



**OWNERS INSTRUCTION AND SAFETY MANUAL**  
specialized for the  
**EMPIRE PUNISHER 420**



**IMPORTANT - SHOOT ONLY SPECIAL  
PUNISHER BOLTS / NOCKS**



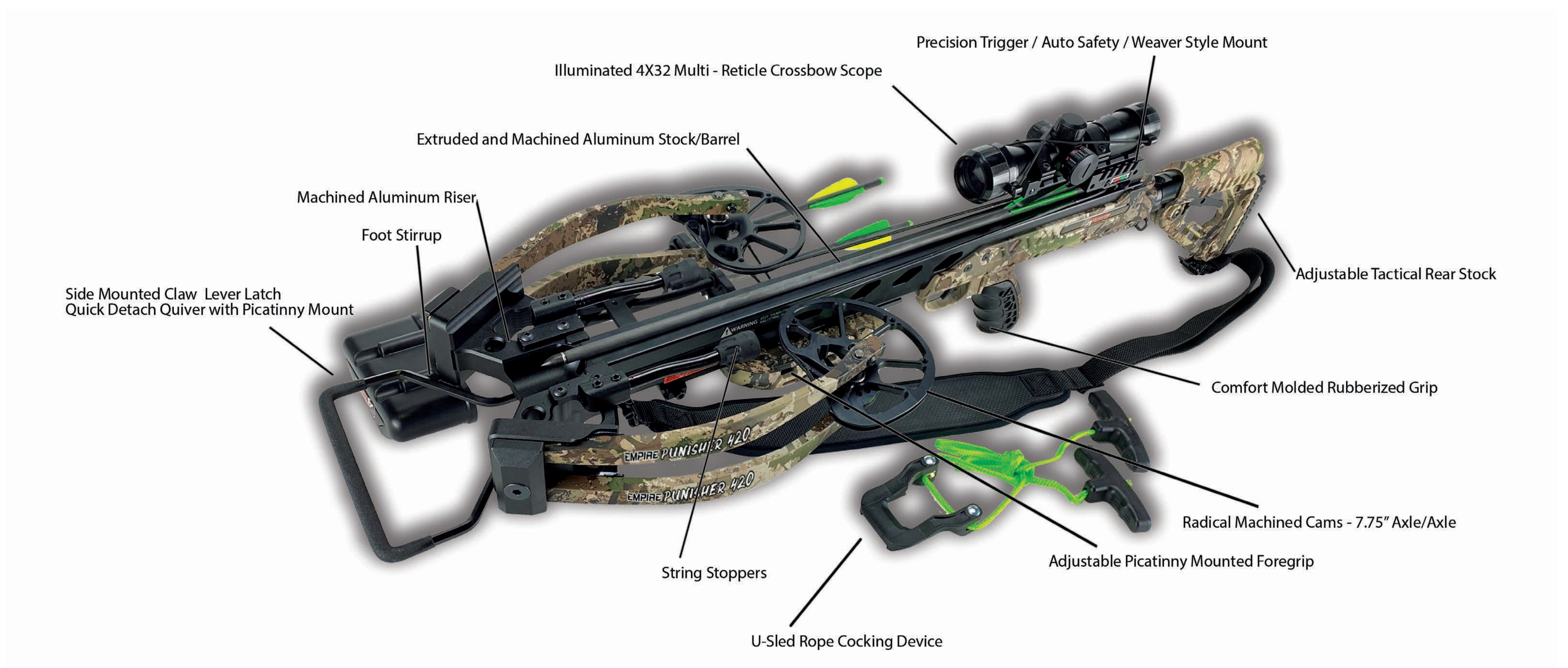
THIS IS NOT A TOY! Be sure to read and follow these instructions carefully before using this product. Save instructions and safety manual for future reference.



