

MODEL : AMS-220CGS/AMS-220CGB

List No : 0758-01

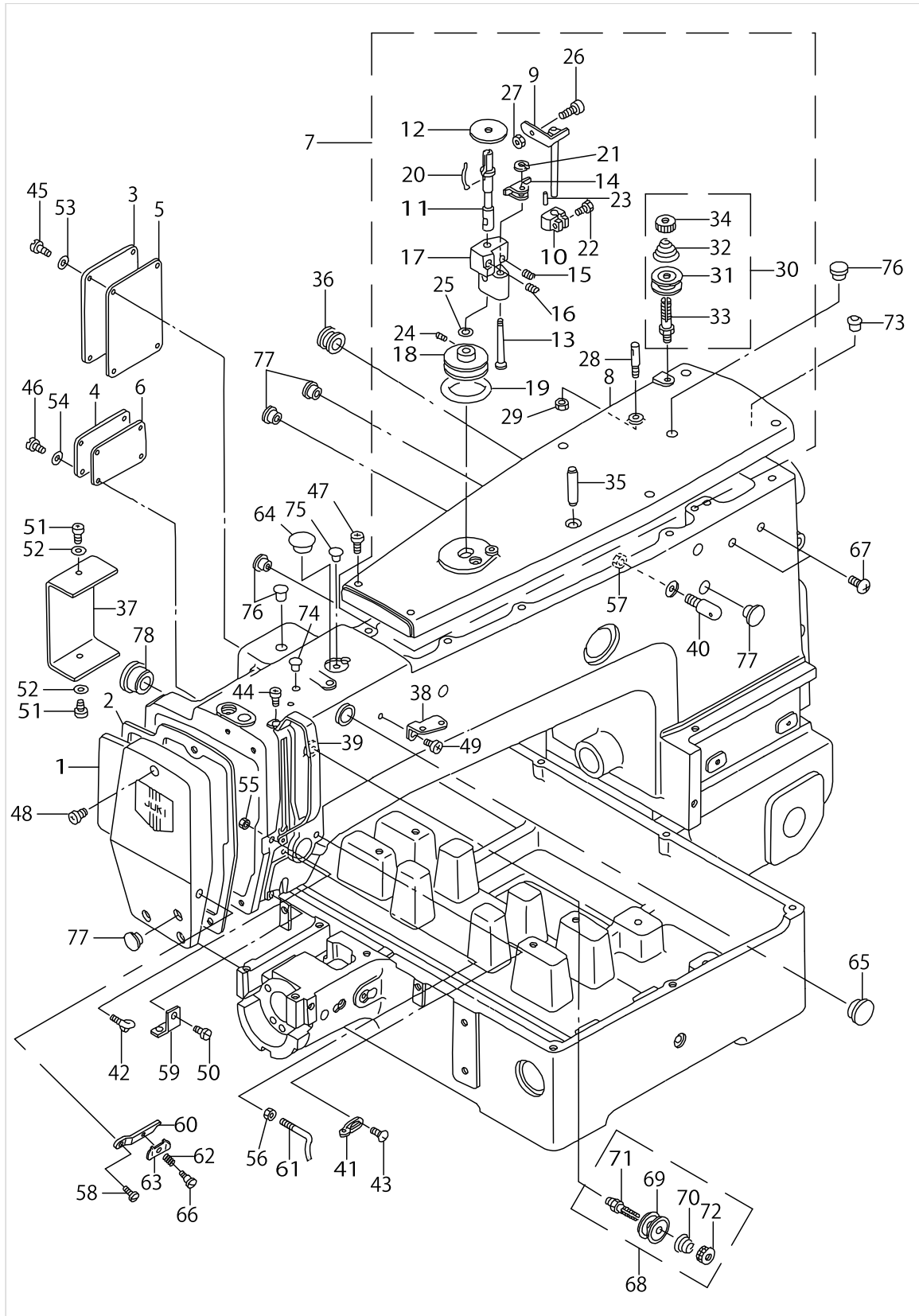
PARTS LIST

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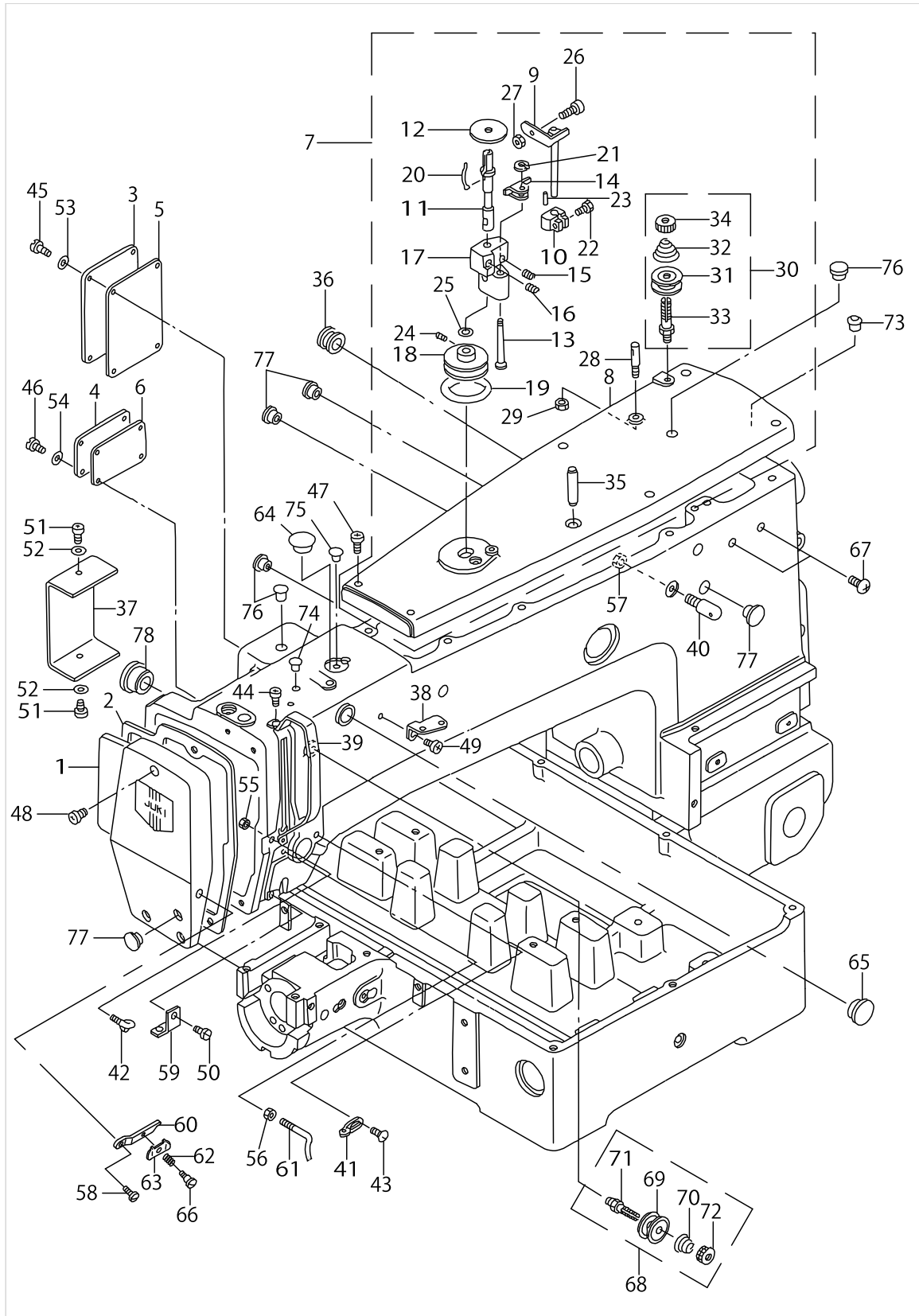
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B110522000A	FACE PLATE				1
2	B1117220000	FACE PLATE GASKET				1
3	B112222000B	COVER (A)				1
4	B112322000B	COVER (B)				1
5	B1124220000	GASKET A				1
6	B1125220000	GASKET B				1
7	B11042200AB	TOP COVER ASM.				1
8	B110422000B	TOP COVER				1
9	B32012100A0	STOP LATCH ASM.		*		1
10	B3203210000	CAM		*		1
11	B3204210000	SPINDLE		*		1
12	B3205210000	CUSHION		*		1
13	B3206210000	SCREW STUD		*		1
14	B3207210000	TRIP LATCH		*		1
15	B3208210000	SPRING A		*		1
16	B3209210000	SPRING B		*		1
17	B3210210000	BOBBIN WINDER BASE		*		1
18	B3211210000	BOBBIN WINDER WHEEL		*		1
19	B3212210000	FRICTION WHEEL		*		1
20	B3212761000	LATCH SPRING		*		1
21	D2430555B00	SNAP RING		*		1
22	SS9111020TP	SCREW 11/64-40 L=10		*		1
23	PS0150065KP	SPRING PIN 1.5X6		*		1
24	SS8110520TP	SCREW 11/64-40 L= 4.5		*		2
25	WP0651056SH	WASHER 6.5X11X1		*		1
26	B3208280000	BOBBIN WINDER ADJUSTING SCREW		*		1
27	NS6110530SP	NUT 11/64-40		*		1
28	10007003	THREAD GUIDE PIN		*		1
29	NS6110310SP	NUT 11/64-40		*		1
30	B11152320A0	FIRST THREAD TENSION ASM.		*		1
31	B3126012000	THREAD TENSION DISK		*		2
32	B1115232000	FIRST THREAD TENSION SPRING		*		1
33	B3123352000	THREAD TENSION ROD		*		1
34	B3125012000	THREAD TENSION NUT		*		1
35	PS0800302KH	SPRING PIN 8X30		*		1
36	B1126210000	WIRE BUSHING				1
37	B112821000B	SWITCH COVER				1
38	B1111232000	THREAD GUIDE PLATE				1
39	13816608	BALANCE COVER				1
40	B1123280000	FIRST THREAD GUIDE				1
41	B1126552000	ARM THREAD GUIDE A				1
42	B3114771000	THREAD GUIDE				1
43	SS3090610SP	SCREW 9/64-40 L=6				1
44	SS4090715SP	SCREW 9/64-40 L=7				2
45	SS4110815SP	SCREW 11/64-40 L=8				4
46	SS4110815SP	SCREW 11/64-40 L=8				4
47	SS4111015SP	SCREW 11/64-40 L=10				6

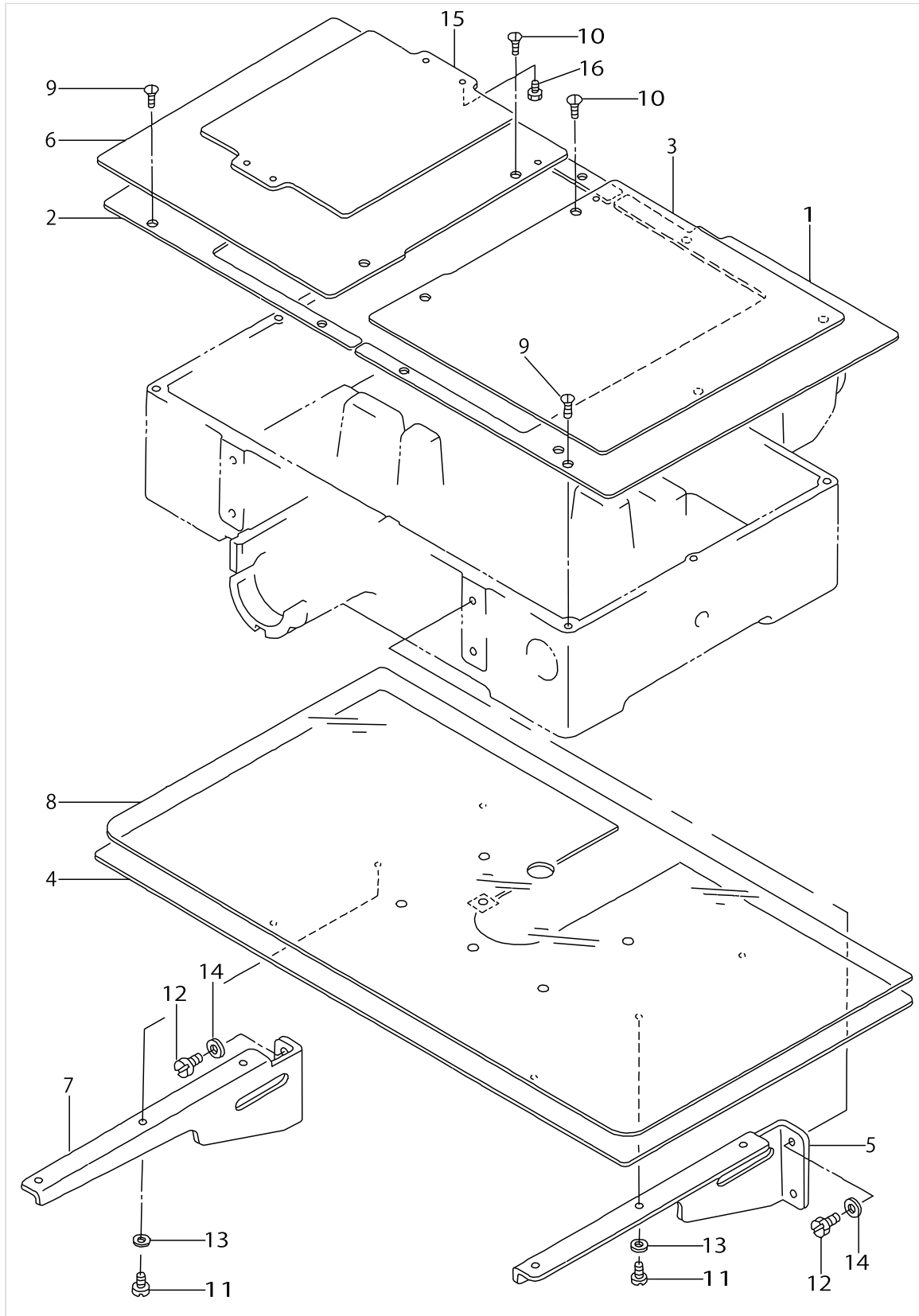
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS4111015SP	SCREW 11/64-40 L=10				3
49	SS4150715SP	SCREW 15/64-28 L=7				1
50	SS7110840SP	SCREW 11/64-40 L=7.8				1
51	SM4040601SC	SCREW M4X0.7 L=6				2
52	WP0430801SC	WASHER M4				2
53	WP0450000SD	WASHER 4.5X8X0.5				4
54	WP0450000SD	WASHER 4.5X8X0.5				4
55	NS6090310SP	NUT 9/64-40				1
56	NS6090310SP	NUT 9/64-40				1
57	NS6150310SP	NUT 15/64-28				1
58	SS7090910SP	SCREW 9/64-40 L= 8.5				1
59	B1129210000	FRAME THREAD GUIDE (B)				1
60	B1145210000	INSTALLING BASE				1
61	B3118771000	TENSION THREAD GUIDE, NO.2				1
62	B1132521000	THREAD PRESSER PLATE SPRING				1
63	10129104	THREAD PRESSER PLATE				1
64	TA0750704R0	RUBBER PLUG				1
65	TA1470704R0	RUBBER PLUG				1
66	SD0380551SL	HINGE SCREW D= 3.80 H= 5.5				1
67	SS7110840SP	SCREW 11/64-40 L=7.8				2
68	B11152320A0	FIRST THREAD TENSION ASM.				1
69	B3126012000	THREAD TENSION DISK		*		2
70	B1115232000	FIRST THREAD TENSION SPRING		*		1
71	B3123352000	THREAD TENSION ROD		*		1
72	B3125012000	THREAD TENSION NUT		*		1
73	B1405012000	CAP				1
74	TA0750704R0	RUBBER PLUG				1
75	TA0850604R0	RUBBER PLUG				1
76	TA1050504R0	RUBBER PLUG				3
77	TA1250406R0	RUBBER PLUG				4
78	TA2100904R0	RUBBER PLUG				1

