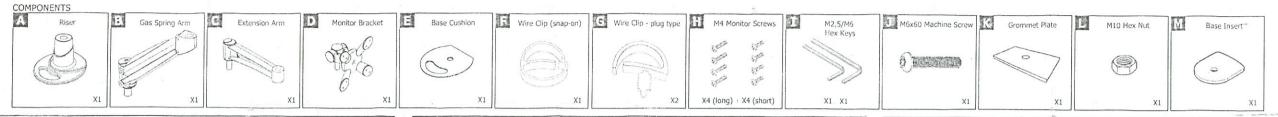
Single Monitor Arm Assembly Instructions

Grommet Mounting (flip-over for Clamp Mounting)

Make sure the surface is stable before mounting any clamp base or grommet base monitor arm. If you want to change the LCD monitor, be sure to ALWAYS adjust the gas spring arm to the lowest force setting. If you do not, the gas spring arm may suddenly move upward when the monitor is removed. Do not attempt to disassemble or service the gas spring arm.

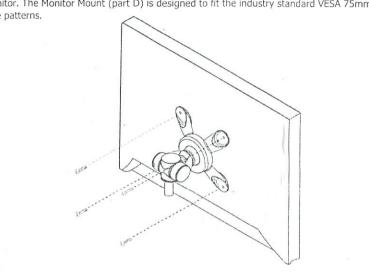


STEP 1

Place the monitor face down on a flat surface. Make sure not to scratch the monitor screen.

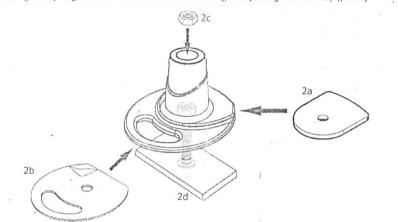
Attached the Monitor Mount (part D) to the back of the monitor using a Phillips screwdriver and the M4 screws provided (part H). There are two screw lengths provided for your convenience. Use the longest screw length that will fully tighten the Monitor Mount (part D) to the back of the monitor. The Monitor Mount (part D) is designed to fit the industry standard VESA 75mm & 100mm

hole patterns.



If the Clamp mount is attached to the underside of the Riser (part A), remove it using the M6.3 Hex Key (part I) from the Clamp mount components (listed on the other side of these instructions).

- 2a Place the Base Plate (part M) in the recess on the underside of the Riser (part A).
- 2b Adhere the Base Cushion (part E) to underside of the Riser (part A).
- 2c Drop the M10 Hex Nut (part L) into the Riser (part A).
- 2d Pass the M10x60 Machine Screw (part J) through the Grommet Plate (part K) and from under the desktop, work the M10x60 Machine Screw (part J) into the M10 Hex Nut (part L) sitting inside the Riser (part A). Tighten the M10x60 Machine Screw (part J) using M6 Hex Key (part I).

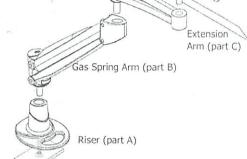


Insert the Gas Spring Arm (part B) into the Riser (part A).

Insert the Extension Arm (part C) into the Gas Spring Arm (part B).

Insert the Monitor Mount (part D) with the monitor attached, into the Extension Arm (part C).

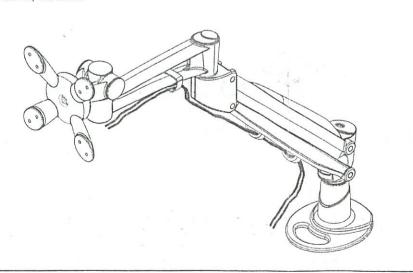
Once the monitor arm is assembled you will need to tighten the small screws at each joint to prevent the arm from lifting apart. Use the M2.5 Hex Key (part I) provided. Do not over-tighten the screws.



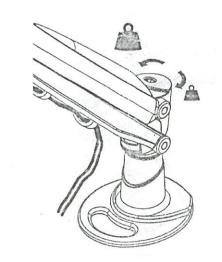
(part D)

Insert the two (2) provided Wire Clips (part G) into the underside of the Gas Spring Arm (part B). Snap the Wire Clip - snap-on type (part F) on the lower rung of the Extension Arm (part C).

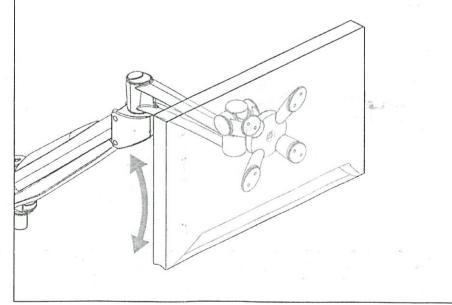
Run the monitor cables through the Wire Clps (parts F & G). Make sure the cables are not pulled tight. There should be some sag in the cables to allow the arm to freely move without being restricted by the cables.



The Gas Spring Arm (part B) is factory set for a standard 17' monitor. If you find that after you position the monitor into the proper position it does not stay there, it either lifts or drops, then the pressure of the Gas Spring Arm (part B) needs to be adjusted. There is a screw in the lower section of the Gas Spring Arm (part B) that will adjust the supporting strength of the arm. You will need to turn the screw with the supplied M6 Hex Key (part I) in the appropriate direction to increase or decrease the supporting weight.