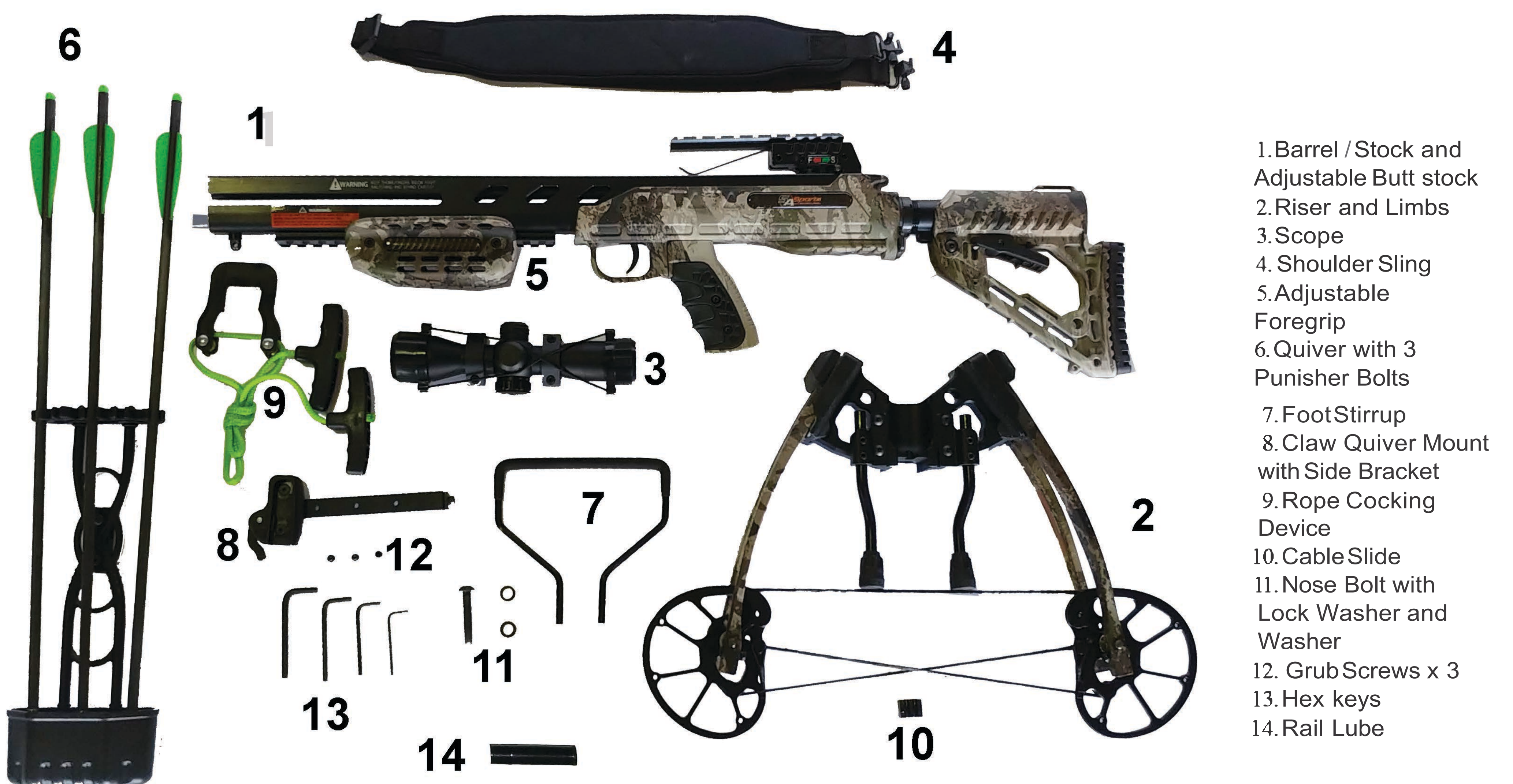


Thank you for choosing an **EMPIRE CROSSBOW**. We are confident that you will enjoy the crossbow for many seasons to come. Congratulations on your purchase, good luck in your pursuits, and thank you once again!

## COMPONENT GUIDE - EMPIRE PUNISHER 420



## PARTS INCLUDED - EMPIRE PUNISHER 420



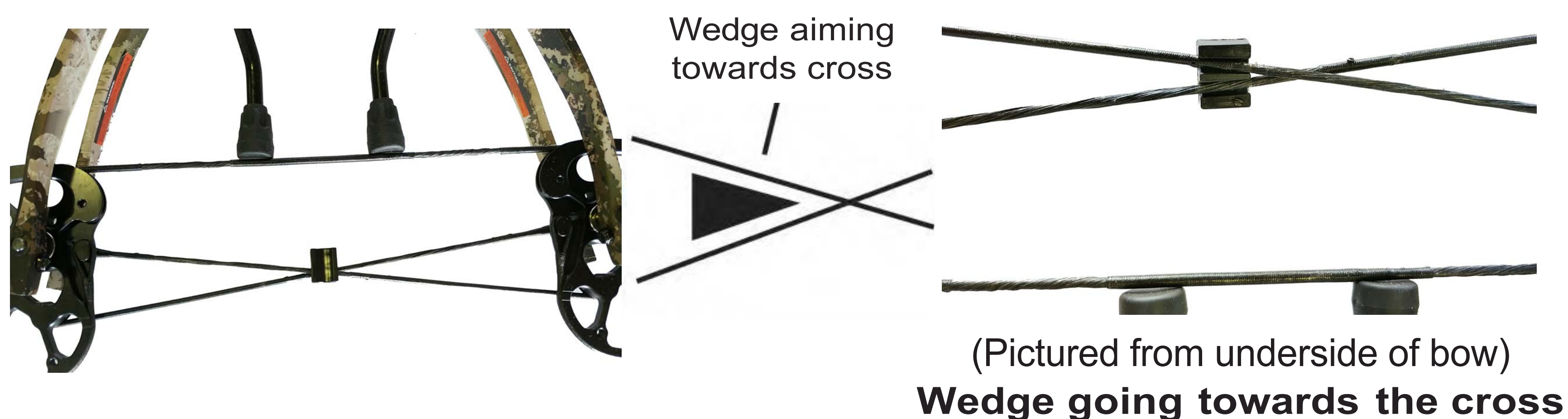
1. Barrel / Stock and Adjustable Butt stock
2. Riser and Limbs
3. Scope
4. Shoulder Sling
5. Adjustable Foregrip
6. Quiver with 3 Punisher Bolts
7. Foot Stirrup
8. Claw Quiver Mount with Side Bracket
9. Rope Cocking Device
10. Cable Slide
11. Nose Bolt with Lock Washer and Washer
12. Grub Screws x 3
13. Hex keys
14. Rail Lube



