



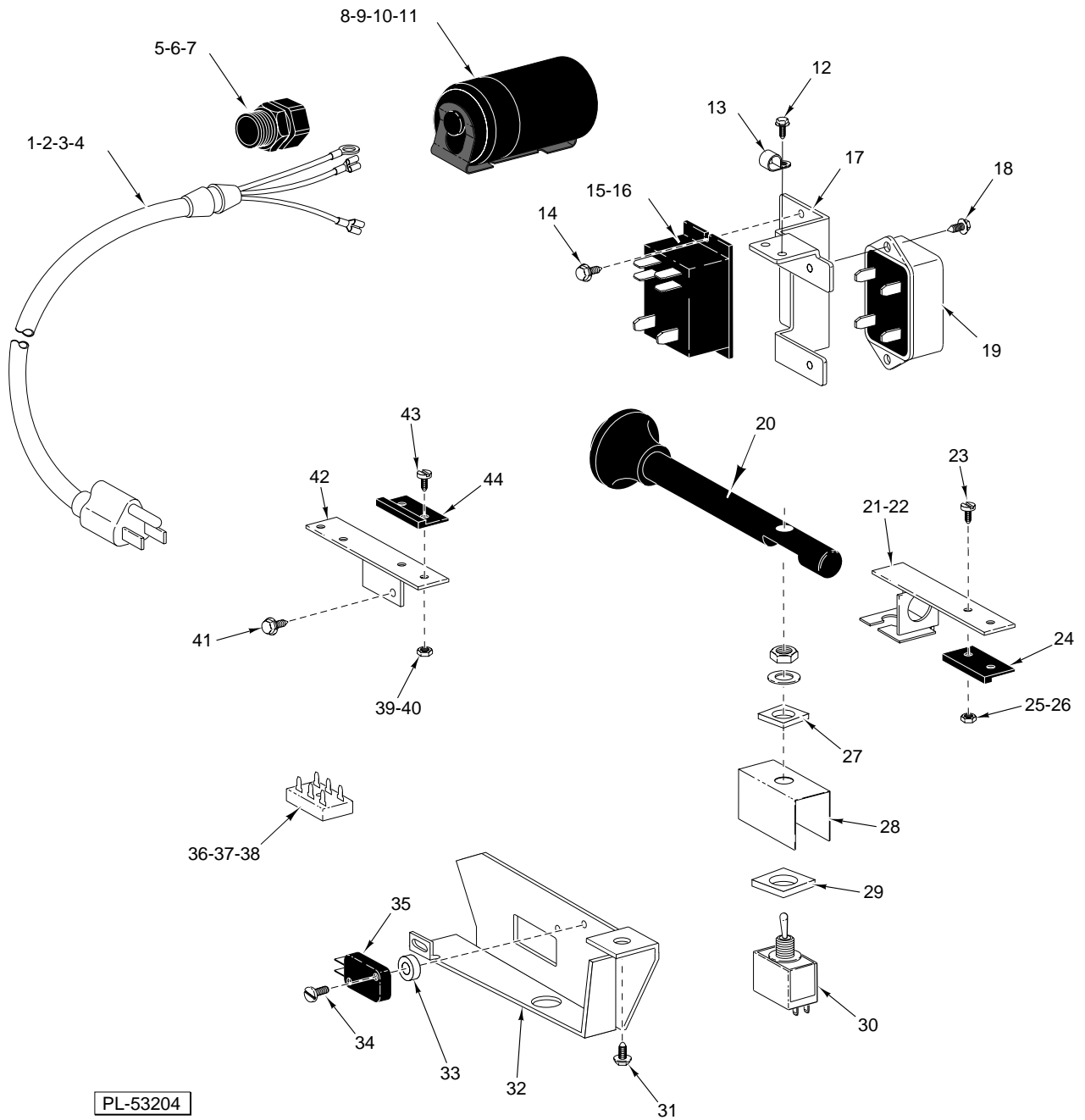
# CATALOG OF REPLACEMENT PARTS



## SLICERS

(INCLUDES MOTOR PARTS)

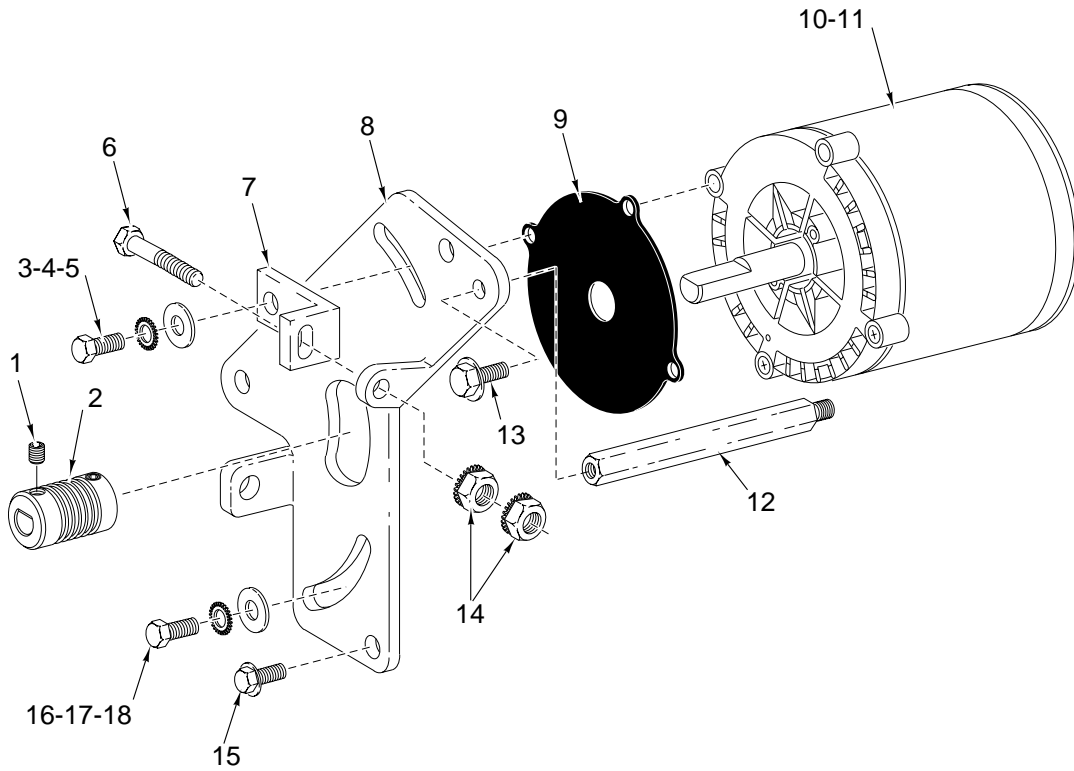
2812	ML-104827
2812 W/O AUTO SHUTOFF	ML-104616
2812 W/AUTO SHUTOFF	ML-104617



