

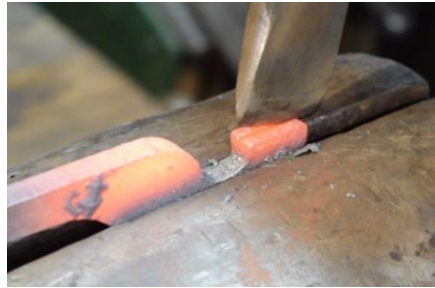


Rapid V-Bit Tongs INSTRUCTIONS

Before you begin, we **highly recommend** watching our **YouTube** video which goes over these steps in greater detail: Search "Rapid V-Bit Tongs Instructional Video" or go to: <https://www.youtube.com/watch?v=HZw40OyKbdA>



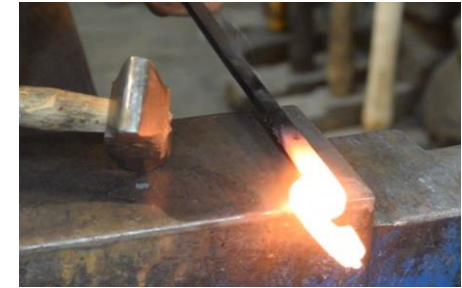
1. Use a hot chisel to make a groove down the center of the jaw of each tong.
(This will make the next step easier)



2. Heat the jaw end and use a hot chisel to split the jaw about 1/4" down.



3. Open up the jaws evenly using the edge of your anvil and single blows.



4. Put an offset in the jaw area using the edge of the anvil and light blows. (See video for more detailed instructions)



5. Round off the reins



6. Mark the center of the hinge area and drill a 1/4" hole.



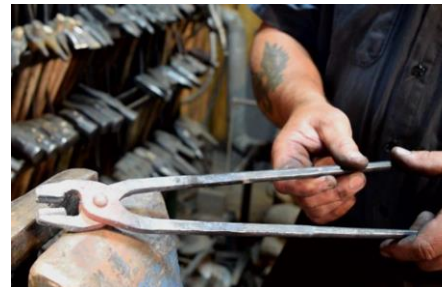
7. Rivet together



8. Size to material



9. Make final adjustments on the tongs by heating and squeezing reins to ensure they are lined up properly and will be comfortable to hold on to.



If you have any questions regarding Rapid Tongs or any of our other products, please email us at mail@kensiron.com or call us at 320-746-8161

Enjoy your finished tongs!