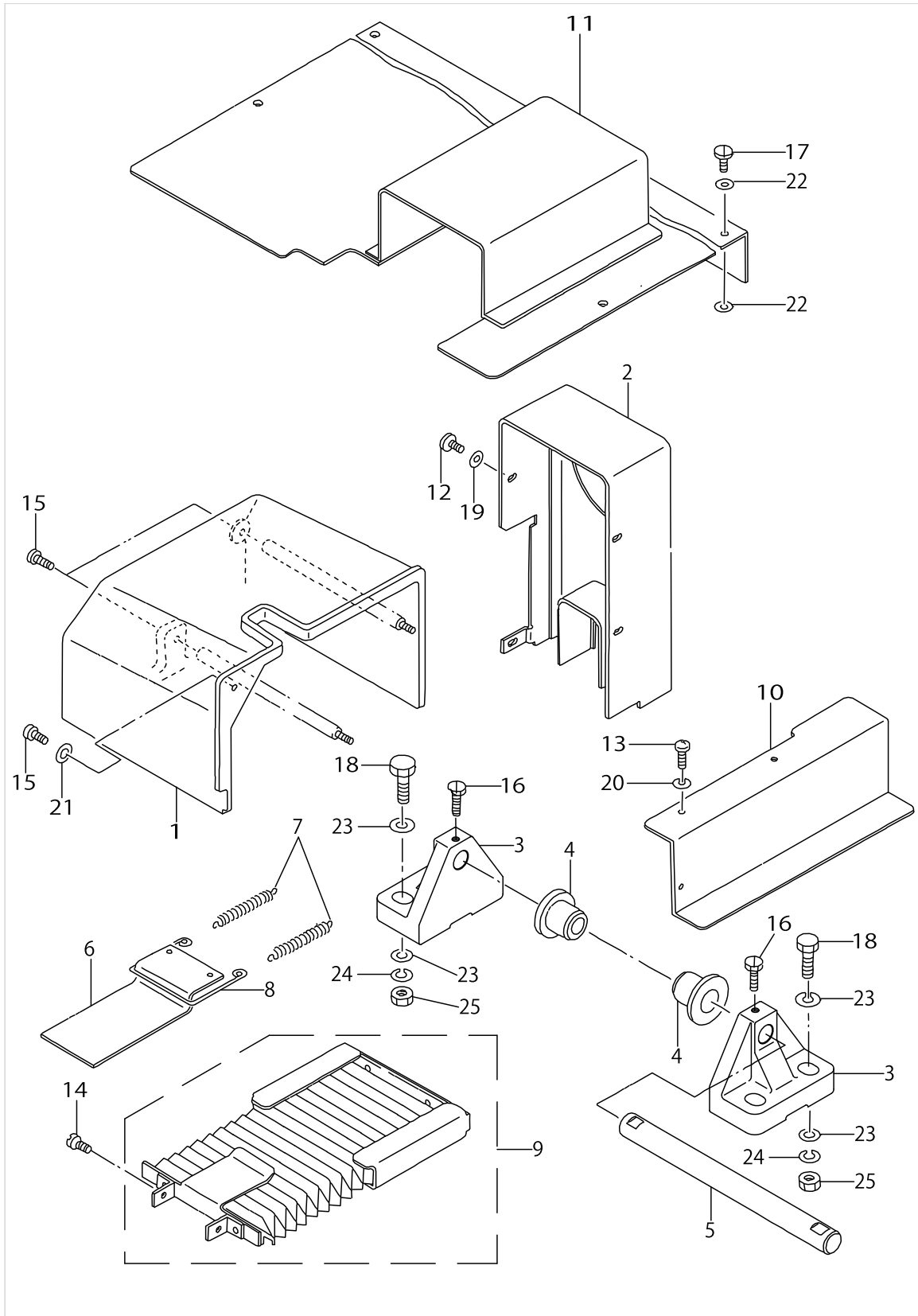
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1108220000	RIGHT COVER				1
2	B1109220000	LEFT COVER				1
3	B111022000A	AUXILIARY COVER, RIGHT				1
4	B1112220000	NEEDLE PLATE AUXILIARY COVER				1
5	B1113220000	AUXILIARY COVER SUPPORT, RIGHT				1
6	B111822000A	AUXILIARY COVER, LEFT				1
7	B1121220000	AUXILIARY COVER SUPPORT, LEFT				1
8	B1170220000	AUXILIARY COVER SHEET				1
9	SS1110840SP	SCREW 11/64-40 L=8				10
10	SS1110840SP	SCREW 11/64-40 L=8				4
11	SS6110610TP	SCREW 11/64-40 L=6				6
12	SS9151160CP	SCREW 15/64-28 L=10.5				4
13	WP0520656SA	WASHER 5.2X9.5X0.6				6
14	WP0621016SD	WASHER 6.2X13X1				4
15	B1502220000	PRESSER PLATE				1
16	SS9151120CP	SCREW 15/64-28 L=11				4

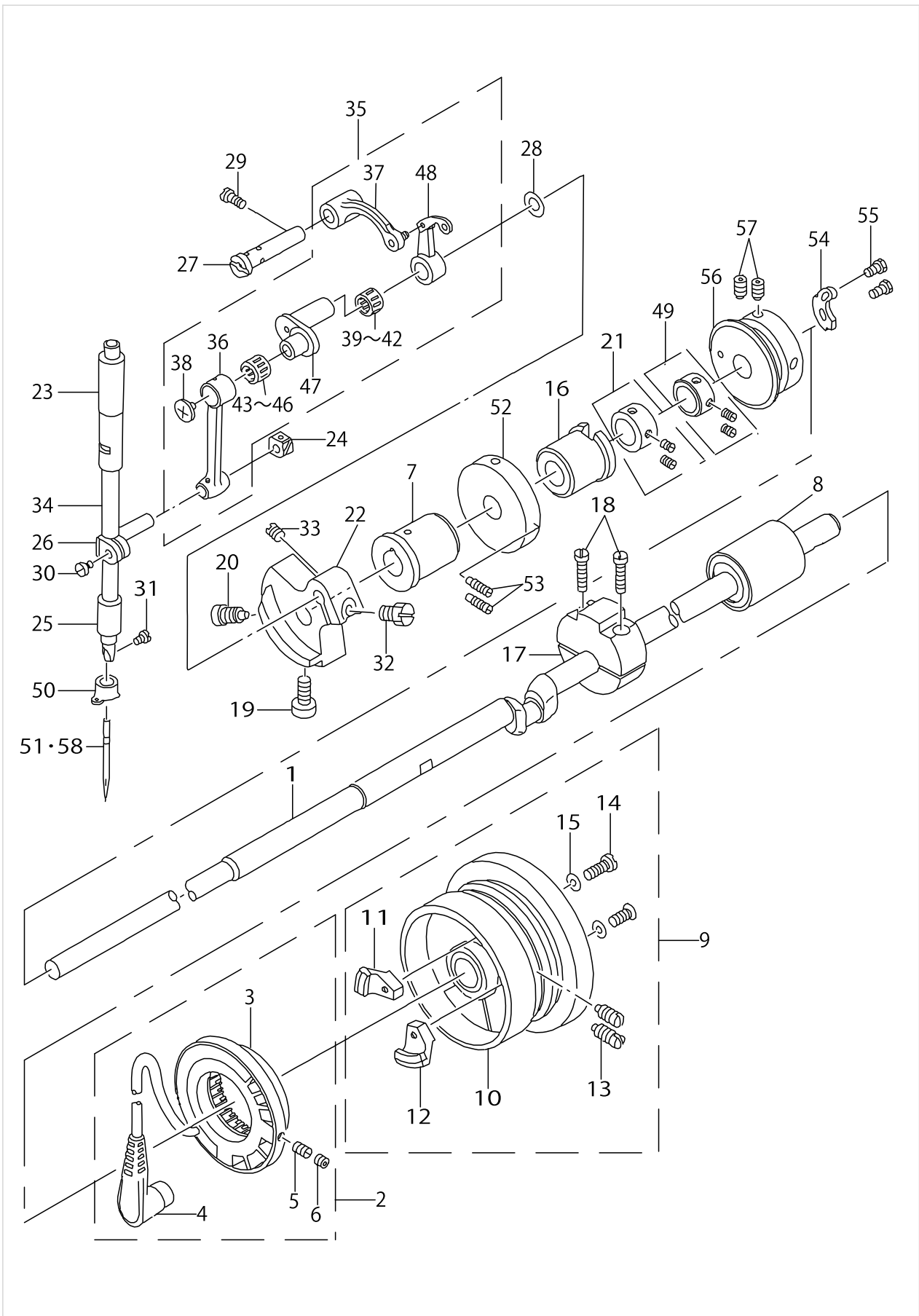
FRAME & MISCELLANEOUS COVER COMPONENTS (3)



FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B110622000B	SIDE COVER				1
2	B110722000A	BELT COVER				1
3	B1111220000A	BED HINGE				2
4	B1115220000	RUBBER PAD A				2
5	B1120220000	BED HINGE SHAFT				1
6	B1150220000	MOVEMENT COVER A				1
7	B1151220000	TENSION SPRING				2
8	B1152220000	TENSION WIRE				1
9	B11532200A0	MOVEMENT COVER B ASM.				1
10	B115822000B	Y SENSOR COVER				1
11	B1159220A00	TABLE REAR COVER				1
12	SS4110715SP	SCREW 11/64-40 L=7				4
13	SS4110715SP	SCREW 11/64-40 L=7				3
14	SS4110715SP	SCREW 11/64-40 L=7				2
15	SS4111015SP	SCREW 11/64-40 L=10				3
16	SS9151240SN	SCREW 15/64-28 L=11.5				2
17	SM5051400SC	SCREW M5 L=14				4
18	SM9124503SB	SCREW M12 L=45				4
19	WP0450801SD	WASHER 4.5X10.0X0.8				4
20	WP0450801SD	WASHER 4.5X10.0X0.8				4
21	WP0450801SD	WASHER 4.5X10.0X0.8				1
22	WP0841601SC	WASHER 8.4X17.4X1.6				8
23	WP1302501SE	WASHER M12				8
24	WS1253010KN	SPRING WASHER 12.5X21.5X3				4
25	NM6120011SF	NUT M12				4

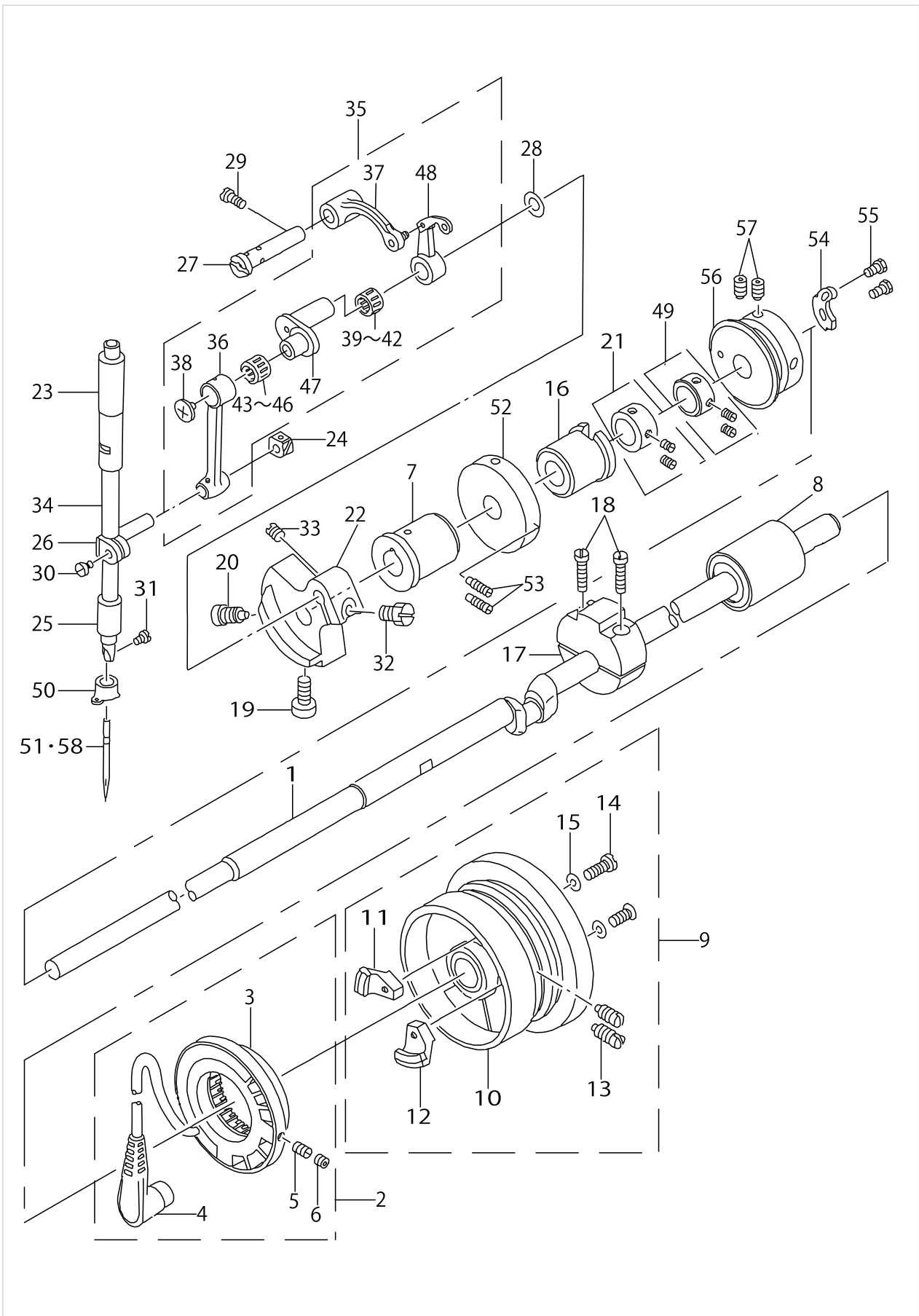
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1201220000	MAIN SHAFT				1
2	B12092200A0	GENERATOR STATOR ASM.				1
3	M40051100A0	STATOR ASM.		*		1
4	B12102200A0	SYNCHRONIZE BOARD		*		1
5	SS8111010TP	SCREW 11/64-40 L=9.5		*		2
6	SS8110422TP	SCREW 11/64-40 L=4		*		2
7	B1202210000	BUSHING, FRONT		*		1
8	B12042100A0	BUSHING, REAR				1
9	B12052100BA	HAND WHEEL ASM.				1
10	B12052100AA	HAND WHEEL ASM.		*		1
11	M40071100AB	MAGNET FITTING BASE B ASM.		*		1
12	B12082100A0	SOLENOID INSTALLING PLATE ASM.		*		1
13	SS8151550SP	SCREW 15/64-28 L=15		*		2
14	SS6111210SP	SCREW 11/64-40 L=12		*		2
15	WP0450801SD	WASHER 4.5X10.0X0.8		*		2
16	B35142100A0	OIL WICK ASM.				1
17	B1207205000	CRANK BALANCER				1
18	SS6122510SP	SCREW 3/16-28 L=25				2
19	SS6151412TP	SCREW 15/64-28 L=14				1
20	SS6681712TP	SCREW 9/32-28 L=16.5				1
21	CS147121ESH	THRUST COLLAR ASM. D=14.72 W=1				1
22	B1206210A00	COUNTERWEIGHT				1
23	B1402280000	NEEDLE ROD METAL				1
24	B1414232000	SQUARE BLOCK				1
25	B1403280000	NEEDLE ROD LOWER METAL				1
26	B14115520A0	NEEDLE ROD HOLDER ASM.				1
27	B1904280000	BALANCE CRANK PIN				1
28	B1223771000	NEEDLE ROD CRANK WASHER				1
29	SS7151120SP	SCREW 15/64-28 L=11				1
30	SS6090670TP	SCREW 9/64-40 L=6				1
31	SS7080510TP	SCREW 1/8-44 L=4.5				1
32	SS9661230CP	SCREW 1/4-40 L=12				1
33	SS8660610TP	SCREW 1/4-40 L=6				1
34	B1401210A00	NEEDLE BAR				1
35	B19012100B0	THREAD TAKE-UP LEVER ASM.				1
36	B1404280000	NEEDLE BAR CRANK ROD		*		1
37	B1903210000	THREAD TAKE-UP CRANK		*		1
38	B1903552000	LEFT SCREW		*		1
39	B1905541A00	NEEDLE BEARING	SELECTIVE PART	*		1
40	B1905541B00	NEEDLE BEARING	SELECTIVE PART	*		1
41	B1905541C00	NEEDLE BEARING	SELECTIVE PART	*		1
42	B1905541D00	NEEDLE BEARING	SELECTIVE PART	*		1
43	B1411804A00	BEARING (A)	SELECTIVE PART	*		1
44	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PART	*		1
45	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PART	*		1
46	B1411804D00	BEARING (D)	SELECTIVE PART	*		1
47	B1407210000	NEEDLE BAR CRANK		*		1