**ELECTRICAL UNIT  
(2812 ONLY)**

## ELECTRICAL UNIT (2812 ONLY)

ILLUS. PL-53204	PART NO.	NAME OF PART	AMT.
1	00-117542-00066	Cord & Plug Assy. (100/120 V.) .....	1
2	00-117542-00067	Cord & Plug Assy. (240 V.) .....	1
3	00-117542-00039	Cord & Plug Assy. (I.E.C.) .....	1
4	SD-015-41	Self - Tapping Screw 8-32 x ½ Phil. Pan Hd., Type TT .....	1
5	FE-022-84	Strain Relief (Use with items 1, 2 & 3) .....	1
6	WS-010-01	Washer (Use with items 1, 2 & 3) .....	1
7	FE-006-05	Lock Nut ½ .....	1
8	00-070486-00001	End Cap - Capacitor .....	1
9	00-070487-00021	Capacitor (50/60 Hz.) .....	1
10	00-066621-00003	Bracket - Capacitor .....	1
11	SD-024-16	Self - Tapping Screw 10-24 x ½ Phil. Flat Hd., Type TT .....	1
12	SD-038-16	Self - Tapping Screw 6-32 x ¾ Hex Washer Hd., Type RL .....	1
13	00-438132-00001	Clamp - 5/16 "P" .....	1
14	SD-038-16	Self-Tapping Screw 6-32 x ¾ Hex Washer Hd., Type RL .....	2
15	00-087714-042-1	Relay (2 Pole)(Under 150 V.) .....	1
16	00-087714-042-3	Relay (2 Pole) (220 - 240 V.) .....	1
17	00-438929	Bracket - Motor Start Switch (Incls. items 18 & 19) .....	1
18	SD-015-38	Self - Tapping Screw 6-32 x ¾ Phil. Truss Hd., Type T .....	2
19	00-271612-00002	Switch - Electronic Start (50/60 Hz.) .....	1
20	00-439043	Knob - ON/OFF .....	1
21	00-479665	Bracket - Switch On/Off .....	1
22	SD-038-16	Self - Tapping Screw 6-32 x ¾ Hex Washer Hd., Type RL .....	2
23	SC-120-97	Mach. Screw 4-40 x ¾ Flat Hd. SST .....	2
24	00-087711-00276	Switch - Home Start .....	1
25	WL-006-43	Lockwasher 4 Medium (Auto-Shut-Off Only) .....	2
26	NS-011-01	Mach. Nut 4-40 Hex (Auto-Shut-Off Only) .....	2
27	00-479746	Washer - Square, Small .....	1
28	00-437657	Switch - Mylar .....	1
29	00-479635	Washer - Square, Large .....	1
30	00-087711-143-1	Switch - Toggle (NVR) .....	1
31	SD-038-16	Self-Tapping Screw 6-32 x ¾ Hex Washer Hd., Type RL .....	2
32	479683	Bracket - Switch .....	1
33	00-478427	Spacer - Nylon .....	2
34	SC-081-05	Mach. Screw 4-40 x ¾ Rd. Hd. ....	2
35	00-087711-00277	Switch - POS Action .....	1
36	00-087714-039-5	Timer - Relay (115 V.)(Auto-Shut-Off Only) .....	1
37	00-087714-039-6	Timer - Relay (240 V.)(Auto-Shut-Off Only) .....	1
38	SD-037-95	Self-Tapping Screw 10-24 x 1 Phil. Pan Hd., Type T .....	1
39	WL-006-43	Lockwasher 4 Medium .....	2
40	NS-011-01	Mach. Nut 4/40 Hex .....	2
41	SD-038-16	Self-Tapping Screw 6-32 x ¾ Hex Washer Hd., Type RL .....	2
42	00-479693	Bracket - Optional Stop Switch .....	1
43	SC-120-97	Mach. Screw 4-40 x ¾ Flat Hd. SST .....	2
44	00-087711-00276	Switch - Home Start .....	1
	00-477302-00001	Harness - Wiring .....	1
	00-478389	Wire - Bundle .....	1
	00-065890-00085	Line - Splice .....	2
	00-065890-00029	Connector - Insulated .....	AR

