









A tradition of safety.

Blundstone CSA work boots first reported for work back in 1870 and they haven't missed a day since.

From building sites, to factory floors, to fire stations, to landscaping digs, to big box stores, Blundstone CSA work boots pack in maximum safety and comfort—without the clunkiness—for easier, safer movement.

Protection from impact, penetration, electrical shock, chemical damage and water allows you to focus on the job for a higher margin of safety.

We can't claim to protect against everyday wear and tear, but we do consider long product life and good value to be among our strongest product attributes.

Make safety your tradition in Blundstone CSA-approved safety boots.

The Station Boot. Seconds save lives and Blundstone CSA Station boots save seconds. Firefighters across Canada swear by the kick-off ease of Blundstone CSA work boots. All-day comfort on the concrete floors at the station and over-the-ankle protection that drivers can

wear on runs. Spiffy enough for dress uniforms, too! Thanks firefighters for the comfort you bring to all of us.



















RESISTANT

OIL + ACID

WEATHER-

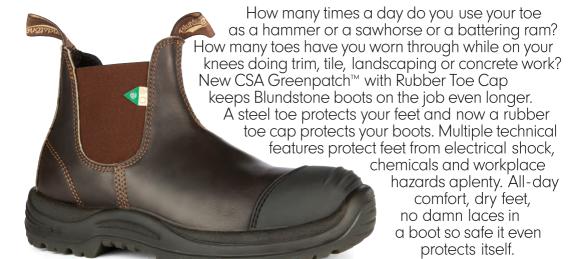
PROOF

^{*} For icon definitions, please see page 13.





This caps it.



NEW #167 CSA Greenpatch Rubber Toe Cap Stout Brown





CSA Greenpatch Rubber Toe Cap Black



CSA Greenpatch Rubber Toe Cap Crazy Horse Brown



Ultimate safetv.

Anyone who has ever dropped a heavy tool on the metatarsal bones (five long bones over the top of the foot) will appreciate the safety provided by the Blundstone CSA Met Guard Greenpatch.™

Designed for comfort, clever met guards remain soft and flexible until point of impact. Leather-covered elastic gussets protect from side incursions. Bullet-proof

Kevlar stitching resists impact and abrasion damage. For ultimate safety, don't stand for less.

#165 CSA Steel Toe Met Guard Greenpatch Black



MET GUARD















PROTECTION

STEEL TOF CAP

PENETRATION RESISTANT

SLIP RESISTANT OIL + ACID RESISTANT WEATHER-PROOF

ORG FAT/OIL RESISTANT

COMFORT

For icon definitions, please see page 13.



CSA Greenpatch

Radically simple construction.

shock-resistant

sole



nor stitching to rot

comfortable and warmer

than steel



Let's get technical.



STEEL TOE CAP

STEEL TOE CAP

Broad-fitting 200 Joule impact-resistant Type 1 steel toe cap. Steel is the safest toe cap material available, providing the highest levels of resistance in constructed footwear against rolling side compression and cut resistance.



SLIP RESISTANT

SLIP RESISTANT

The sole has been tested and deemed compliant to the relevant safety standard regarding slip resistance for each sole type.



RESISTANT

ELECTRICAL RESISTANT

Provides some insulation against accidental electrical hazard contact. Capable of withstanding the application of 18,000V at 60Hz for 1 minute.



OIL + ACID RESISTANT

OIL + ACID RESISTANT

The sole material is resistant to most chemicals encountered in industrial situations.



140° RESISTANT

140° RESISTANT

The sole is heat resistant to temperatures up to at least 140°C. The soling material has a very high insulating value and can be expected to withstand temperatures in the highest ranges that will normally be encountered in an industrial environment.



WEATHER-PROOF

WEATHERPROOF LEATHER

Premium leather treated to provide extra weatherproofing properties. Footwear with this symbol is particularly suitable for muddy conditions.



PENETRATION RESISTANT

PENETRATION RESISTANT

Ensures maximum resistance against perforation by nails and other objects, even of small diameter, with penetration resistance exceeding 1200N. The insole is attached to the upper, protection to 100% of the sole surface.



ORG FAT/OIL RESISTANT

ORGANIC FAT + OIL RESISTANT

Sole resistant to organic fats and oils, ideal for kitchen, poultry and farming environments where exposure to biological contamination is a possibility.



EXTRA HEAVY DUTY

EXTRA HEAVY DUTY METGUARD PROTECTION

Protection for the delicate metatarsal bone of your feet meeting the performance requirements for Class 75 Impact Resistant and Class 75 Compression Resistant footwear.



SPS MAX COMFORT

SPS MAX COMFORT

Provides impact resistance, support and enhances underfoot comfort.

Commonly asked questions.

Are Blundstone CSA Greenpatch work boots water resistant?

Our weatherproof leather is as water resistant as any leather can be, while still allowing the foot to breathe. If properly cared for, the leather will prevent most water penetration, keeping your feet dry. Blundstone CSA Greenpatch work boots unique construction with a limited number of seams means there are few places for water to get in.

What is SPS?

The Blundstone Shock Protection System (SPS) disperses shock at heel strike and reduces skeletal stress. Revolutionary tests indicate that an average of 33% less shock is transmitted to the bones and joints at a walking pace. This shock would otherwise be absorbed by your feet, knees and vertebrae.

Are Blundstone CSA Greenpatch work boots slip resistant?

Yes. All Blundstone CSA Greenpatch work boot soles are heat, slip, oil and acid resistant.

Do they have a steel or composite toe?

There is a steel toe and a composite mid-sole, which provides greater flexibility and weight savings and comparable puncture resistance to steel.

CSA Grade 1 Protective toe cap, the choice for steel toe, offers greater lateral strength than composite toes.

Do Blundstone CSA Greenpatch work boots provide electric shock resistance? Yes. However shock resistance deteriorates rapidly in a wet environment and with wear.

Do Blundstone CSA Greenpatch work boots come with a warranty?

Yes! All Blundstone products are fully guaranteed against defects in materials and workmanship. Our warranty does not guarantee or imply an expectation of service life. In simpler terms, Blundstone products are not guaranteed for a specific amount of time. All warranty queries must be submitted from the customer's original place of purchase, or through **blundstone.ca/warranty**. "We stand by our products, and have been doing so since 1870."

Sizing and fitting.

Women's

Canadian Size	6	7	7.5	8	8.5	9	9.5	10	10.5	11	
Blundstone Size	3	4	4.5	5	5.5	6	6.5	7	7.5	8	

Men's

Canadian Size	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14
Blundstone Size	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	12	13

Blundstone rule of toe:

For women subtract 3 sizes from your Canadian size. For men subtract 1 size from your Canadian size.

It is not abnormal for there to be some initial movement in the boot, particularly in the heel area. Length is the most important element when fitting Blundstone boots. The boots will never stretch in length; however, you will find some give in the upper and width of the boot, with the exception of where the steel toes are located. If the fit is initially tight on the top of your feet — be patient, it should stretch with some wear.

Style and size availability subject to change without notice.
Sizes listed in catalogue are Canadian sizes.
All Blundstone CSA Greenpatch boot styles are unisex.
This size conversion chart provides a simple guideline.
Boot colour may not appear exactly as shown.



TASMANIA AUSTRALIA · 1870



Australian Boot Company

2644 Yonge Street, Toronto 698 Queen Street W., Toronto 1968 West 4th Avenue, Vancouver 104 Water Street, Vancouver

2019/2020



