

INDUSTRIAL DATA FLOW

NETWORKING SOLUTION

RS485 To Wi-Fi

Converters

Installation Guide

INDUSTRIAL NETWORKING COMPONENTS

Contents

- 3. Notices
- 4. Usage
- 5. Before You Begin
- 6. Bill of Materials
- 7. Cautions
- 8. Specifications
- 9. Image of Converter
- 10. Connections
- 11. Reset Device
- 12. Factory Settings
- 13. Pairing Overview
- 14. Installation Process
- 34. Completing
Installation

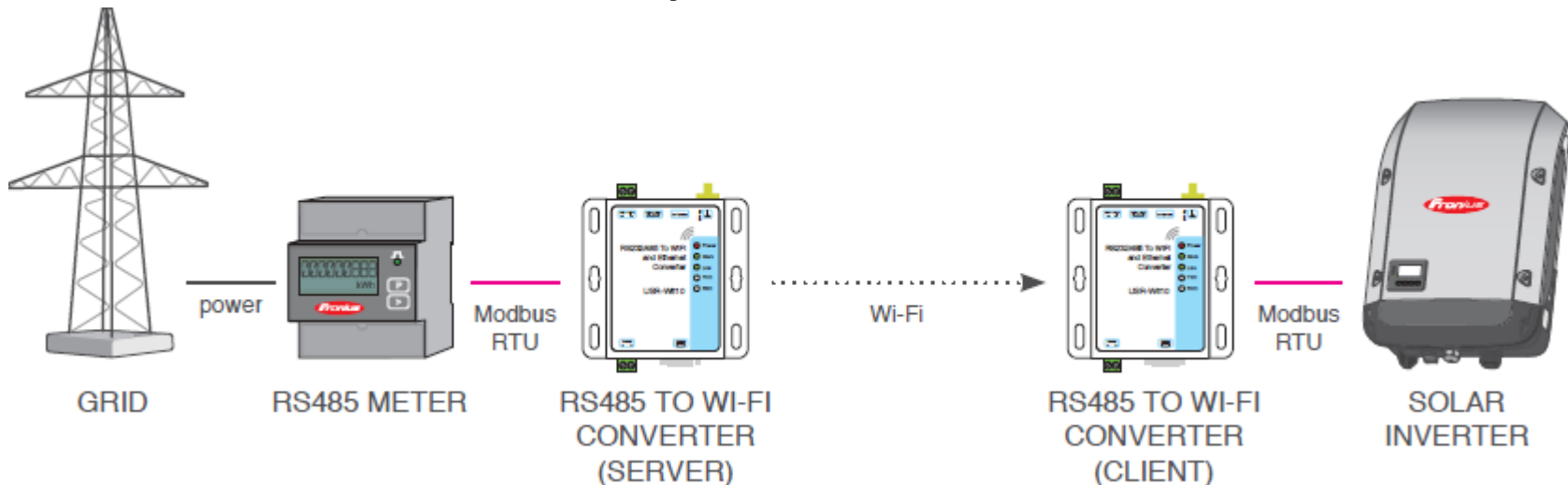
Notices

About This Manual

- This manual describes how to pair twoUSR-W610 RS232/RS485 to Wi-Fi and Ethernet converters.
- Read this manual all the way through before you attempt installation and follow the instructions throughout the installation process.
- If you are uncertain about any of the requirements, recommendations, or safety procedures described in this manual, contact your supplier immediately for advice and clarification.
- The information included in this manual is accurate at the time of publication. However the product specifications are subject to change without prior notice. In addition the illustrations in this manual are meant to help explain system configuration concepts and installation instructions. The illustrated items may differ from the actual items at the installation location

RS485 to Wi-Fi Converter Usage

- Many inverters and associated monitoring and metering components use Modbus RTU over RS485 for communications
- RS485 to Wi-Fi converters enable these links to occur wirelessly