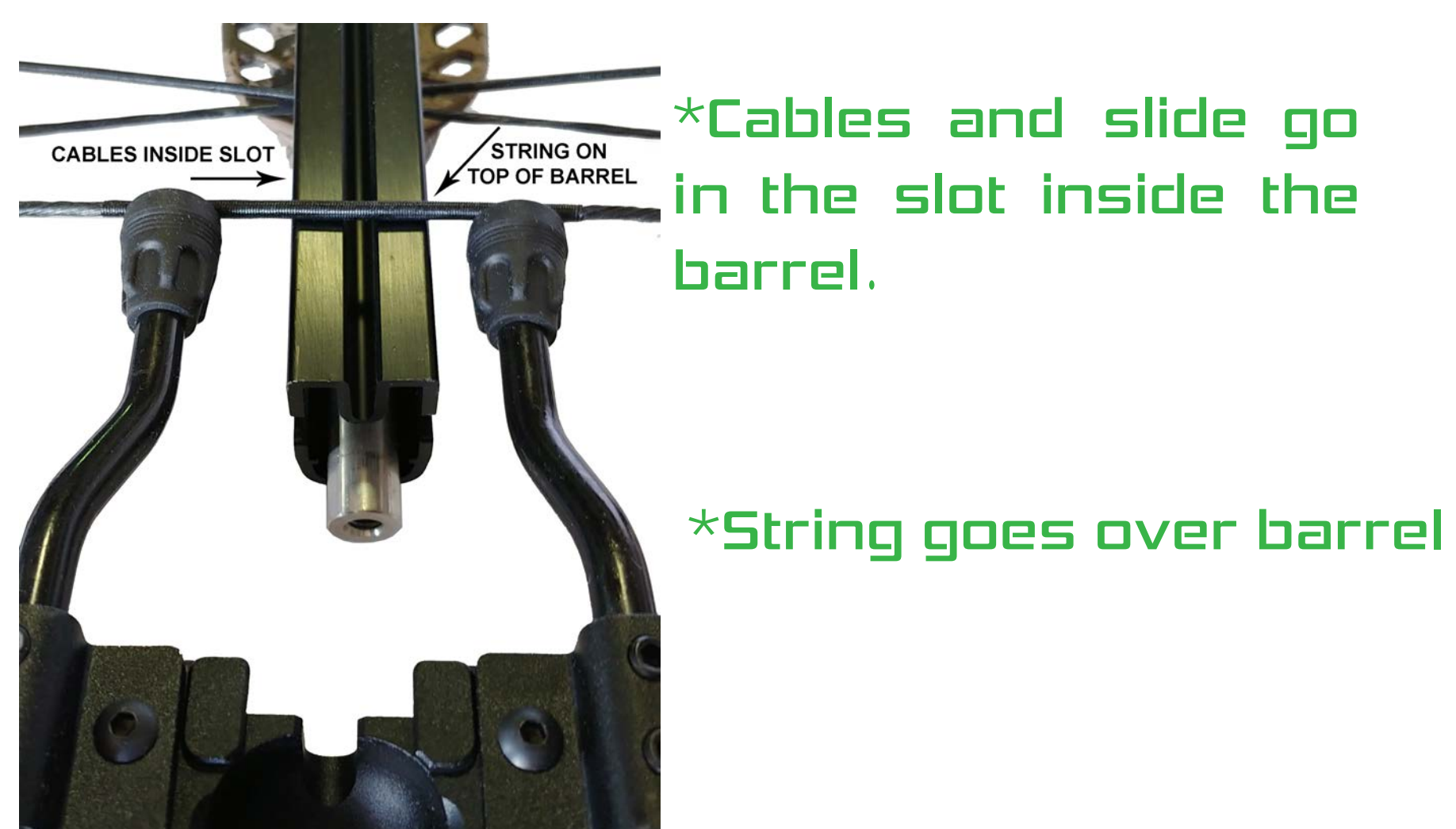


## **SETTING UP YOUR CROSSBOW**

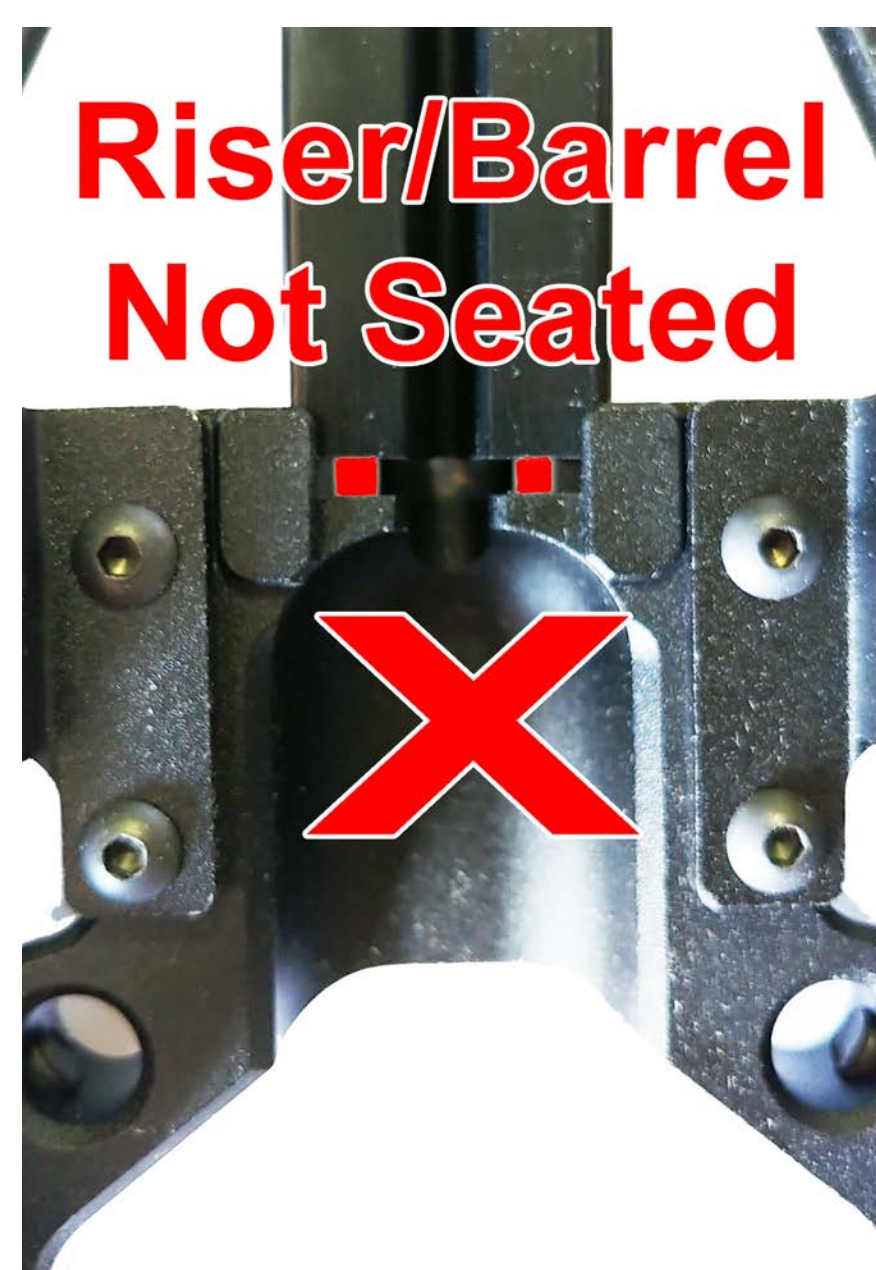
1. Attach the cable slide (10) to the cables with the cable slide (separator) grooves facing down with the wedge aiming towards the cross. Insert the cables in the 2 grooves as shown below. (riser and cables shown from above and shown from underside)



2. Connect the (1) barrel and the (2) riser by inserting the cable slide and cables into the slot on the barrel as shown. Be sure the concave side is facing up to match with the contour of the inside of the barrel. **CABLE DAMAGE WILL OCCUR IF YOU DO NOT USE THE SLIDE / OR INSTALL IT UPSIDE DOWN** - damage will not be covered by any warranty.



3. Push the cables into the track, and position the riser for connection to the barrel. Be sure to seat the barrel and riser completely prior to using the (11) nose bolt and washer and (13) Allen (hex) key provided to complete the assembly.