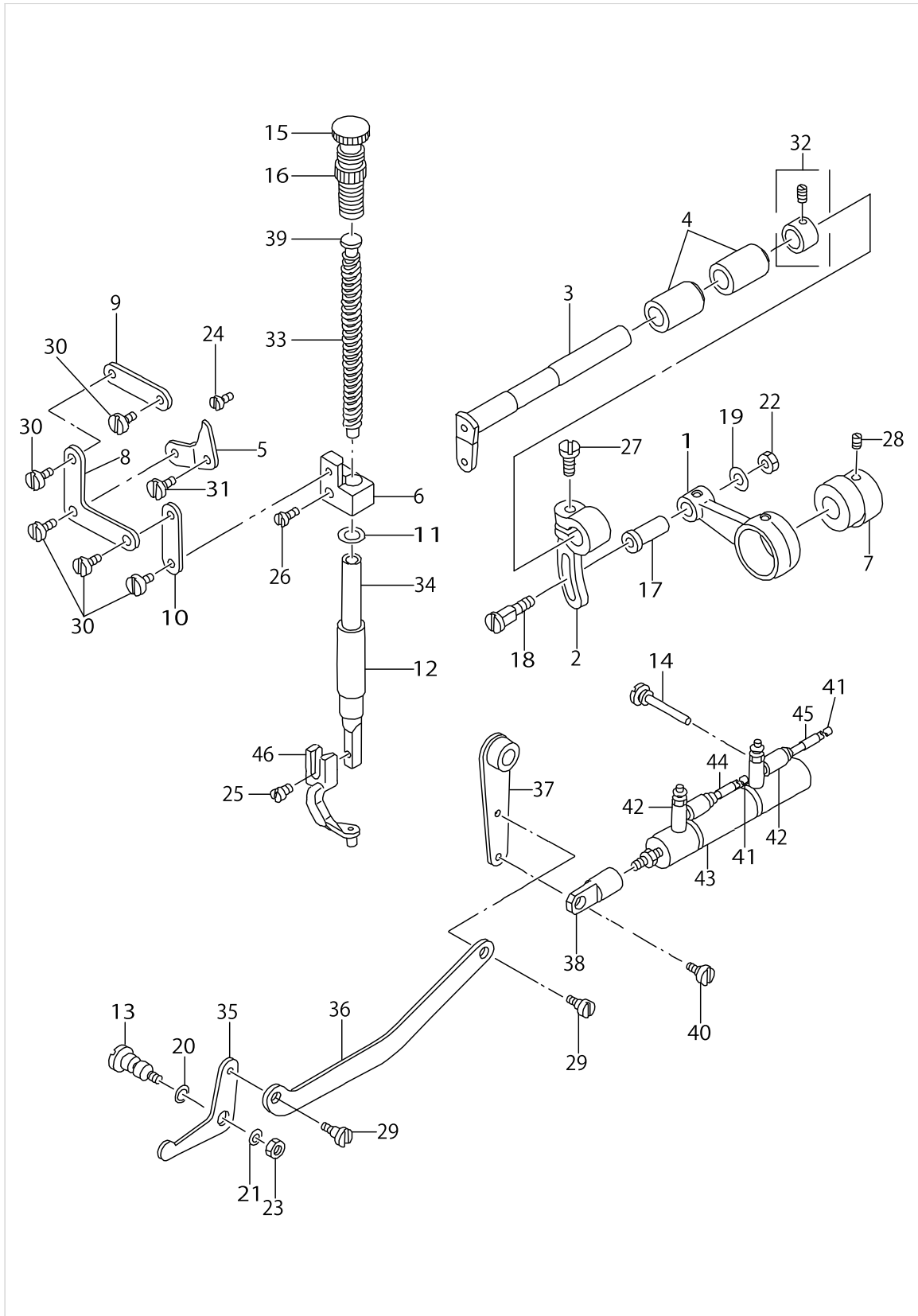
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B19012100A0	THREAD TAKE-UP LEVER COMPL.		*		1
49	CS1470710SH	THRUST COLLAR ASM. D=14.72 W=7				1
50	B1406210000	THREAD GUIDE				1
51	MDP170B2300	NEEDLE DPX17 #23	EXCEPT JE			1
52	B3213205000	BOBBIN WINDER DRIVING WHEEL				1
53	SS8111610SP	SCREW 11/64-40 L=15.5				2
54	B2312210A00	TENSION RELEASE NOTCH				1
55	SS9090833TP	SCREW				2
56	B2401205000	THREAD TRIMMER CAM				1
57	SS8661012TP	SCREW				2
58	MC372001600	NEEDLE SY3355 160	FOR JE			1

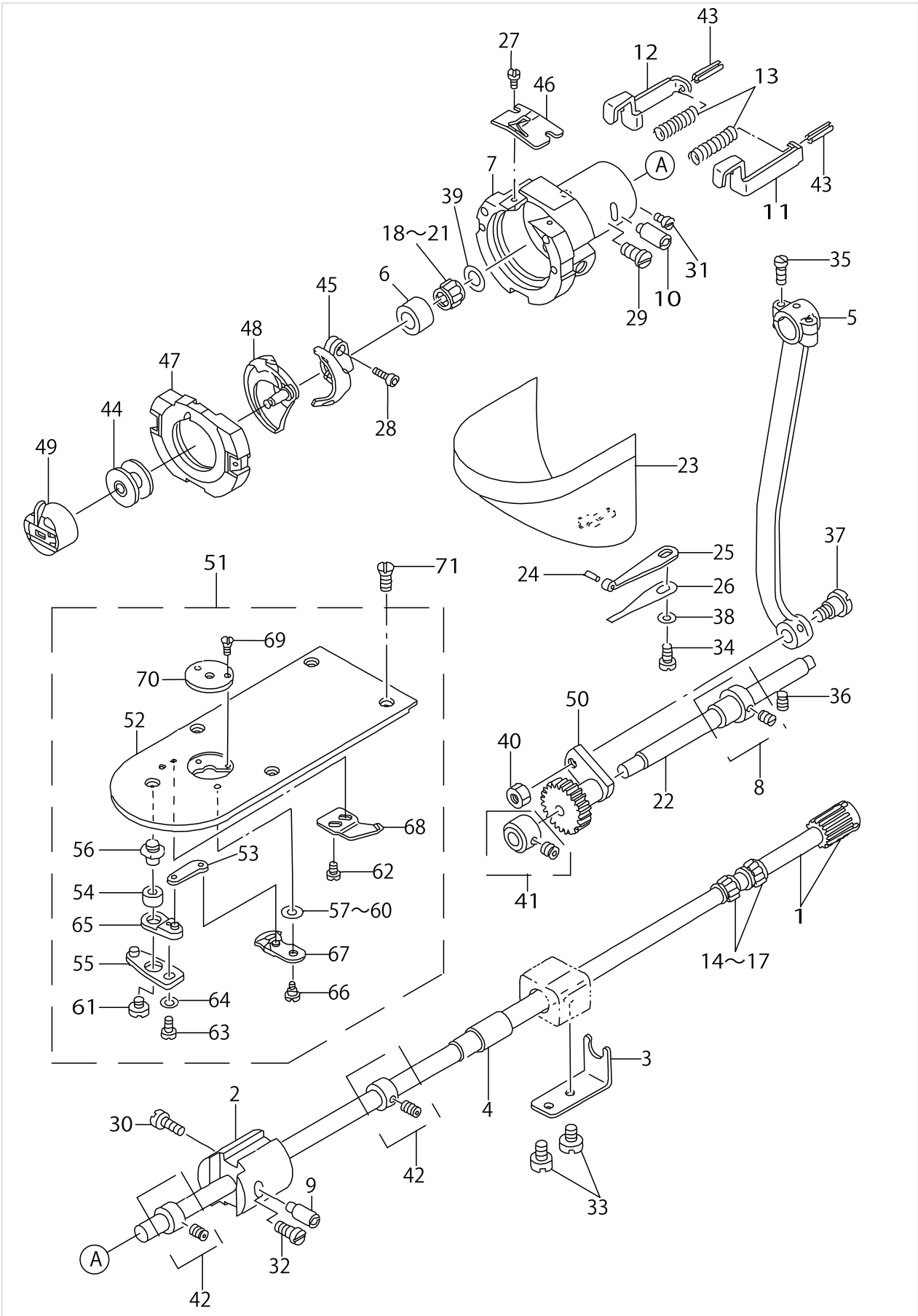
PRESSER MECHANISM COMPONENTS



PRESSER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1602220000	INTERMEDIATE PRESSER ROD				1
2	B1603220000	INTERMEDIATE PRESSER ROD ARM				1
3	B1604220000	INTERMEDIATE PRESSER SHAFT				1
4	B1605220000	INTERMEDIATE PRESSER BUSHING				2
5	B1606220000	POSITIONING LINK				1
6	B1608220000	GUIDE BRACKET				1
7	B1609220000	CAM				1
8	B1610220000	L-SHAPED LINK				1
9	B1612220000	SUSPENSION LINK A				1
10	B1613220000	SUSPENSION LINK B				1
11	B1614220000	SPACER				1
12	B1616220000	PRESSER BAR BUSHING, LOWER				1
13	B1627220000	LINK PIVOT PIN				1
14	B1628220000	CYLINDER SUPPORT SCREW				1
15	B1509227000	PRESSER SPRING REGULATOR				1
16	11071701	NUT				1
17	D1455055B00	CONNECTING STUD				1
18	D1456055B00	HINGE SCREW				1
19	D1457055B00	WASHER				1
20	RO048190100	RUBBER RING				1
21	WP0612066SP	WASHER 6.1X11X2				1
22	NS6110530SP	NUT 11/64-40				1
23	NS6150430SP	NUT 15/64-28				1
24	SS6150710SP	SCREW				1
25	SS7091110SP	SCREW 9/64-40 L=10.5				1
26	SS7111410TP	SCREW 11/64-40 L=14				1
27	SS7661540SP	SCREW 1/4-40 L=15.0				1
28	SS8660610TP	SCREW 1/4-40 L=6				2
29	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				2
30	SD0640321TP	HINGE SCREW				5
31	SD0720321TP	HINGE SCREW				1
32	CS111101CSH	THRUST COLLAR ASM. D=11.11 W=1				1
33	B1611224000	SPRING				1
34	B1615224000	PRESSER BAR				1
35	B1620224000	LIFTING LINK				1
36	B1621224000	CONNECTING LINK				1
37	B16222240A0	CONNECTING LINK ARM ASM.				1
38	B1625224000	CYLINDER KNUCKLE				1
39	B1629224000	PRESSER GUIDE BAR				1
40	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				1
41	B471022000D	AIR TUBE D D=4				2
42	PC010508000	SPEED CONTROLLER				2
43	PA1603003A0	INTERMEDIATE PRESSER CYLINDER				1
44	B471122000A	AIR TUBE LABEL J01				1
45	B471122000B	AIR TUBE LABEL J02				1
46	B160122000G	INNER PRESSER G				1

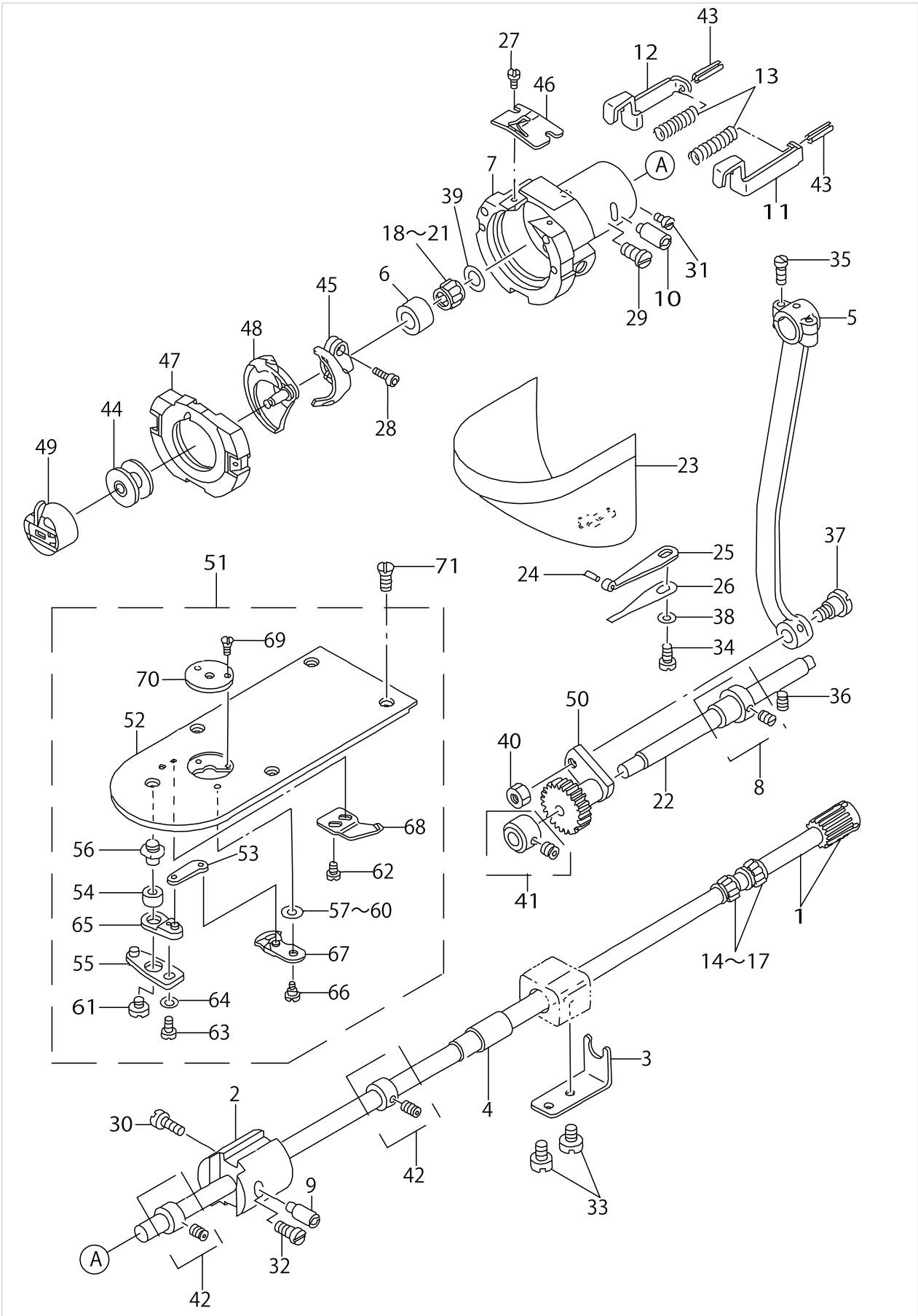
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B18112200AA	SHUTTLE DRIVER SHAFT ASM. A				1
2	B1831220000	BUSHING, FRONT				1
3	B1832220000	NEEDLE STOPPER				1
4	13508403	LOWER SHAFT REAR METAL				1
5	B1802210000	CRANK ROD				1
6	B1813980000	SHUTTLE NEEDLE OUTER RING				1
7	B1814980000	SHUTTLE				1
8	B18042800A0	THRUST COLLAR ASM.				1
9	B1819280000	SHUTTLE RACE ADJUSTING SHAFT				1
10	B1819280000	SHUTTLE RACE ADJUSTING SHAFT				1
11	B1820280000	INNER HOOK PRESSER, RIGHT				1
12	B1821280000	INNER HOOK PRESSER, LEFT				1
13	B1823280000	INNER HOOK PRESSER SPRING				2
14	B1411804A00	BEARING (A)				2
15	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PART			2
16	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PART			2
17	B1411804D00	BEARING (D)	SELECTIVE PART			2
18	B1411804A00	BEARING (A)				1
19	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PART			1
20	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PART			1
21	B1411804D00	BEARING (D)	SELECTIVE PART			1
22	13508205	OSCILLATING SHAFT				1
23	13816855	CYLINDER ARM CAP				1
24	13508700	HOOK COVER PRESSER SPRING PIN				1
25	13508809	HOOK COVER PRESSER SPRING A				1
26	13508908	HOOK COVER PRESSER SPRING B				1
27	SS6060410TP	SCREW 3/32-56 L= 3.5				2
28	SS6121212TP	SCREW 3/16-28 L=12.0				1
29	SS6151220SP	SCREW 15/64-28 L=11.5				1
30	SS6151220SP	SCREW 15/64-28 L=11.5				1
31	SS7110510SP	SCREW 11/64-40 L=5				1
32	SS7110510SP	SCREW 11/64-40 L=5				1
33	SS7110710SP	SCREW 11/64-40 L=7				2
34	SS7110840SP	SCREW 11/64-40 L=7.8				1
35	SS7111110TP	SCREW 11/64-40 L=10.5				2
36	SS8150822TP	SCREW 15/64-28 L=8				1
37	SD0801021TP	HINGE SCREW D= 8 H=10.2				1
38	WP0531000SD	WASHER M5				1
39	WP0952616SD	WASHER 9.5X14.8X2.6				1
40	NS6660430SP	NUT 1/4-40				1
41	CS079101FSH	THRUST COLLAR ASM.				1
42	CS080081FSH	THRUST COLLAR ASM.				2
43	PS0250162KH	SPRING PIN 2.5X16				2
44	B1805210A00	BOBBIN				1
45	B1812210000	SCREW DRIVER				1
46	B1815210000	INNER HOOK UPPER SPRING				1
47	B18172100AB	SHUTTLE RACE RING B ASM.				1

