



Quick Flat Jaw Tongs

INSTRUCTIONS



1. Heat the jaw end and clamp in vise.



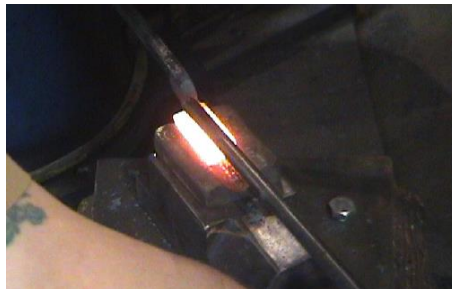
2. Twist counter clockwise for right handed tongs. Twist both jaws in the same direction.



(Should look like this)



3. Shape the jaw on the anvil. (For flat jaw tongs, the jaw can be left as is, but I prefer to thin the end a little, makes grabbing a piece out of the fire easier.)



Tong jaws can also be shaped under a power hammer. Here, I am using a 1" bottom swage and a 1/2" round rod to form the jaw.



4. Round out the reins.



5. Rivet the two together. You have finished!

There many jaw styles that can be made from Quick Flat Jaw Tongs Blanks!

If you have any questions regarding Quick Tongs, please contact us:

mail@kensiron.com or 320-746-8161

Visit our website at: <http://kensiron.com>



Quick Bolt Tongs

INSTRUCTIONS



1. Heat the ends of the Quick Bolt Tong blanks. Clamp in a vise and split using a sharp hot chisel



(Should look like this)



2. Shape the jaw on the anvil. They can be square,



or make them round by using the horn of the anvil.



3. Draw out the reins.



4. Drill a 5/16" diameter hole and rivet both blanks together using the rivet included in your order.

You have finished!

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Quick Scroll Tongs

INSTRUCTIONS



1. Draw out and taper the jaw end on each blank.



2. Make each of your blanks the same.



3. Round up the reins by forging the corners down. You can also clean them up with a sander or flap disc.



4. Drill a 5/16" hole in each blank and rivet both halves together.



5. Take one more heat make sure the tips line up and everything is in line.



You have finished!

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Quick Scroll Tongs Blanks!

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Quick Slot Jaw Tongs

INSTRUCTIONS

Before you begin, we highly recommend watching our **YouTube** video which goes over these steps in greater detail: Search "Quick Slot Jaw Tongs Instructional Video" or go to: <https://www.youtube.com/watch?v=uJSE92sv9zY>



1. Heat up and draw out the reins.



2. Heat the jaw end and clamp in vise with the groove facing down and lined up with the edge of the vise.



3. Twist counter-clockwise 90-degrees. (It should look like the picture above.)



4. Shape the jaw on the edge of the anvil to thin and curl the end.



5. Sand/file the end of the jaw.



6. Drill 5/16" hole.



7. Rivet together



8. Size to material



Enjoy your finished tongs!

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