AND INSTALL JACKNUTS

- Drill four 11mm holes where previously marked. Use a drill stop on your drill bit, set to 6mm depth (see image below).
- **IMPORTANT:** to resist corrosion, make sure to seal the raw metal edges of the drilled holes with self-etching primer which is included in your hardware kit.
- Install jacknut onto install tool and insert 25.4mm screw; **BAG PREP MS1**.
- Insert jacknut into hole and while holding install tool, tighten screw head with ratchet until you are unable to tighten screw further, jacknut is fully crimped. Remove screw.
- Repeat process for other three holes using the same set screw.

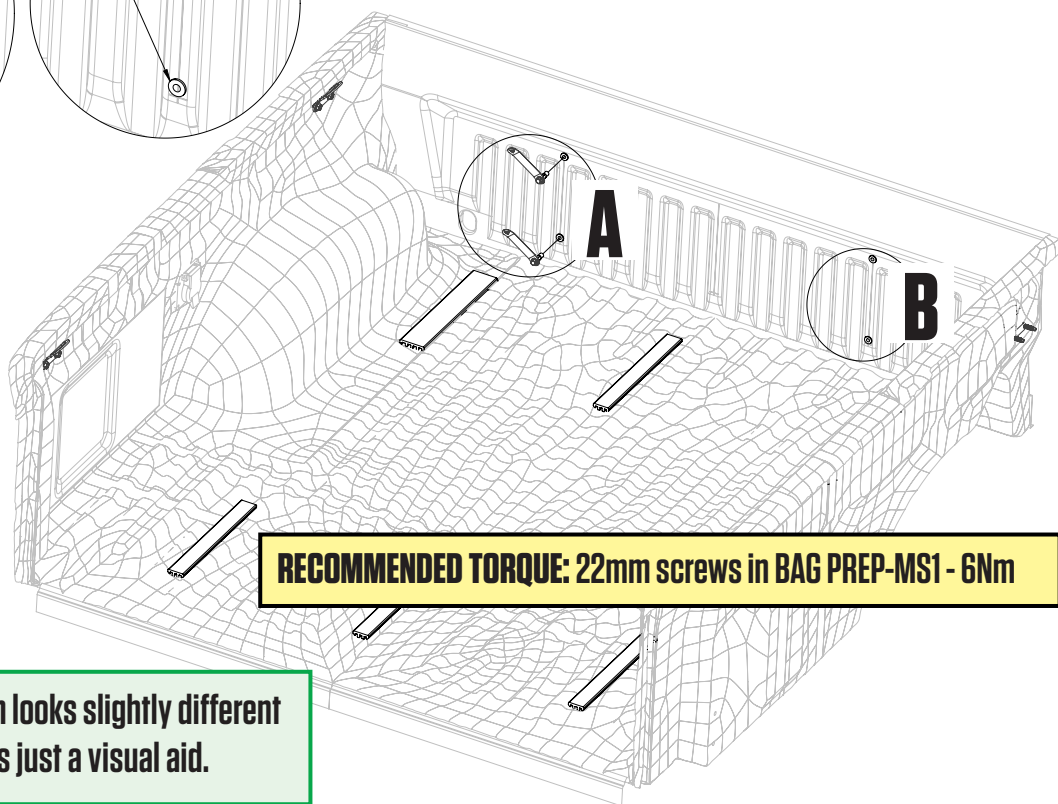
**NOTE:** If installer has access to a rivnut installation tool, M8-1.25 rivnuts can be substituted for the supplied jacknuts. If rivnuts are used, replace the supplies screws with M8-1.25 x 25 long screws.

## DETAIL A



Insert jacknut into hole while holding install tool. Tighten screw head with ratchet until plusnut is fully crimped. Repeat process for other (3) holes.

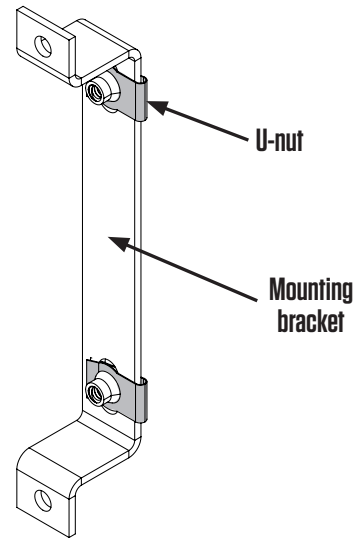
## DETAIL B



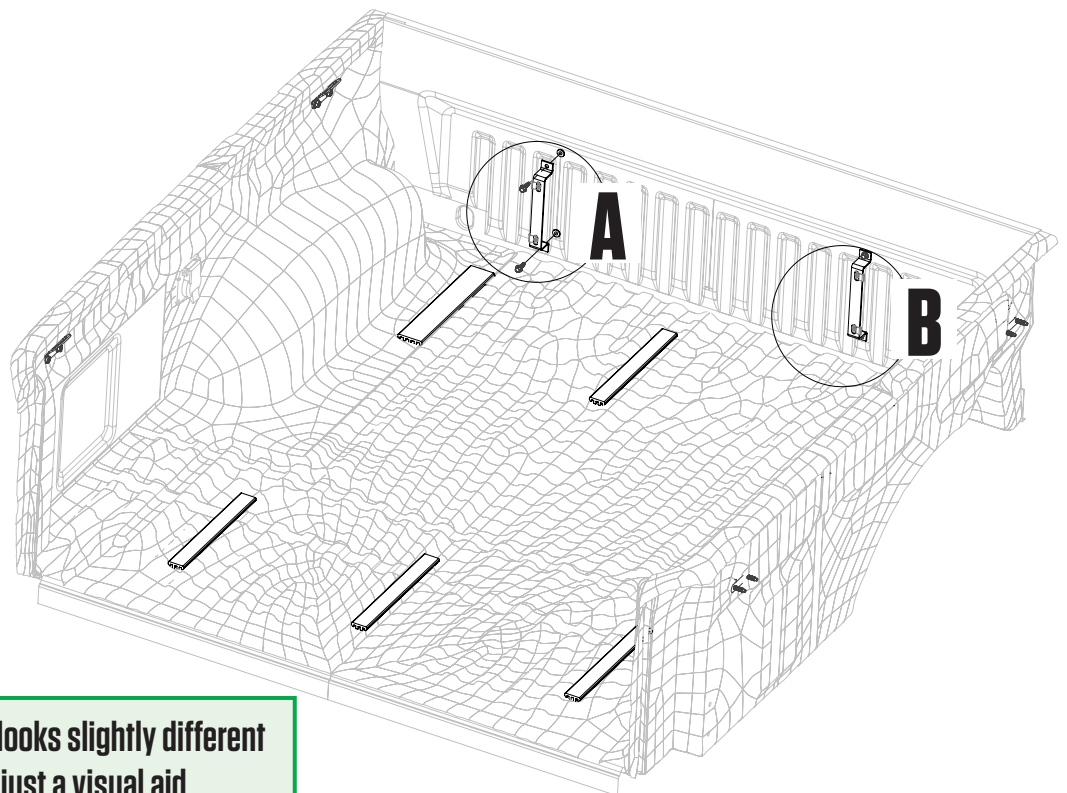
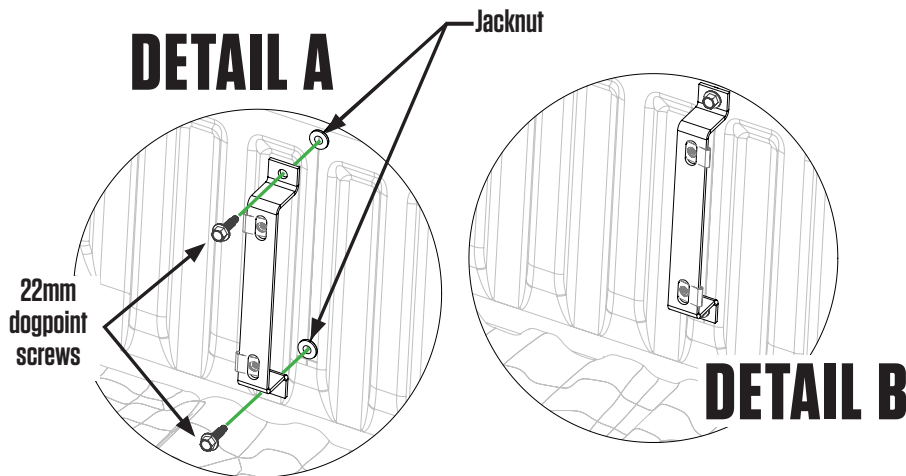
**HELPFUL TIP:** Your bed pattern looks slightly different to this image...Don't worry, it's just a visual aid.

# PREP BED: INSTALL MOUNTING BRACKETS

- Install u-nuts onto mounting brackets as shown. The threaded portion of the u-nut must be on the interior of the bracket.
- Locate cabside mounting bracket over jacknuts.
- Insert 22mm dogpoint screws; **BAG PREP MS1** through bracket into jacknut. Tighten securely with the 3/8" socket. We've provided one for you in **BAG PREP MS1**. **NOTE:** These are the same screws as the dogpoint screws in your **S1** BAG.
- Repeat steps for other mounting bracket.