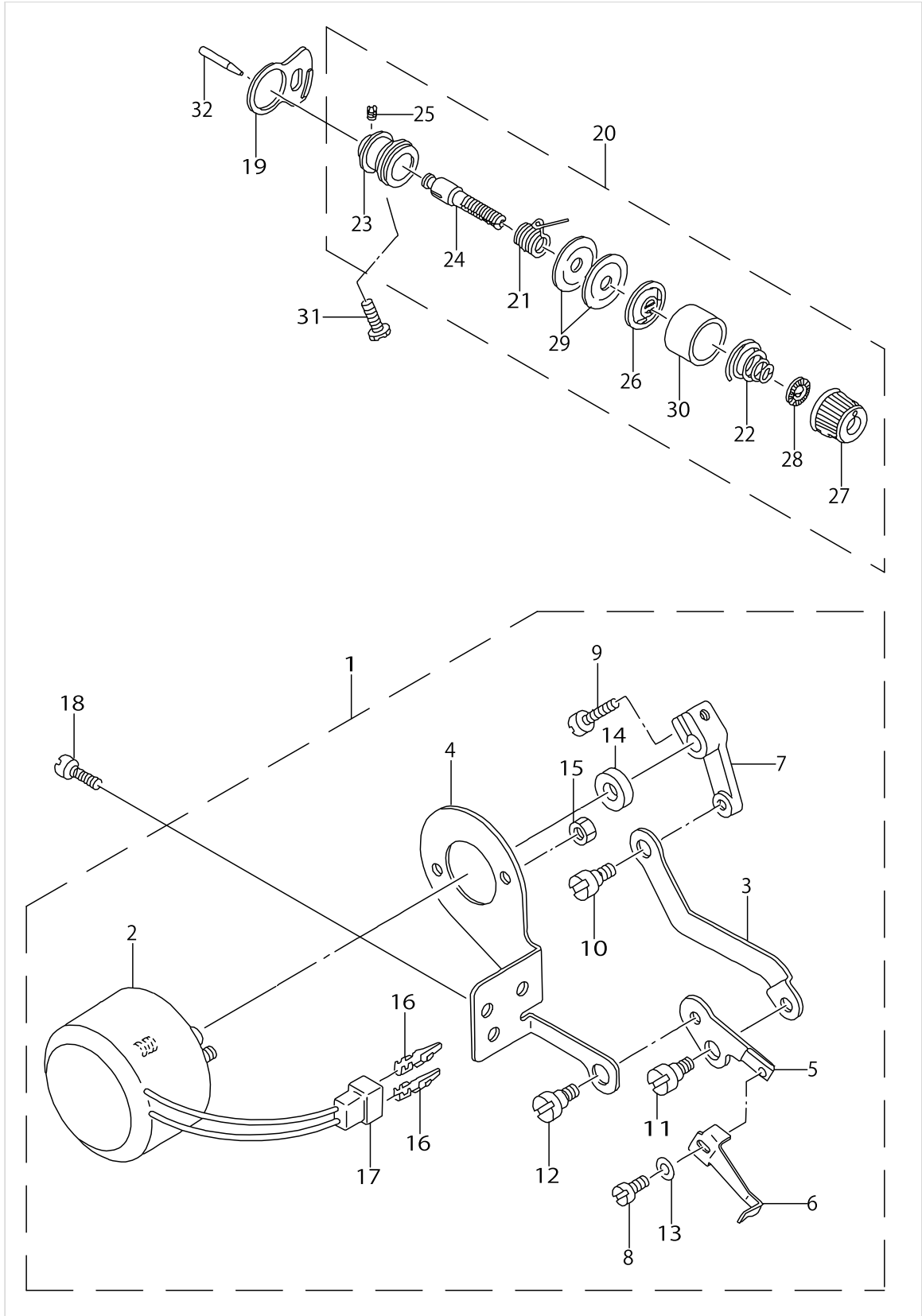
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1818210000	SHUTTLE				1
49	B18282100A0	BOBBIN CASE ASM.				1
50	D1805MLBH00	OSCILLATING ROCK SHAFT				1
51	B2425220AA0	THROAT PLATE ASM.				1
52	B2425224000	NEEDLE PLATE		*		1
53	B2418280000	MOVING KNIFE LINK		*		1
54	B2416280000	THREAD CUTTING LEVER RING		*		1
55	B24142800A0	THREAD CUTTER LEVER ASM., LARG		*		1
56	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
57	B242328000A	MOVING KNIFE WASHER A		*		1
58	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PART	*		1
59	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PART	*		1
60	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PART	*		1
61	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
62	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
63	SS7110740TP	SCREW 11/64-40 L=7		*		1
64	WP0450846SP	WASHER		*		1
65	B24162100A0	THREAD CUTTER SMALL LEVER ASM.		*		1
66	B2417210000	MOVING KNIFE HINGE SCREW		*		1
67	B2421210AA0	MOVING KNIFE COMPL.		*		1
68	B2424210A00	FIX KNIFE		*		1
69	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
70	B242621000H	NEEDLE HOLE GUIDE D=3.0		*		1
71	SS1110640TP	SCREW 11/64-40 L= 5.5				4

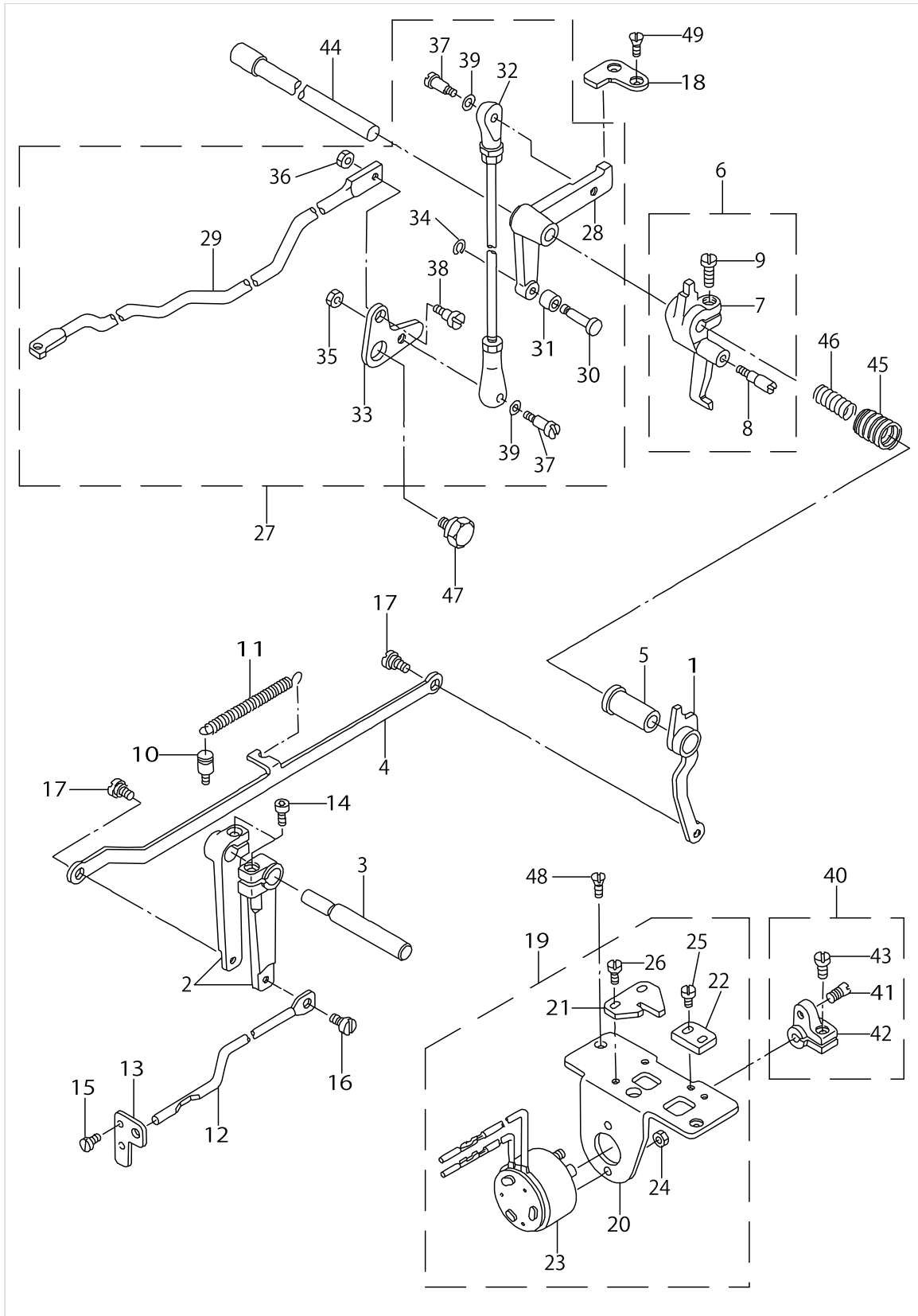
WIPER MECHANISM COMPONENTS



WIPER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B21012200A0	WIPER ASM.				1
2	B2101220000	WIPER SOLENOID		*		1
3	B2103220000	WIPER CONNECTING PLATE		*		1
4	B2104220000	SOLENOID INSTALLING PLATE		*		1
5	B2106220000	WIPER INSTALLING PLATE		*		1
6	B2107210000	WIPER		*		1
7	B2102205000	WIPER ARM.		*		1
8	SS6090630TP	SCREW 9/64-40 L=6		*		1
9	SS6621220SP	SCREW 3/16-32 L=12		*		1
10	SD0600352SP	HINGE SCREW		*		1
11	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2		*		1
12	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2		*		1
13	WP0371016SD	WASHER 3.7X8X1		*		1
14	WP0561616SC	WASHER 5.6X16X1.6		*		1
15	NM6040003SC	NUT M4		*		2
16	HP000200200	PIN-SHAPE TERMINAL, MALE		*		2
17	HK018800020	2-POLE PLUG		*		1
18	SS7110840SP	SCREW 11/64-40 L=7.8				2
19	B2702210000	GUIDE PLATE				1
20	B23022050A0	TENSION CONTROLLER NO.2 ASM.				1
21	D3112L4BB00	TAKE-UP SPRING (HEAVY)		*		1
22	B3129053000	TENSION SPRING		*		1
23	B2313280000	THREAD TENSION ROD, LARGE		*		1
24	B2302280000	SECOND THREAD TENSION ROD		*		1
25	SS8090610SP	SCREW 9/64-40 L=5.9		*		1
26	B3107804000	THREAD TENSION DISK PRESSER		*		1
27	13817408	THREAD TENSION NUT		*		1
28	B3120125000	ROTATING STOPPER		*		1
29	B3126012000	THREAD TENSION DISK		*		2
30	B3132552000	THREAD TENSION DISK PRESSER		*		1
31	SS6151812TP	SCREW 15/64-28 L=18				1
32	B2303280000	TENSION RELEASE PIN				1

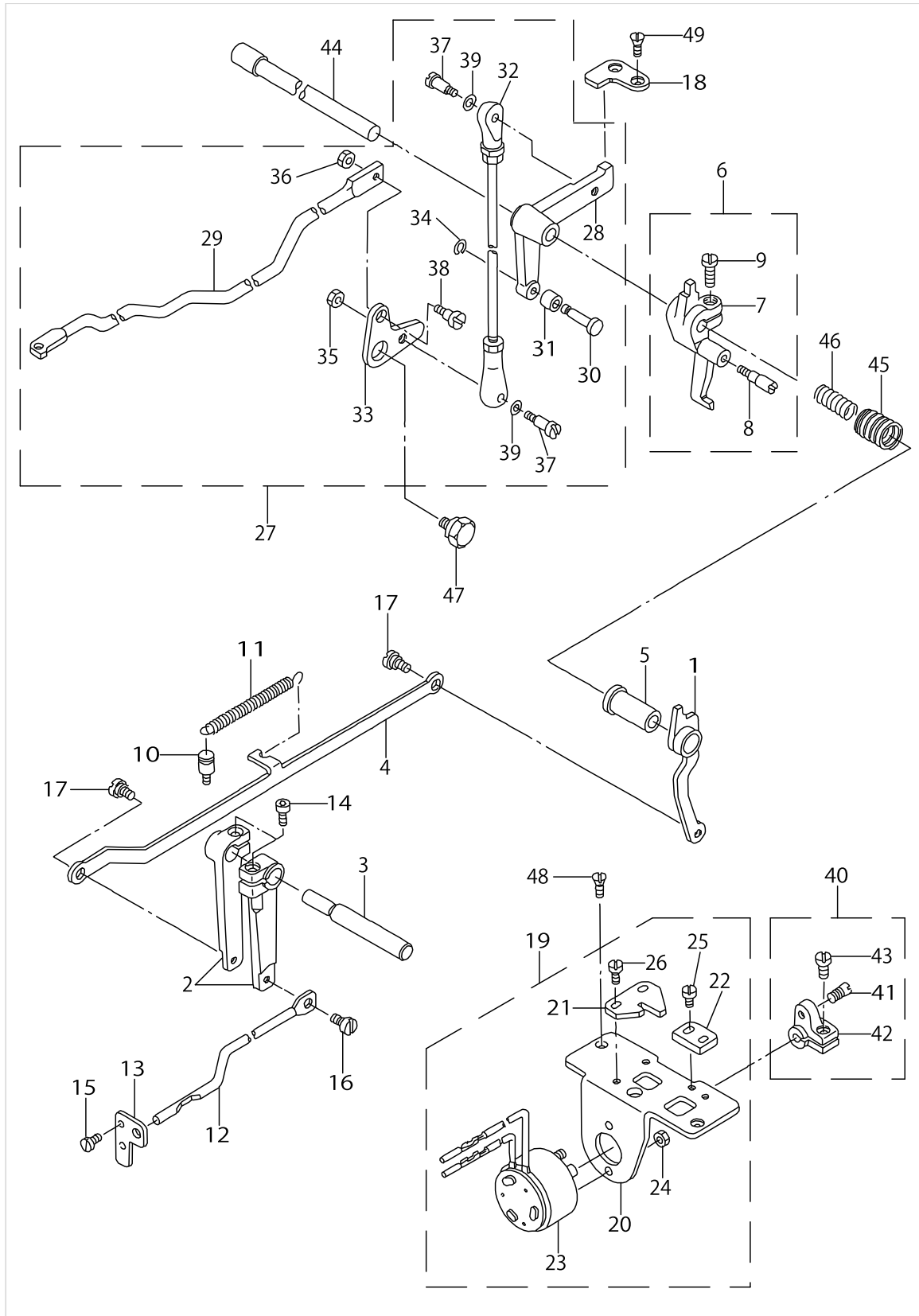
TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B23042200A0	TENSION RELEASE ARM ASM.				1
2	B2306220000	TENSION ARM				2
3	B2307220000	TENSION ARM SHAFT				1
4	B2308220000	CONNECTING PLATE				1
5	B2305210000	BUSHING				1
6	B23012100A0	TENSION RELEASE ARM ASM.				1
7	B2301210000	TENSION RELEASE ARM		*		1
8	B2302210000	TENSION RELEASE SHAFT		*		1
9	SS6121220TP	SCREW 3/16-28 L=11.5		*		1
10	B2714761000	SPRING RACK				1
11	B2727761000	TENSION SPRING				1
12	13513205	TENSION RELEASE BAR				1
13	13513304	THREAD TENSION ARM				1
14	SS6151712TP	SCREW 15/64-28 L=16.5				2
15	SS7090620TP	SCREW 9/64-40 L=6.1				2
16	SD0530221SP	HINGE SCREW D= 5.3 H= 2.2				1
17	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				2
18	B2412220000	STOPPER				1
19	B24022200A0	SOLENOID INSTALLING BASE ASM.				1
20	B2402220000	SOLENOID INSTALLING BASE		*		1
21	B2310220000	TENSION RELEASE ARM PLATE		*		1
22	B2311220000	Y MOTOR BASE STOPPER		*		1
23	B2403210000	SOLENOID		*		1
24	NM6040003SC	NUT M4		*		2
25	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
26	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
27	B24042200A0	CAM INSTALLING LINK ASM.				1
28	B2404220000	CAM INSTALLING LINK		*		1
29	B2413220000	KNIFE DRIVING BAR		*		1
30	B2405210000	SHAFT		*		1
31	B2406210000	CAM ROLLER		*		1
32	B2407210000	CONNECTING ROD		*		1
33	B2411210000	THREAD TRIMMER LINK		*		1
34	D2430555B00	SNAP RING		*		1
35	NS6110420SP	NUT 11/64-40		*		1
36	NS6120310SP	NUT 3/16-28		*		1
37	SD0500803TP	HINGE SCREW D=5 H=8		*		2
38	SD0650305TP	HINGE SCREW D= 6.5 H= 3		*		1
39	WP0501016SD	WASHER 5X10.5X1		*		2
40	B24102200A0	SOLENOID ARM ASM.				1
41	B2410220000	PIN		*		1
42	B2409210000	SOLENOID ARM		*		1
43	SS6121210SP	SCREW 3/16-28 L=12		*		1
44	B2408210000	CAM SHAFT				1
45	B2414210000	SPRING, LARGE				1
46	B2415210000	SPRING, SMALL				1
47	SD1100301TP	HINGE SCREW H=11 W=3				1

