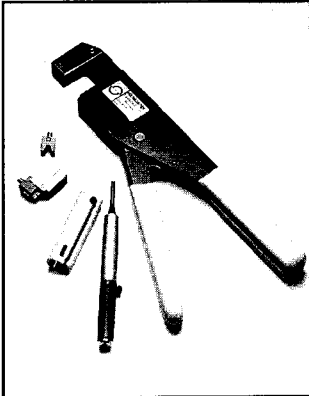


Crimp Contacts and Tools

FOR HD7, 15, 25, 40, 50, 64 & 128



CRIMP CONTACTS - STAMPED			
Pin			Socket
11.2411	Package of 100 ea. Silver	0.14-0.5mm ²	11.2311
11.2210	Package of 100 ea. Silver	0.5-1.5mm ²	11.2361
11.2431	Package of 100 ea. Au*	0.14-0.5mm ²	11.2331
11.2213	Package of 100 ea. Au*	0.5 -1.5mm ²	11.2381
11.2400	Reel of 2000 ea. Silver	0.14-0.5mm ²	11.2300
11.2200	Reel of 2000 ea. Silver	0.5-1.5mm ²	11.2350

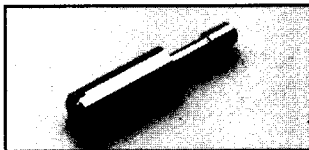
* Standard plating = 0.8 Micron Gold

CRIMP CONTACTS - TURNED					
Silver Pin	Gold Pin			Silver Socket	Gold Socket
13.1620	13.1625	Package of 100 ea.	0.14-0.37mm	13.1630	13.1635
13.1621	13.1626	Package of 100 ea.	0.5mm	13.1631	13.1636
13.1622	13.1627	Package of 100 ea.	0.75-1.0mm	13.1632	13.1637
13.1623	13.1628	Package of 100 ea.	1.5mm	13.1633	13.1638
13.1624	13.1629	Package of 100 ea.	2.5mm	13.1634	13.1639

CRIMP TOOLS FOR STAMPED PINS	
11.1540	Hand Operated Crimping Tool for use with Crimping Dies below
11.1572	Crimping Die 0.15-0.5mm ²
11.1570	Crimping Die 0.5-1.5mm ²
11.1543	Hand Operation Crimping Tool complete with die 0.14-0.5mm ²
11.1541	Hand Operation Crimping Tool complete with die for 0.5-1.5mm contacts

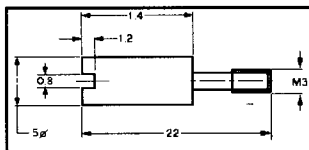
CRIMP TOOLS TURNED PINS	
11.1633	Hand Tool complete with die for wire gauge 0.14-1.5mm ²
11.1699	Hand Tool complete with die for wire gauge 0.5 - 2.5mm ²
11.1400	Buchanan Hand Tool for wire gauges 0.37 - 4.00mm ² . Use in conjunction with relevant locator below
11.1417	Locator for H-D + H-DD for wire gauges 0.37-2.5mm ²
11.1404	Locator for H-BE for wire gauge 0.5-4.00mm ²
11.1408	Crimping Tool adjustment gauge 0.5mm ² - 1.00mm ² HBE, H-D + H-DD
11.1409	Crimping Tool adjustment gauge 1.5mm ² for H-BE, H-D + H-DD
11.1418	Crimping Tool adjustment gauge 0.37mm ² for H-D + H-DD
11.1419	Crimping Tool adjustment gauge for wire 4.00mm ² H-BE

INSERTION AND REMOVAL TOOL	
11.1610	for both stamped and turned pins.



Accessories

To avoid incorrect insertion where several plugs are mounted adjacent to one another, a coding system is available. Mounting screws of each connector are replaced by coding pins.



Part No. 10.0190



Coding Unit for HA 3/4 Receptable Part No. 10.4512.

CODING PINS & MOUNTING CONFIGURATIONS

For:	H-BVE 3, 6, 10, 16						
	H-BS 6						
	STA 14, 20	PLUG	1	2	3	4	5
	H-D 15, 25, 40, 64						6
	H-A 10, 16						
	H-BE 6, 10, 16, 24	RECEPTACLE					
• Coding pin	† Fastening screw						
For:	STA 40						
	H-D 50, 80, 128	PLUG	1	2	3	4	5
	H-A 32						6
	H-BE 32, 48						
	H-BS 12	RECEPTACLE					
	H-BVE 20, 26, 32						

NOTE: Paired diagrams show mating surfaces.