

JET-OPAQUE® Heat Transfer Paper

FOR INK JET PRINTERS

JET-OPAQUE® Heat Transfer Papers are designed for the ink jet heat transfer printing of photos and images to dark colored T-shirts, sweatshirts, mousepads, puzzles and leather goods. Choose garments that have a tight weave. This is particularly important when transferring to sweatshirts.

PRINTING:

1. DO NOT mirror the image.
2. Load the paper so that the image will appear on the coated side of the paper.
3. JET-OPAQUE® Heat Transfer Paper should be fed into the copier with the short dimension first (grain long).
4. Trim away any unprinted paper around the image if desired
5. Slowly peel the paper backing from the transfer film, starting with a small tear in the corner to make separating easier.

TRANSFERRING:

Using a Commercial Heat Press

1. Place the transfer on top of the garment with the image side up. Place pressing sheet over transfer. Press:

30 seconds at 350° F using medium pressure

2. Remove the ironing sheet after it cools.
3. Hand Iron instructions are on the next page

For Use With:



Ink Jet



Heat Press



Hand Iron OK



Dark Color

HEAT PRESS

TEMPERATURE

350°

PRESSURE

Medium

TIME

30 Sec.

NOTE:

Dark colored polyester and nylon are not recommended because the dye may migrate into the transfer.

WASHING INSTRUCTIONS:

Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low heat setting. Do not iron directly on the transferred area.

STORAGE AND HANDLING OF JET-OPAQUE® HEAT TRANSFER PAPERS Store JET-OPAQUE® Heat Transfer Papers in a cool, dry area and do not remove from carton or poly bag until you are ready to use.

IMPORTANT

We thoroughly test each of our products on various substrates using different transfer equipment. However, it is impossible for us to duplicate all variables using all substrates and transfer equipment. Therefore, it is essential that you test the paper prior to production using your equipment, methods, and substrate material. Heat presses vary in accuracy. Conduct tests to determine the best time and temperature to use with your equipment. Please keep in mind that the Seller's and Manufacturer's maximum obligation shall be to replace any paper that has proven to be defective. Neither the Seller nor the Manufacturer shall be liable for any injury, direct or consequential, arising out of the use of, or inability to use this paper.

Revised 01/2009

5110 Penrose St. - St. Louis, MO 63115 – 800.325.8317



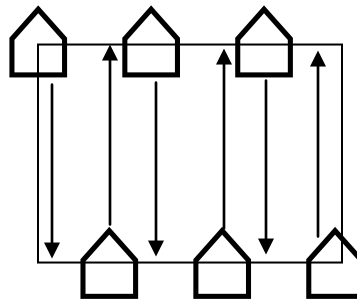
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Using a Hand Iron

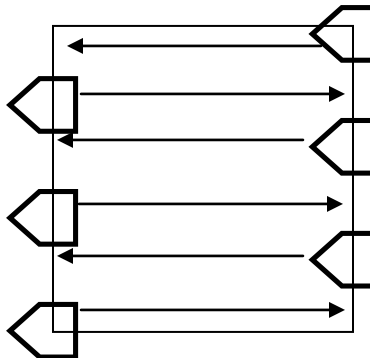
1. Preheat iron to highest setting. Do not use steam. (Empty all water.)
2. Iron on a very smooth hard surface that is waist level or below. Do not use an ironing board. Place a pillowcase on the surface and iron the pillowcase to remove any wrinkles.
3. Put the garment on the center of the pillowcase and iron it to remove wrinkles.
4. Place the transfer with the image side up in the center of the garment with the ironing sheet on top.
5. Hand ironing is recommended only for T-shirts and light-weight fabrics.

Full Sheet Transfer

1. Using 2 hands, firmly slide the iron up and down as shown in the diagram. In 90 seconds, make enough passes to completely iron the shirt 2 times. The iron should be halfway off the edge when the edges are ironed.



2. Using 2 hands, firmly slide the iron side to side as shown in diagram. In 90 seconds, make enough passes to completely iron the shirt 2 times including all edges. The iron should be halfway off the edge when the edges are ironed.



3. **For smaller transfer** (one-half sheet or less), the ironing time is reduced to 1.5 minutes total. If transfer area is smaller than the iron, iron for 30 seconds with heavy pressure.

Paper Removal (Cold Peel)

Allow transfer to cool for approximately 2 minutes and remove paper.

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(enter your address and contact number here)

