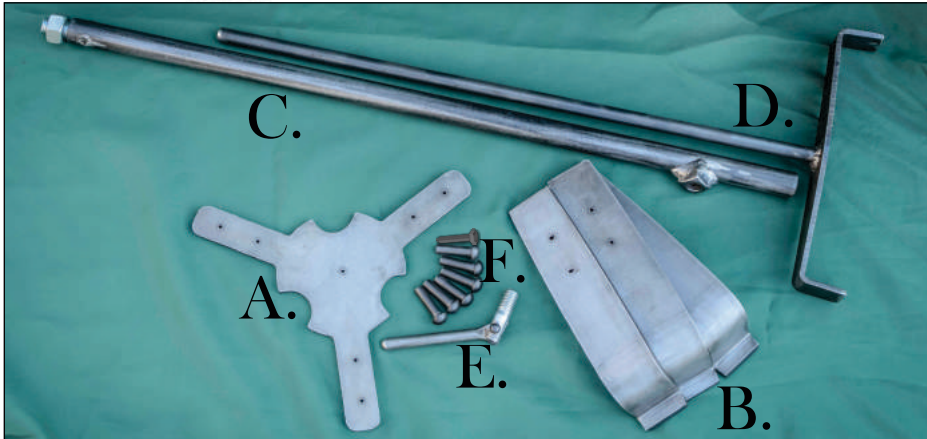




Ken's Custom Iron Helper Stand ASSEMBLY INSTRUCTIONS



A: Base Plate
B: Legs

C. Threaded Upright
D. Adjustable Upright

E: Handle
F. Rivets / Bolt



1. Decide how you'd like to dress up the legs and base plate. Do some forging to give it some texture and personality or just skip this and move on to Step 2.



2. Drill a 5/8" hole in the center hole of the base plate.



3. Drill a total of six 5/16" holes in the arms of the base plate.



4. Drill two 5/16" holes each of the legs.



5. Remove any burrs from each of the drilled holes.



6. To assemble legs to base plate, align the holes from each. Fasten bolt into one set of holes. Insert the rivet into remaining hole.



7. Complete the rivet, remove the bolt, and rivet the second hole.



8. Repeat this process to attach each of the legs to the base plate.

9. Insert the threaded upright into the hole of the base plate and fasten.

10. Insert the adjustable upright into the threaded upright and fasten using the handle.