**RECOMMENDED TORQUE: 22mm screws in BAG PREP-MS1 - 6Nm**



**HELPFUL TIP:** Your bed pattern looks slightly different to this image...Don't worry, it's just a visual aid.



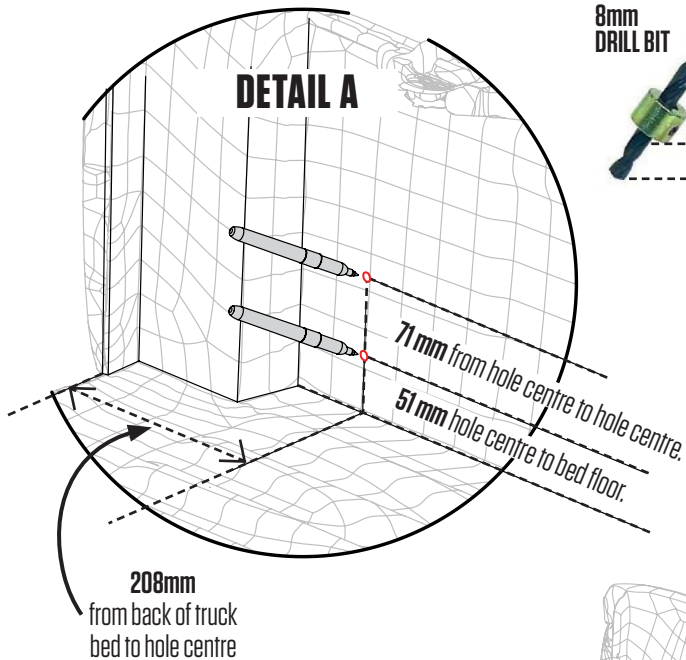
# PREP BED: TAILGATE BRACKET

**NOTE: You will need assistance for this step.**

- **STEP 1:** Mark holes as shown.
- **STEP 2:** At both mark locations, drill two 8mm holes using a 6mm drill stop.
- **STEP 3:** Install tailgate tiedown bracket; BAG PREP-MS1. **IMPORTANT: Orient bracket hook towards cab as shown.**
- Repeat other side.

## STEP 1

Mark hole locations as shown.



## STEP 2

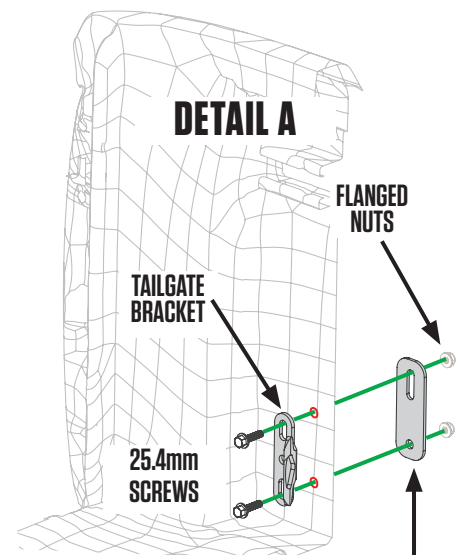
At both mark locations, drill a 8mm hole using a drill stop set to 6mm.



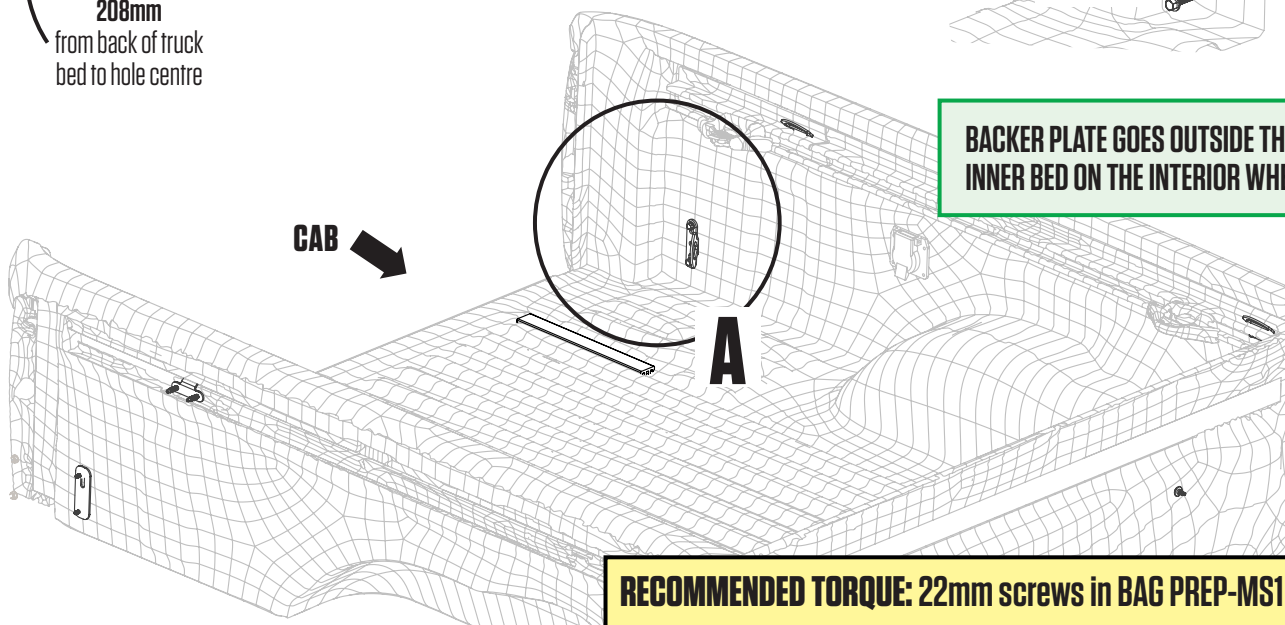
## STEP 3

Install tailgate bracket and backing plate as shown with two 2.54cm screws and flanged nuts. Securely tighten.

**NOTE: You will need assistance for this step.**



**BACKER PLATE GOES OUTSIDE THE INNER BED ON THE INTERIOR WHEEL ARCH.**

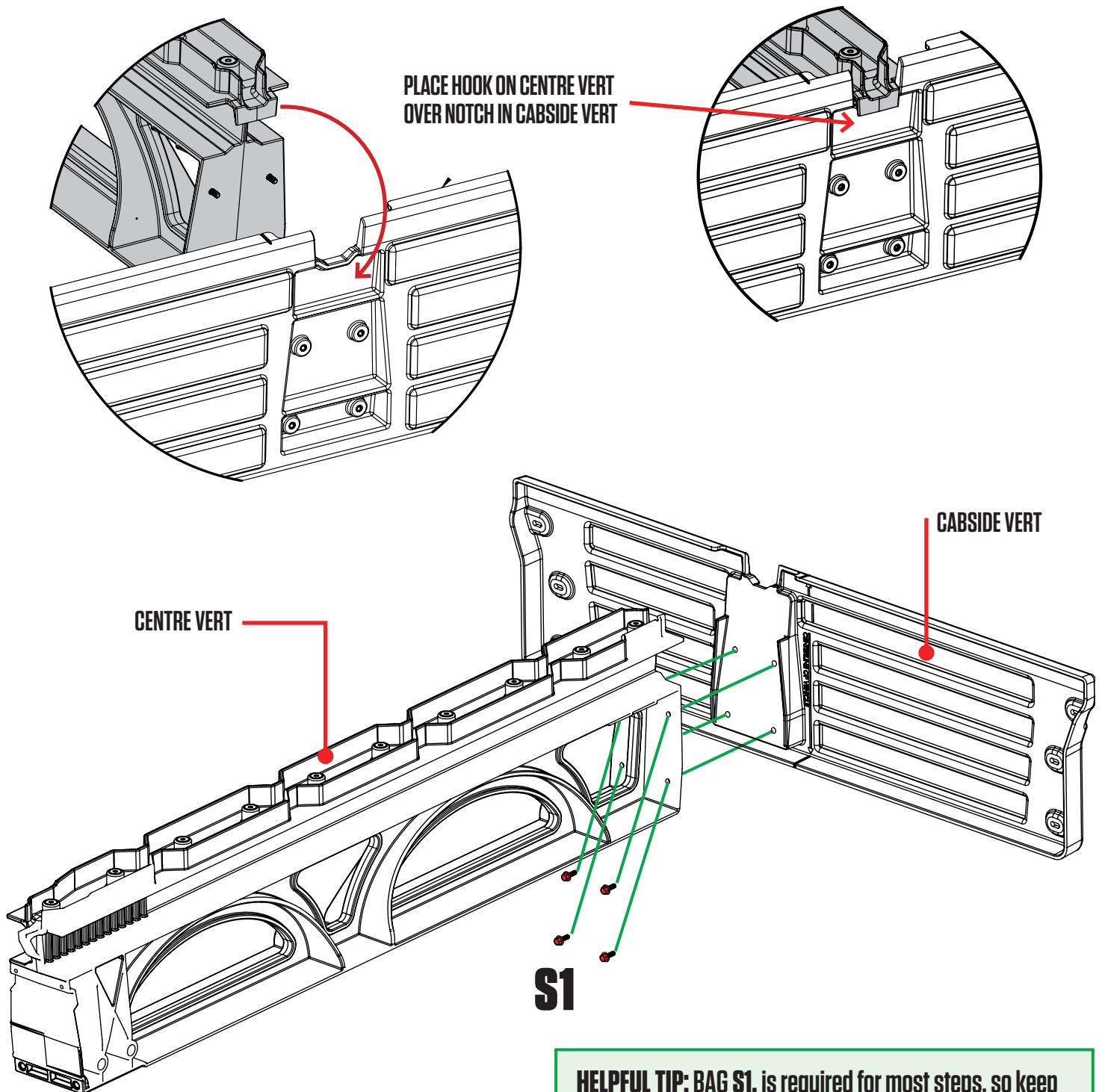


**RECOMMENDED TORQUE: 22mm screws in BAG PREP-MS1 - 6Nm**

# ASSEMBLY: CENTRE VERT + CABSIDE VERT

**NOTE:** Perform the next few steps on a flat surface.

- Attach centre vert to cabside vert with four screws. Alternate to tighten; **BAG S1**.

