A tradition of safety.

Blundstone CSA work boots first reported for work back in 1870 and they haven’t missed a day since.

From building sites, to factory floors, to fire stations, to landscaping digs, to big box stores, Blundstone CSA work boots pack in maximum safety and comfort—without the clunkiness—for easier, safer movement.

Protection from impact, penetration, electrical shock, chemical damage and water allows you to focus on the job for a higher margin of safety.

We can’t claim to protect against everyday wear and tear, but we do consider long product life and good value to be among our strongest product attributes.

Make safety your tradition in Blundstone CSA-approved safety boots.
The Station Boot.

Seconds save lives and Blundstone CSA Station boots save seconds. Firefighters across Canada swear by the kick-off ease of Blundstone CSA work boots. All-day comfort on the concrete floors at the station and over-the-ankle protection that drivers can wear on runs. Spiffy enough for dress uniforms, too! Thanks firefighters for the comfort you bring to all of us.

#163
CSA Greenpatch Black

* For icon definitions, please see page 13.
“I have walked through the tundra bog in these boots, worked in them daily. Longest lasting boots ever.”
- Eric

“Worth every penny. Try them, you will love them.”
- Mike

#162
CSA Greenpatch Stout Brown

#164
CSA Greenpatch Crazy Horse Brown

All styles available in Women’s 6 to Men’s 14
This caps it.

How many times a day do you use your toe as a hammer or a sawhorse or a battering ram? How many toes have you worn through while on your knees doing trim, tile, landscaping or concrete work? New CSA Greenpatch™ with Rubber Toe Cap keeps Blundstone boots on the job even longer.

A steel toe protects your feet and now a rubber toe cap protects your boots. Multiple technical features protect feet from electrical shock, chemicals and workplace hazards aplenty. All-day comfort, dry feet, no damn laces in a boot so safe it even protects itself.

NEW #167
CSA Greenpatch Rubber Toe Cap
Stout Brown

* For icon definitions, please see page 13.
"These may be the last pair of safety boots I will need to buy."
- Bev

**NEW #168**
CSA Greenpatch Rubber Toe Cap
Black

"Lightweight, no laces, very comfortable."
- Jonathan

**NEW #169**
CSA Greenpatch Rubber Toe Cap
Crazy Horse Brown

All styles available in Women’s 7 to Men’s 14
Ultimate safety.

Anyone who has ever dropped a heavy tool on the metatarsal bones (five long bones over the top of the foot) will appreciate the safety provided by the Blundstone CSA Met Guard Greenpatch™.

Designed for comfort, clever met guards remain soft and flexible until point of impact. Leather-covered elastic gussets protect from side incursions. Bullet-proof Kevlar stitching resists impact and abrasion damage. For ultimate safety, don’t stand for less.

#165
CSA Steel Toe Met Guard Greenpatch
Black

Available in Women’s 7 to Men’s 14
CSA Greenpatch

Radically simple construction.

- Weatherproof elastic retains its shape
- Weatherproof leather from Blundstone is an industry-leading 2.5 mm thick yet ‘breathes’ for absolute comfort
- Dual-density polyurethane midsole and thermo-polyurethane (TPU) outsole: weatherproof, durable, lightweight and provides reliable certified fraction
- CSA Grade 1 protective steel toe cap
- Rubber toe cap for extra protection & wear life
- Bumper kick-toe styling
- Sturdy front and back pull-on tabs are meant to be used
- Heat-formed heel for a snug fit
- Deluxe Poron XRD™ footbeds for all-day comfort and support
- Puncture resistant midsoles by Lenzi: lighter, safer, more flexible, more comfortable and warmer than steel
- Injection molded soles—no adhesives to come unglued, nor stitching to rot
- Heat, slip, oil, acid and electric shock-resistant sole
Let’s get technical.

**STEEL TOE CAP**
Broad-fitting 200 Joule impact-resistant Type 1 steel toe cap. Steel is the safest toe cap material available, providing the highest levels of resistance in constructed footwear against rolling side compression and cut resistance.