**NOT PROPERLY SEATED**



**COMPLETELY SEATED**





## SETTING UP YOUR CROSSBOW

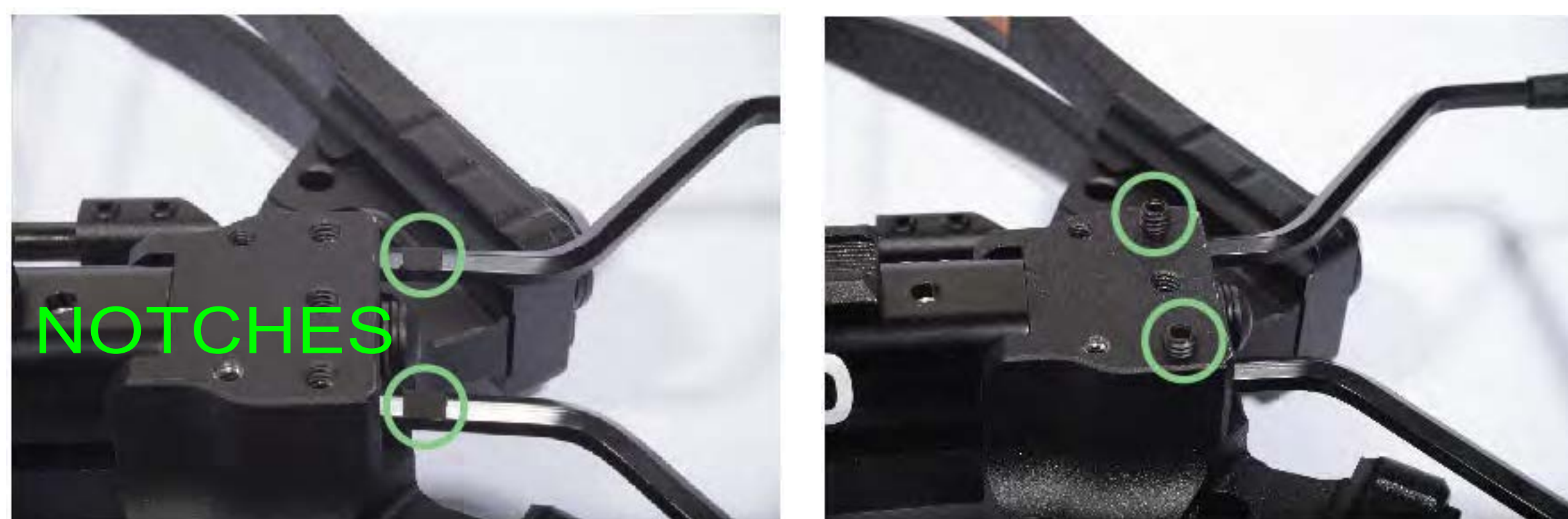
4. Place the (11) nose bolt in the center hole on the front of the (2) riser. Make sure the nose bolt is securely tightened.



5. Tighten the (12) center grub screw on the underside of the riser, this will lock down the nose bolt to keep it from loosening.



6. Insert the (7) foot stirrup into the two holes on the front of the (2) riser. Make sure the 2 notches in the foot stirrup are facing towards the (12) grub screws used to secure the foot stirrup, tighten securely.



### **WARNING**

It may cause serious injury or damage to your bow if the foot stirrup set screws are not tightened securely or the foot stirrup notches are not facing the grub screws.





## CLAW QUIVER SET UP

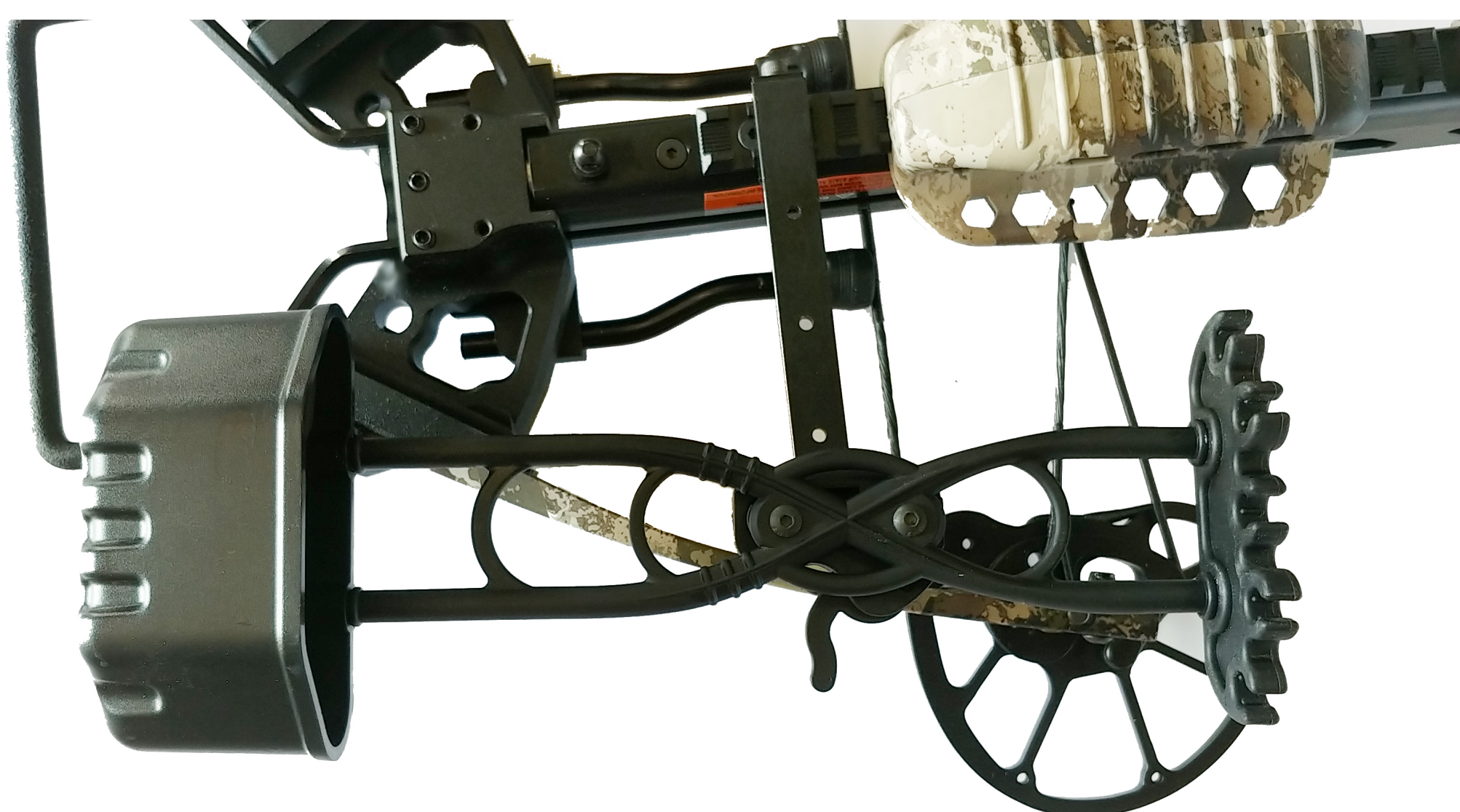
1. Attach the (8) Side Mount CLAW bracket assembly onto your desired position on the picatinny rail.



