



Maintenance Schedule | DTF Station Seismo Shaker and Dryer

	Daily	As Needed
Brush off Powder		
Clean Vacuum		
Clean Sensor (s)		
Clean Oil Residues		
Clean Conveyor Belt		
Clean the pre-heating platen		
Replace Filters		

Maintenance Procedures | DTF Station Seismo Shaker and Dryer

What	Process	Materials Needed
<p>Clean out Shaker & Oven by removing powder and build up.</p> <p>Why</p> <p>Keeping your shaker clean is as important as your printer. Excess powder can become airborne and get in places you don't want it, like your printer. Vacuum rollers keep your media secured after going through the powder station. Sensors keep the process efficient. Excess oil can harm your prints as they come through the curing unit. Filters keep your air clean, and ensure a safe working environment.</p>	<p>Brush Off Powder: Remove all powders from the powder station, preheating plate, inside and store the powders separately. Place silica gel packs inside to keep it dry.</p> <p>Clean Vacuum Rollers: Use 1000 grit sandpaper to lightly go over the vacuum roller to remove any powder build-up on the holes.</p> <p>Clean Sensor: Clean the film sensor with a brush and use isopropyl alcohol to lightly wipe the face to remove any powder/dust build-ups.</p> <p>Clean Oil Residues: Open the heater cover and wipe down all grease/oils. DO NOT TOUCH/CLEAN THE LAMPS when it's still hot. Clean the purifier connection pipes (s).</p> <p>Clean Conveyor Belt: Clean oil residues if visible with a clean lint-free wipe or dry microfiber cloth.</p> <p>Replace Filters: Depending on the model, the customer may need to replace the HEPA filter every 1-3 months, and Charcoal filter every 1-6 months.</p> <p>Clean the Pre-Heating Platen: Brush away any powders, then wipe down with a microfiber cloth.</p> <p>To view more maintenance videos, scan the QR Code above or view full links here: https://dtfstation.com/pages/seismo-videos</p>	<ul style="list-style-type: none"> • Isopropyl alcohol 90% or above • 1000 grit sandpaper • Lint free wipes or microfiber cloth