Before You Begin

- Installation Prerequisites
 - Computer with Wi-Fi for configuration (Mac – with Chrome or PC)
 - Web browser

Bill Of Materials

Component	Count
USR RS485 to Wi-Fi adapters	2 or more
Wall Plug 5Vdc power supplies	per converter
Standard or upgraded antennas	per converter
SMA Gender Changer	per upgraded antenna



Cautions

- This manual covers pairing two USB-W610 RS232/RS485 to Wi-Fi and Ethernet converters using standard settings
- Should you wish to configure these converters in a different way, or configure other models, please refer to manufacturer's documentation

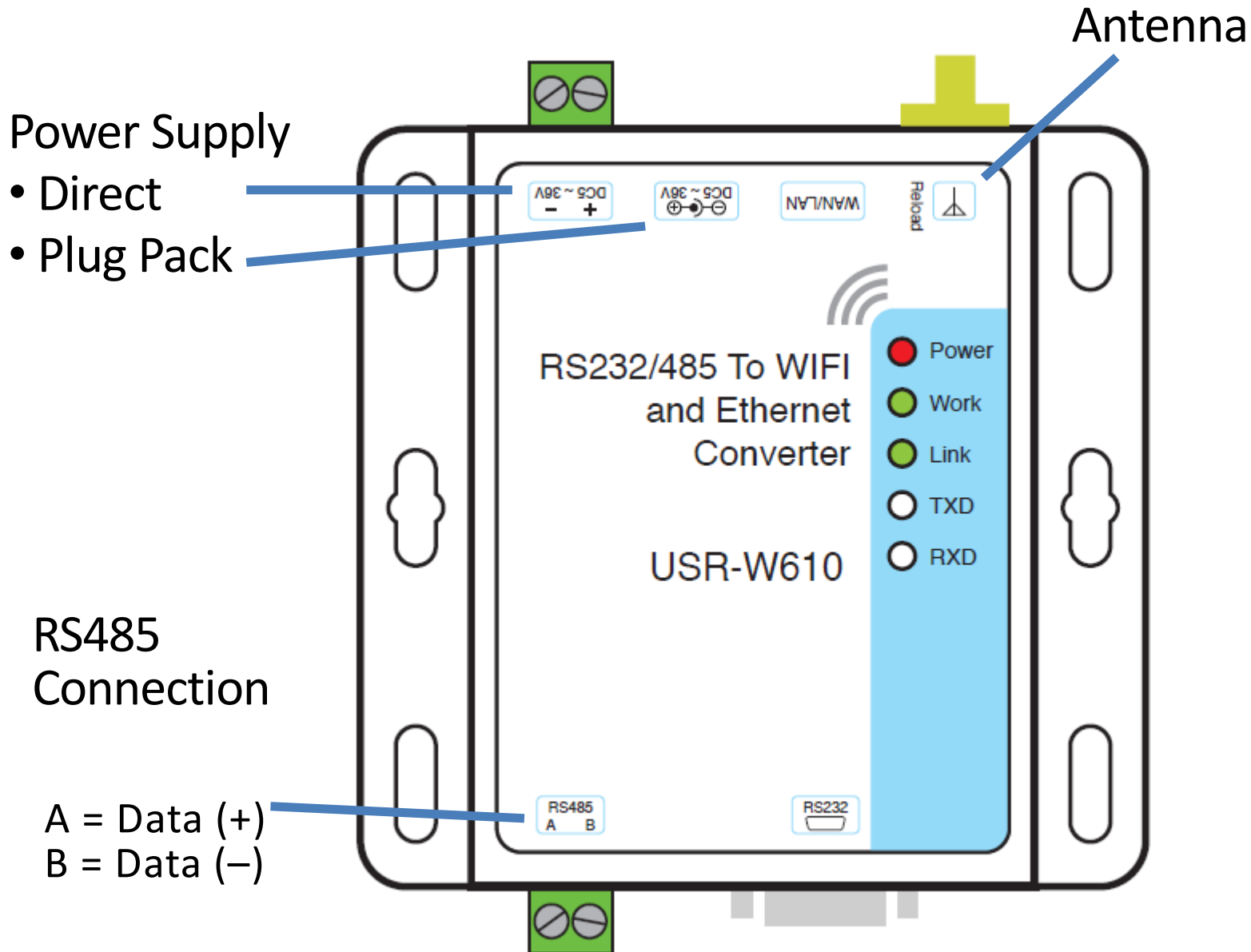
USR-W610 Specifications

Parameter	Value
Serial connections supported	RS485 & RS232
Protection	Electrostatic and EFT protection
Flow Control	NFC: No flow control FC: Hardware flow control
Input voltage	5~36V
Wi-Fi standards	IEEE802.11b/g/n
Network support	TCP Server / TCP Client / UDP Server / UDP Client / HTTP Client mode
Modes	AP, STA, AP+STA
Router/bridge mode networking	Yes
Dimensions	86mm x 82.5mm x 25mm (L*W*H)
Antenna connection	3dbi external antenna

USR RS485 to Wi-Fi Converter (610)