2. Tighten the CLAW mounting screw from the side and make sure it's firmly attached.



3. Slide the CLAW (6) Quiver into the quick, release mount and lock, the handle.  
(SEE PICTURE BELOW)







## USING YOUR CROSSBOW SCOPE



Your crossbow package comes standard with a 4x32 multiple reticle scope that is designed to offer you multiple yardage options without having to make adjustments. Start by sighting in your crossbow at the closest yardage you plan to hunt from, using the top crosshair. A reasonable yardage to get started might be 20 yards, use the top line (circle) on the crosshairs. Once you have zeroed in on the closest range, you will need to progressively move back in yardage in order to determine the remaining yardage points that your scope will be sighted. The **ONLY** cross-hair you will be adjusting using the elevation and windage knobs on the scope is the top line, the yardages for the other lines will be based off your sighting of the top line at the closest range.





For example, if you sight the top line at 20 yards the next line down may be approximately 30 yards, then 40 yards. This will have to be determined by progressively moving back in yardage until you are zeroed in with each line from top to bottom.



### COCKING YOUR CROSSBOW

The rope cocking device (included) is required each time you shoot due to the extreme angle of the string when the bow is cocked. The safety should always be in the FIRE position before you cock the crossbow, the unit features an AUTOMATIC safety which will go to the safe position once the bow is cocked each time.

THE ONLY TIME YOU SHOULD TOUCH THE SAFETY SWITCH IS TO SWITCH TO "FIRE" WHEN YOU ARE READY TO SHOOT YOUR TARGET, OR IN THE EVENT YOU RELEASED THE SAFETY ONCE YOU LOCATED YOUR TARGET BUT DID NOT SHOOT AND WANT TO RETURN THE SAFETY TO THE "SAFE" POSITION.

**DO NOT SWITCH THE SAFETY TO THE SAFE POSITION  
PRIOR TO COCKING - IT WILL ENGAGE WHEN THE BOW IS  
COCKED AND READY TO BE SHOT**





## HOW TO USE THE ROPE COCKER

Use of the ( 9 ) rope cocker reduces the effort required to cock your crossbow by 50%. This device also ensures perfectly straight cocking, a key ingredient of top accuracy.

As mentioned previously; make sure the safety is on the "Fire" position while your crossbow is facing toward the ground for the cocking procedure below:

