



# Rapid Knife Tongs INSTRUCTIONS

Before you begin, we **highly recommend** watching our **YouTube** video which goes over these steps in greater detail: Search "Rapid Knife Tongs Instructional Video" or go to: <https://youtu.be/hbst0HakWmw>



1. Use a cross peen hammer to thin the jaw of each tong blank to about 1/8".



2. Insert one blank into the vise with the reins to the left and the inside of the jaw lined up with the top of the vise and hammer back 90 degrees. This will become your left blank. To do the right blank, insert into the vise with the reins to the right, line up the same way, and hammer back 90 degrees.



3. Use the step of the anvil to bend the U-shape into the jaw for both the right and left blank.



4. Put an offset in the jaw area of the right and left blank using the edge of the anvil and light blows. (See video for more detailed instructions)



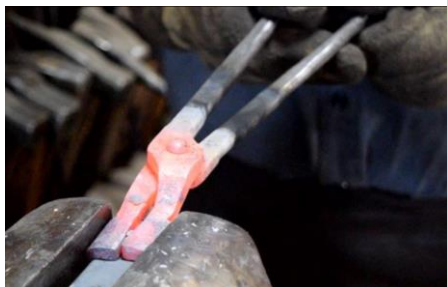
5. Mark the center of the hinge area and drill a 1/4" hole. If desired, draw out and/or sand the edges of the reins.



6. Rivet together



7. Size to material



8. Make final adjustments by heating and squeezing/twisting as necessary to ensure the reins are lined up properly and will be comfortable to hold on to.



Enjoy your finished tongs!

If you have any questions regarding Rapid Tongs or any of our other products, please email us at [mail@kensiron.com](mailto:mail@kensiron.com) or call us at 320-746-8161