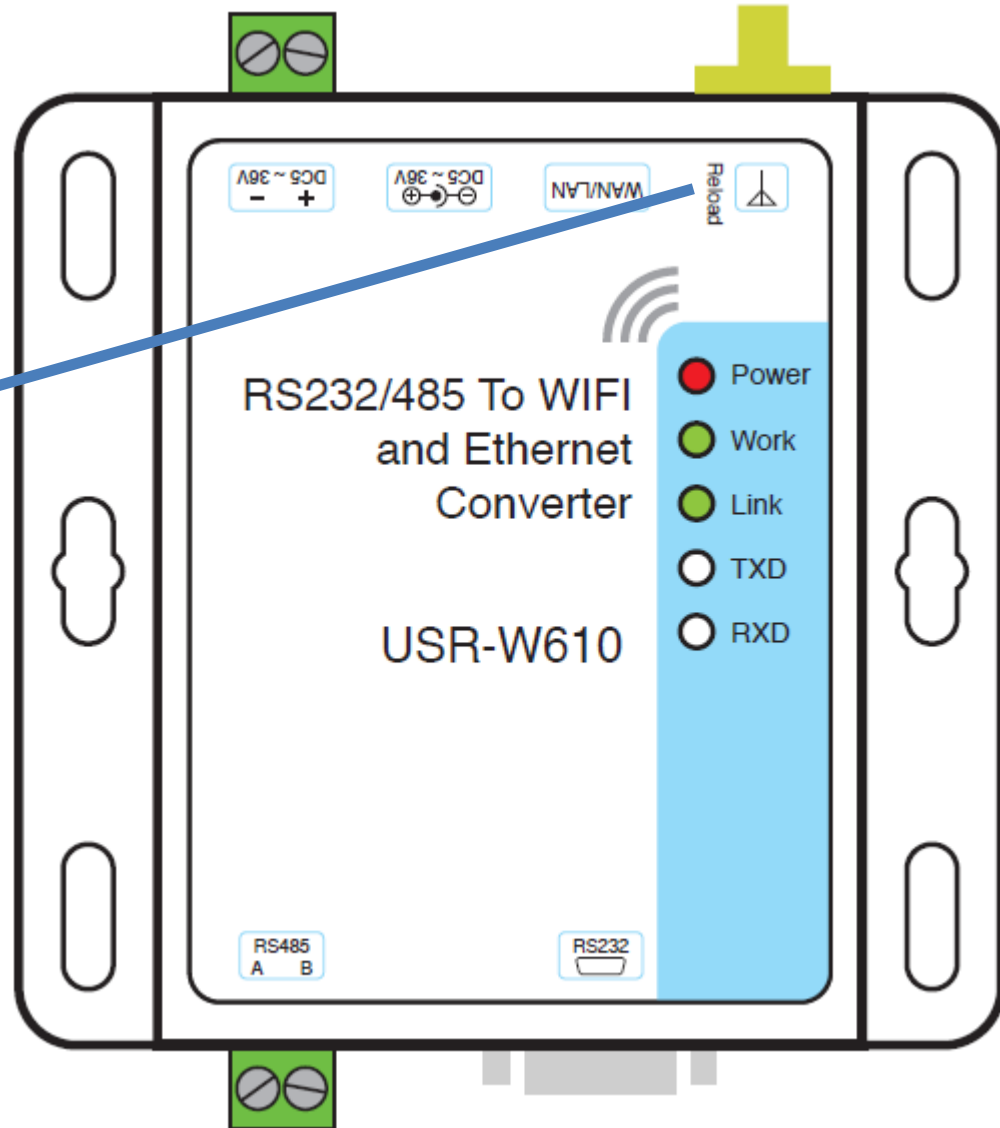


Connections



Reset Device

Press Reload Button for 5 seconds with the device powered up to factory reset the device



Factory Settings

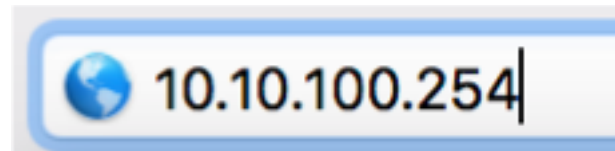
Parameter	Default Setting
SSID (Wi-Fi network broadcast name)	USR-WIFI232-XXX_XXXX
IP Address	10.10.100.254
Subnet Mask	255.255.255.0
User Name	admin
Password	admin

Device Pairing Overview

- Connect to one converter and set it up as the Server before restarting it
- Re-connect to the Server converter and then Wi-Fi scan for the second converter
- Set up the second converter through the Server's interface to be the Client before restarting it
- Repeat with additional converters to set up more Clients as required