1. Place one foot securely through the (7) foot stirrup.



2. Place the cocking device bracket on the string as shown. (a)

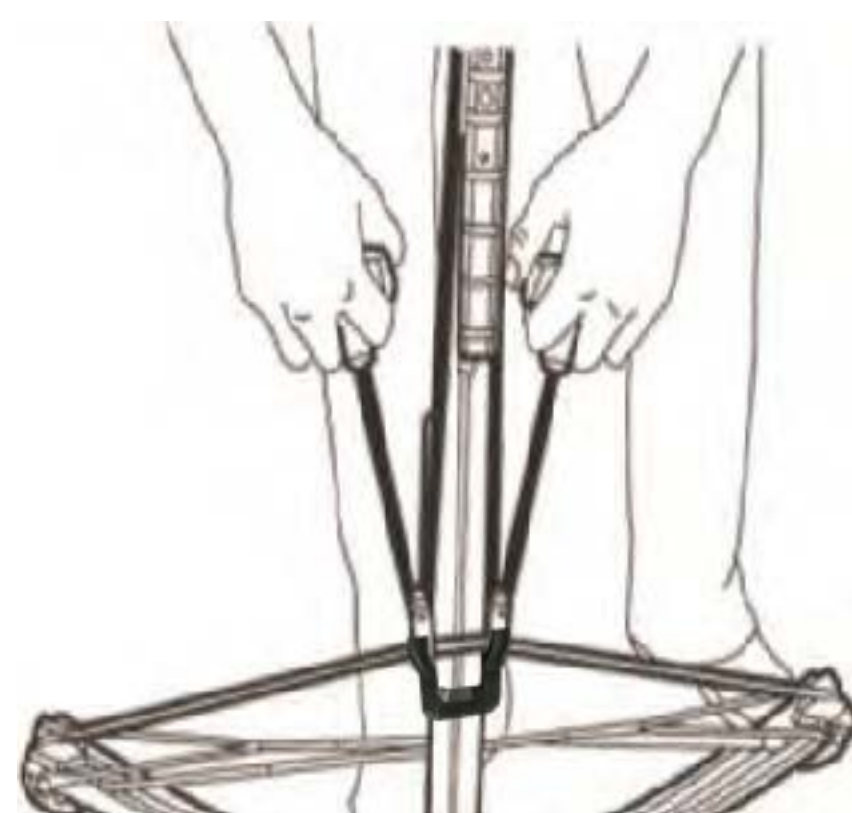


3. Pull the cord back and drape over the cocking device groove located behind the scope mount / trigger mechanism. (b)



4. The cocking device handles should be positioned to the outside.

**TIP: THE EXTREME ANGLE OF THE STRING IN THE COCKED POSITION WILL MAKE THE ROPE DEVICE BRACKET VERY TIGHT AND WILL REQUIRE A SMALL AMOUNT OF FORWARD PRESSURE TO REMOVE.**



5. Once bracket is set securely, grasp the handles and stand straight (DO NOT TRY AND HUNCH OVER THE BOW TO COCK IT) up concentrating most of the force on your legs to lessen the stress on your back, until the string clicks into the trigger latch (sear). The trigger will be on the safe position and is now ready to load a bolt and fire! Put away the rope cocker, load the arrow and take aim!





## WARNING

**DRY FIRING WILL VOID THE WARRANTY FOR ALL PARTS!**

## FIRING YOUR CROSSBOW



• **ONLY SHOOT SPECIAL PUNISHER BOLTS FROM THIS CROSSBOW**

- Always point the crossbow in a safe direction.
- Make sure the bolt retainer spring has kept the bolt in the fully loaded position. (A GAP FROM STRING TO BOLT **WILL** RESULT IN A PARTIAL DRY FIRE AND **WILL DAMAGE YOUR BOW.**)