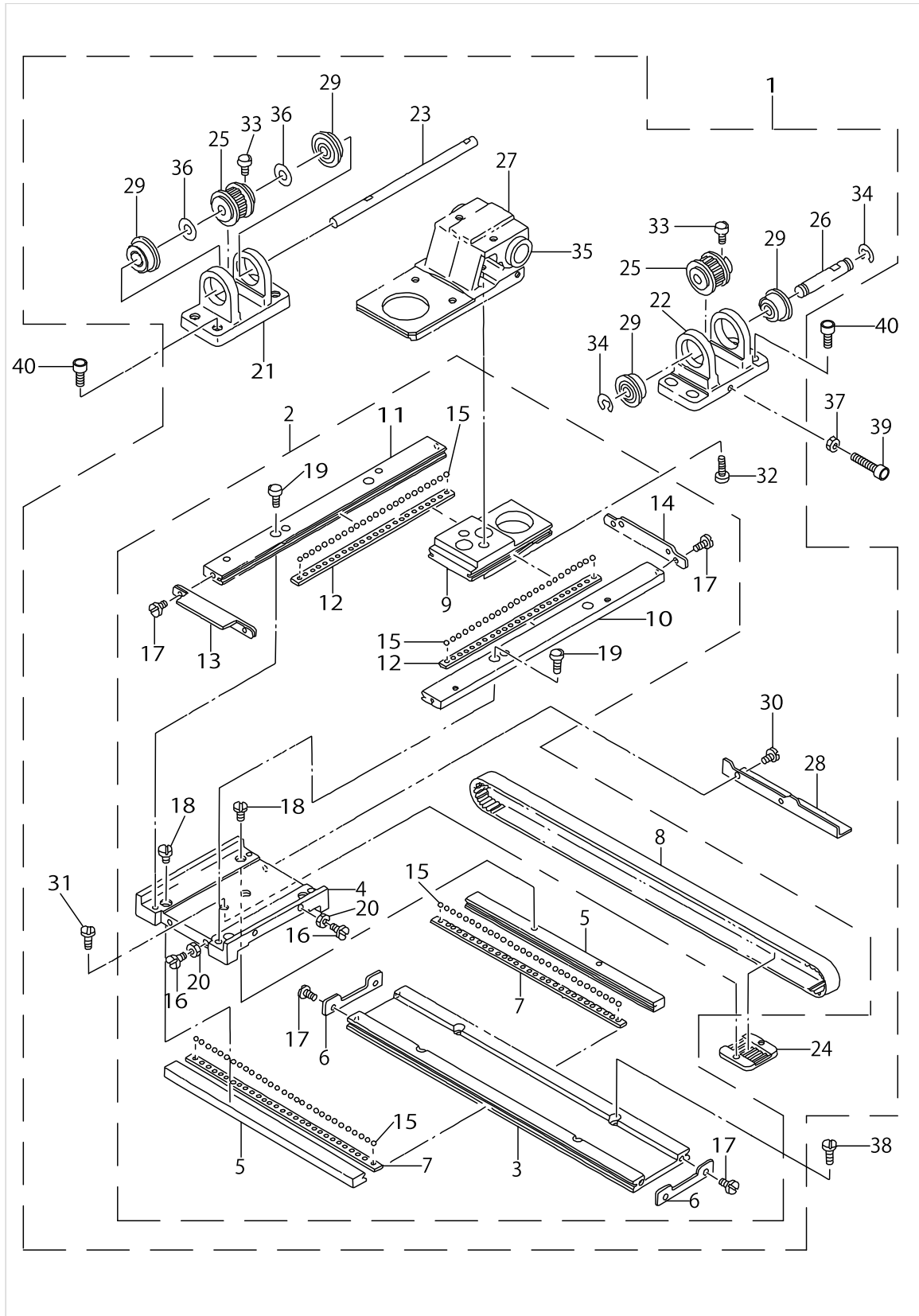
TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS2110920TP	SCREW 11/64-40 L=8.5				2
49	SS2110920TP	SCREW 11/64-40 L=8.5				2

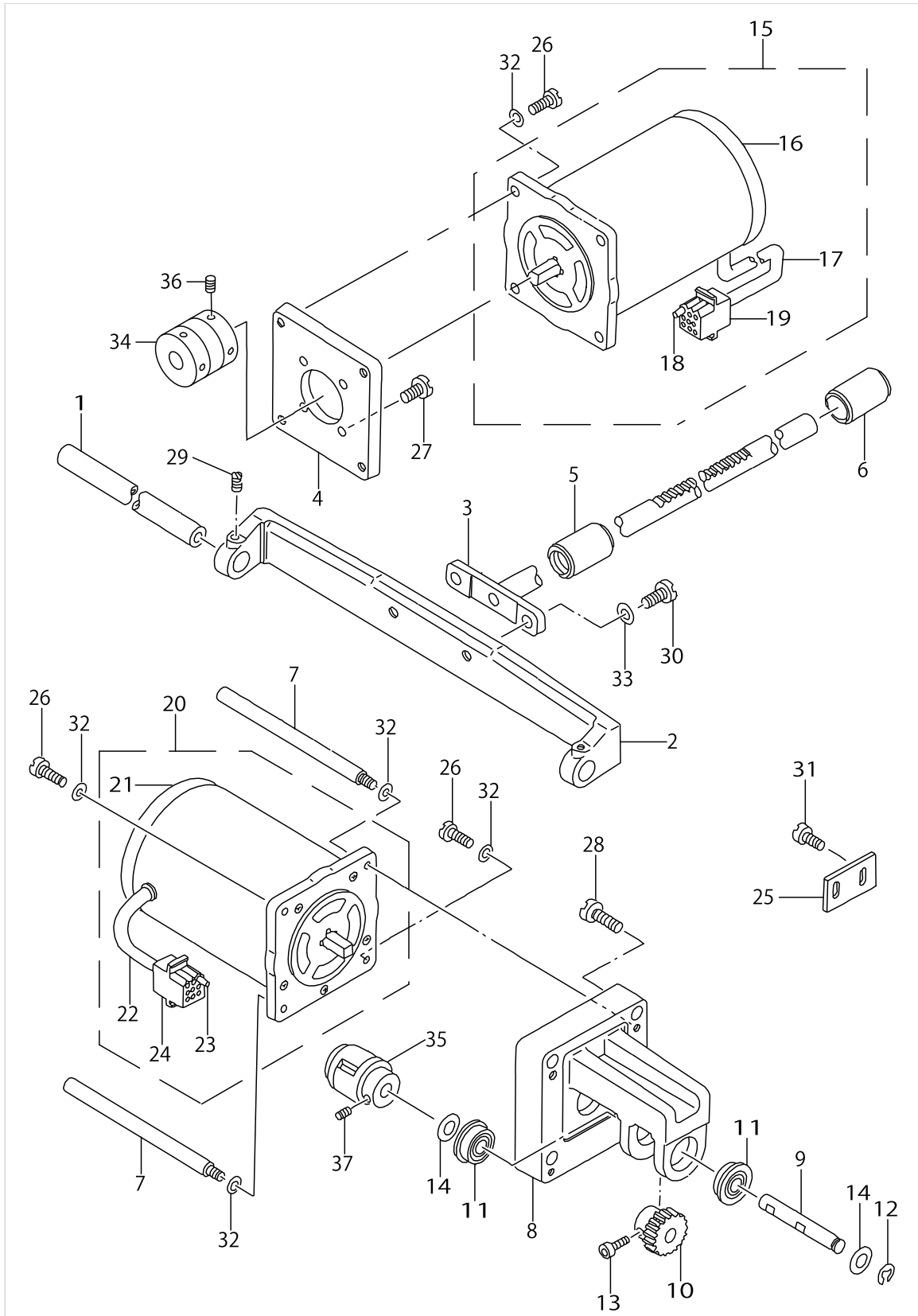
X-Y COMPONENTS (1)



X-Y COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2501220AB0	X-Y TABLE COMPL., A				1
2	B2501220AA0	X-Y TABLE ASM., A		*		1
3	B2501220000	X FIXED LACE		*		1
4	B2502220000	RACE TABLE		*		1
5	B2503220000	X REMOVAL LACE		*		2
6	B2507220000	X STOPPER		*		2
7	B2508220000	X RETAINER		*		2
8	B2512220A00	X TIMING BELT A		*		1
9	B2519220000	Y REMOVAL LACE		*		1
10	B252022000A	Y FIXED LACE, RIGHT		*		1
11	B252022000B	Y FIXED LACE, LEFT		*		1
12	B2521220000	Y RETAINER		*		2
13	B25222200AA	Y STOPPER ASM. A		*		1
14	B252222000C	Y STOPPER C		*		1
15	B2527210000	BALL		*		106
16	SS7111110TP	SCREW 11/64-40 L=10.5		*		4
17	SS9111010SP	SCREW 11/64-40 L=9.5		*		8
18	SS7110910TP	SCREW 11/64-40 L= 8.5		*		4
19	SM6041402TP	SCREW M4 L=14		*		4
20	NS6110310SP	NUT 11/64-40		*		4
21	B2504220000A	X SHAFT BRACKET		*		1
22	B2505220000A	X DRIVING SHAFT BRACKET		*		1
23	B2506220000B	X DRIVE SHAFT		*		1
24	B2509229000	BELT RECEIVER		*		1
25	B2513220A00	SPROCKET WHEEL A		*		2
26	B2515220000	X BRACKET SHAFT		*		1
27	B2535220000	X GUIDE BASE		*		1
28	B4007220000	X SLIT PLATE		*		1
29	SB108000500	RADIAL BEARING		*		4
30	SM6040552TP	SCREW M4 L=4.5		*		2
31	SS6110610TP	SCREW 11/64-40 L=6		*		2
32	SS6151812TP	SCREW 15/64-28 L=18		*		2
33	B2540205B00	SCREW		*		4
34	RE0600000K0	E-SHAPED SNAP RING (6MM)		*		2
35	SB712000100	SLIDE BEARING		*		2
36	B255728000E	WASHER		*		2
37	NM6050001SE	NUT M5X0.8				1
38	SS6121210SP	SCREW 3/16-28 L=12				4
39	SM6053002UZ	HEXAGON SCREW				1
40	SM6051602TP	SCREW M5X0.8 L=16				8

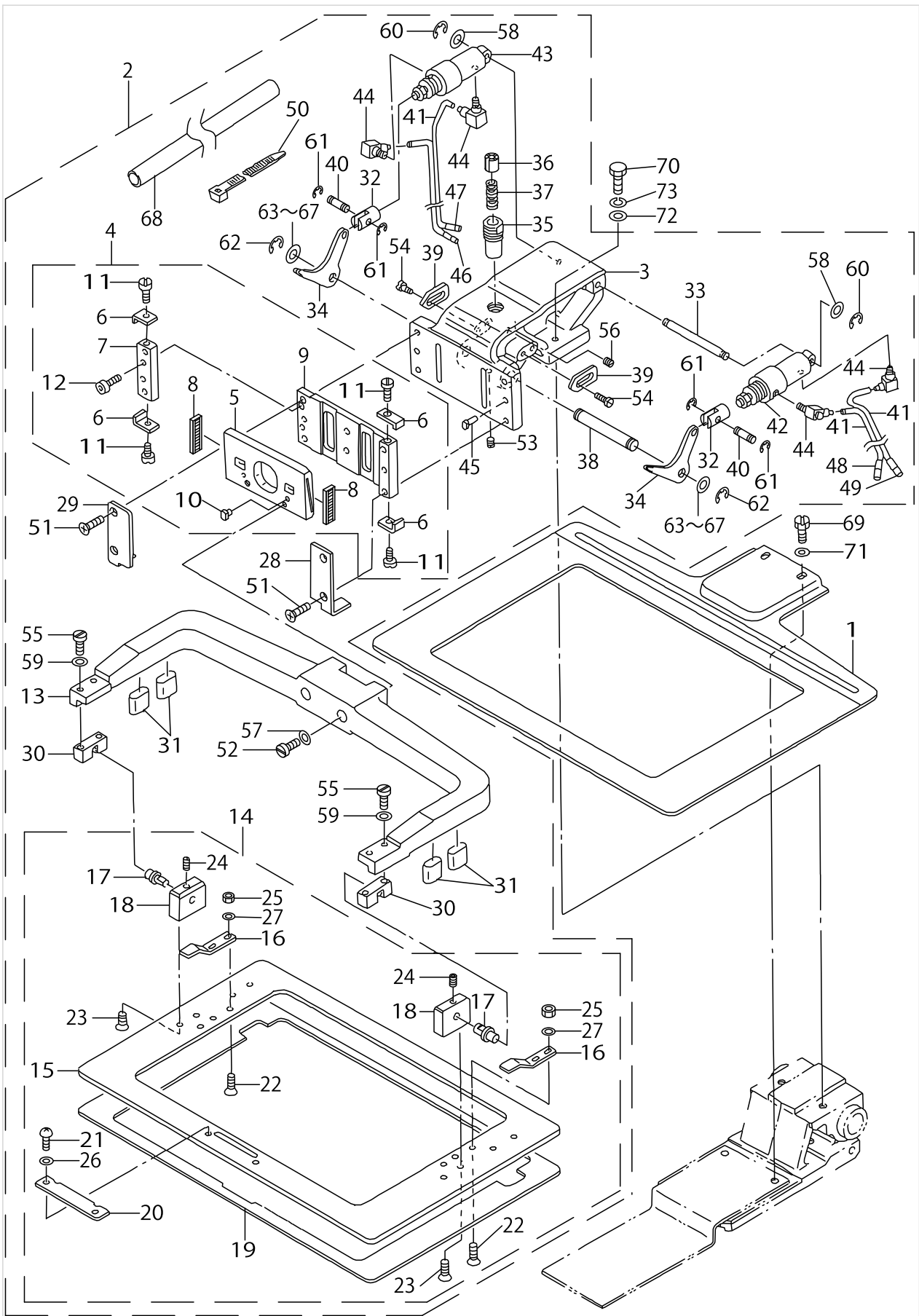
X-Y COMPONENTS (2)