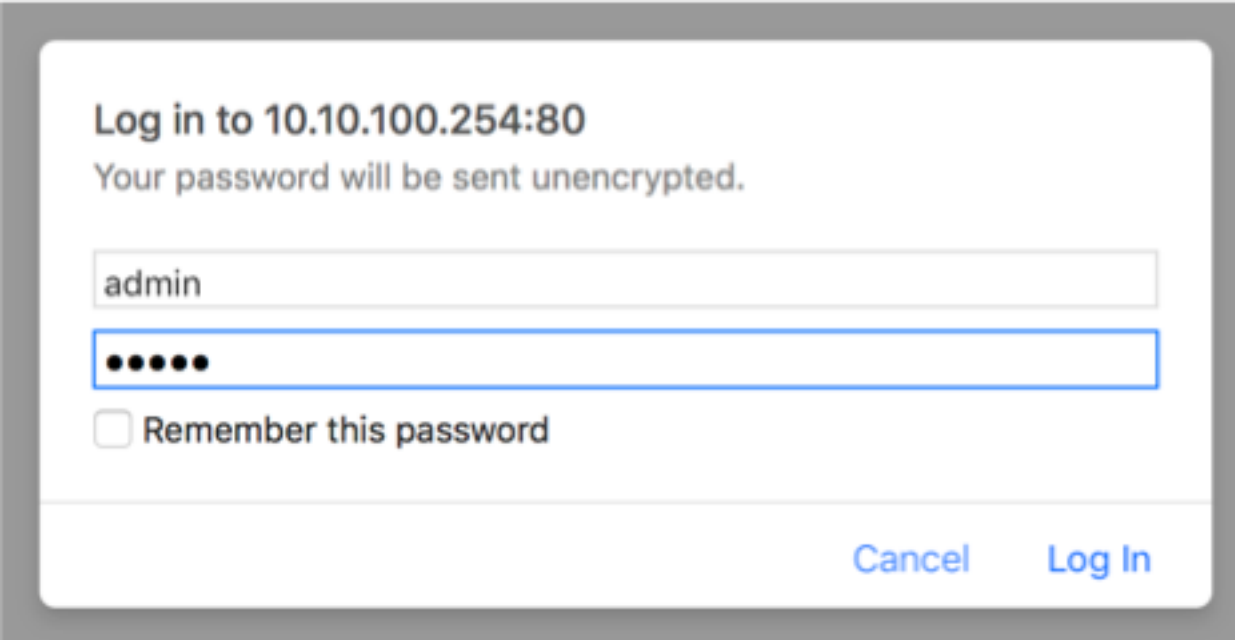
Installation Process

1. Begin by resetting each converter using its Reload button
2. Power on one converter and leave the other off
3. Connect computer to the Wi-Fi network called “USR-WIFI232-XXX_xxxx”
4. In a web browser enter address “10.10.100.254”



Installation Process cont.

5. Enter user name “admin” and password “admin”



Log in to 10.10.100.254:80
Your password will be sent unencrypted.

admin

•••••



Remember this password

Cancel Log In

Installation Process cont.

- Under section 1F set security mode to WPA2-PSK and Select TKIPAES for WPA Algorithms

1F WI-FI Setting [【Modify】](#)

Wifi Mode	
Mode	AP Mode ▼
Wireless configuration	
Network Name(SSID)	USR-WIFI232-604_A9AC <input type="checkbox"/> Hidden
BSSID	D8:B0:4C:D7:A9:AC
Security Mode	WPA2-PSK ▼ 
WPA Algorithms	<input type="radio"/> TKIP <input type="radio"/> AES <input checked="" type="radio"/> TKIPAES 
Pass Phrase	12345678

Installation Process cont.

7. Change the default password of “12345678” if required and then press Apply

Quick Configure

1F WI-FI Setting [Modify](#)

Wifi Mode	
Mode	AP Mode
Wireless configuration	
Network Name(SSID)	_____ CBB0 Hidden <input type="checkbox"/>
BSSID	_____ 0
Security Mode	Disable OPENWEP SHAREDWEP WPA-PSK <input checked="" type="checkbox"/> WPA2-PSK