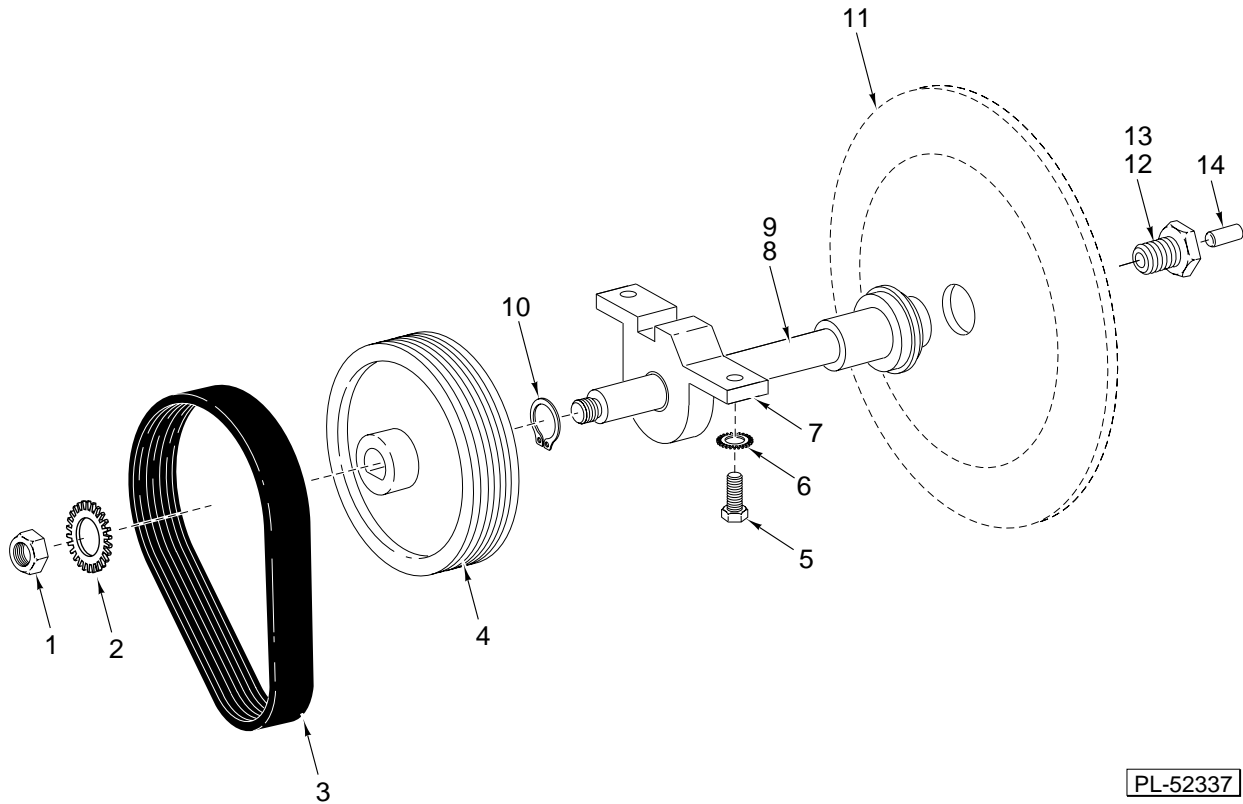


PL-52336

**DRIVE MOTOR UNIT**

## DRIVE MOTOR UNIT

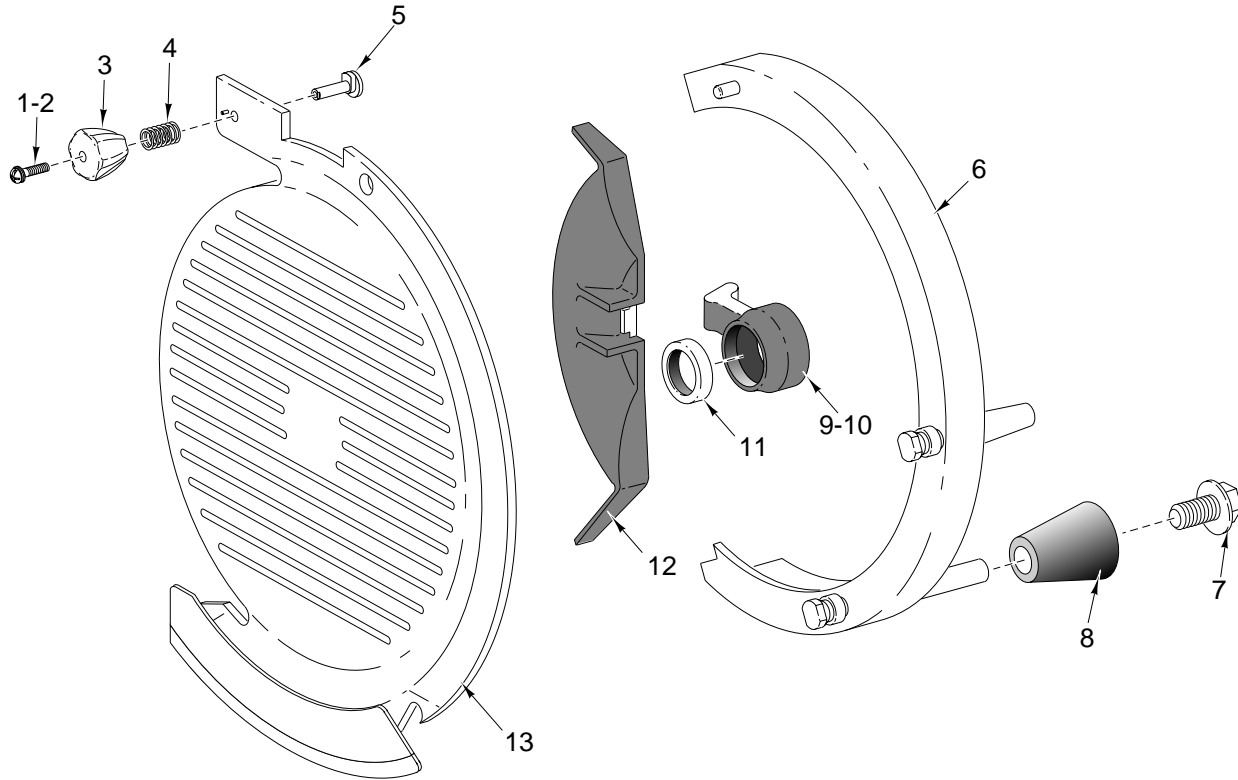
ILLUS. PL-52336	PART NO.	NAME OF PART	AMT.
1	SC-123-65	Set Screw Special 1/4-28 x 3/8 Hds., Flat Pt.....	2
2	00-438844-00002	Sheave - Poly "V".....	1
3	SC-037-73	Cap Screw 3/8 -16 x 1 Hex Hd. ....	2
4	WL-007-25	Lockwasher 3/8 Ext.....	2
5	WS-018-22	Washer.....	2
6	SC-118-98	Cap Screw 1/4 -20 x 2 Hex Hd. ....	1
7	00-477532	Bracket - Tensioner Adjustment.....	1
8	00-477760	Plate - Motor.....	1
9	00-439032	Gasket - Motor.....	1
10	00-438846-00001	Motor (60 Hz.).....	1
11	00-438846-00002	Motor (50 Hz.).....	1
12	00-438984	Stand - Off.....	1
13	SC-041-01	Cap Screw 1/4 -20 x 3/4 Hex Hd.....	1
14	NS-044-14	Nut - 1/4 -20 Hex "Keps".....	2
15	SD-038-18	Self - Tapping ScREW 5/16 -18 x 3/4 Hex Washer Hd., Type RL.....	3
16	SC-037-73	Cap Screw 3/8 -16 x 1 Hex Hd. ....	1
17	WL-007-25	Lockwasher 3/8 Ext.....	1
18	WS-018-22	Washer.....	1