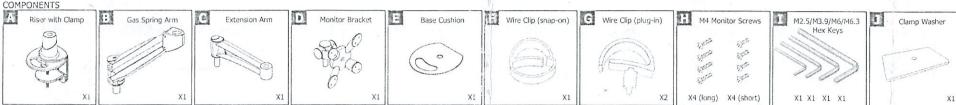


The Monitor Mount (part D) does tilt up/down. Once you have the monitor installed, carefully tilt the monitor. The joint in the monitor mount is set to a pressure that will stabilize the monitor in the new position.



Single Monitor Arm Assembly Instructions Clamp Mounting (flip over for Grommet Mounting)

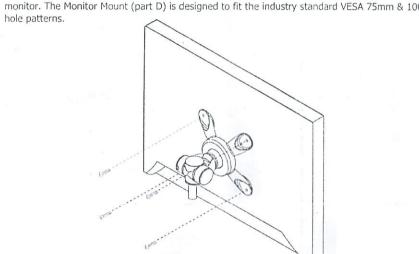
Make sure the surface is stable before mounting any clamp base or grommet base monitor arm. If you want to change the LCD monitor, be sure to ALWAYS adjust the gas spring arm to the lowest force setting. If you do not, the gas spring arm may suddenly move upward when the monitor is removed. Do not attempt to disassemble or service the gas spring arm.



STEP 1

Place the monitor face down on a flat surface. Make sure not to scratch the monitor screen.

Attached the Monitor Mount (part D) to the back of the monitor using a Phillips screwdriver and the M4 screws provided (part H). There are two screw lengths provided for your convenience. Use the longest screw length that will fully tighten the Monitor Mount (part D) to the back of the monitor. The Monitor Mount (part D) is designed to fit the industry standard VESA 75mm & 100mm



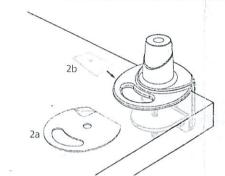
STEP 2

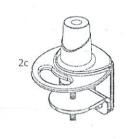
2a - Adhere the Base Cushion (part E) to underside of the Riser (part A).

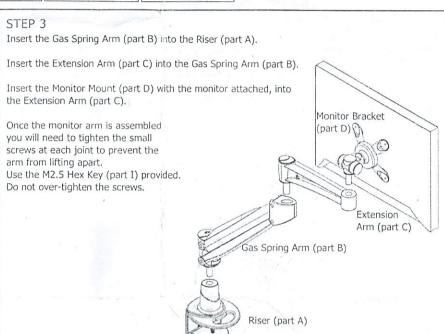
2b - Insert the Clamp Washer (part J) on top of the Clamp Screw (pre-installed in the Riser) and tighten to desktop in the desired location using the M6.3 Hex Key (part I) provided to tighten the Clamp Screw.

- 2c If your desktop is thicker than 1 1/4" and the Riser clamp gap is too small follow these steps:
 - remove the Clamp Screw.
 - remove the lower the clamp (held in with two screws) with the M6.3 Hey Key (part I), rotate it 180 degrees and re-attach.
 - reinstall the Clamp Screw from the bottom.

Maintain the closest clamping distance possible to endure the best stability of the monitor arm.



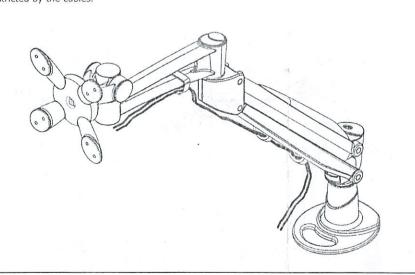




STEP 4

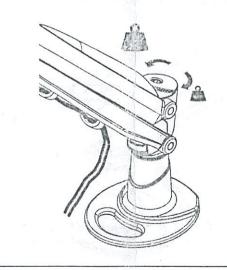
Insert the two (2) provided Wire Clips (part G) into the underside of the Gas Spring Arm (part B). Snap the Wire Clip (part F) on the lower rung of the Extension Arm (part C).

Run the monitor cables through the Wire Clps (parts F & G). Make sure the cables are not pulled tight. There should be some sag in the cables to allow the arm to freely move without being restricted by the cables.



STEP 5

The Gas Spring Arm (part B) is factory set for a standard 17' monitor. If you find that after you position the monitor into the proper position it does not stay there, it either lifts or drops, then the pressure of the Gas Spring Arm (part B) needs to be adjusted. There is a screw in the lower section of the Gas Spring Arm (part B) that will adjust the supporting strength of the arm. You will need to turn the screw with the supplied M6 Hex Key (part I) in the appropriate direction to increase or decrease the supporting weight.



STEP 6

The Monitor Mount (part D) does tilt up/down. Once you have the monitor installed, carefully tilt the monitor. The joint in the monitor mount is set to a pressure that will stabilize the monitor in