WPA Algorithms	<input checked="" type="radio"/> TKIP <input type="radio"/> AES <input type="radio"/> TKIPAES
Pass Phrase	12345678

Apply Cancel

Installation Process cont.

8. Under section 2F leave Ethernet disabled and then press Apply

The screenshot shows a network configuration interface. At the top is a large grey button labeled "Quick Configure". Below it are two sections: "1F WI-FI Setting" with a blue link "[Modify]", and "2F Ethernet Ports Setting" with a blue link "[Modify]". The "Ethernet function" section is highlighted with a dark header. It contains a table with one row: "Open the Ethernet" (a grey button) and "Disable" (a dropdown menu with a blue arrow). Below the table are two buttons: "Apply" and "Cancel".

Ethernet function	
Open the Ethernet	Disable ▾

Apply Cancel

Installation Process cont.

9. Under section 3F set Baudrate to 9600 then press Apply

3F Uart Setting Modify

Data Transfer Mode	
Mode	Mode <input type="button" value="v"/>
Uart Setting	
Baudrate	<input type="button" value="v"/>
Data Bits	
Parity	
Stop	
CTSRTS	<input type="button" value="v"/>
485 mode	Enable <input type="button" value="v"/>
Baudrate adaptive (RFC2117)	Enable <input type="button" value="v"/>




300
600
1200
1800
2400
4800
✓ 9600
19200
38400
57600
115200
230400
345600
460800

Apply Cancel

Installation Process cont.