X-Y COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2510220000	X GUIDE SHAFT				1
2	B2511220000	X GUIDE SHAFT BRACKET				1
3	B25242200A0	Y REMOVAL SHAFT ASM.				1
4	B2531220000	MOTOR BASE				1
5	B2532220000	BUSHING, FRONT				1
6	B2533220000	BUSHING, REAR				1
7	B1161220B00	MOTOR STUD BOLT B				2
8	B2517220A00	Y MOTOR BASE A				1
9	B2523220000A	Y DRIVE SHAFT				1
10	B2526220000	Y DRIVE GEAR				1
11	SB108000500	RADIAL BEARING				2
12	RE0600000K0	E-SHAPED SNAP RING (6MM)				1
13	B2540205B00	SCREW				2
14	WP0820526SD	WASHER 8.2X14X0.5				2
15	B2529220ABA	X STEPPING MOTOR ASM., B				1
16	B2529220A00	STEPPING MOTOR		*		1
17	E8760452M00	TUBE		*		0.6
18	D6042555B00	PIN TERMINAL, FEMALE		*		5
19	D8604761C0B	9P RECEPTACLE (BLUE)		*		1
20	B2529220ABB	Y STEPPING MOTOR ASM., B				1
21	B2529220A00	STEPPING MOTOR		*		1
22	E8760452M00	TUBE		*		0.6
23	D6042555B00	PIN TERMINAL, FEMALE		*		5
24	D6028555B0B	9-POLE RECEPTACLE, WHITE		*		1
25	B2311220000	Y MOTOR BASE STOPPER				1
26	SS7121610SP	SCREW 3/16-28 L=15.5				6
27	SS7151210SP	SCREW 15/64-28 L=12				4
28	SS7152040SP	SCREW 15/64-28 L=20.0				4
29	SS8120740SP	SCREW 3/16-28 L=7				2
30	SS9151440CP	SCREW 15/64-28 L=14				2
31	SS7110840SP	SCREW 11/64-40 L=7.8				2
32	WP0501016SD	WASHER 5X10.5X1				8
33	WP0621016SD	WASHER 6.2X13X1				2
34	B25372200A0	X CUPLING				1
35	B2538220A00	Y COUPLING				1
36	SS8150822TP	SCREW 15/64-28 L=8				4
37	SM8061002TP	SCREW M6 L=10				4

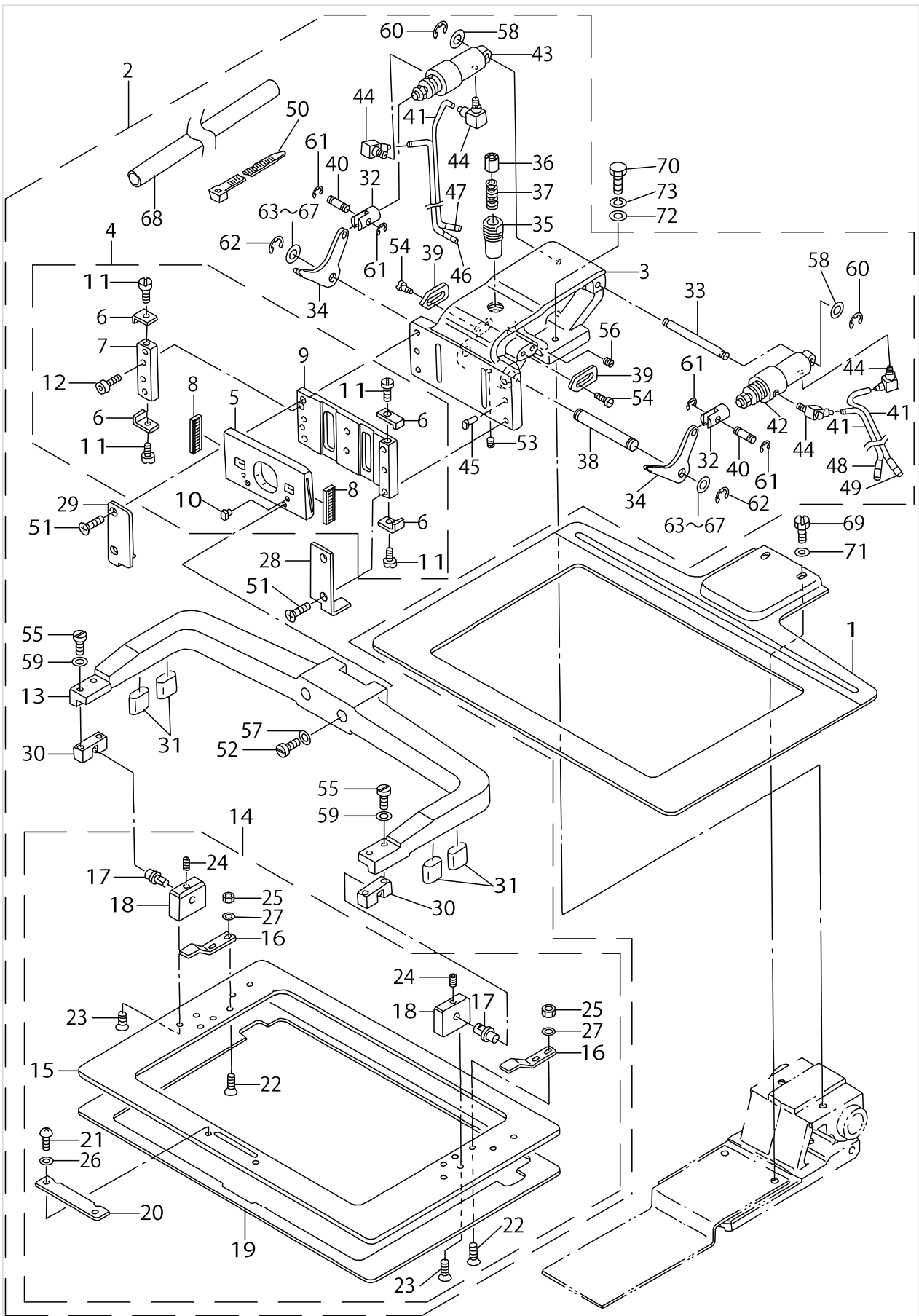
CLOTH FEED MECHANISM COMPONENTS



CLOTH FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2556220000	FEED PLATE				1
2	B25502200A0	CLOTH FEED BASE ASM.				1
3	B2550220000	FEED BRACKET		*		1
4	B25722200A0	WORK CLAMP FOOT PLATE ASM.		*		1
5	B2551220000	WORK CLAMP FOOT SLIDE PLATE		*		1
6	B2565220000	STOPPER		*		4
7	B2567220000	WORK CLAMP FOOT LACE		*		1
8	B2569220000	BEARING		*		2
9	B2572220000	WORK CLAMP FOOT PLATE		*		1
10	B1816280000	GUIDE PIN		*		2
11	SS7090530SP	SCREW 9/64-40 L= 4.5		*		4
12	SM6040602TP	SCREW M4 L=6		*		2
13	B2552220000	FEEDING FRAME ARM		*		1
14	B25532200A0	FEEDING FRAME ASM.		*		1
15	B2553220000	FEEDING FRAME		*		1
16	B2558220000	PLASTIC BLANK PLATE		*		2
17	B2560220000	SUPPORT PIN		*		2
18	B2561220000	BEARING BLOCK		*		2
19	B2564220000	SPONGE		*		1
20	B2592220000	PLASTIC BLANK STOPPER		*		1
21	SS4110515SP	SCREW 11/64-40 L=5		*		2
22	SS1110840SP	SCREW 11/64-40 L=8		*		4
23	SS1110840SP	SCREW 11/64-40 L=8		*		4
24	SS8110422TP	SCREW 11/64-40 L=4		*		2
25	NS6110360SP	NUT		*		4
26	WP0501016SD	WASHER 5X10.5X1		*		2
27	WP0450000SD	WASHER 4.5X8X0.5		*		4
28	B2554220000	RECEIVER PLATE, RIGHT		*		1
29	B2555220000	RECEIVER PLATE, LEFT		*		1
30	B2562220000	BALL CATCH		*		2
31	B256322400B	FEEDING FRAME RUBBER CUSHION		*		4
32	B2566220000	CYLINDER KNUCKLE		*		2
33	B2568220000	CYLINDER SHAFT		*		1
34	B2570220000	LIFTING LEVER		*		2
35	B2573220000	SLIDER RECEIVER		*		1
36	B2574220000	SLIDER		*		1
37	B2576220000	SLIDER SPRING		*		1
38	B2578220000	LIFTING LEVER SHAFT		*		1
39	B2580220000	STOPPER		*		2
40	B1626220000	CYLINDER PIN		*		2
41	B471022000C	AIR TUBE C D=4		*		4
42	PA1602503A0	WORK CLAMP FOOT CYLINDER,RIGHT		*		1
43	PA1602504A0	WORK CLAMP FOOT CYLINDER, LEFT		*		1
44	PJ046052503	HOSE ELBOW		*		4
45	B1816280000	GUIDE PIN		*		2
46	B471122000C	AIR TUBE LABEL J03 LEFT		*		1
47	B471122000D	AIR TUBE LABEL J04 LEFT		*		1

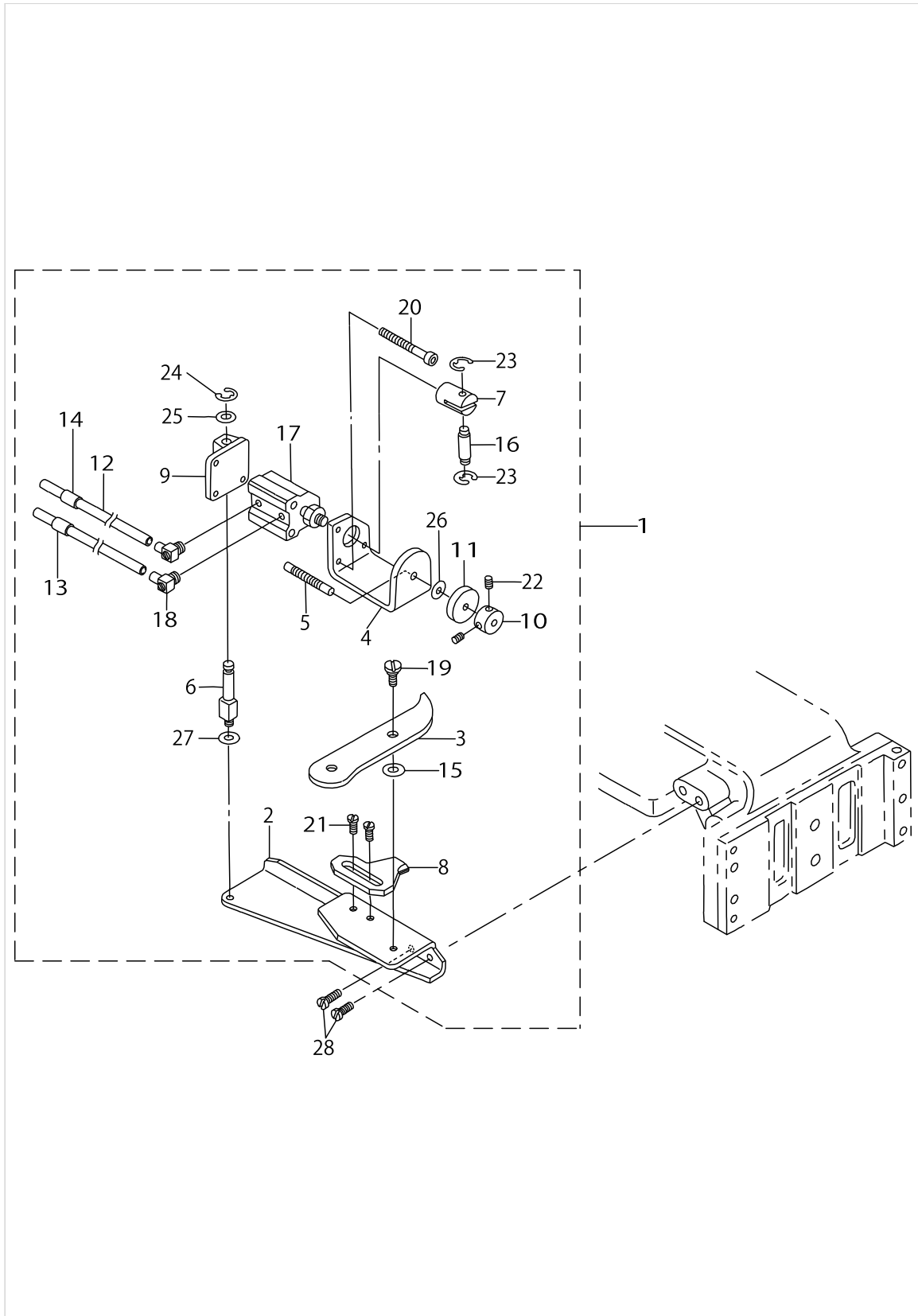
CLOTH FEED MECHANISM COMPONENTS



CLOTH FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B471122000G	AIR TUBE LABEL J03 RIGHT		*		1
49	B471122000H	AIR TUBE LABEL J04 RIGHT		*		1
50	HX002330000	CLIP		*		3
51	SS2122410TP	SCREW		*		4
52	SS7151610SP	SCREW 15/64-28 L=16		*		2
53	SS8120740SP	SCREW 3/16-28 L=7		*		1
54	SS6120940SP	SCREW 3/16-28 L=9		*		4
55	SS6111610SP	SCREW 11/64-40 L=16		*		4
56	SS8120410SP	SCREW		*		1
57	WP0641600SC	WASHEW 6.4X12.5X1.6		*		2
58	WP0520656SA	WASHER 5.2X9.5X0.6		*		2
59	WP0450000SD	WASHER 4.5X8X0.5		*		4
60	RE0300000K0	E-SHAPED SNAP RING (3MM)		*		2
61	RE0300000K0	E-SHAPED SNAP RING (3MM)		*		4
62	RE0600000K0	E-SHAPED SNAP RING (6MM)		*		2
63	B255728000A	WASHER FOR DRIVING ARM		*		2
64	B255728000B	WASHER	SELECTIVE PART	*		2
65	B255728000C	WASHER	SELECTIVE PART	*		2
66	B255728000D	WASHER D	SELECTIVE PART	*		2
67	B255728000E	WASHER	SELECTIVE PART	*		2
68	HX003290000	CABLE BAND		*		0.2
69	SS9150710TP	BOLT 15/64-28 L=6.5				2
70	SS9152130CP	SCREW 15/64-28 L=20.5				2
71	WP0621016SD	WASHER 6.2X13X1				2
72	WP0641600SC	WASHEW 6.4X12.5X1.6				2
73	WS0631510KP	SPRING WASHER				2