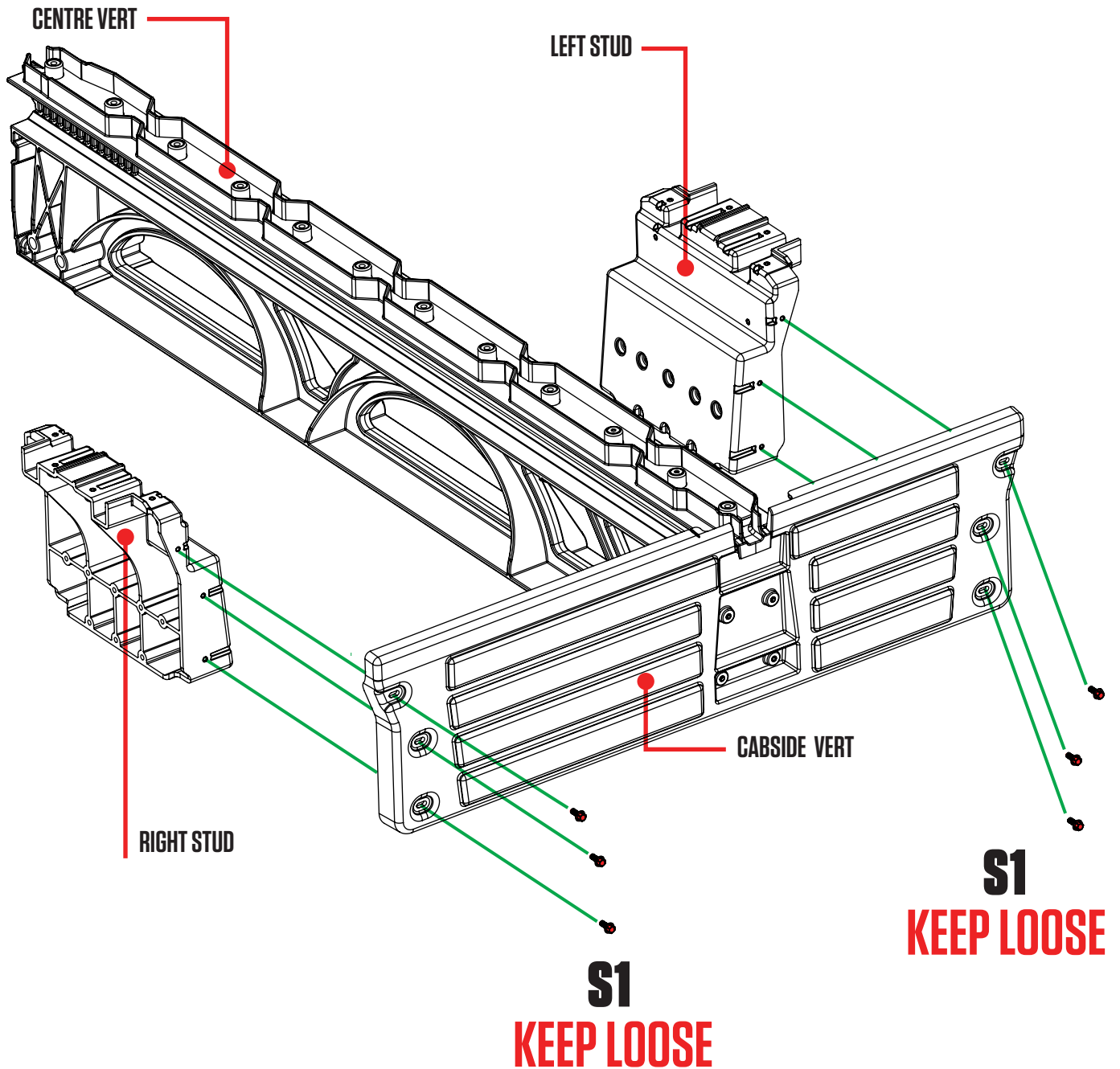


**RECOMMENDED TORQUE:** 22mm screws in BAG S1 - 3Nm

**HELPFUL TIP:** BAG S1, is required for most steps, so keep it to hand. These fittings are highlighted throughout instructions in **RED**.

# ASSEMBLY: LOOSELY ATTACH STUDS

- **LOOSELY** attach studs to cabside vert with six screws; BAG S1.



**RECOMMENDED TORQUE: 22mm screws in BAG S1 - 3Nm**

# ASSEMBLY: ALIGN & TIGHTEN STUDS

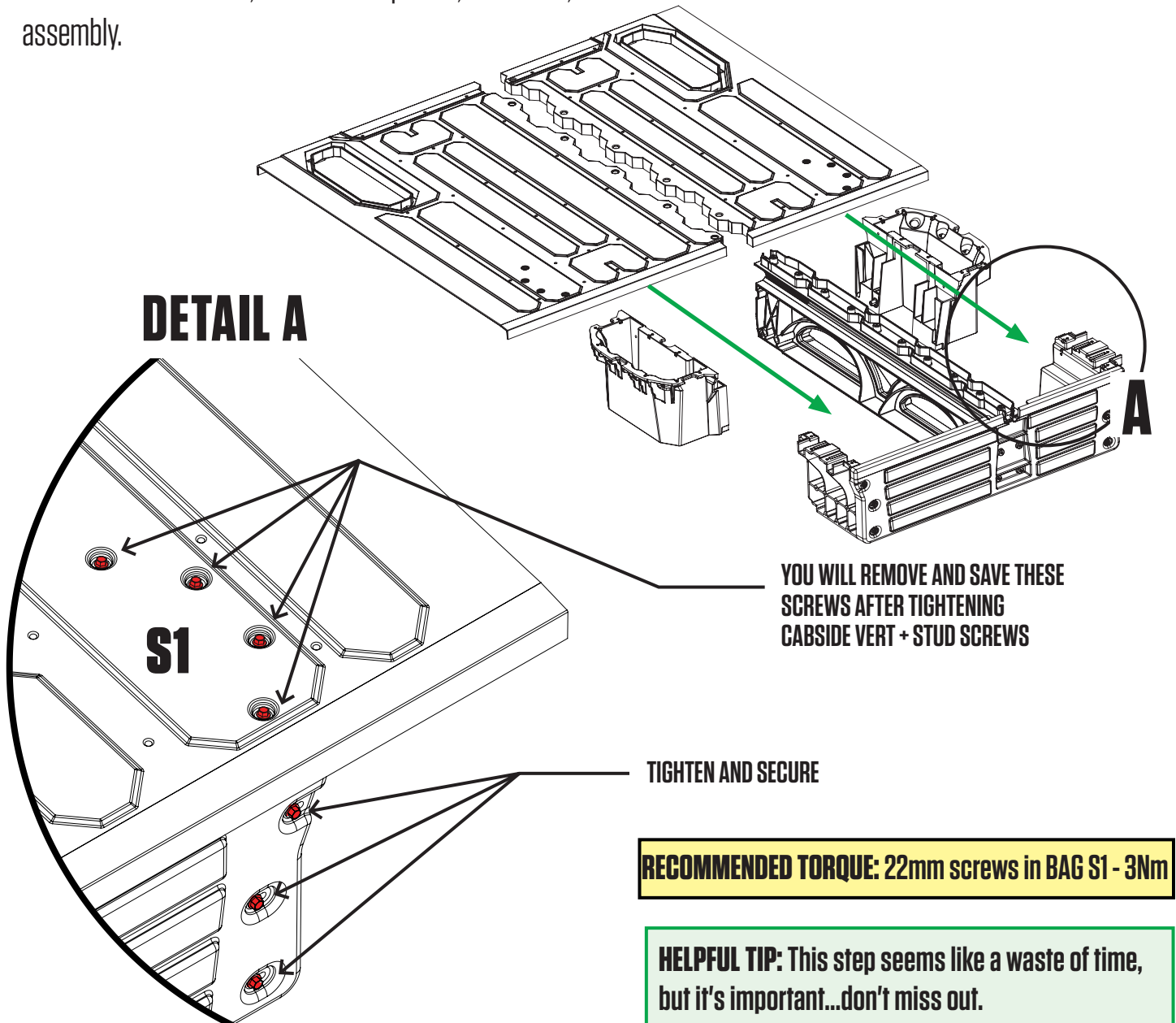
**NOTE:** This step ensures the studs are properly located before tightening bolts. It's important.

- Place ammo cans to support tailgate end of deck panels.
- Lift deck panels on center vert + stud + cabside vert assembly.
- Slide studs around L-R until deck panels are seated.
- **DETAIL A:** Loosely secure four bolts to hold decks onto studs; **BAG S1**.
- Now you can securely tighten the bolts that hold the studs to the cabside vert.



If you will be installing a CargoGlide onto the DECKED drawer system, now is the time to grab your CargoGlide instructions - do not put the drawer system in your truck.

- Unbolt deck from studs, remove deck panels, save bolts, remove ammo cans and set aside for later assembly.