10. Under section 4F leave settings as is then press Apply

4F Network Setting [\[Modify\]](#)

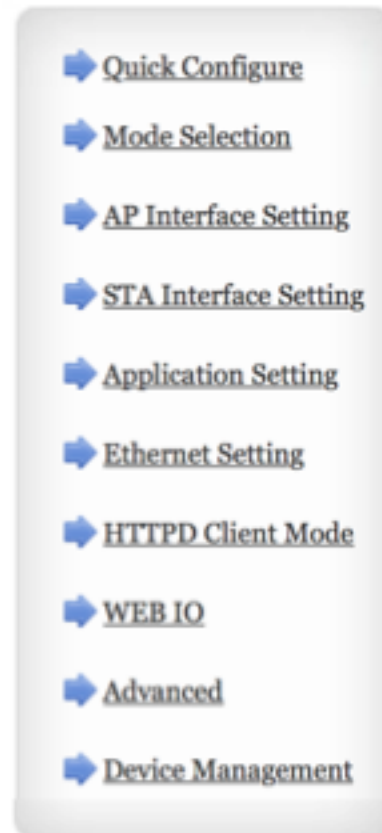
Network A Setting	
Mode	Server 
Protocol	TCP 
Port	8899
Server Address	10.10.100.100
MAX TCP Num.(1~32)	32
TCP Time out (小于600 秒)	0
TCP connection password authentication	Disable 

Apply

Cancel




Installation Process cont.

11. Click “AP Interface Settings” in the right hand menu (3rd option)



Installation Process cont.

12. Change IP Address under LAN Setup to be “192.168.1.1” then press Apply

LAN Setup	
IP Address(Default DHCP Gateway)	192.168.1.1  
Subnet Mask	255.255.255.0
DHCP Type	Server 

Apply

Cancel

Installation Process cont.

13. Follow the link provided to Device Management

Set Successfully, Restart to use new setting.

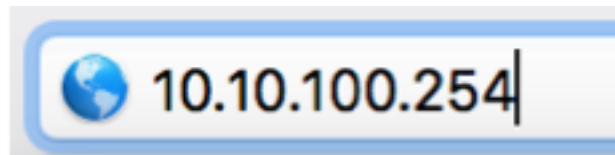
Restart button in [Device Management](#)

14. Click Restart button to restart device and close the browser window



Installation Process cont.

15. Power on the second converter
16. Connect computer to the second Wi-Fi network called “USR-WIFI232-XXX_xxxx”
17. In a web browser enter address “10.10.100.254”



Installation Process cont.

19. Under section 1F ensure Mode is set to STA Mode and then click the AP's SSID search button (circled in red below) to find server

1F WI-FI Setting [\[Modify\]](#)

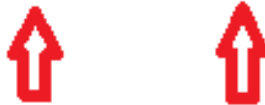
Wifi Mode	
Mode	STA Mode ▾
STA Interface Parameters	
AP's SSID	USR-WIFI232-604_A9AC <input type="button" value="Search"/>
MAC Address (Optional)	<input type="text"/>
Security Mode	OPEN ▾
Encryption Type	NONE ▾

Installation Process cont.

20. In the Site Survey click the radio button alongside the first converter's SSID and then press Apply

Site Survey							
	SSID	BSSID	RSSI	Channel	Encryption	Authentication	Network Type
<input type="radio"/>		fa:8f:ca:32:5a:ef	100%	3	NONE	OPEN	Infrastructure
<input checked="" type="radio"/>	USR-WIFI232-604_A9AC	d8:b0:4c:d7:a9:ac	100%	11	AES	WPA2PSK	Infrastructure

Apply Refresh




Note. signal strength (RSSI) should be at least 50% for stable connection.

Note: Security type is correct.

Installation Process cont.

21. Under section 1F ensure that the second converter's AP SSID is registered

1F WI-FI Setting [【Modify】](#)

Wifi Mode	
Mode	STA Mode ▾
STA Interface Parameters	
AP's SSID	USR-WIFI232-604_A9AC <input type="button" value="Search"/>
MAC Address (Optional)	<input type="text"/>
Security Mode	WPA2PSK ▾
Encryption Type	AES ▾
Key	12345678 



Apply


Cancel


Installation Process cont.

