

3-in-1 Drill Press Upgrade

Materials List

MOBILE BASE

A Base (1)	520 x 393 x 19 Ply.
B Cleat (2)	520 x 76 x 31
C Wheel Blocking (2)	520 x 95 x 31

STORAGE CABINET

D Base Top (1)	535 x 490 x 19 Ply.
E Sides (2)	535 x 145 x 19
F Front (1)	502 x 145 x 19
G Wheel Blocking (2)	420 x 95 x 25
H Skirts (2)	420 x 95 x 12
I Top/Bottom (2)	490 x 325 x 19 Ply.
J Sides (2)	533 x 325 x 19 Ply.
K Back (1)	490 x 478 x 19 Ply.
L Sm. Drawer Sides (4)	280 x 65 x 12
M Sm. Drawer Frts./Backs (4)	426 x 65 x 12
N Sm. False Fronts (2)	460 x 70 x 19
O Med. Drawer Sides (2)	280 x 125 x 12
P Med. Drawer Frts./Backs (2)	426 x 125 x 12
Q Med. False Front (1)	460 x 135 x 19

R Large Drawer Sides (2)	280 x 180 x 12
S Lg. Drawer Fronts/Backs (2)	426 x 180 x 12
T Large False Front (1)	460 x 200 x 19
U Drawer Bottoms (4)	426 x 168 x 5.5 Msnt.
V Tops/Bottoms (4)	204 x 180 x 19 Ply.
W Sides (4)	533 x 180 x 19 Ply.
X Backs (2)	521 x 204 x 19 Ply.
Y Shelves (4)	204 x 174 x 19 Ply.
Z Shelf Rails (4)	178 x 32 x 10
AA Cabinet Top (1)	533 x 574 x 19 Ply.

TABLE & FENCE

BB Base (1)	760 x 300 x 19 Ply.
CC Top (2)	300 x 261 x 5.5 Msnt.
DD Insert (1)	300 x 130 x 5.5 Msnt.
EE Fence (1)	760 x 65 x 38 Ply.
FF Fence Face (1)	760 x 65 x 5.5 Msnt.

- (4) 75mm-dia Wheels
- (4) 1/4" (6.4mm) x 50mm Lag Screws
- (10) 6.4mm Washers
- (6) 1/4" Whit Star Knobs
- (4) 1/4" Whit x 25mm dia. Levellers
- (4) 1/4" Whit x 115mm Threaded Rod
- (4) 1/4" Whit T-Nuts
- (10) 8g x 38mm c/s Woodscrews
- (4) 75mm-dia Wheels
- (4) 6.4mm x 65mm Steel Rod
- (4 pr.) 250mm Full-Ext. Drawer Slides w/Screws
- (16) 6g x 19mm c/s Woodscrews
- (22) 8g x 32mm c/s Woodscrews
- (4) Sash Pulls
- (2) 1/4" whit x 90mm Flange Bolts
- (4) 5/16" Whit or 8mm T-Nuts
- (4) 8mm Washers
- (4) 5/16" Whit or M8 Hex Bolts (to attach table)

Cutting Diagram

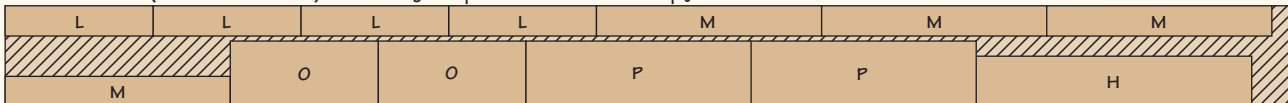
2400 x 140 x 31 Furniture grade pine or similar to match plywood



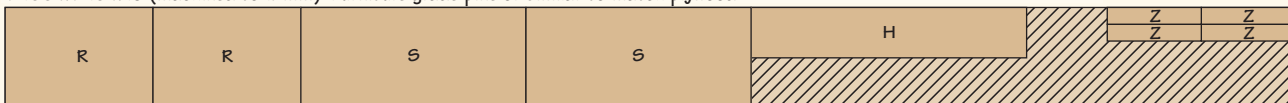
2400 x 240 x 19 Furniture grade pine or similar to match plywood



2400 x 240 x 19 (machined to 12mm) Furniture grade pine or similar to match plywood



