Thermo Flex PLUS



Cotton, Polyester, Fabric blends, Spandex, Lycra, Wool, Linen NO Nylon



330° - 335°F



17 - 20 seconds



Medium to Firm Even pressure



Peel warm or cold



Withstands medium to high wash & dry temperatures





Create art and plotter-cut in mirror image.



Create plotter file in mirror image



Cut mirror image on plotter and weed design



Position weeded design on shirt



Place Teflon sheet or silicon release sheet over design



Medium Pressure 330° to 335°F for 17 - 20 seconds



Rub design with pad or chalkboard eraser while still hot to dissipate heat



Remove backing after cooling



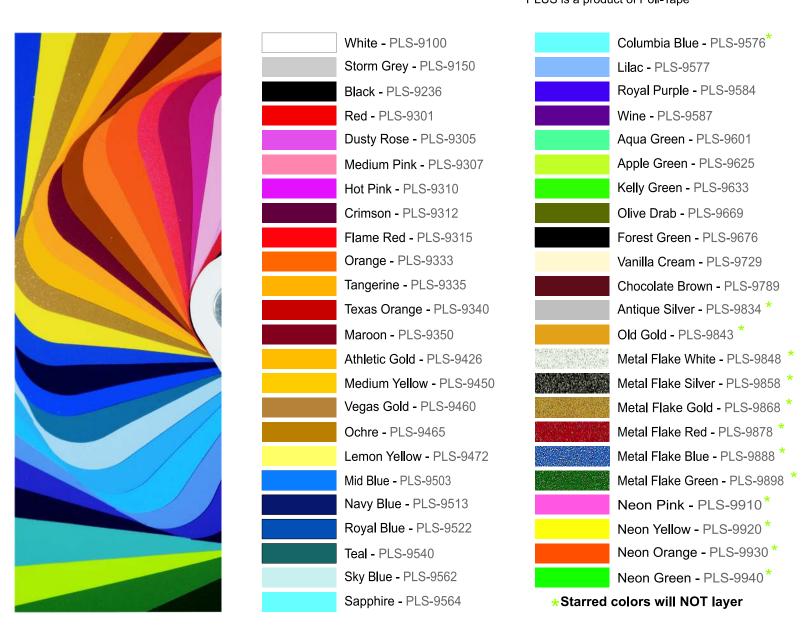
Repeat process for 2nd layer



Completed shirt

Continuous testing by the manufacturer and numerous users has established ideal temperature and time to be lower (330° - 335°F for 17-20 seconds) than our previously published specs (345° - 350°F for 20 seconds). Both conditions work well. The higher temperature may require a longer (step #6) cooling period to allow the thermoplastic adhesive to solidify prior to peeling the polyester backing.

Thermo Flex PLUS is a product of Poli-Tape



The computer cut textile decoration & sports lettering solution



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