**SLIP RESISTANT**
The sole has been tested and deemed compliant to the relevant safety standard regarding slip resistance for each sole type.

**ELECTRICAL RESISTANT**
Provides some insulation against accidental electrical hazard contact. Capable of withstanding the application of 18,000V at 60Hz for 1 minute.

**OIL + ACID RESISTANT**
The sole material is resistant to most chemicals encountered in industrial situations.

**140° RESISTANT**
The sole is heat resistant to temperatures up to at least 140°C. The soling material has a very high insulating value and can be expected to withstand temperatures in the highest ranges that will normally be encountered in an industrial environment.

**WEATHERPROOF LEATHER**
Premium leather treated to provide extra weatherproofing properties. Footwear with this symbol is particularly suitable for muddy conditions.

**PENETRATION RESISTANT**
Ensures maximum resistance against perforation by nails and other objects, even of small diameter, with penetration resistance exceeding 1200N. The insole is attached to the upper, protection to 100% of the sole surface.

**ORGANIC FAT + OIL RESISTANT**
Sole resistant to organic fats and oils, ideal for kitchen, poultry and farming environments where exposure to biological contamination is a possibility.

**EXTRA HEAVY DUTY METGUARD PROTECTION**
Protection for the delicate metatarsal bone of your feet meeting the performance requirements for Class 75 Impact Resistant and Class 75 Compression Resistant footwear.

**SPS MAX COMFORT**
Provides impact resistance, support and enhances underfoot comfort.
Commonly asked questions.

Are Blundstone CSA Greenpatch work boots water resistant?
Our weatherproof leather is as water resistant as any leather can be, while still allowing the foot to breathe. If properly cared for, the leather will prevent most water penetration, keeping your feet dry. Blundstone CSA Greenpatch work boots unique construction with a limited number of seams means there are few places for water to get in.

What is SPS?
The Blundstone Shock Protection System (SPS) disperses shock at heel strike and reduces skeletal stress. Revolutionary tests indicate that an average of 33% less shock is transmitted to the bones and joints at a walking pace. This shock would otherwise be absorbed by your feet, knees and vertebrae.

Are Blundstone CSA Greenpatch work boots slip resistant?
Yes. All Blundstone CSA Greenpatch work boot soles are heat, slip, oil and acid resistant.

Do they have a steel or composite toe?
There is a steel toe and a composite mid-sole, which provides greater flexibility and weight savings and comparable puncture resistance to steel.
CSA Grade 1 Protective toe cap, the choice for steel toe, offers greater lateral strength than composite toes.

Do Blundstone CSA Greenpatch work boots provide electric shock resistance?
Yes. However shock resistance deteriorates rapidly in a wet environment and with wear.

Do Blundstone CSA Greenpatch work boots come with a warranty?
Yes! All Blundstone products are fully guaranteed against defects in materials and workmanship. Our warranty does not guarantee or imply an expectation of service life. In simpler terms, Blundstone products are not guaranteed for a specific amount of time. All warranty queries must be submitted from the customer’s original place of purchase, or through blundstone.ca/warranty. “We stand by our products, and have been doing so since 1870.”
Sizing and fitting.

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Blundstone rule of toe:

For women subtract 3 sizes from your Canadian size.
For men subtract 1 size from your Canadian size.

It is not abnormal for there to be some initial movement in the boot, particularly in the heel area. Length is the most important element when fitting Blundstone boots. The boots will never stretch in length; however, you will find some give in the upper and width of the boot, with the exception of where the steel toes are located. If the fit is initially tight on the top of your feet — be patient, it should stretch with some wear.

Style and size availability subject to change without notice.
Sizes listed in catalogue are Canadian sizes.
All Blundstone CSA Greenpatch boot styles are unisex.
This size conversion chart provides a simple guideline.
Boot colour may not appear exactly as shown.