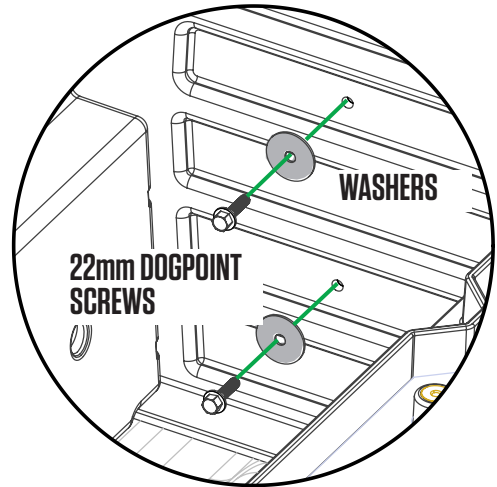
**RECOMMENDED TORQUE:** 22mm screws in BAG S1 - 3Nm

**HELPFUL TIP:** This step seems like a waste of time, but it's important...don't miss out.

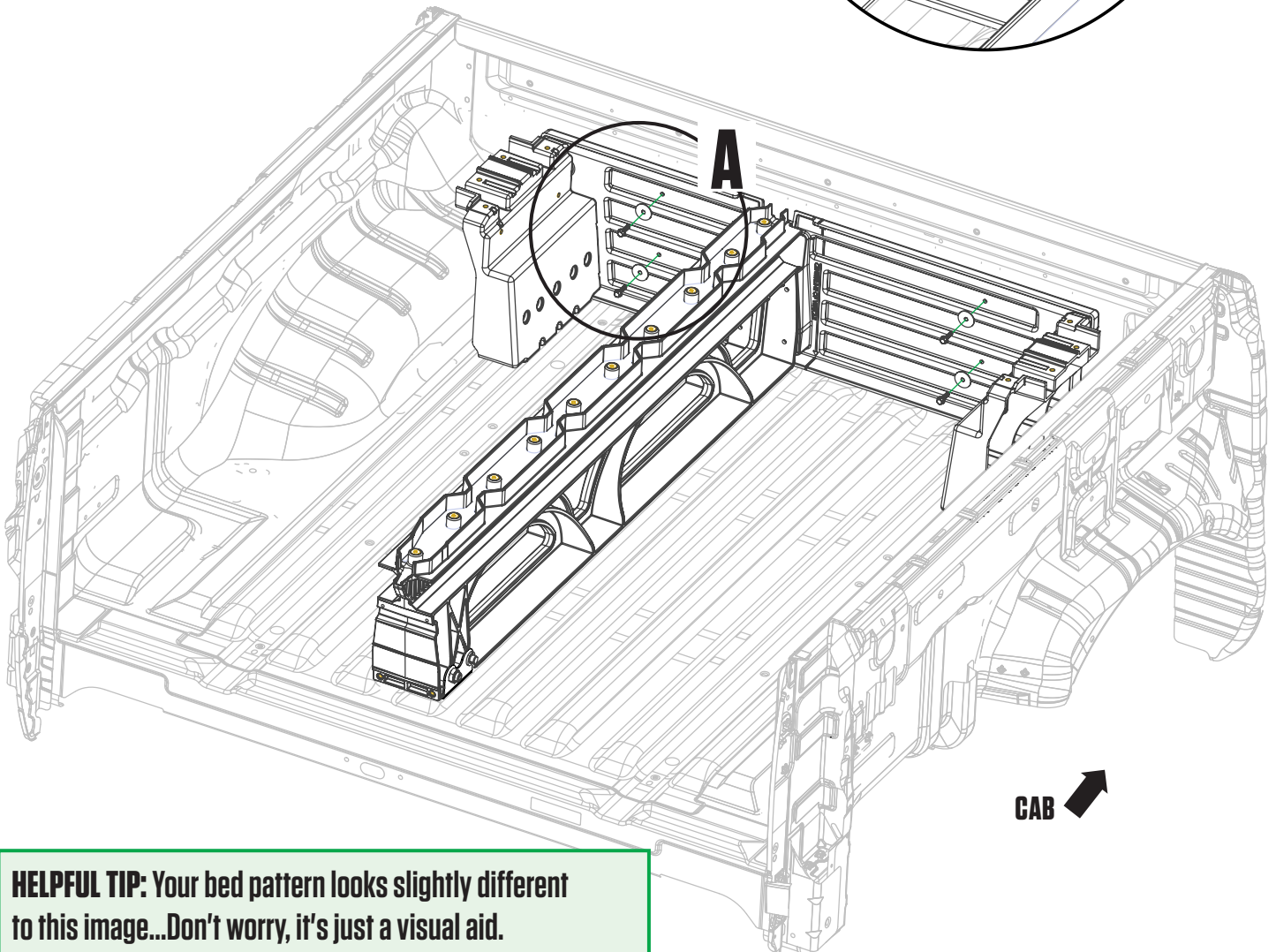
# INSTALL: MOUNT ASSEMBLY

- While supporting both ends, lift centre vert + stud + cabside vert assembly in ute bed. Position against cabside panel of ute.
- Align with U-nuts in mounting brackets.
- Secure assembly using two 22mm dogpoint screws and two washers; BAG PREP MS1. **NOTE: These are the same screws as the dogpoint screws in your S1 BAG.**
- Repeat other side.

## DETAIL A



**RECOMMENDED TORQUE: 22mm screws in PREP MS1 BAG - 6Nm**

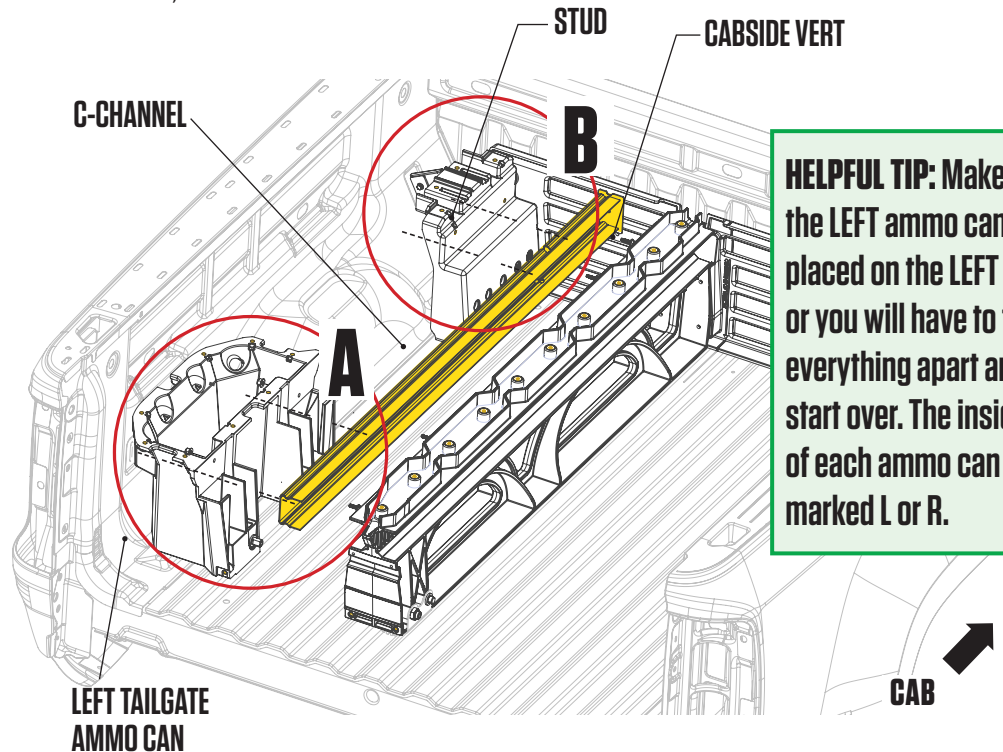


**HELPFUL TIP: Your bed pattern looks slightly different to this image...Don't worry, it's just a visual aid.**

# INSTALL: C-CHANNELS

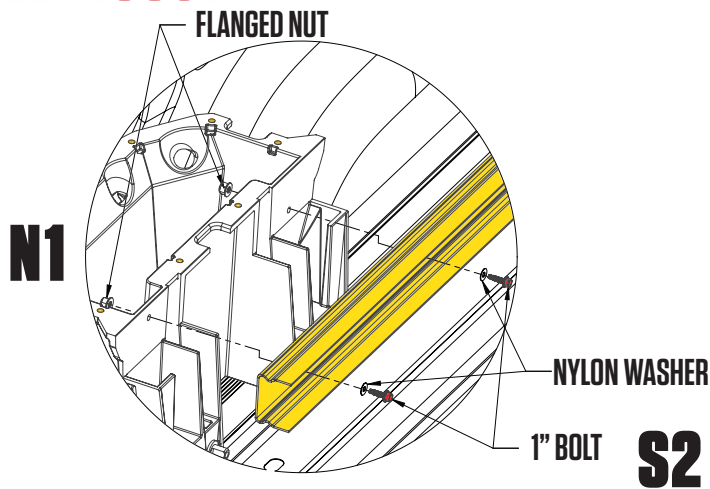
**IMPORTANT:** There is a left and right ammo can. The inside of each ammo can is marked L or R.

- Loosely place left side ammo can at tailgate corner of bed.
- Place left side C-channel on ledge of stud and ammo can with end plate cabside.
- Install nylon washer only onto 4 S1 bolts and all S2 bolts; **BAG WASHERS**.
- **DETAIL A:** Insert two bolts through C-channel into ammo can and loosely fasten with nut; **BAG S2, BAG N1**.
- **DETAIL B:** Tightly attach C-channel to stud; **BAG S1**.
- Repeat on right side.

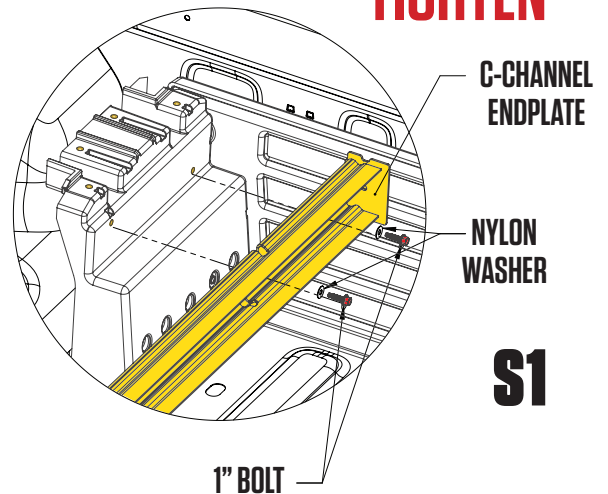


**HELPFUL TIP:** Make sure the LEFT ammo can is placed on the LEFT side, or you will have to take everything apart and start over. The inside of each ammo can is marked L or R.