2400 x 240 x 19 (machined to 12mm) Furniture grade pine or similar to match plywood

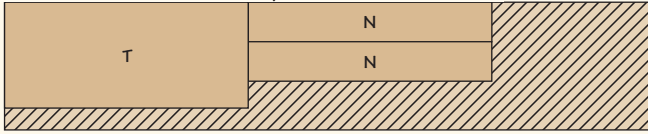


NOTE: PLANE PARTS 'Z' TO 10mm THICK

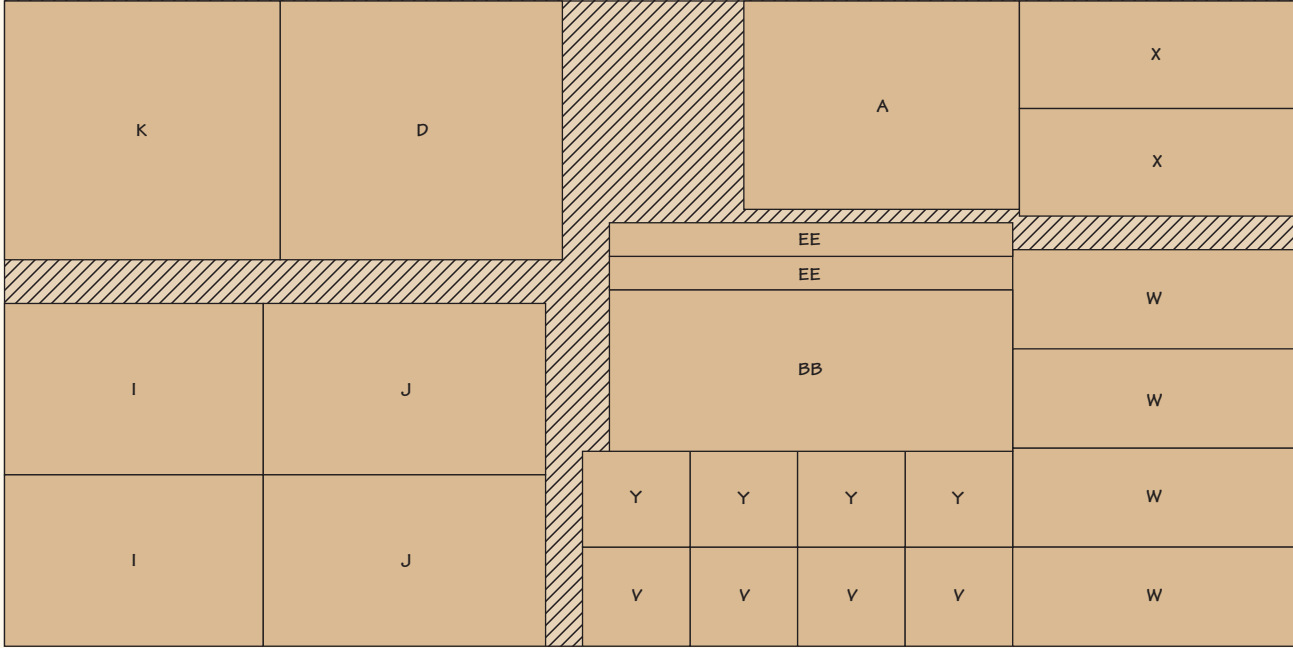
1200 x 140 x 31 (machined to 25mm) Furniture grade pine



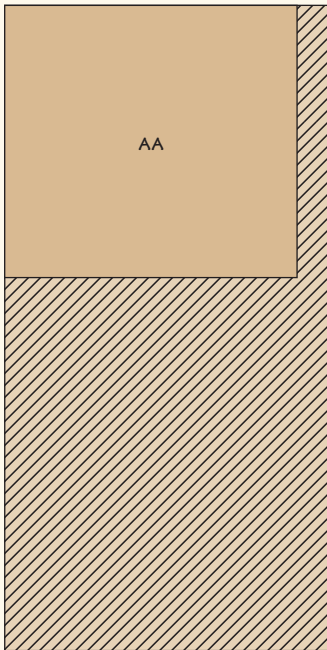
1200 x 210 x 19 Furniture grade pine



2400 x 1200 x 19mm Pine Plywood



1200 x 600 x 19mm Pine Plywood



1200 x 1200 x 5.5mm Masonite