23. Set Security Mode to WPA2PSK and Encryption Type to AES

24. Enter password "12345678" or custom set password in Key field and then press Apply

1F WI-FI Setting [\[Modify\]](#)

Wifi Mode	
Mode	STA Mode ▾
STA Interface Parameters	
AP's SSID	USR-WIFI232-604_A9AC <input type="button" value="Search"/>
MAC Address (Optional)	<input type="text"/>
Security Mode	WPA2PSK ▾
Encryption Type	AES ▾
Key	12345678 



Installation Process cont.

24. Under section 2F leave Ethernet disabled and then press Apply


Quick Configure

1F WI-FI Setting [\[Modify\]](#)

2F Ethernet Ports Setting [\[Modify\]](#)

Ethernet function

Open the Ethernet

Disable 









Apply

Cancel

Installation Process cont.

25. Under section 3F set Baudrate to 9600 and then press Apply



3F Uart Setting [\[Modify\]](#)

Data Transfor Mode	
Mode	Transparent Mode 
Uart Setting	
Baudrate	9600 
Data Bits	8 
Parity	None 
Stop	1 
CTSRTS	Disable 
485 mode	Enable 
Baudrate adaptive (RFC2117)	Enable 

Installation Process cont.

26. Under section 4F set Mode to Client

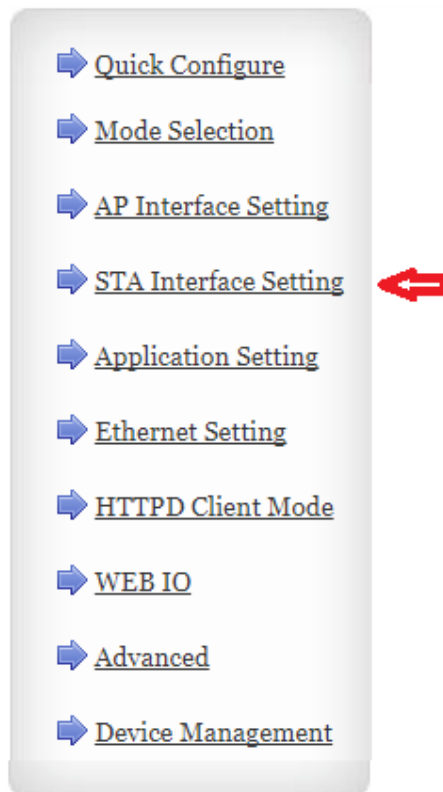
27. Set Server Address to 192.168.1.1 and then press Apply

Network A Setting	
Mode	Client 
Protocol	TCP
Port	8899
Server Address	192.168.1.1 
MAX TCP Num.(1~32)	32
TCP Time out (小于600 秒)	0




Installation Process cont.





28. Click “STA Interface Settings” in the right hand menu (4th option)




Installation Process cont.

29. Scroll to the bottom and change from DHCP(AUTO) to STATIC and enter the IP Address info as below “192.168.1.2” then press Apply

WAN Connection Type: 

Static Mode	
IP Address	<input type="text" value="192.168.1.2"/> 
Subnet Mask	<input type="text" value="255.255.255.0"/> 
Default Gateway	<input type="text" value="192.168.1.1"/> 
DNS	<input type="text" value="192.168.1.1"/> 



Installation Process cont.

30.Under section 5F Restart Module

5F Device Management

Restart Module

Restart Module

Restart

Installation Process cont.

31. Confirm that both devices now have Power, Work and Link lights on

Server



Client



Completing Installation

- Once the two RS485 to Wi-Fi converters are paired proceed to connect RS485 input cables to both units as per the manufacturer's documentation
- Ensure final installation location of the converters is secured against moisture and vermin
- The final installation location should not exceed 80°C or relative humidity of 95% non condensing