SIEMENS

Data sheet

6ES7512-1DK01-0AB0



SIMATIC DP, CPU 1512SP-1 PN for ET 200SP, Central processing unit with Work memory 200 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 3-port switch, 48 ns bit performance, SIMATIC Memory Card required, BusAdapter required for Port 1 and 2

General information	
Product type designation	CPU 1512SP-1 PN
HW functional status	FS05
Firmware version	V2.8
Product function	
● I&M data	Yes; I&M0 to I&M3
 Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping
• Isochronous mode	Yes; Only with PROFINET; with minimum OB $6x$ cycle of $625~\mu s$
Engineering with	
 STEP 7 TIA Portal configurable/integrated as of version 	V16 (FW V2.8) / V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC

permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
l²t	0.14 A²·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	200 kbyte
• integrated (for data)	1 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	48 ns
for word operations, typ.	58 ns
for fixed point arithmetic, typ.	77 ns
for floating point arithmetic, typ.	307 ns
CPU-blocks	
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	200 kbyte
FC	

Size, max. Size, max. Size, max. Number of free cycle OBs Number of tree cycle OBs Number of tree cycle OBs Number of free cycle OBs Number of delay alarm OBs Number of cyclic interrupt OBs Number of cyclic interrupt OBs Number of process alarm OBs Number of process alarm OBs Number of isochronous mode OBs Number of isochronous mode OBs Number of startup OBs Number of synchronous error OBs Number of synchronous error OBs Number of synchronous error OBs Number of dejanostic alarm OBs Number of synchronous error OBs Number of diagnostic alarm OBs Number of synchronous error OBs Number of dejanostic alarm OBs Number of synchronous error OBs Nu	Number range	0 65 535
Size, max. 200 kbyte 100 10		
• Size, max. • Number of free cycle OBs • Number of free cycle OBs • Number of time slarm OBs • Number of delay alarm OBs • Number of delay alarm OBs • Number of pcyclic interrupt OBs • Number of pcyclic interrupt OBs • Number of process alarm OBs • Number of process alarm OBs • Number of process alarm OBs • Number of isochronous mode OBs • Number of technology synchronous alarm OBs • Number of startup OBs • Number of startup OBs • Number of startup OBs • Number of synchronous error OBs • Number of diagnostic alarm OBs • Number of Joseph • per priority class **Counter** • Number		200 10310
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Number, max. 16 kbyte		counters, DBs, and technology data (axes): 88 KB
	Flag	
O. O. alask mannam hit was well into any alask mannam. I t	Number, max.	·
 Number of clock memories ŏ; ŏ clock memory bit, grouped into one clock memory byte 	 Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte

Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
F - 7	
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	20 libertos All insurta and in the assessment in the
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Address space per module	
Address space per module, max.	288 byte; For input and output data respectively
Address space per station	
 Address space per station, max. 	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
● Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	

Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
● to DP, slave	Yes; Via CM DP module
• in AS, master	Yes
• in AS, slave	Yes
 on Ethernet via NTP 	Yes
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	Yes; via BusAdapter
1. Interface	
Interface types	
Number of ports	3; 1. integr. + 2. via BusAdapter
integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
 BusAdapter (PROFINET) 	Yes; Compatible BusAdapter: BA 2x RJ45, BA 2x FC, BA 2x SCRJ, BA SCRJ / RJ45, BA SCRJ / FC, BA 2x LC, BA LC / RJ45, BA LC / FC
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
 Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes

— MRP	Yes; as MRP redundancy manager and/or MRP client; max.
MDDD	number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, 	128
max.	
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFlenergy	Yes; per user program

— Shared device	Yes
 Number of IO Controllers with shared 	4
device, max.	
Asset management record	Yes; per user program

Asset management record	Yes; per user program	
2. Interface		
Interface types		
Number of ports	1	
• RS 485	Yes; Via CM DP module	
Protocols		
PROFIBUS DP master	Yes	
 PROFIBUS DP slave 	Yes	
 SIMATIC communication 	Yes	
Interface types		
RJ 45 (Ethernet)		
• 100 Mbps	Yes	
Autonegotiation	Yes	
Autocrossing	Yes	
 Industrial Ethernet status LED 	Yes	
RS 485		
Transmission rate, max.	12 Mbit/s	
Protocols		
Number of connections		
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs	
 Number of connections reserved for ES/HMI/web 	10	

Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections via integrated interfaces Number of connections per CP/CM Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Yes Media redundancy — Switchover time on line break, typ. 128; via integrated interfaces of the CPU and connections of the	ected CPs /
Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of connections per CP/CM Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy CMs 10 10 88 88 16 88 16 Redundancy mode Yes	ected CPs /
ES/HMI/web • Number of connections via integrated interfaces • Number of connections per CP/CM 32 • Number of S7 routing paths 16 Redundancy mode • H-Sync forwarding Yes Media redundancy	
interfaces • Number of connections per CP/CM 32 • Number of S7 routing paths 16 Redundancy mode • H-Sync forwarding Yes Media redundancy	
Number of S7 routing paths Redundancy mode H-Sync forwarding Media redundancy Yes	
Redundancy mode • H-Sync forwarding Media redundancy Yes	
H-Sync forwarding Yes Media redundancy	
Media redundancy	
— Switchover time on line break, typ.200 ms; For MRP, bumpless for MRPD	
— Number of stations in the ring, max. 50	
SIMATIC communication	
• S7 communication, as server Yes	
• S7 communication, as client Yes	
• User data per job, max. See online help (S7 communication, user data size)	
Open IE communication	
• TCP/IP Yes	

— Data length, max.	64 kbyte
 several passive connections per port, 	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
PROFIBUS DP master	
Number of connections, max.	48; Of which 4 each reserved for ES and HMI
Services	
— PG/OP communication	Yes
— S7 routing	Yes
 Data record routing 	Yes
— Isochronous mode	No
— Equidistance	No
— Number of DP slaves	125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Activation/deactivation of DP slaves 	Yes
OPC UA	
 Runtime license required 	Yes
OPC UA client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
Number of connections, max.	4
 Number of nodes of the client interfaces, max. 	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100

 Number of simultaneous calls of the client 	1
instructions per connection (except	
OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_MethodCall), max.	
Number of simultaneous calls of the client	5
instructions	
OPC_UA_ReadList,OPC_UA_WriteList and	
OPC_UA_MethodCall, max.	
— Number of registerable nodes, max.	5 000
 Number of registerable method calls of 	100
OPC_UA_MethodCall, max.	
 Number of inputs/outputs when calling 	20
OPC_UA_MethodCall, max.	
OPC UA server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15,
	Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
— Number of sessions, max.	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20
 Number of inputs/outputs per server 	20
method, max.	
Number of monitored items, max.	1 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10
 Number of nodes for user-defined server 	1 000
interfaces, max.	
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH

Number of loadable program messages in RUN,

Number of simultaneously active program alarms

• Number of alarms for system diagnostics

• Number of program alarms

2 500

600

100

max.

Number of alarms for motion technology objects

80

Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering
	systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers,
	counters
Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes
Forcing, variables	Peripheral inputs/outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible

Interrupts/diagnostics/status information

RUN/STOP LED
ERROR LED
MAINT LED
Monitoring of the supply voltage (PWR-LED)

Connection display LINK TX/RX

Supported technology objects

Motion Control

Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER

Number of available Motion Control resources for technology objects

Required Motion Control resources

— per speed-controlled axis

— per positioning axis

— per synchronous axis

Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER

800

800

100

Yes

— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	5
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	

Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	-25 °C; No condensation
 horizontal installation, max. 	60 °C
 vertical installation, min. 	-25 °C; No condensation
 vertical installation, max. 	50 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual

Configuration		
Programming		
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— GRAPH	Yes	
Know-how protection		
User program protection/password protection	Yes	
Copy protection	Yes	
 Block protection 	Yes	
Access protection		
Protection level: Write protection	Yes	
 Protection level: Read/write protection 	Yes	
 Protection level: Complete protection 	Yes	
Cycle time monitoring		

• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	310 g
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