PL-52337

### KNIFE SHAFT UNIT

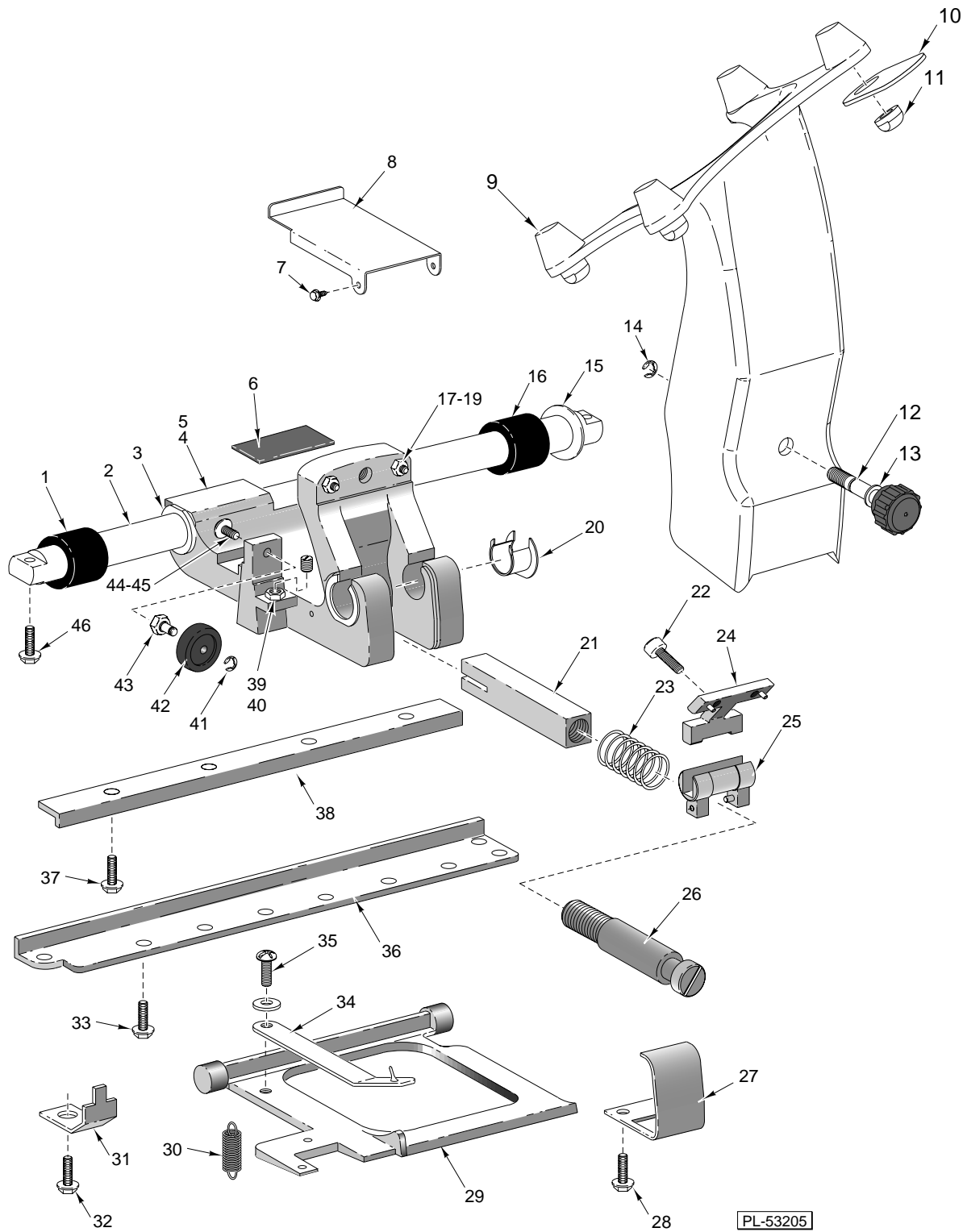
ILLUS.	PART NO.	NAME OF PART	AMT.
1	NS-017-41	Nut - Jam 5/8-18 Hex .....	1
2	WL-004-17	Lockwasher 5/8 Light .....	1
3	00-438845	Belt - Poly "V" .....	1
4	00-439049	Sheave - Poly "V" Large 6 Groove .....	1
5	SC-037-73	Cap Screw 3/8-16 x 1 Hex Hd. ....	2
6	WL-007-25	Lockwasher 3/8 Ext .....	2
7	00-477725-00002	Retainer - Lower Hub & Bearing (Incls. item 8) .....	1
8	BB-015-08	Ball Bearing .....	1
9	00-438915-00002	Shaft - Knife .....	1
10	RR-009-07	Retaining Ring .....	1
11	00-439870-00004	Knife (Packaged) .....	1
12	00-073356-00002	Screw - Knife (Incls. items 13 & 14) .....	1
13	SC-064-04	Set Screw 1/4-28 x 3/8 Hds., Flat Pt. "Nylok" .....	1
14	00-073265	Plug - Plate Thrust .....	1



PL-53279

**TOP COVER & LOCK KNOB UNIT**

ILLUS. PL-53279	PART NO.	NAME OF PART	AMT.
	1	SC-122-53 Mach. Screw 4-40 x 5/8 Phil. Pan Hd. ....	1
	2	WL-013-02 Lockwasher 4 Int. Shakeproof .....	1
	3	00-479699 Knob - Locking, Top Cover .....	1
	4	00-437994 Spring - Top Cover .....	1
	5	00-479698 Stud - Locking, Top Cover .....	1
	6	00-438920-00002 Guard - Knife Ring .....	1
	7	SD-038-14 Self - Tapping Screw 1/4 - 20 Hex Washer Hd., Type RL .....	2
	8	00-438975 Ferrule - Ring Guard .....	2
	9	00-438974 Deflector Mount .....	1
	10	SD-038-19 Self - Tapping Screw 8-18 x 3/8 Hex Washer Hd. ....	3
	11	00-439015 Knife Shaft Ring .....	1
	12	00-438937 Product Deflector .....	1
	13	00-479740 Cover - Top & Lock Knob Assy. ....	1

