

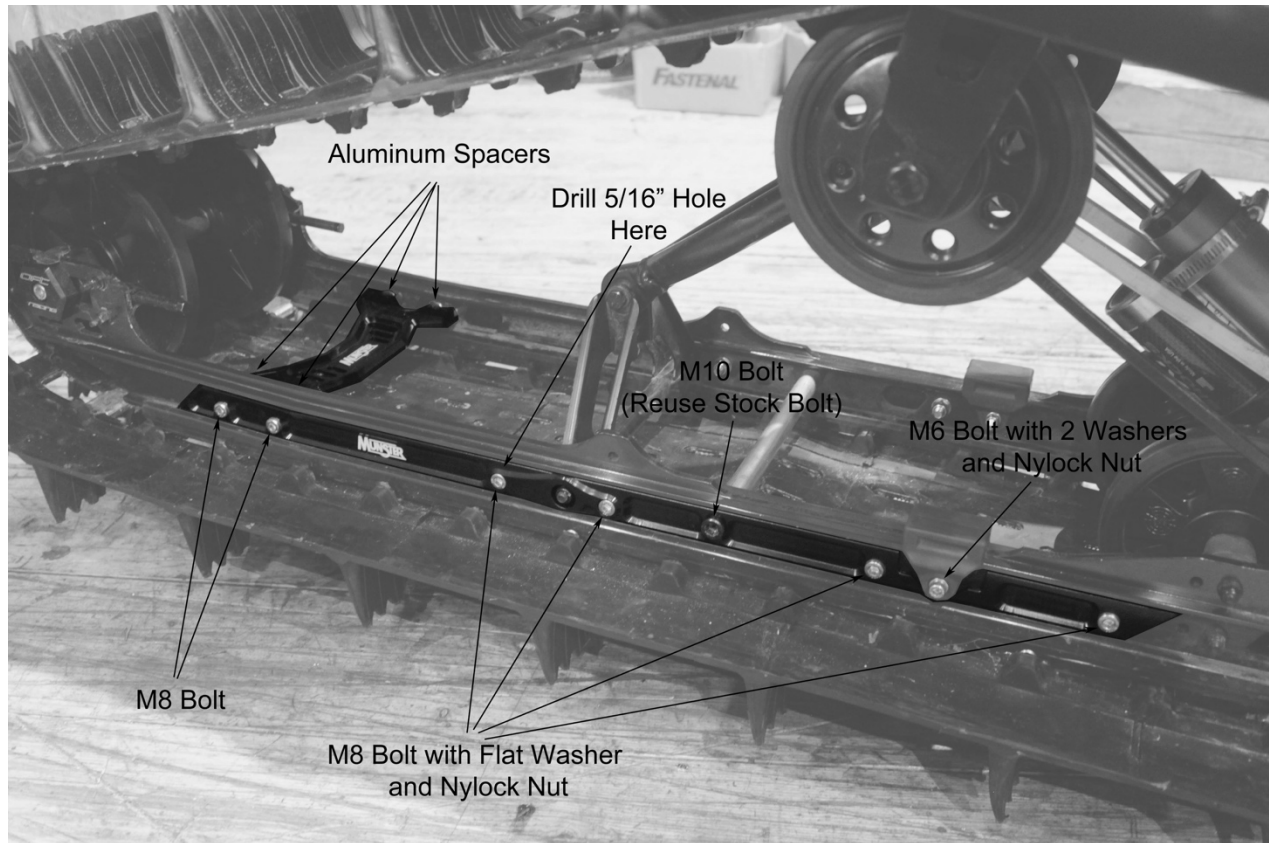
# Installation Instructions

## Important!

Please read Liability Disclaimer attached

## Skidoo 163" Brace

- 1) Install cross brace in place between the rails (may need to loosen axle)
- 2) Drill rivet to remove rubber bump stops on both rails
- 3) Remove M10 bolt on right rail only and discard washer
- 4) Install right rail brace tightening the M10 bolt only
- 5) Repeat steps 3 and 4 for the left rail
- 6) Drill 5/16" hole on each rail (see picture below)
- 7) Install aluminum spacers between cross brace and rail braces
- 8) Install and tighten all M8 bolts
- 9) Install stock rubber bump stops with M6 bolts



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