## DETAIL A KEEP LOOSE



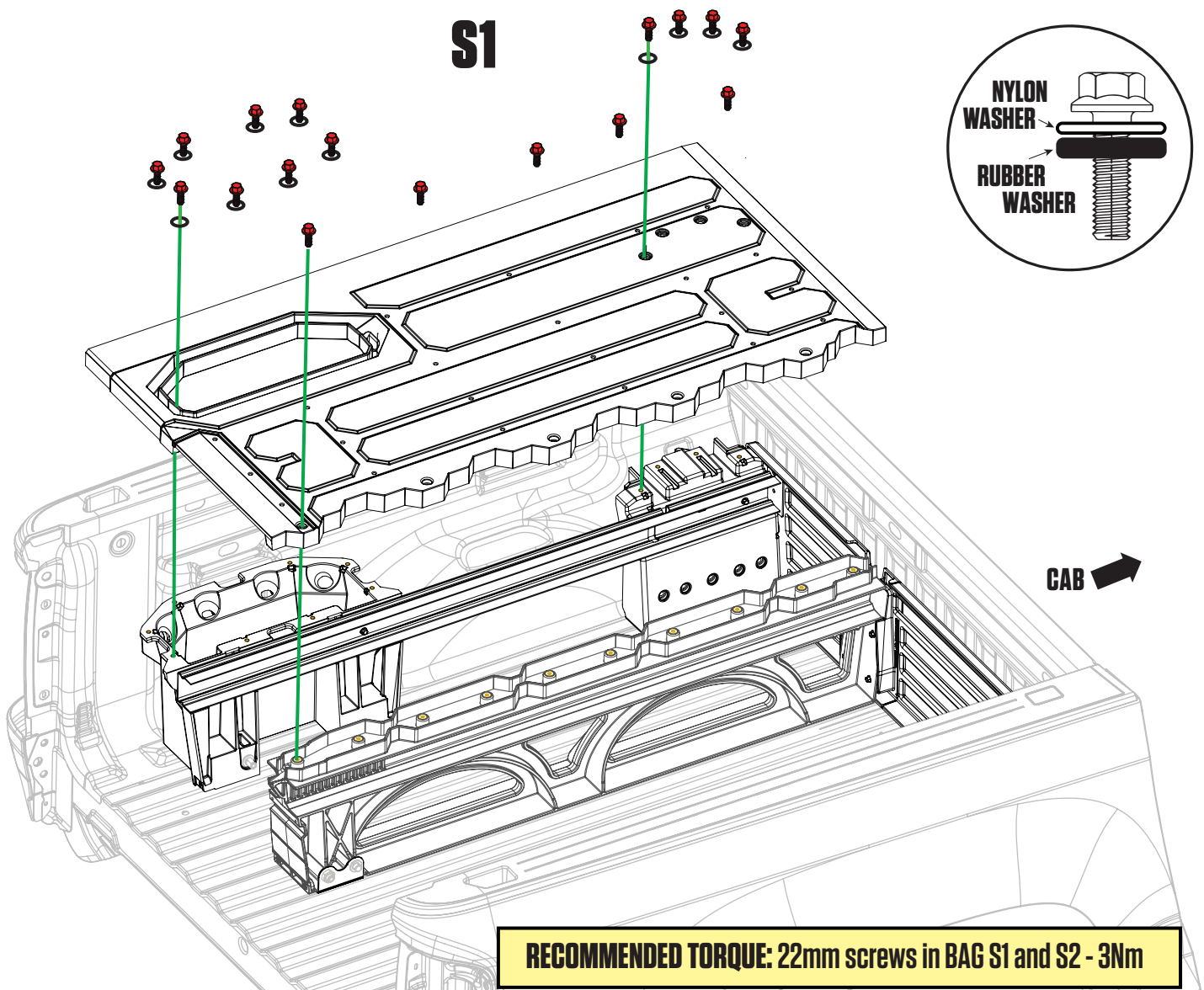
## DETAIL B TIGHTEN



**RECOMMENDED TORQUE:** Bolts in S1 and S2 BAG - 3Nm.

# INSTALL: DECK HALVES

- Loosely place deck panel on side stud, centre vert and ammo can.
- Shift ammo can forward, rearward, L-R, as necessary to align with fully seated deck panel.
- Loosely assemble:
  - Five screws through deck panel into centre vert; **BAG S1**.
  - Four screws with nylon and rubber washers installed as shown through deck panel into stud; **BAG S1, BAG WASHERS**.
  - Eight screws with nylon and rubber washers installed as shown through deck panel into ammo can; **BAG S1, BAG WASHERS**.
  - Tighten all **S1** screws.
  - **Securely tighten C-Channel/ammo can nuts and screws.**
- Repeat other side (**making sure you don't forget to securely tighten C-channel/ammo can nuts and screws**).

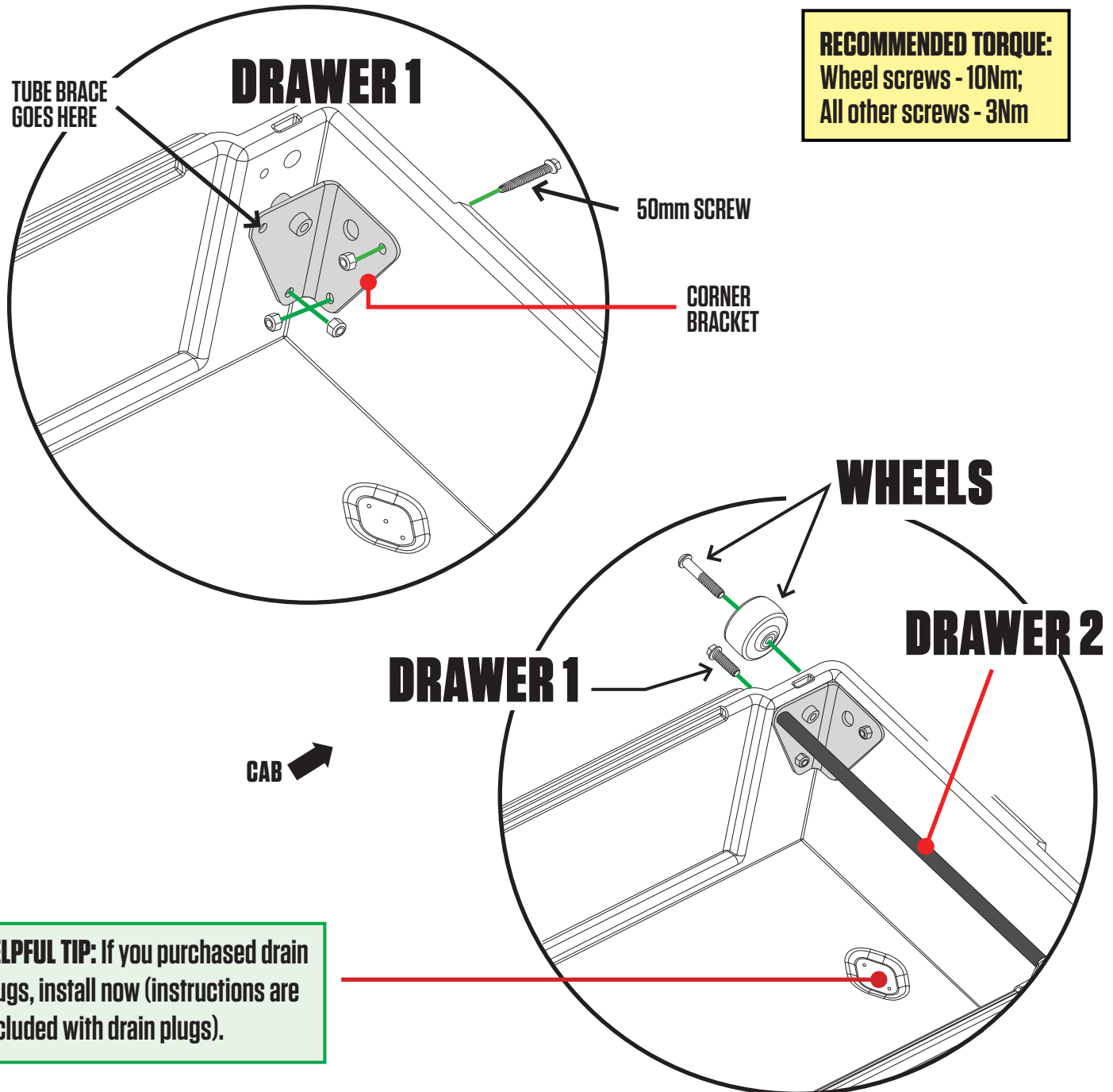


# DRAWERS: BRACKETS + WHEELS

- Each drawer has a left and a right bracket. Fix brackets into place via bottom two holes in bracket with 19mm length screws. Use the 50mm length screws for the upper cabside wall hole in bracket; **BAG DRAWER 1**.
- Install a tube brace in each drawer with two 19mm length screws; **BAG DRAWER 1**, **BAG DRAWER 2**.
- Attach wheels onto drawer brackets with a 7/32" hex wrench; **BAG WHEELS**.