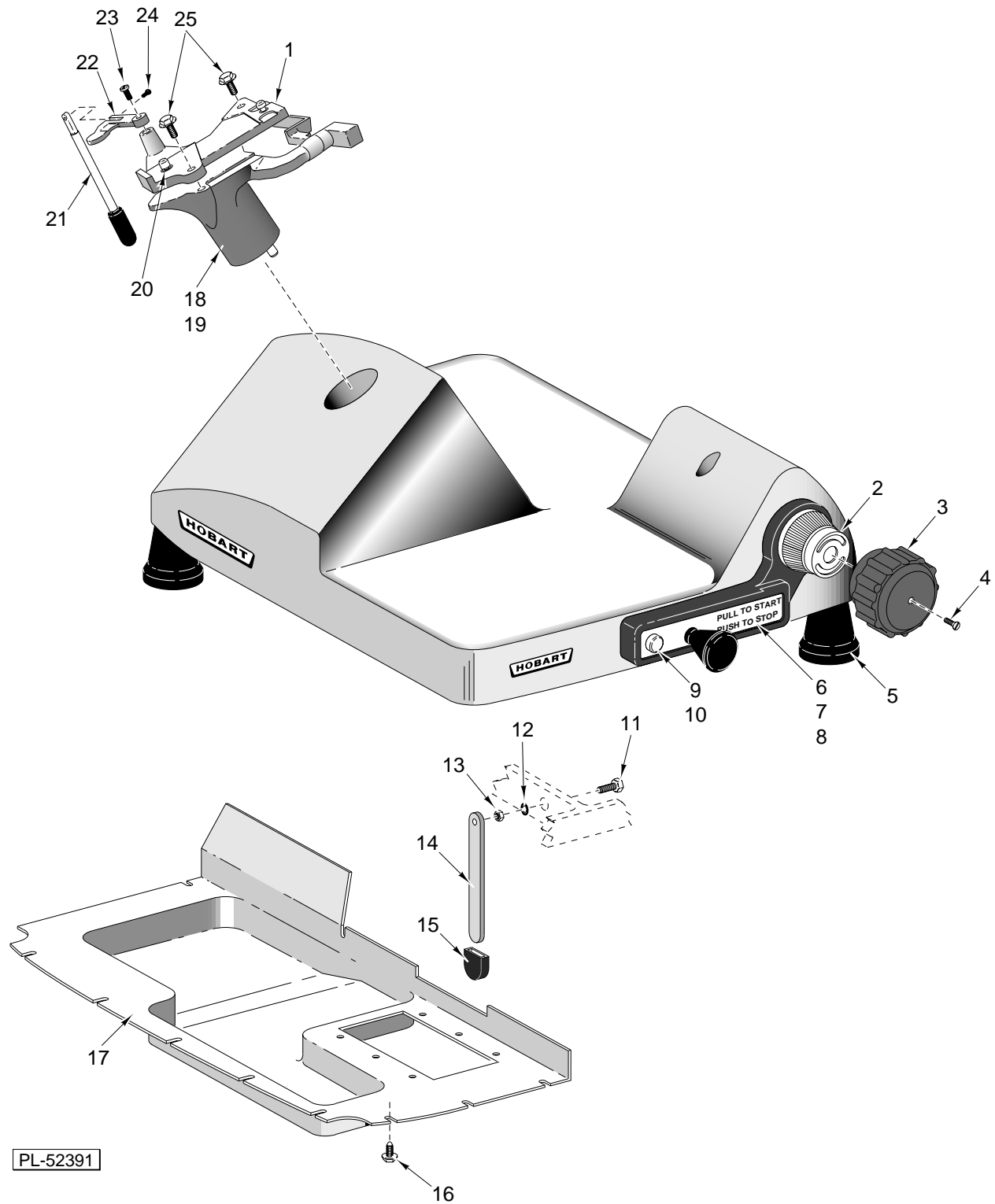


TRANSPORT CARRIAGE UNIT



## TRANSPORT CARRIAGE UNIT

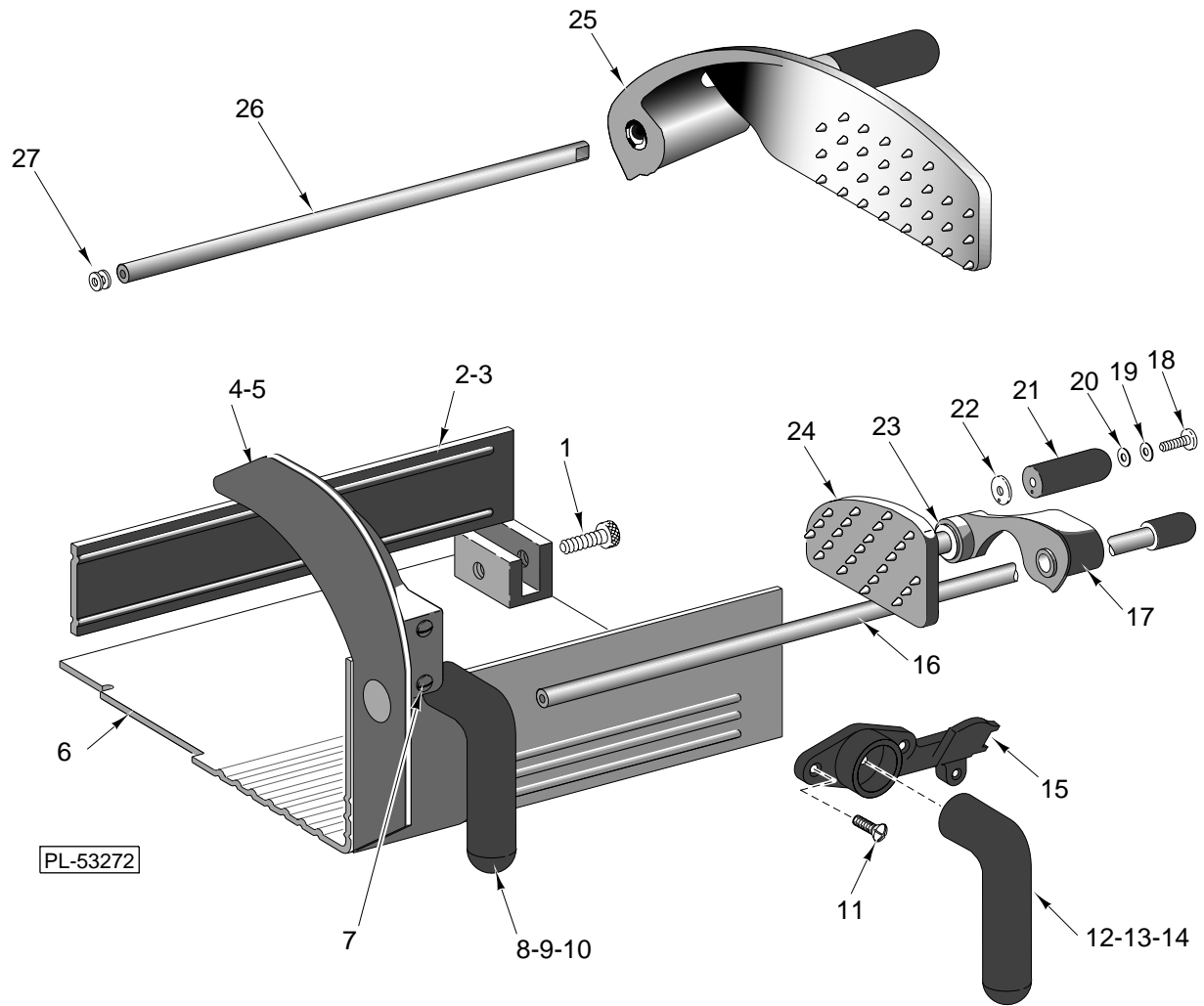
ILLUS. PL-53205	PART NO.	NAME OF PART	AMT.
1	00-477555	Bumper - Slide Rod .....	1
2	00-438907	Slide - Rod .....	1
3	00-439007	Bearing - Transport .....	2
4	00-477751	Transport - Carriage (Includes #5) .....	1
5	00-439064	Magnet - Transport .....	1
6	00-439017	Wick - Slide Rod Lubrication .....	1
7	SD-038-16	Self - Tapping Screw 6-32 x 3/8 Hex Washer Hd., Type RL .....	3
8	00-478424	Cover - Interlock .....	1
9	00-479676-00001	Arm - Meat Tray Support .....	1
10	00-479675	Storage Clip - Heavy Meat Grip .....	1
11	00-479667	Nut - Carriage Tray .....	4
12	00-477534	Knob Assy. ....	1
13	00-478021	Washer - Belleville .....	4
14	RR-006-21	Retaining Ring .....	1
15	00-435708	Washer - Backup (SST) .....	2
16	00-477555	Bumper - Slide Rod .....	1
17	SC-123-79	Set Screw 5/16 -18 x 1 .....	2
18	NS-018-06	Jam Nut 5/16 -18 Hex .....	2
19	00-535871	Insert - Screw .....	2
20	00-439006	Bearing - Pivot .....	2
21	00-478428	Bar - Transport Interlock .....	1
22	SC-123-08	Cap Screw 1/4 - 20 x 5/8 Soc. Hd. ....	2
23	00-438902	Spring - Interlock Bar .....	1
