

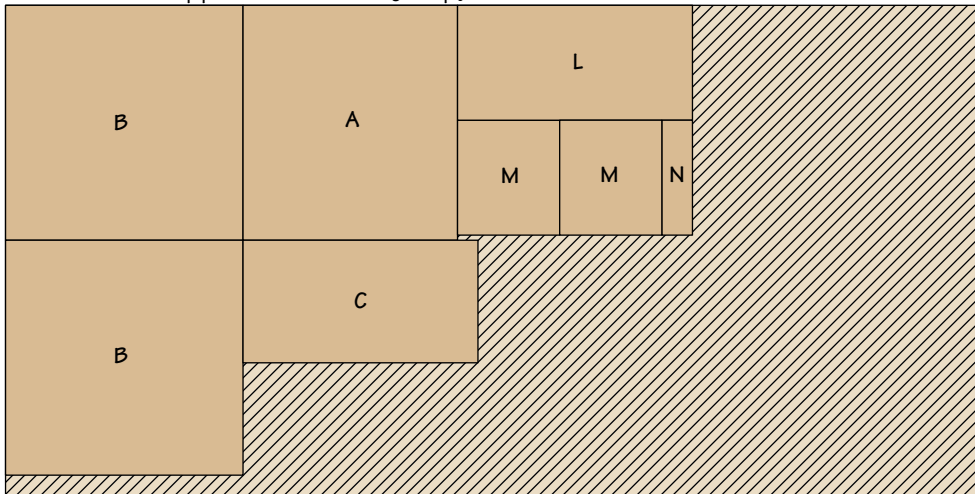
# Drill Press Station

## Materials List

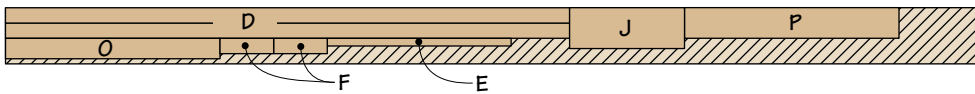
<b>A</b> Top (1)	535 x 585 x 19 Ply.	<b>J</b> False Front (1)	282 x 100 x 19	• (2) 6g x 25mm Rh Woodscrews
<b>B</b> Sides (2)	598 x 585 x 19Ply.	<b>K</b> Drawer Dividers (4)	256 x 88 x 6 Msnt.	• (2) 282 x 19 x 9.5 T-Track w/Screws
<b>C</b> Back (1)	592 x 300 x 19 Ply.	<b>L</b> Table Bottom (1)	585 x 282 x 19 Ply.	• (2) 5/16"-Whit Threaded Inserts
<b>D</b> Wide Edging	3m x 38 x 19 rgh.	<b>M</b> Table Wings (2)	253 x 282 x 19 Ply.	• (2) 1 5/16"-18Whit x 25mm Studded Knobs
<b>E</b> Narrow Edging	500 x 19 x 19 rgh.	<b>N</b> Table Insert (1)	282 x 76 x 19 Ply.	• (2) 8mm Fender Washers
<b>F</b> Stops (2)	130 x 38 x 19	<b>O</b> Fence Base (1)	535 x 50 x 19	• (4) 19mm-dia. x 25mm Dowels
<b>G</b> Drawer Sides (2)	525 x 100 x 12	<b>P</b> Fence Face (1)	535 x 75 x 19	• (2) 1 5/16"-Whit x 38mm Flange Bolts
<b>H</b> Drawer Front/Back (2)	256 x 100 x 12	• (1) 100mm Drawer Pull w/Screws		• (2) 5/16"-Whit Knobs
<b>I</b> Drawer Bottom (1)	513 x 256 x 6 Msnt.	• (1 pr.) 508mm Full-Extension Drawer Slides		• (2) 8mm Flat Washers

## Cutting Diagram

2400 x 1200 x 19 Hoop pine or similar cabinet grade plywood



2400 x 140 x 19 Pine



2400 x 140 x 12 Pine



600 x 600 x 6mm Masonite