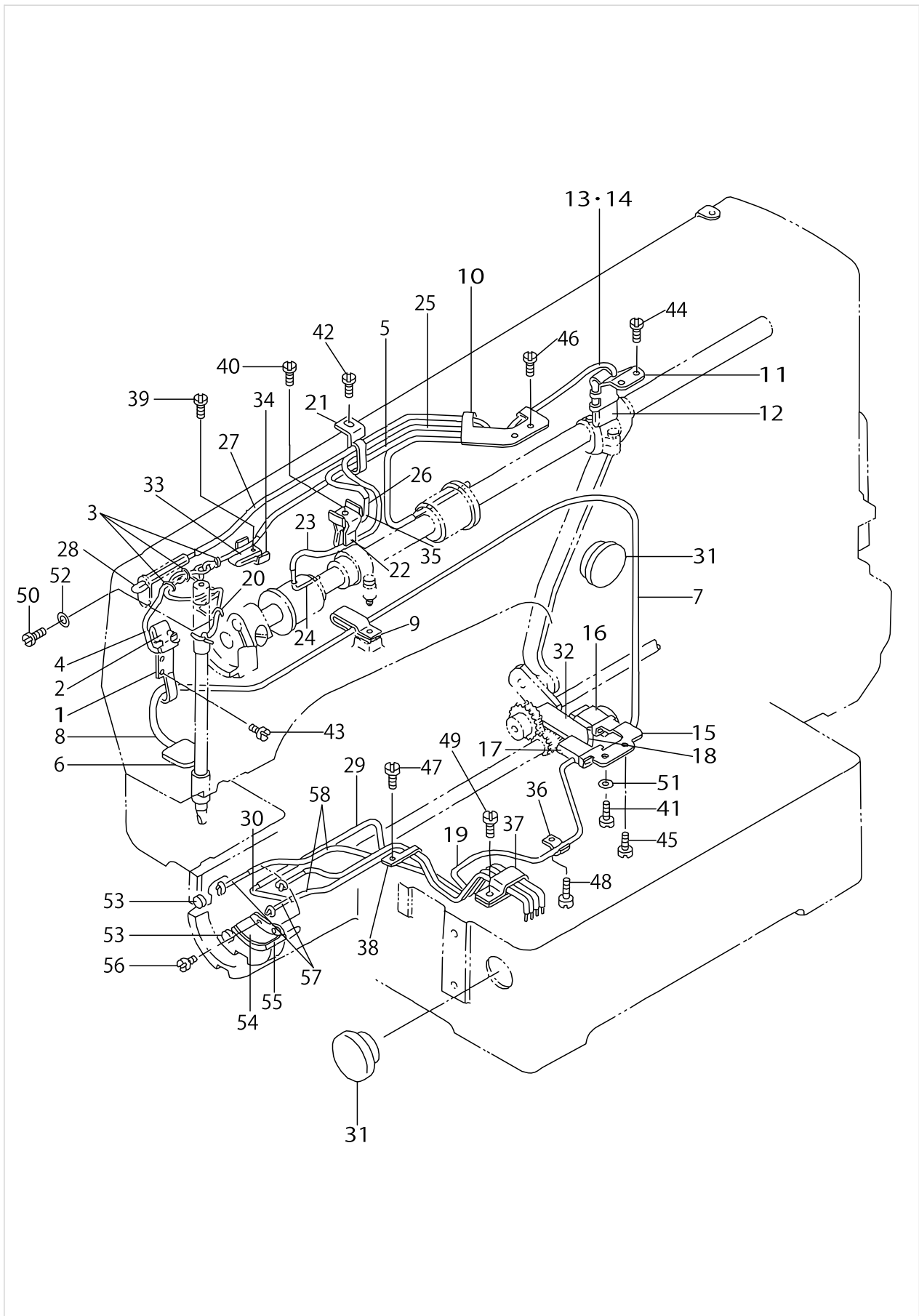
AMS-220CGB EXCLUSIVE PARTS (PRESSER PLATE COMPONENTS)



AMS-220CGB EXCLUSIVE PARTS (PRESSER PLATE COMPONENTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B25142200A0	TWO-STEPPED STROKE ASM.				1
2	B2514220000	TWO-STEPPED STROKE PLATE		*		1
3	B2516220000	LINK		*		1
4	B2518220000	REGULATION SHAFT BRACKET		*		1
5	B2527220000	REGULATION SHAFT		*		1
6	B2528220000	CYLINDER SHAFT		*		1
7	B2530220000	CYLINDER KNUCKLE		*		1
8	B2534220000	STOPPER B		*		1
9	B2536220000	CYLINDER BRACKET		*		1
10	B2304205000	KNOB		*		1
11	B3012816A00	NUT		*		1
12	B471022000F	AIR TUBE F		*		2
13	B471122000E	AIR TUBE LABEL J05		*		1
14	B471122000F	AIR TUBE LABEL J06		*		1
15	B323077100B	SPACER T=0.5		*		1
16	MAO12002000	PEDAL SWITCH FRAME STUD		*		1
17	B4713220000	CYLINDER		*		1
18	PJ046052503	HOSE ELBOW		*		2
19	SD0600291TP	HINGE SCKEW D=6 H=2.9		*		1
20	SM6054502TP	SCREW M5X0.8 L=45		*		4
21	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
22	SS8110422TP	SCREW 11/64-40 L=4		*		2
23	RE0320610KX	SNAP RING		*		2
24	RE0600000K0	E-SHAPED SNAP RING (6MM)		*		1
25	WP0820516SP	WASHER 11.6X8.2X0.6		*		1
26	WP0702026SP	WASHER 7X15X2		*		1
27	WP0650876SD	WASHER 6.5X13X0.8		*		1
28	SS6121060SP	SCREW				2

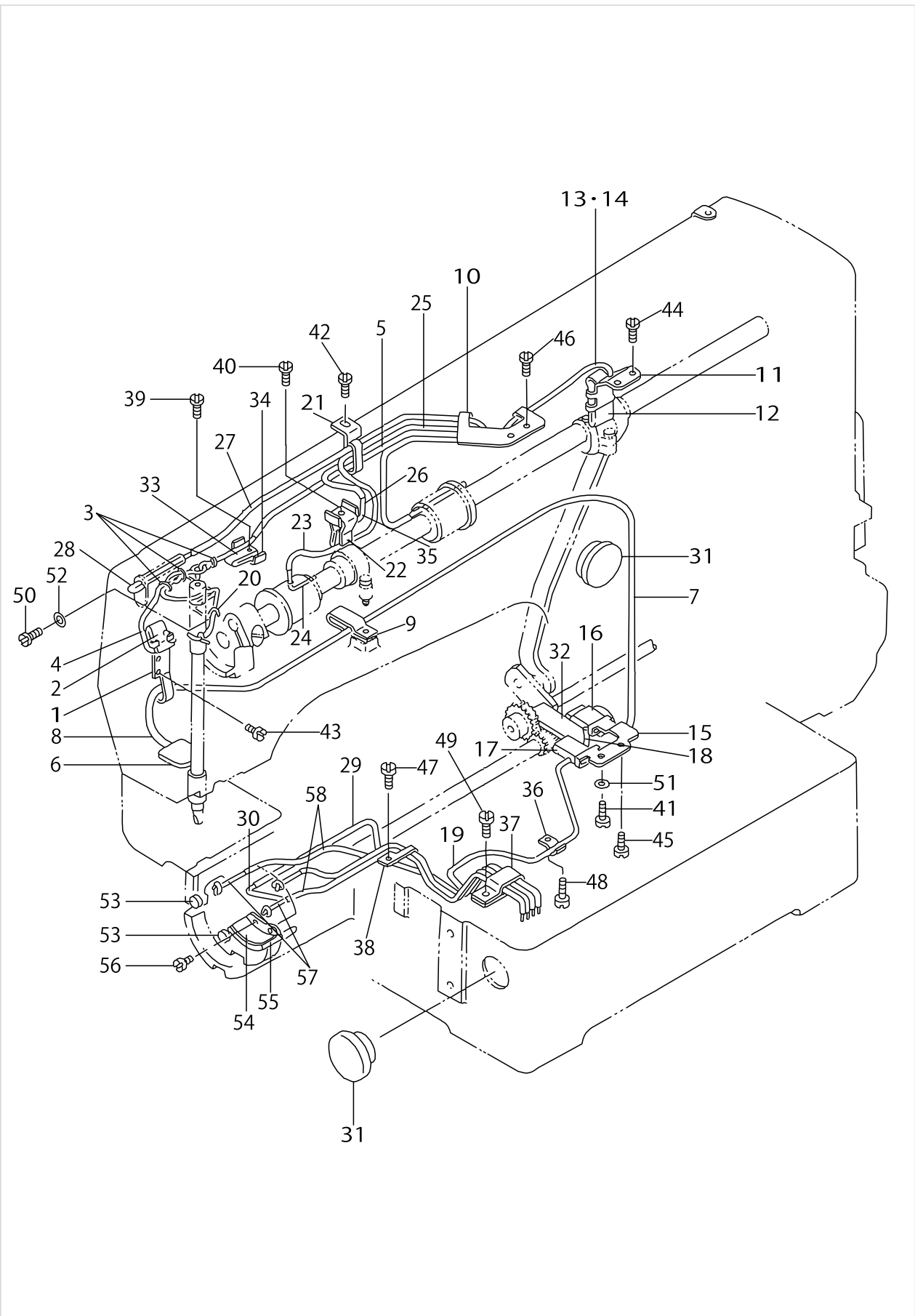
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B3502220000	OIL WICK HOLDER				1
2	B3509220000	OIL SPONGE				1
3	B1419026000	OIL WICK PRESSER				3
4	CQ202000000	OIL WICK				1.1
5	BP300000000	VINYL PIPE				0.4
6	B3507280000	OIL FELT				1
7	BP600000000	VINYL PIPE				0.6
8	B3523220000	OIL FELT				1
9	D2112555B00	CORD HOLDER, LARGE				1
10	B3504220000	OIL WICK HOLDER A				1
11	B3505210000	OIL FELT SUPPORTING PLATE				1
12	B3509280000	NEEDLE ROD CRANK LUBRICATING				1
13	CQ252200000	OIL WICK				0.4
14	BP300000000	VINYL PIPE				0.2
15	B3506210000	OIL FELT SUPPORTING PLATE				1
16	B3509280000	NEEDLE ROD CRANK LUBRICATING				1
17	B3518280000	BALANCE LUBRICATING				1
18	CQ202000000	OIL WICK				0.7
19	BP300000000	VINYL PIPE				0.6
20	B3507220000	OIL WICK HOLDER				1
21	B3508220000	OIL TUBE HOLDER				1
22	B3520220000	OIL SPONGE				1
23	BP300000000	VINYL PIPE				0.4
24	CQ202000000	OIL WICK				0.7
25	BP300000000	VINYL PIPE				0.3
26	CQ252200000	OIL WICK				0.5
27	BP300000000	VINYL PIPE				0.3
28	CQ252200000	OIL WICK				0.6
29	BP500000000	VINYL PIPE				0.2
30	B3522220000	OIL FELT				1
31	B3501210000	OIL GAUGE				2
32	B3507210000	OIL FELT				1
33	B3518210000	OIL SPONGE				1
34	B3508280000	BALANCE LUBRICATING PLATE				1
35	B3508280000	BALANCE LUBRICATING PLATE				1
36	B3538112000	CORD HOLDER				1
37	D2112555B00	CORD HOLDER, LARGE				1
38	13530209	LUBRICATING OIL WICK STOPPER				1
39	SS6092120SP	SCREW 9/64-40 L=21.2				1
40	SS6092120SP	SCREW 9/64-40 L=21.2				1
41	SS6111140SP	SCREW 11/64-40 L=11				1
42	SS7110710SP	SCREW 11/64-40 L=7				1
43	SS7110710SP	SCREW 11/64-40 L=7				2
44	SS7110710SP	SCREW 11/64-40 L=7				2
45	SS7110710SP	SCREW 11/64-40 L=7				1
46	SS7110710SP	SCREW 11/64-40 L=7				2
47	SS7110710SP	SCREW 11/64-40 L=7				1

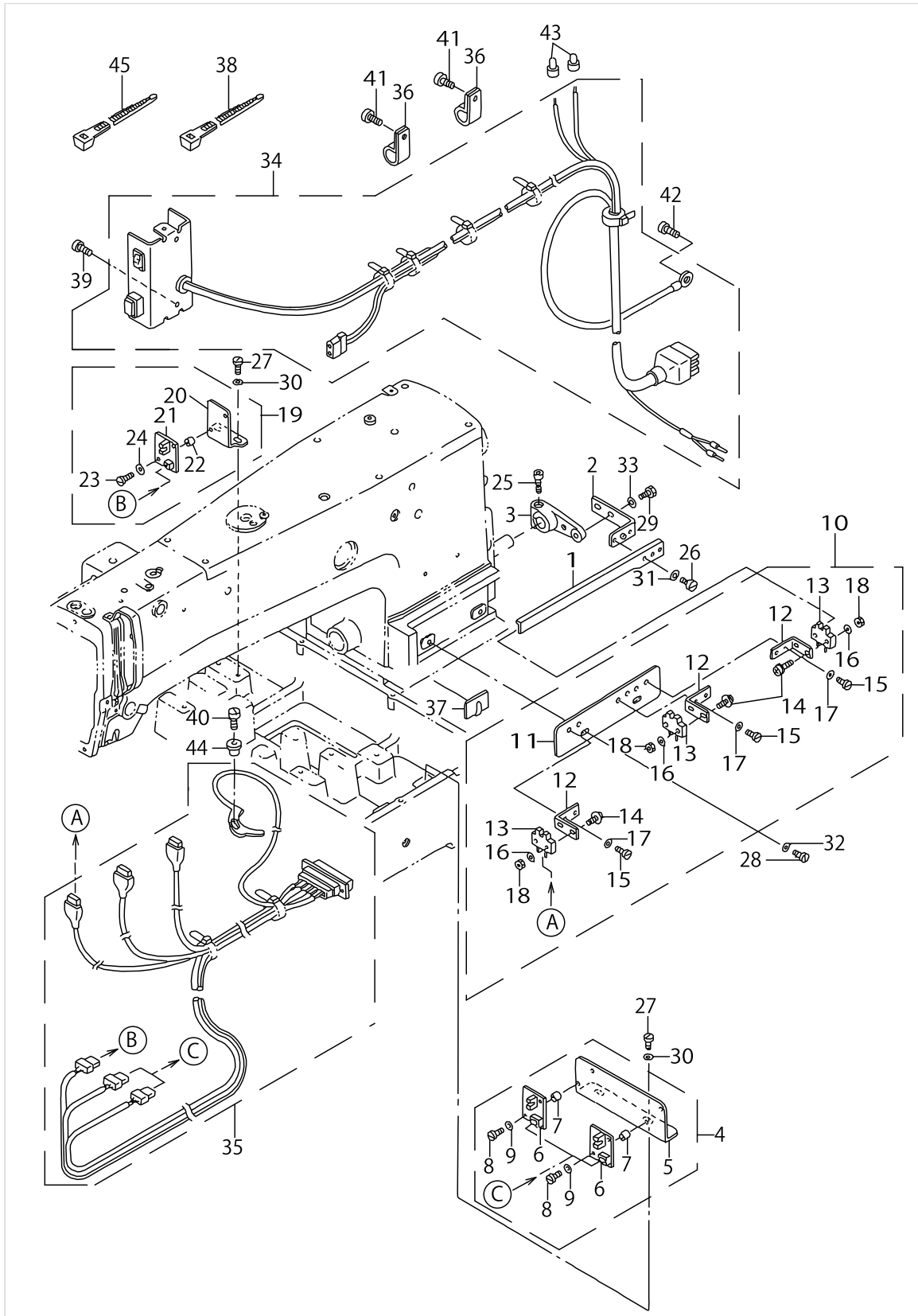
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS7110710SP	SCREW 11/64-40 L=7				1
49	SS7110840SP	SCREW 11/64-40 L=7.8				1
50	SS7110710SP	SCREW 11/64-40 L=7				1
51	WP0621016SD	WASHER 6.2X13X1				1
52	WP0450000SD	WASHER 4.5X8X0.5				1
53	13529607	SHUTTLE PACKING				2
54	B3505280000	SHUTTLE LUBRICATING PLATE				1
55	B3504280000	SHUTTLE FELT				1
56	SS6090440SP	SCREW 9/64-40 L= 4.0				2
57	CQ252200000	OIL WICK				1.6
58	BP300000000	VINYL PIPE				1