24	00-478470-00002	Plate - Key .....	1
25	00-478412	Pivot - Tilttable Carrier .....	1
26	00-438903	Shaft - Interlock Bar .....	1
27	00-438900	Cover - Transport .....	1
28	SD-038-16	Self-Tapping Screw 6-32 x 3/8 Hex Washer Hd., Type RL .....	2
29	479682-2	Plate - Pivoting Interlock .....	1
30	00-438897	Spring - Plate Pivoting .....	1
31	00-438896	Clip - Plate Pivoting .....	2
32	SD-038-22	Self - Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type RL .....	2
33	SD-038-22	Self - Tapping Screw 10-24 x 1/2 Hex Washer Hd., Type RL .....	4
34	00-478421	Follower - Interlock Plate .....	1
35	SC-123-07	Mach. Screw - Special 8-32 x 1/2 Truss Hd. ....	1
36	00-438908	Bar - Transport Roller .....	1
37	SD-038-23	Self - Tapping Screw 1/4 -20 x 5/8 Hex Washer Hd., Type RL .....	4
38	00-438919	Bar - Lockout .....	1
39	00-477747	Set Screw - Special .....	1
40	NS-017-20	Jam Nut 3/8-24 Hex .....	1
41	RR-006-23	Ring - Retaining .....	1
42	00-478420	Roller - Transport .....	1
43	00-438911	Screw - Adjusting .....	1
44	WS-003-49	Washer .....	1
45	SC-123-56	Mach. Screw - Special 1/4 - 28 x 1/2 Button Hd. ....	1
46	SD-033-08	Self-Tapping Screw 5/16 -18 x 1 Hex Washer Hd., Type TT .....	1



