

Metric pilot-hole-sizes-for- **woodscrews**

Pilot Hole Sizes for Traditional Woodscrews			
Screw Gauge	Shank Hole	Pilot Hole Soft Wood	Pilot Hole Hard Wood
2	2.5MM	1MM	1MM
3	3MM	1MM	1.5MM
4	3MM	1MM	1.5MM
5	3.5MM	1.5MM	2MM
6	3.5MM	2MM	2.5MM
7	4MM	2MM	3MM
8	4MM	2.5MM	3MM
9	4.5MM	2.5MM	3.5MM
10	5MM	3MM	3.5MM
12	5.5MM	3.5MM	4MM
14	6.5MM	4MM	4.5MM

Pilot Hole Sizes for Modern Woodscrews		
Screw Gauge	Pilot Hole Soft Wood	Pilot Hole Hard Wood
4	1MM	1.5MM
6	1.5MM	2MM
8	2.5MM	3MM
9	3MM	3.5MM
10	3MM	3.5MM
12	3.5MM	4MM
14	4MM	5MM