**NOTE: We've provided an hex wrench in your BAG PREP MS1.**

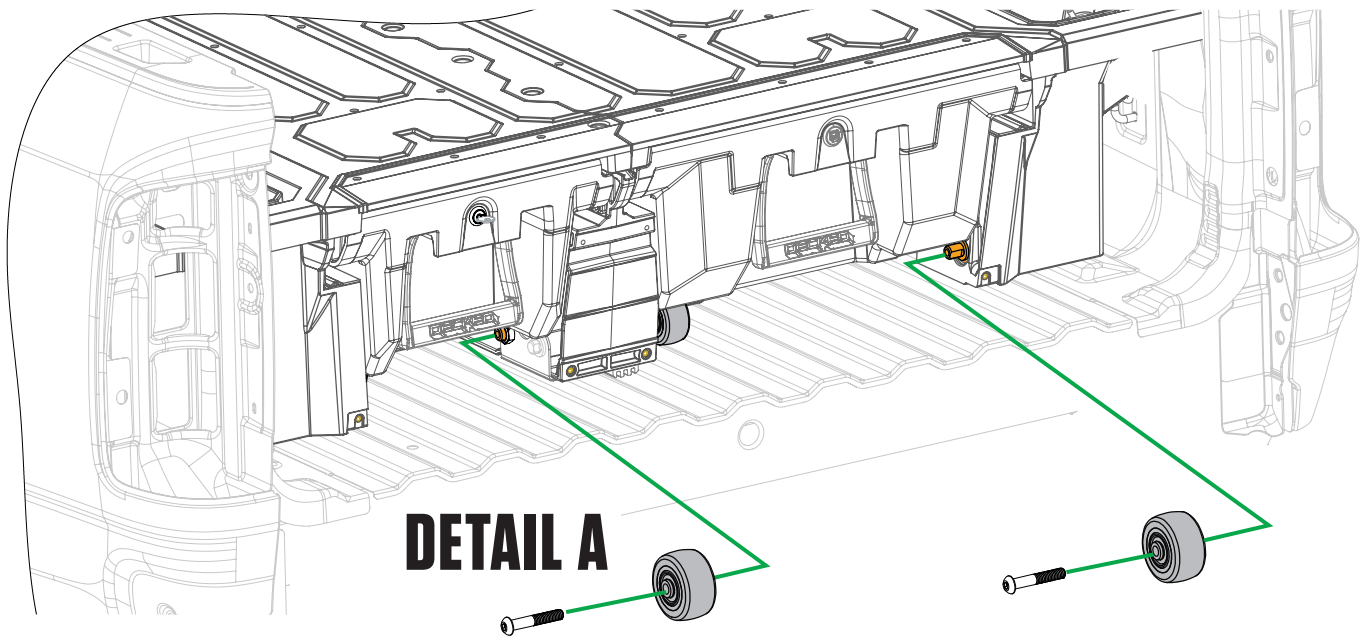
**RECOMMENDED TORQUE:**  
Wheel screws - 10Nm;  
All other screws - 3Nm





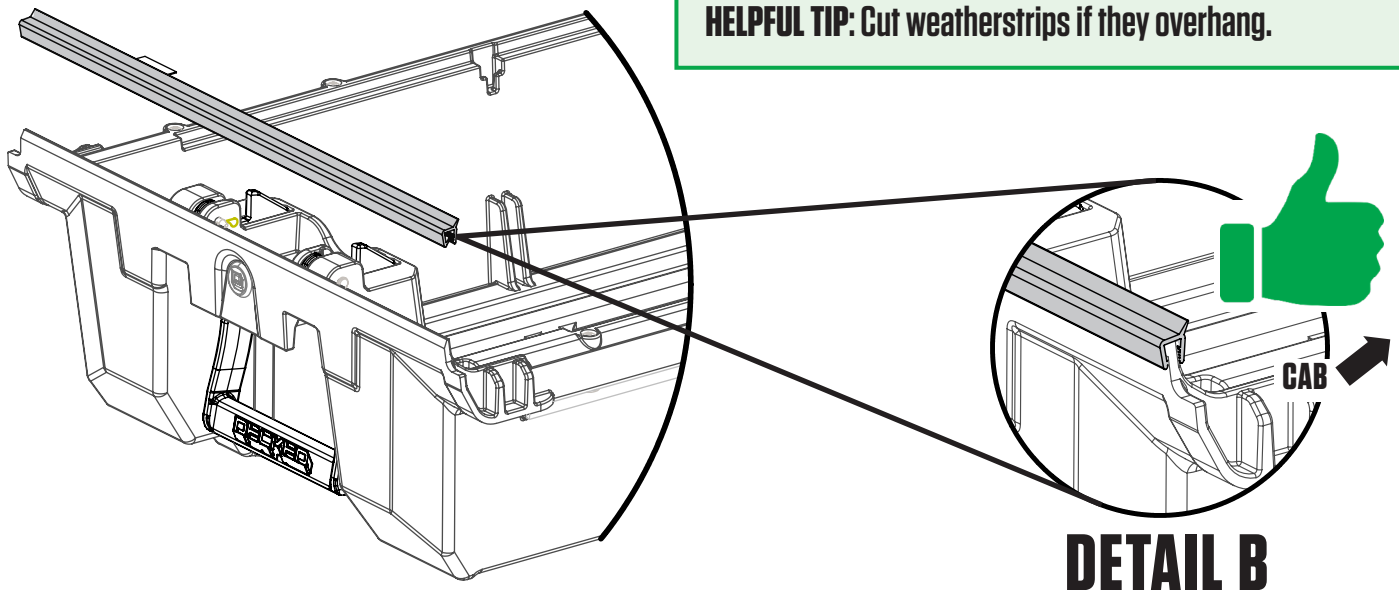
# DRAWERS: AXLE WHEELS + WEATHERSTRIPS

- Slide narrow drawer into the left side drawer cavity. **NOTE: It is easier to fully install narrow drawer first.**
- **DETAIL A:** Install two tailgate wheels onto narrow drawer axles with a 7/32" hex wrench; **BAG WHEELS.**
- Repeat with wide drawer.
- **DETAIL B:** Install weatherstrips on top of drawer edges **WITH WIPER BLADE POINTING TOWARD DRIVER.**  
**IMPORTANT: Incorrect installation of the weatherstrip will funnel water into the drawer!**



**RECOMMENDED TORQUE:**  
Wheel screws - 10Nm

**HELPFUL TIP:** To make this step easier, support the drawer on a piece of material (approx 50mm) or have an assistant hold the drawer up against the deck.  
**HELPFUL TIP:** Cut weatherstrips if they overhang.



# FINAL STEPS: TORSION BRACE + BOTTLE OPENER

- Slide torsion brace under centre support and tailgate ammo cans.

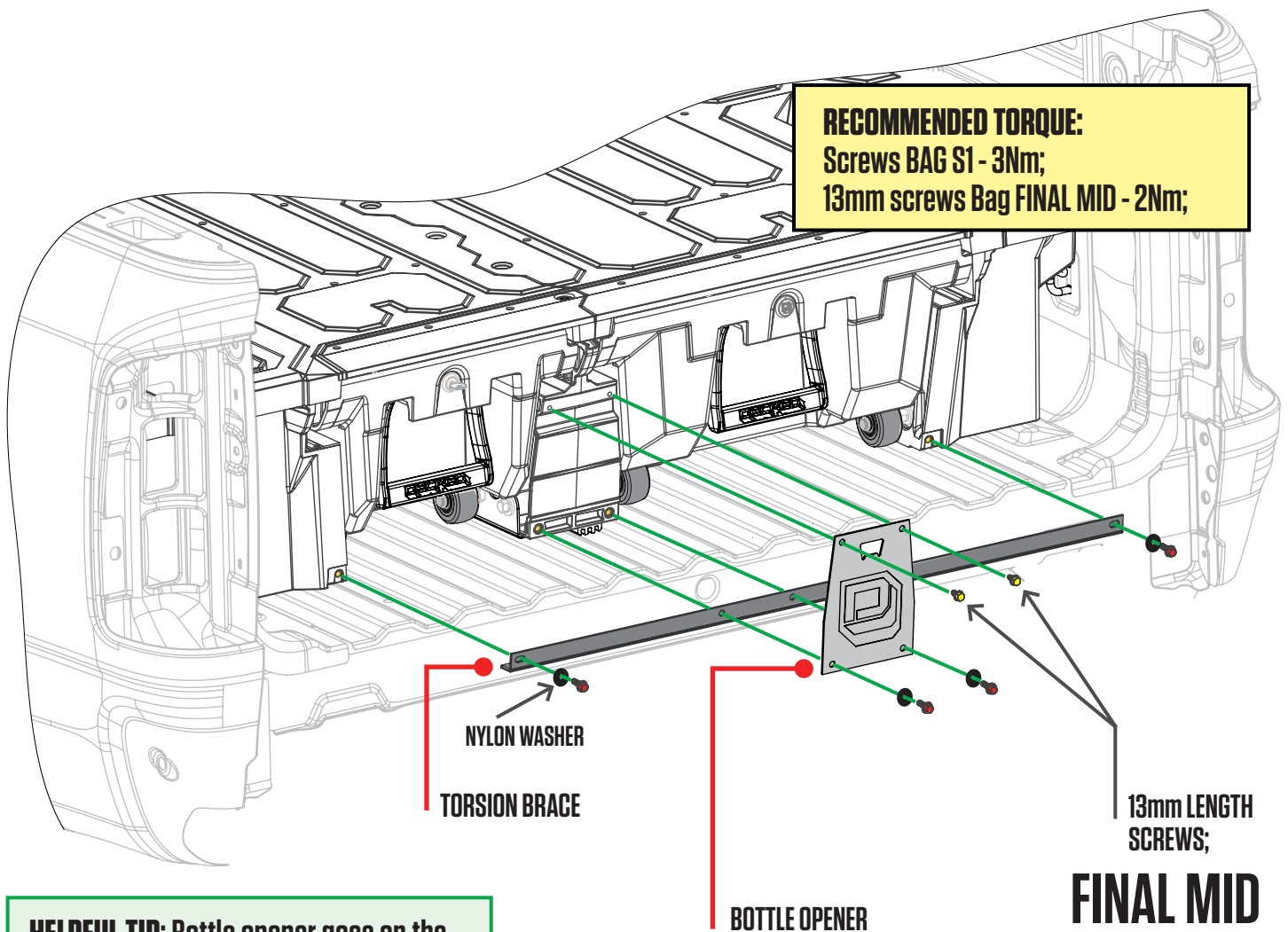
**NOTE:** Ensure the J-hooks are not tight.