**BASE UNIT  
(2812 ONLY)**

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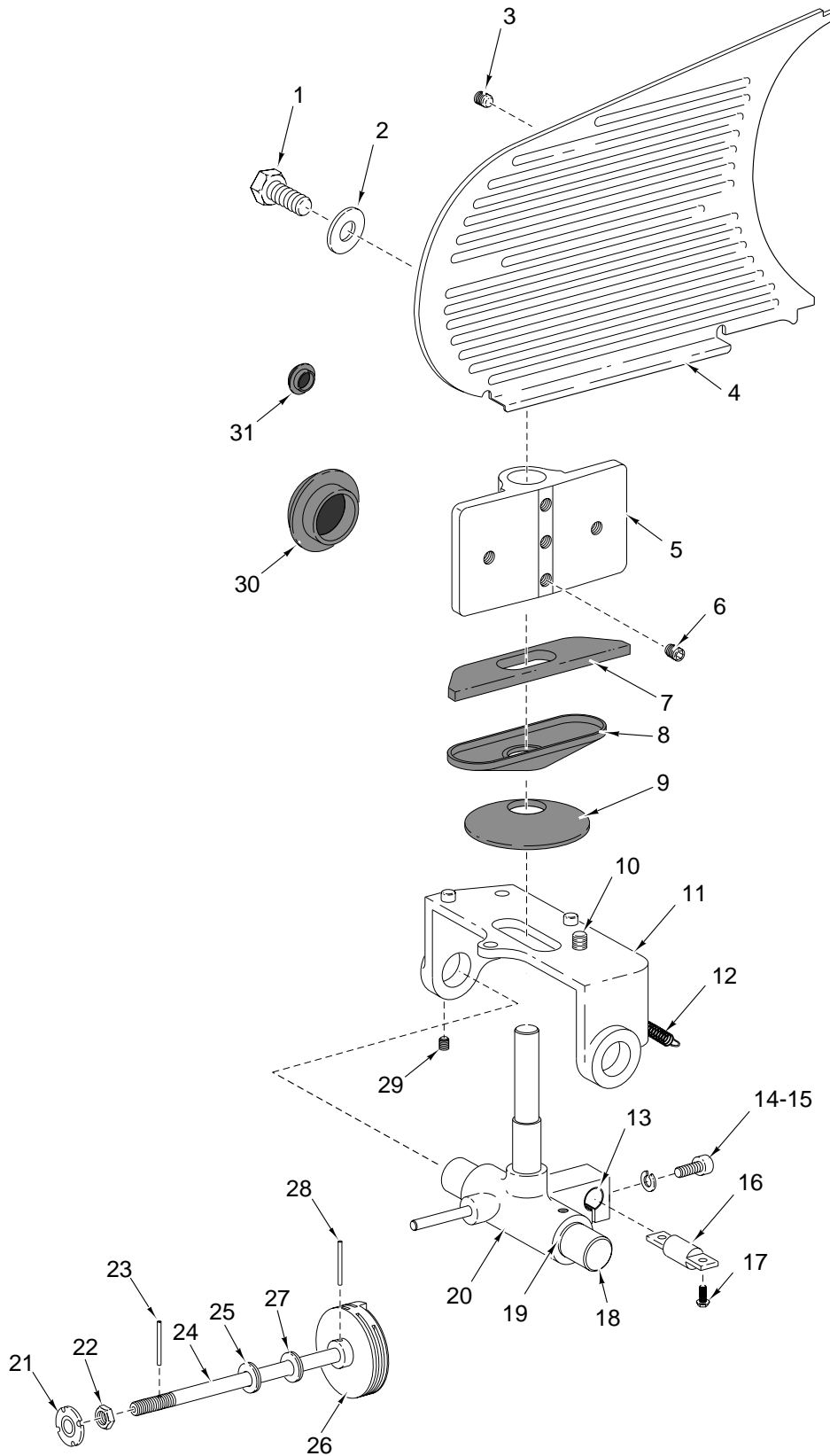
ILLUS. PL-52391	PART NO.	NAME OF PART	AMT.
1	00-439063-00002	Base-Sharpener Housing .....	1
2	00-438982	Dial Assy. ....	1
3	00-439085	Knob - Indexing .....	1
4	SC-023-10	Mach. Screw 10-24 x 3/4 Oval Hd. ....	1
5	00-477721	Foot (Tall) .....	1
6	00-439091	Bezel - Index .....	1
7	SD-038-21	Self - Tapping Screw 8-32 x 1 1/4 Phil. Pan Hd. Type TT .....	2
8	SD-038-20	Self - Tapping Screw 8-32 x 1 Phil. Pan Hd., Type TT .....	2
9	00-439042-00001	Lamp (125 V.) .....	1
10	00-439042-00002	Lamp (250 V.) .....	1
11	SC-041-02	Cap Screw 1/4-20 x 1 Hex Hd. ....	1
12	WL-014-10	Lockwasher 1/4 Ext. "Shakeproof" .....	1
13	NS-015-01	Full Nut 1/4-20 Hex SST .....	1
14	00-437865	Leg - Cleaning .....	1
15	00-478023	Cap - Lift Leg .....	1
16	SD-038-16	Self-Tapping Screw 6-32 x 3/8 Hex Washer Hd., Type RL .....	8
17	00-438938	Cover - Bottom .....	1
18	00-477522-00002	Mount-Sharpener Housing .....	1
19	SD-038-13	Self - Tapping Screw 5/16-18 x 7/8 Hex Washer Hd., Type RL .....	2
20	00-438433	Pin - Lock .....	1
21	00-477524	Knob & Handle Assy. ....	1
22	00-437261	Cam .....	1
23	00-479953	Shoulder Bolt .....	1
24	SC-122-86	Mach. Screw "Special" 6-32 x 5/8 Pan Hd. ....	1
25	SD-038-14	Self - Tapping Screw 1/4 - 20 Hex Washer Hd., Type RL .....	2



CARRIAGE TRAY UNIT

## CARRIAGE TRAY UNIT

ILLUS. PL-53272	PART NO.	NAME OF PART	AMT.
1	00-290984	Thumb Screw - Fence .....	1
2	00-295118	Fence - Thumb Screw Assy. (Packaged)(Incls. item 5)(SST) .....	1
3	00-295117	High Fence & Thumb Screw Assy. (Horizontal Carriage Tray)(Incls. item 4)(SST) .....	1
4	00-439046	Support Handle & Slide Rod .....	1
5	SC-123-09	Mach. Screw Special 8-32 x 3/8 Phil. Oval Hd. ....	3
6	00-478464	Carriage Tray (SST) .....	1
7	SC-123-10	Mach. Screw Special 8-32 x 1 1/2 Phil. Oval Hd. ....	2
8	00-439060	Handle - Carriage .....	1
9	WS-022-02	Washer .....	1
10	SC-041-02	Cap Screw 1/4 -20 x 1 Hex Hd. ....	1
11	SC-123-09	Mach. Screw Special 8-32 x 3/8 Phil. Oval Hd. ....	3
12	00-439060	Handle - Carriage .....	1
13	WS-022-02	Washer .....	1
14	SC-041-02	Cap Screw 1/4 -20 x 1 Hex Hd. ....	1
15	00-478431	Hanger - Meat Grip .....	1
16	00-478015	Knob & Slide Rod Assy. ....	1
17	00-479260	Arm & Bearing .....	1
18	SC-122-93	Mach. Screw "Special" 10-24 x 1/2 Phil. Truss Hd. ....	1
19	00-070345	Washer - Handle Retaining .....	1
20	00-070344	Washer - Handle Tension .....	1
21	00-439078	Handle - Meat Grip (Non-Metallic) .....	1
22	00-437006	Washer - Handle .....	1
23	00-438280	Bushing .....	1
24	00-439009	Meat Grip .....	1
25	00-478444	Rear Meat Grip Assy. ....	1
26	00-478443	Slide Rod .....	1
27	00-478448	Spacer - Rear Heavy Meat Grip .....	2
	00-477537-00002	Meat Grip Assy. (Light Weight)(Packaged) .....	1

