



Quick Railroad Spike Tongs INSTRUCTIONS

Before you begin, we highly recommend watching our **YouTube** tutorial video which goes over these steps in greater detail:

Search "Quick Railroad Spike Tongs Instructional Video" or go to: <https://www.youtube.com/watch?v=SRq9cUnYZ9Y>



1. Heat up Part "A" with small groove facing up and line the center of the groove with the corner of the vise.



2. Bend 90 degrees with hammer.



3. Reheat and twist the jaw 90 degrees counter clockwise



4. Close the gap with a hammer



5. Heat up Part "B" and place it in the vise with the rein facing left and the bottom of the "U" about 1/4" from the top of the vise.



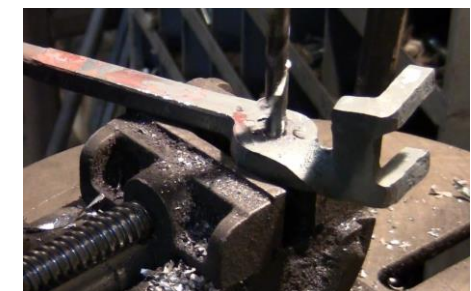
6. Bend backwards with hammer.



7. Reheat, put in vise, and use a wrench/tongs to twist the jaw counterclockwise 90 degrees. Use a hammer to straighten as necessary.



8. Draw out the reins



9. Center punch and drill 5/16" hole



10. Rivet together



11. Make final adjustments with spike



12. You are finished!

If you have any questions regarding Quick Railroad Spike Tongs, please email us at mail@kensiron.com or call us at 320-746-8161.