- Loosely install:

- Two screws with nylon washers through the end holes in torsion brace into ammo cans; **BAG S1**.
- Two screws with nylon washers through the bottom bottle opener holes and torsion brace into centre vert; **BAG S1**.
- Two 13mm length screws through upper holes in bottle opener into centre vert; **BAG FINAL MID**.

- Align bottle opener to edges of centre vert and tighten four bottle opener screws.

- Tighten end screws into tailgate ammo cans.



**HELPFUL TIP:** Bottle opener goes on the outside of torsion brace.

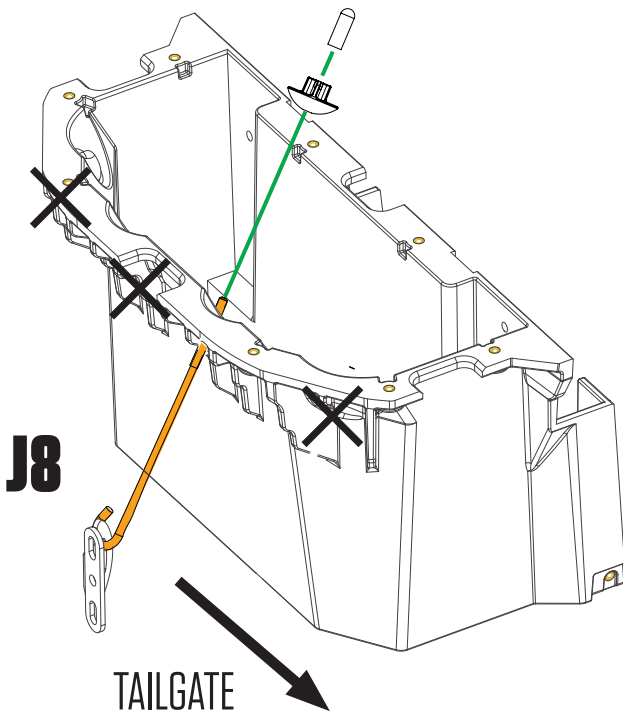
# INSTALL: J-HOOKS

- Install J-hook onto tie down bracket and through the second closest hole to the **TAILGATE** in ammo can; **BAG J8**.
- Install winged-spherical nut-washer, round side down, onto J-hook and partially tighten using your fingers only.  
**IMPORTANT: Keep J-hook assembly loose.**
- Repeat other side.
- Tighten the J-hooks, but **DO NOT OVER TIGHTEN!** Make sure the gap between the side wall of the bed and the deck is equal on both sides.
- Install bolt thread protectors on J-hook ends; **BAG FINAL MID.**

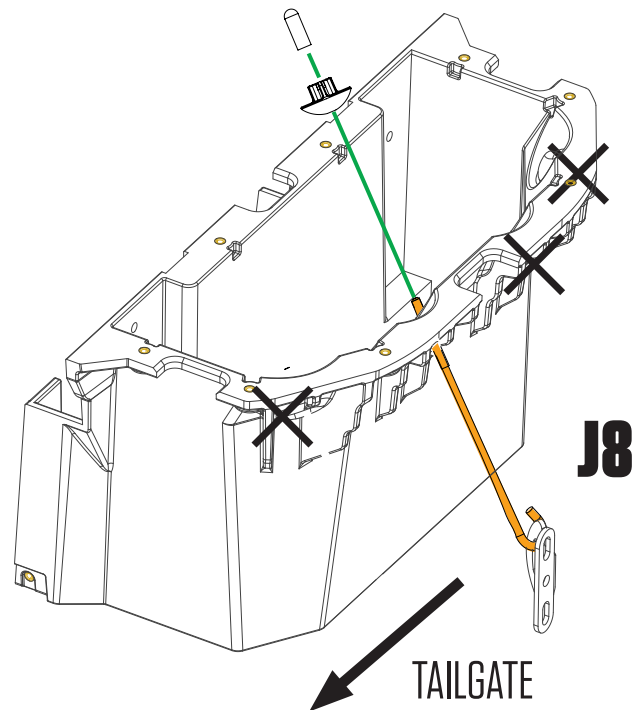


CAB

Orient ammo can J-hooks to open with hook toward cab.



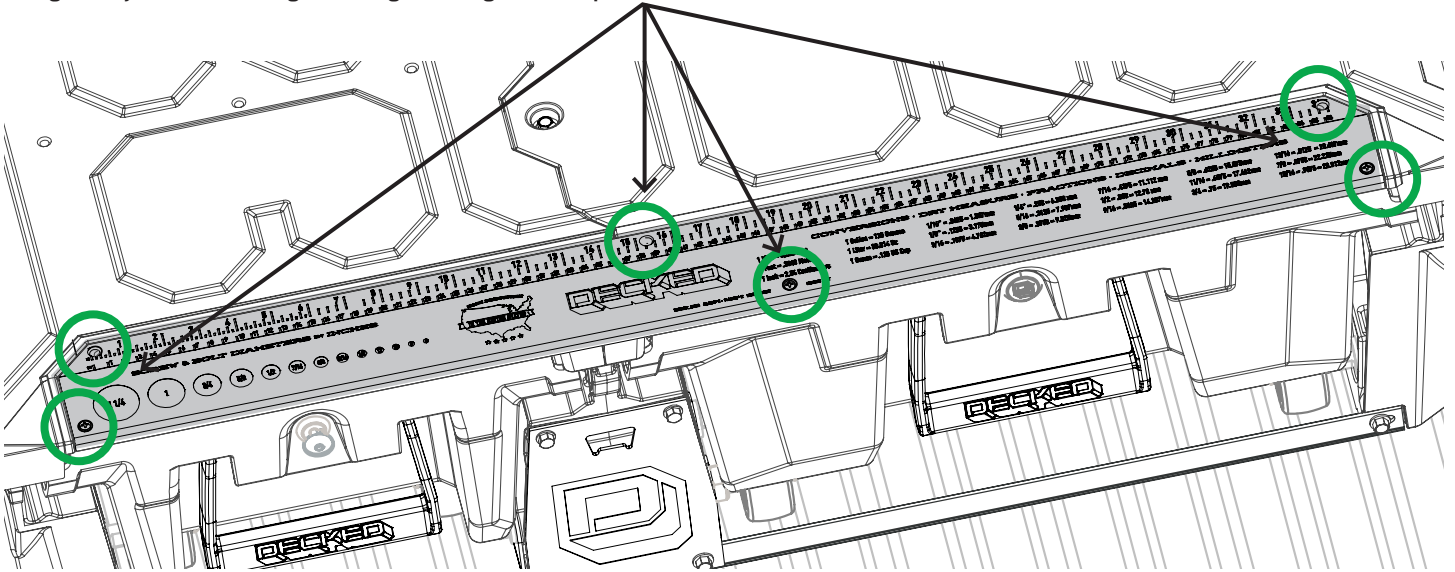
**LEFT AMMO CAN  
KEEP LOOSE**



**RIGHT AMMO CAN  
KEEP LOOSE**

# FINAL STEPS: THE RULER

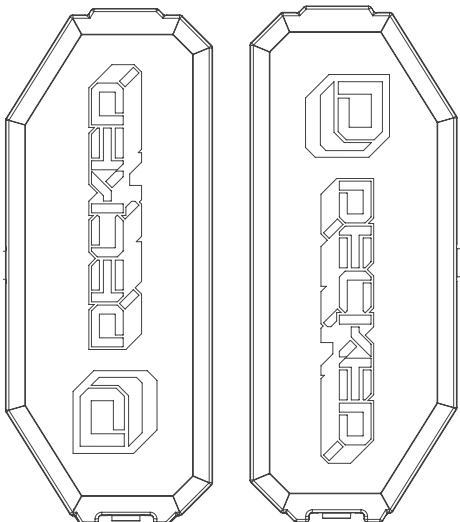
- Install ruler with six 1/8" hex screws; **BAG FINAL MID**. Start screws with fingers to avoid cross-threading. Tighten just until snug. Overtightening will strip the inserts.



# FINAL STEPS: AMMO CAN LIDS

- **DETAIL A:** Ammo can lids are left (marked L) and right (marked R) side specific.
- **DETAIL B:** Holding lid in orientation shown, insert tab on tailgate end of ammo can lid and push the cabside end of lid down to secure. Don't be afraid to push down hard.
- Insert lock hole plugs, unless you are fitting the optional drawer locks, in which case install drawer locks now (instructions with locks); **BAG FINAL MID**.