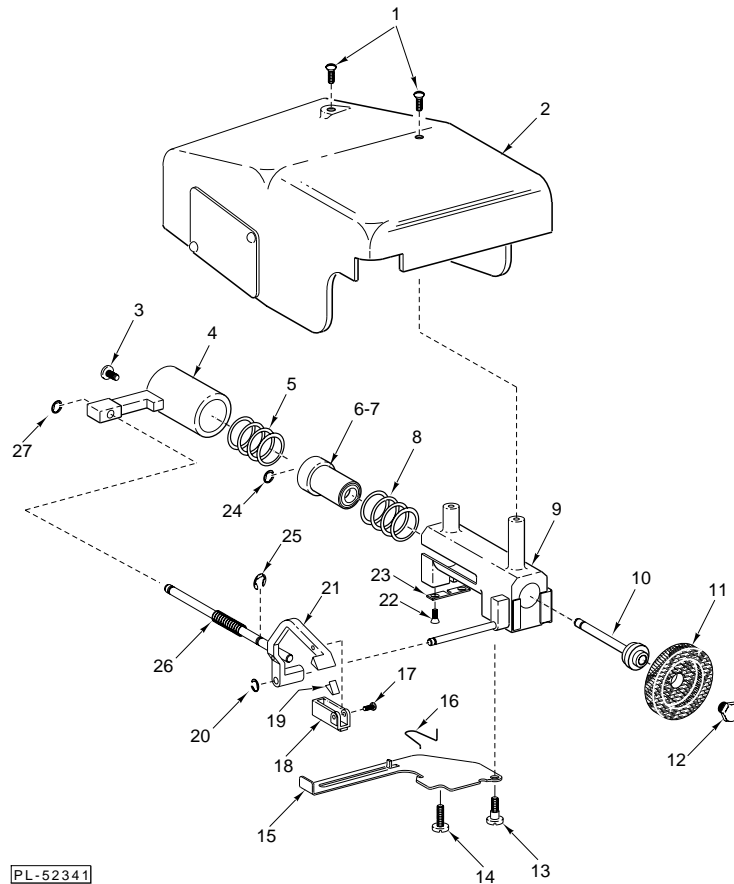


PL-53277

**GAUGE PLATE UNIT**

## GAUGE PLATE UNIT

ILLUS. PL-53277	PART NO.	NAME OF PART	AMT.
1	SC-041-16	Cap Screw $\frac{5}{16}$ -18 x $1\frac{3}{8}$ Hex Hd. SST .....	2
2	WS-005-32	Washer .....	2
3	SC-123-52	Set Screw $\frac{5}{16}$ -24 x $\frac{5}{8}$ Hdls., Flat Pt. ....	4
4	00-438980	Guage Plate Assy. ....	1
5	00-439021-00002	Mount - Special .....	1
6	SC-124-11	Set Screw $\frac{5}{16}$ -24 x $\frac{5}{8}$ Hdls., Cone Pt. ....	3
7	00-477744	Cover - Gage Plate (Bottom) .....	1
8	00-477745	Retainer - Cover .....	1
9	00-439079	Disc - Cover .....	1
10	SD-038-13	Self - Tapping Screw $\frac{5}{16}$ -18 x $\frac{7}{8}$ Hex Washer Hd., Type RL .....	3
11	00-439072-00002	Support - Slide Index .....	1
12	00-478432	Spring - Index Backlash .....	1
13	00-478425	Bushing - Antirotation Rod .....	1
14	SC-124-46	Cap - Screw 10-24 x $\frac{3}{4}$ Soc. Hd. ....	3
15	WL-008-13	Lockwasher 10 Internal Shakeproof .....	3
16	00-478415	Rod - Index Antirotation .....	1
17	SD-038-23	Self - Tapping Screw $\frac{1}{4}$ -20 x $\frac{5}{8}$ Hex Washer Hd., Type RL .....	2
18	00-438886	Rod - Index Slide .....	1
19	00-478426	Bushing - Index Slide .....	2
20	00-478416-00002	Slide - Index Mechanism (Includes items 13, 14, 15 & 29) .....	1
21	00-076948	Disc - Indexing Drive .....	1
22	00-010928-00002	Nut - Special .....	2
23	RP-002-40	Roll Pin $\frac{3}{32}$ Dia. x $\frac{3}{4}$ Lg. ....	1
24	00-438890	Cam Shaft .....	1
25	00-088298	Washer - Belleville .....	2
26	00-479625	Cam - Indexing .....	1
27	WS-030-58	Washer .....	2
28	RP-003-12	Roll Pin $\frac{1}{8}$ Dia. x $1\frac{1}{4}$ Lg. ....	1
29	SC-088-71	Set Screw 8-32 x $\frac{1}{8}$ Hdls., Flat Pt. ....	2
30	00-477753	Plug - Hole (Large) .....	2
31	00-477754	Plug - Hole (Small) .....	2



**KNIFE SHARPENER UNIT**

ILLUS. PL-52341	PART NO.	NAME OF PART	AMT.
	1	Mach. Screw "Special" 10-24 x 1/2 Phil. Truss Hd. ....	2
	2	Plate & Cover Assy. ....	1
	3	Mach. Screw "Special" 8-32 x 1/4 Pan Hd. ....	1
	4	Actuator ....	1
	5	Spring - Main ....	1
	6	Plunger & Ball Bearing Assy. (Incls. item 7) ....	1
	7	Ball Bearing NSK R4BDD ....	2
	8	Spring - Return ....	1
	9	Housing & Stud Assy. ....	1
	10	Shaft - Grinding Wheel ....	1
	11	Stone Service Kit ....	1
	12	Retaining Screw (R.H.) ....	1
	13	Screw - Shoulder "Special" ....	1
	14	Mach. Screw "Special" 8-32 x 1/4 Pan Hd. ....	1
	15	Lever - Locking ....	1
	16	Spring "U" (Long end inserted into housing) ....	1
	17	Mach. Screw "Special" 2-56 x 9/16 Pan Hd. ....	1
	18	Stone - Truing ....	1
	19	Spring - Truing Stone ....	2
	20	Retaining Ring ....	1
	21	Arm - Truing & Pusher Rod Assy. ....	1
	22	Mach. Screw "Special" 4-40 x 1/4 Flat Hd. ....	2
	23	Plate - Rear Locking ....	1
	24	Retaining Ring ....	1
	25	Retaining Ring ....	1
	26	Spring - Truing Arm ....	1
	27	Retaining Ring ....	1
		00-437263-00001 Sharpener Assy.(Incls. items 1 thru 27) ....	1