not seated



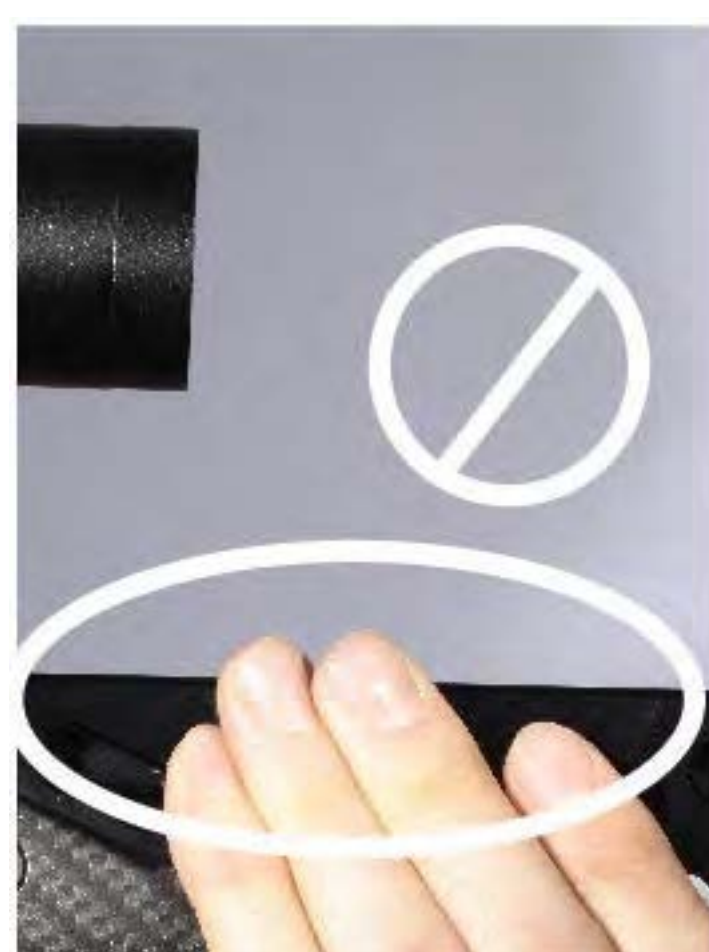
seated



- Always be sure to check if your safety is once the bow is cocked, which is the "S" (Safe) position. Once you have confirmed your target. Push the safety forward to the "F" (Fire) position.
- FOR THE PUNISHER 420 MODEL, WITH THE ANTI-DRY FIRE FUNCTION TRIGGER BOX, YOU ARE ONLY ABLE TO SWITCH THE SAFETY WHEN YOUR BOLT IS PROPERLY PUSHED ALL THE WAY BACK INTO THE TRIGGER MECHANISM].
- The crossbow will now fire when the trigger is pulled. The safety will remain in the "F" (Fire) until the bow is cocked again.
- This is the cycle each time you shoot the crossbow.

**The SAFETY MUST be engaged / disengaged in this manner prior to every shot.**

**IMPORTANT: BE SURE TO KEEP YOUR FINGERS AND THUMB BELOW THE TRACK SURFACE DURING FIRING AT ALL TIMES.**



**INCORRECT  
FINGER  
POSITIONS**



**CORRECT FINGER POSITION**







## **IMPORTANT GENERAL SAFETY**

**EXTREME CAUTION SHOULD BE USED AT ALL TIMES WHEN HANDLING A CROSSBOW. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN SERIOUS INJURY DR DEATH.**

***- Only use SPECIAL PUNISHER ARROWS / NOCKS with this bow. It is too powerful for standard nocks and WILL destroy the arrow AND crossbow.***

- Always keep your fingers below the flight track, and out of the path of cables and strings when firing the crossbow.
- NEVER dry fire the crossbow, Never: Shoot without an arrow, shoot with an arrow of inadequate weight (400 grain total minimum), fail to be sure the arrow is FULLY seated AGAINST the string prior to shooting.
- Dry firing will void the warranty and can result in damage to the limb assembly and possibly cause personal injury.
- Never fire the crossbow until you are sure of your target.
- Always use an adequate target and backstop when target shooting. ***(HAY BALES, CARDBOARD, BOXES OF RAGS, ETC. ARE TOTALLY UNACCEPTABLE)***
- Always use suitable crossbow arrows with SPECIAL "PUNISHER NOCKS"
- Always inspect the crossbow and arrows before firing.
- Bent or damaged arrows are not safe to fire and should be discarded.





## WARRANTY

SA SPORTS, LLC

ONE YEAR LIMITED WARRANTY

All Products

SA Sports, LLC warrants its products to be free from defects in both material and workmanship under normal use and service for one (1) year from date of purchase. Not included are damages from improper use, abuse, unauthorized repairs or modifications or alteration. Specifically EXCLUDED are strings, cables, arrows, or other moving parts that are considered to be replaceable parts, requiring periodic servicing. Damage resulting from a DRY FIRE (shooting without an arrow), whether intentional or accidental is not covered under warranty and repair costs will be certain.

To obtain warranty service, the unit should be packaged securely to avoid damage in transit, it should include a description of the nature of the repair request, and it should be returned postage paid to SA Sports, LLC. At our sole discretion we will repair or replace the unit that is deemed to be under warranty upon inspection, and ship the product back to the customer at no additional cost using standard delivery service of our choice. Any product received into our facility that is deemed to have been misused, abused, altered, modified or otherwise ineligible for coverage will be issued an estimate for repair prior to work being completed. International customers will be responsible for transit costs both inbound and outbound and should therefore call or email for a return authorization prior to shipping the product.





## WARRANTY

Please feel free to contact us regarding any product issue, assembly help, or additional assembly direction. We will help in any way we can to ensure your best experience with the product.

Direct your inquiries to:

SA Sports, LLC

325 S 5th Street - Unit 3

Emmaus, PA 18049

Tel (610) 841-2929

Email: [sales@sa-sports.com](mailto:sales@sa-sports.com)

[www.sa-sports.com](http://www.sa-sports.com)

Please retain your original purchase receipt in the event that you need service, include a copy of the receipt from date of purchase.

WE THANK YOU FOR CHOOSING EMPIRE PRODUCTS ONCE AGAIN!

ENJOY YOUR ADVENTURE!





OPTIONAL ACCESSORIES AVAILABLE FOR PURCHASE

<u>Item Number</u>	<u>Product Name</u>
588	Rail Lube - Package of 3 Tubes
615	Tactical Foregrip
624	Cable Slides - Package of 2
655	Spare String for Beast
Cables	Spare set of Cables For Beast
558	Dragon Eyez 1500 Yd Rangefinder Vulture
559	Solar Rangefinder 400 Yd
652	3-9x42 E-MIRGE Crossbow Scope

These items and many more available at  
[www.sa-sports.com](http://www.sa-sports.com)