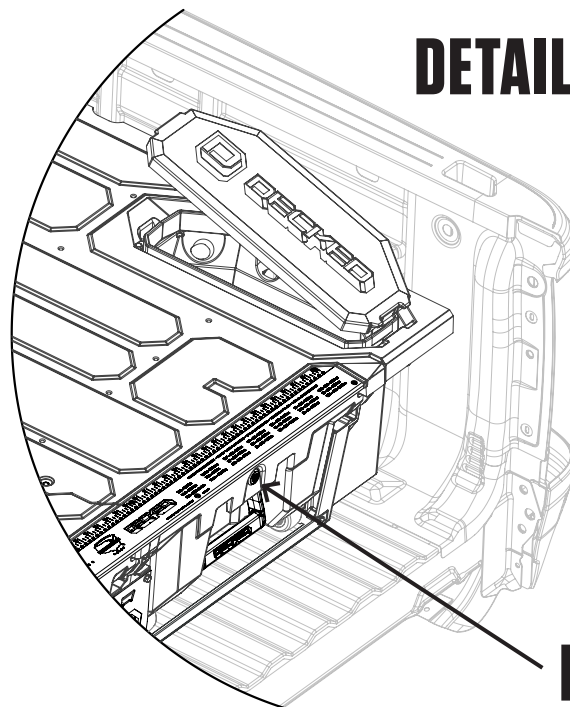
## DETAIL A



LEFT AMMO  
CAN LID

RIGHT AMMO  
CAN LID

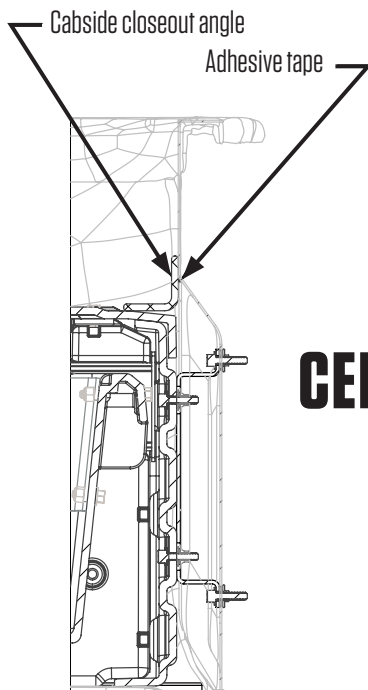
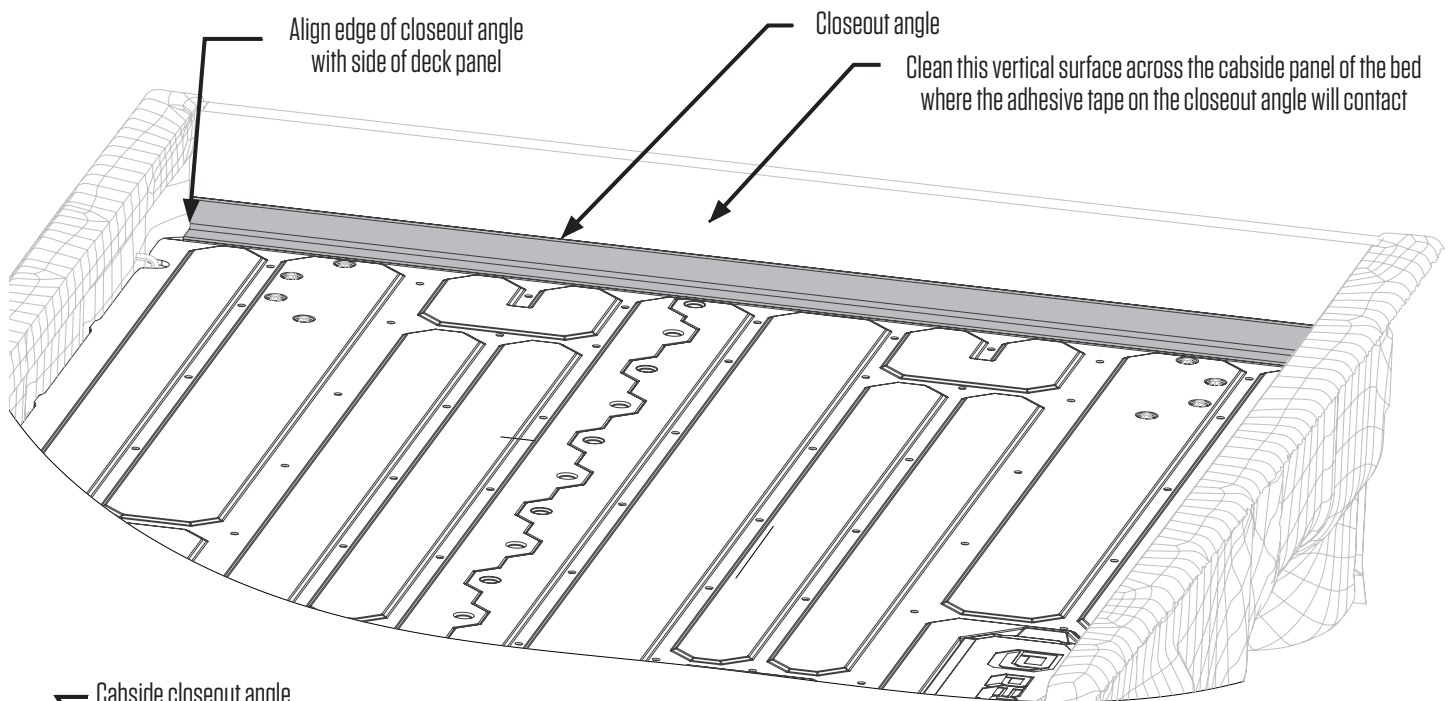
## DETAIL B



**FINAL MID**

# INSTALL: CLOSEOUT ANGLE

- Referencing the orientation sticker, THIS SIDE UP, orient and trial fit the cabside closeout angle at the cabside end of the bed.
- Clean the vertical surfaces of the cabside panel of the bed where the adhesive tape on the closeout angle will contact the bed.
- Remove protective layer from the tape strips to expose the adhesive surface.
- Place the closeout angle up against the cabside panel of the bed and apply with pressure.



## CENTRELINE SECTION

**IMPORTANT:** Now get your favorite beverage ready to crack open in the bottle opener and make a toast to your truck. When finished, immediately post a photo of your significant other, child or canine (in no order of significance - please someone show us your pet alligator) appreciating your accomplishment. Add hashtag #DECKEDUSA | @DECKEDUSA.

# DECKED Products – Limited Lifetime Warranty

(Valid on DECKED Products purchased on or after 8/1/2021)

DECKED LLC, (the “Manufacturer”) warrants the original purchaser only that DECKED Truck and Van Products (The “DECKED” Product) will be free from defects in material and workmanship from the date of purchase and continuing for the expected lifetime of the DECKED Product. The DECKED Product must be registered by the original purchaser with DECKED, LLC via its website at, [www.decked.com/register](http://www.decked.com/register), and a copy of the original sales receipt must be supplied to the Manufacturer at the time a warranty claim is made. This warranty terminates if the original purchaser transfers the DECKED Product to any other person or vehicle.

## WHAT IS COVERED

All DECKED Products identified above on or after August 1, 2021

**DECKED's Limited Lifetime Warranty applies to US and Canadian customers only. International shipments are covered by DECKED's 3 Year Limited Warranty.**

## WHAT WE WILL DO TO CORRECT PROBLEMS

Subject to the limitations and exclusions described in this limited warranty, the Manufacturer will remedy defects in workmanship or materials by providing one of the following remedies at its option and without charge to the original purchaser for parts: (a) repairing the defective portion of the DECKED Product or (b) replacing the entire DECKED Product. In addition, the Manufacturer may elect at its option not to repair or replace the DECKED Product, but rather issue to the original purchaser a refund equal to the purchase price paid for the DECKED Product or a credit to be used towards the purchase of a new DECKED Product.

## WHAT IS NOT COVERED

This limited warranty expressly excludes:

- Damage or defects caused by normal wear and tear, cosmetic rust, scratches, accidents, unlawful vehicle operation, installation in a non-supported vehicle or installed in a vehicle which does not match the DECKED Product's SKU-intended fitment or use, or modification of the product, or any types of repair of a DECKED Product other than those authorized or provided by the Manufacturer.
- Damage or defects resulting from conditions beyond the Manufacturer's control and specifications including, but not limited to modification, misuse, overloading, or failure to assemble, install or use the DECKED Product in accordance with the Manufacturer's written instructions or guidelines included with the DECKED Product or separately made available to the original purchaser.
- Damage to the contents of the DECKED Product or vehicle.
- TO THE EXTENT PERMITTED BY LAW, IN NO EVENT SHALL THE MANUFACTURER BE LIABLE FOR ANY INCIDENTAL, SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, INCLUDING ECONOMIC LOSS, WHETHER RESULTING FROM NONPERFORMANCE, USE, MISUSE, OR INABILITY TO USE THE DECKED PRODUCT OR THE MANUFACTURER'S NEGLIGENCE.

## NO OTHER EXPRESS WARRANTY APPLIES

This Limited Lifetime Warranty is the sole and exclusive warranty for DECKED Products. No employee, agent, dealer, or other person is authorized to alter this warranty or make any other warranty on behalf of DECKED LLC.

## NOTIFICATION PROCEDURES

If the DECKED Product does not conform with the terms of this limited warranty, the original purchaser must promptly notify the Manufacturer in writing upon discovery of the nonconformity. In order to receive remedies under this limited warranty, a warranty claim must have been registered with DECKED LLC by the original purchaser, must describe the nature of the products nonconformity, include a copy of the original sales receipt, invoice, or other proof of purchase and be accompanied with photos or video. Repairs or modifications made to the DECKED Product by other than the Manufacturer or its authorized agent will nullify this limited warranty. Coverage under this limited warranty is conditioned at all times upon the owner's compliance with these required registration, notification, and repair procedures.

Product registration may be performed at: <https://decked.com/register>

Warranty claims must include reciprocal contact information and may be made via certified mail or email to:

**DECKED** Warranty and Claims

Contact info:

**DECKED LLC**

PO Box 885

Ketchum, ID 83340

[warranty@decked.com](mailto:warranty@decked.com)

208-806-0251

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