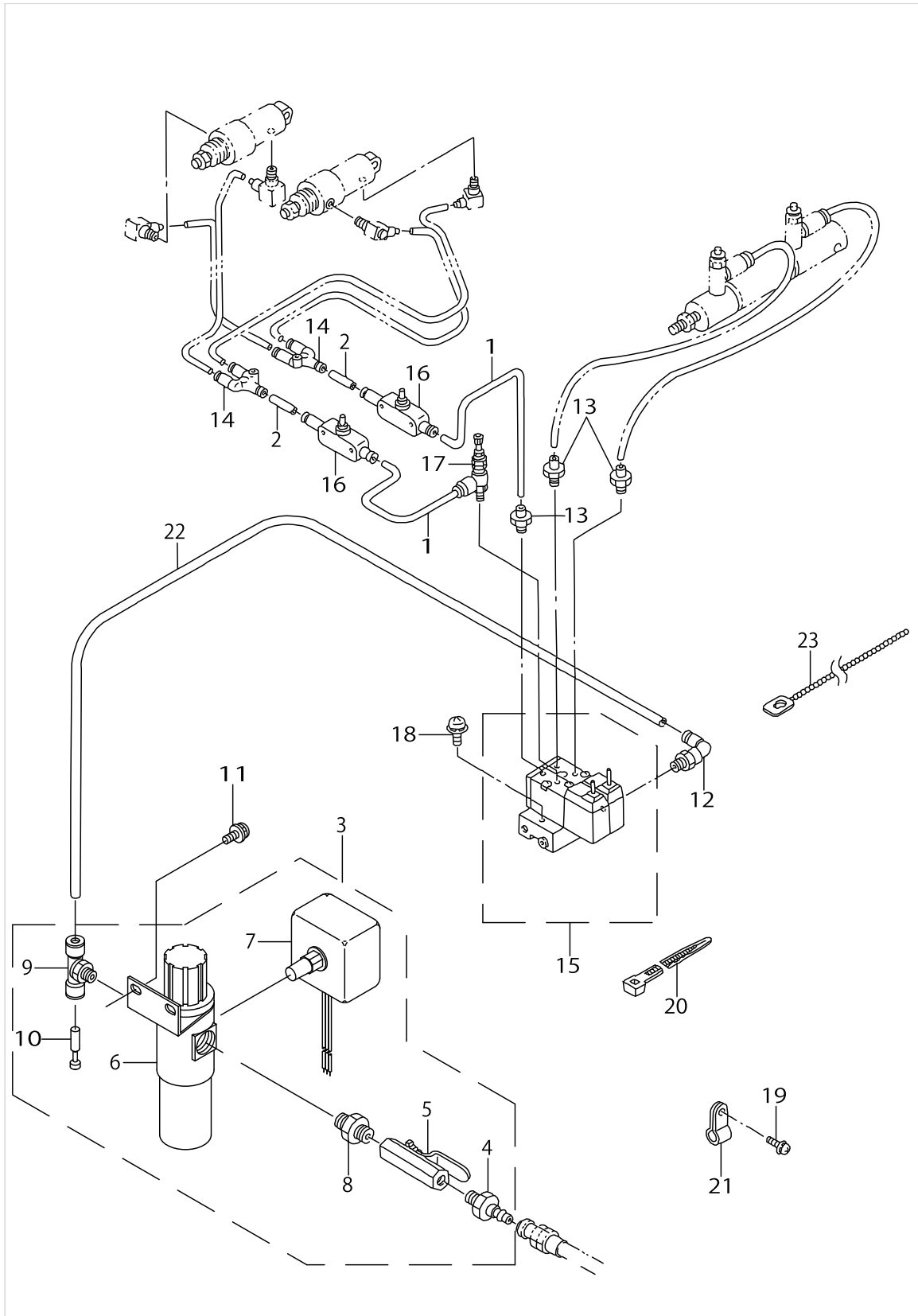
SENSOR COMPONENTS



SENSOR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B4008220000	Y SLIT PLATE				1
2	B40092200A0	Y SLIT FIXED PLATE ASM.				1
3	B4010220000	Y SLIT FIXED ARM				1
4	B40042200A0	X SENSOR MOUNTING PLATE A ASM.				1
5	B4004220000	X SENSOR MOUNTING PLATE A		*		1
6	M86065100A0	SENSOR CIRCUIT BOARD ASM. 2		*		2
7	B4011210000	SPACER		*		4
8	SM6031010SC	SCREW M3X0.5 L=10		*		4
9	WP0330501SB	WASHER M3		*		4
10	B40052200A0	Y SENSOR BASE PLATE ASM.				1
11	B4005220000	Y SENSOR BASE PLATE		*		1
12	B4006220000	Y SENSOR FIXED PLATE		*		3
13	HD000120000	PHOTO-MICROSENSOR		*		3
14	SL4031481SF	SCREW M3 L=14		*		6
15	SS7110510SP	SCREW 11/64-40 L=5		*		6
16	WP0330501SB	WASHER M3		*		6
17	WP0450801SD	WASHER 4.5X10.0X0.8		*		6
18	NM6030001SC	NUT M3		*		6
19	B40122200A0	X SENSOR MOUNTING PLATE B ASM.				1
20	B4012220000	X SENSOR MOUNTING PLATE B		*		1
21	M86065100A0	SENSOR CIRCUIT BOARD ASM. 2		*		1
22	B4011210000	SPACER		*		2
23	SM6031010SC	SCREW M3X0.5 L=10		*		2
24	WP0330501SB	WASHER M3		*		2
25	SS6151712TP	SCREW 15/64-28 L=16.5				1
26	SS7110510SP	SCREW 11/64-40 L=5				2
27	SS7110840SP	SCREW 11/64-40 L=7.8				4
28	SS7110840SP	SCREW 11/64-40 L=7.8				2
29	SS7110840SP	SCREW 11/64-40 L=7.8				2
30	WP0450801SD	WASHER 4.5X10.0X0.8				4
31	WP0450801SD	WASHER 4.5X10.0X0.8				2
32	WP0450801SD	WASHER 4.5X10.0X0.8				2
33	WP0450801SD	WASHER 4.5X10.0X0.8				2
34	B41102200AA	SWICH CABLE ASM.				1
35	B41302200A0	FRAME SENSOR CORD ASM.				1
36	HX00123000A	CABLE CLIP				2
37	HX00093000C	CALBE HOLDER				1
38	HX002330000	CLIP				12
39	SS7110710SP	SCREW 11/64-40 L=7				2
40	SS7090850SP	SCREW 9/64-40 L=8				1
41	SS4110815SP	SCREW 11/64-40 L=8				2
42	SS4110815SP	SCREW 11/64-40 L=8				1
43	HP001420000	CONNECTOR				2
44	B2703210000	BUSHING				1
45	EA9500B0100	CABLE BAND				4

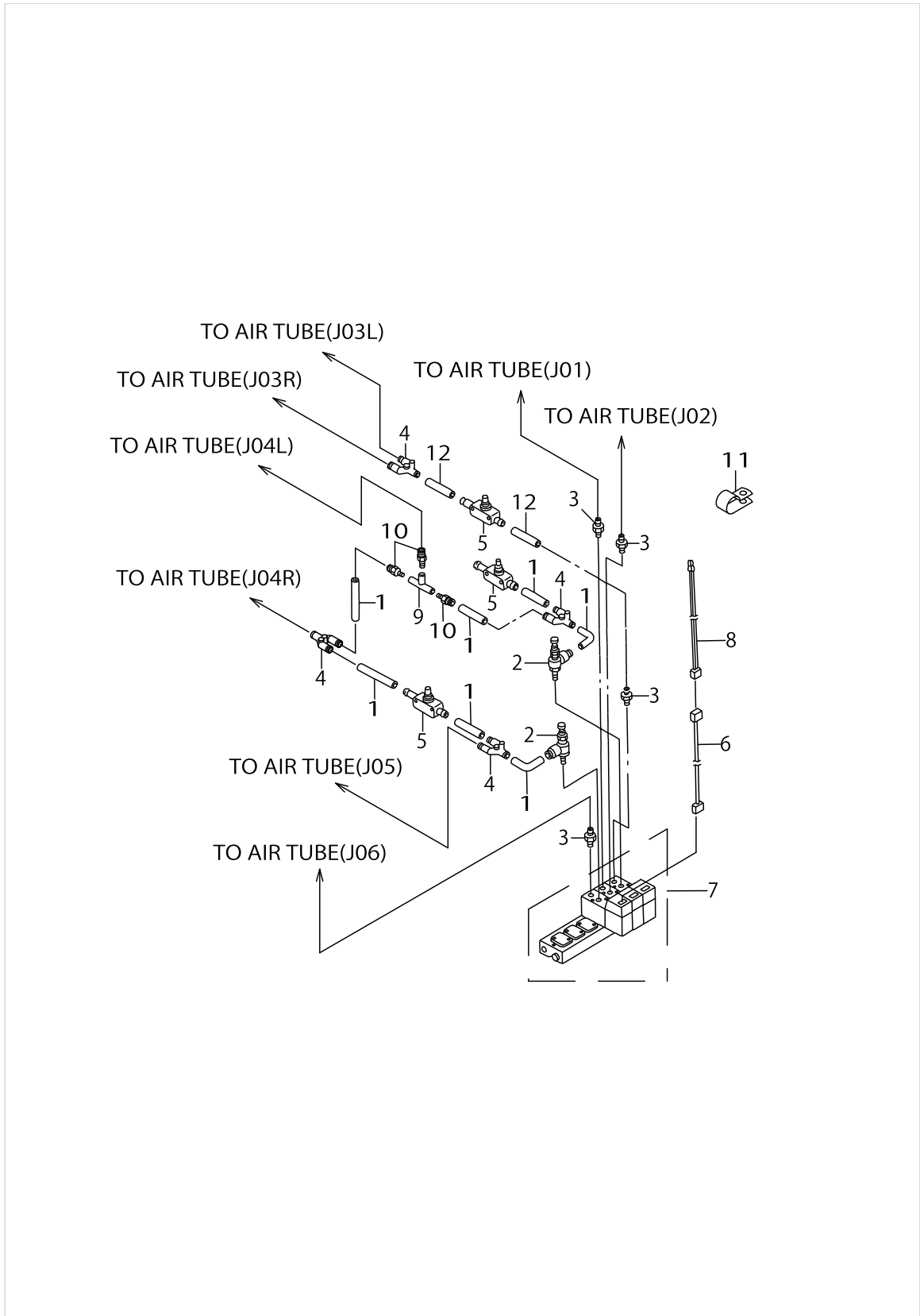
PNEUMATIC COMPONENTS



PNEUMATIC COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B471022000A	AIR TUBE A D=4				2
2	B471022000B	AIR TUBE B D=4				2
3	B47152200A0	FILTER REGULATOR ASM.				1
4	PJ309005203	QUICK JOINT PLUG		*		1
5	G5430116000	AIR COCK		*		1
6	PF0552040B0	FILTER REGULATOR		*		1
7	PF065206000	AIR PRESSURE SWITCH		*		1
8	PJ030520001	RING JOINT (NIPPLE)		*		1
9	PJ305065202	TEE		*		1
10	PX950009000	PLUG		*		1
11	SL4051091SC	SCREW M5X0.8 L=10				2
12	PJ304065101	ELBOW UNION 6XPT1/8				1
13	PJ032052503	HOSE NIPPLE				3
14	PJ308040002	QUICK COUPLING				2
15	PV0351130A0	SOLENOID VALVE ASM.				1
16	PC012401000	SPEED CONTROLLER				2
17	PF070501000	PRESSURE DECREASING VALVE				1
18	SL4042581SF	SCREW M4 L=25				2
19	SL4040891SC	SCREW M4X8				2
20	EA9500B0100	CABLE BAND				7
21	EA9502B0500	CABLE CLIP				2
22	BT0600401EB	TUBE				1.3
23	HX000220000	BAND				1

AMS-220CGB EXCLUSIVE PARTS (PNEUMATIC COMPONENTS)



AMS-220CGB EXCLUSIVE PARTS (PNEUMATIC COMPONENTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B471022000B	AIR TUBE B D=4				7
2	PF070501000	PRESSURE DECREASING VALVE				2
3	PJ032052503	HOSE NIPPLE				4
4	PJ308040002	QUICK COUPLING				4
5	PC012401000	SPEED CONTROLLER				3
6	B47122200A0	SOLENOID VALVE CONNECTOR ASM.				1
7	PV0351240B0	SOLENOID VALVE ASM.				1
8	B47142200A0	TWO-STEPPED STROKE CABLE ASM.				1
9	PV205101000	SHUTTLE VALVE				1
10	PJ301045101	HALF UNION				3
11	HX00150000E	CORD PRESSER 3-POLE (220/240V)				1
12	B471022000A	AIR TUBE A D=4				2

TABLE COMPONENTS

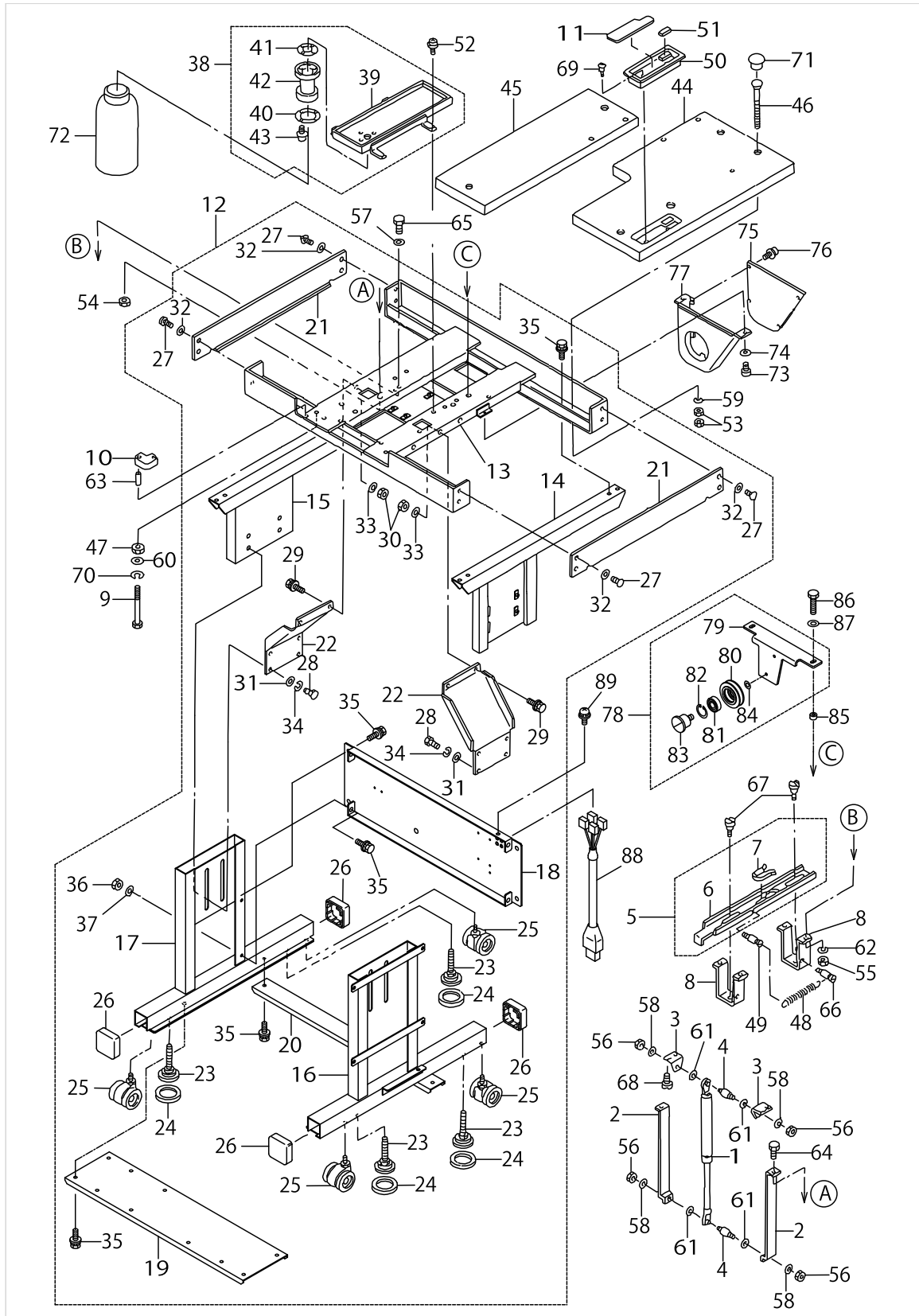


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B8160220000	GAS SPRING				1
2	B8161220000	LIFTER BRACKET A				2
3	B8162220000	LIFTER BRACKET B				2
4	B8163220000	LIFTER PIVOT PIN				2
5	B81642200A0	LIFTER STOPPER ASM.				1
6	B8164220000	LIFTER STOPPER		*		1
7	B8165220000	LIFTER GROMMET		*		1
8	B8166220000	LIFTER STOPPER HOLDER				2
9	SM9087533SC	SCREW M8 L=75				2
10	B8171220000	RUBBER ABSORBER				3
11	B8173220000	SHEET				1
12	B83012200A0	STAND ASM.				1
13	B8301220000	UPPER STAND		*		1
14	B8302220000	UPPER STAND STRUT, RIGHT		*		1
15	B8303220000	UPPER STAND STRUT, LEFT		*		1
16	B8304220000	LOWER STRUT, RIGHT		*		1
17	B8305220000	LOWER STRUT, LEFT		*		1
18	B8306220000	SIDE STRUT		*		1
19	B8307220000	LOWER STRUT A		*		1
20	B8308220000	LOWER STRUT B		*		1
21	B810322000B	STAND COVER		*		2
22	B8309220000	STAND STAY		*		2
23	B8108220000	ADJUSTING BOLT		*		4
24	B8109220000	RUBBER CAP		*		4
25	B8150220000	CASTER		*		4
26	20243200	STAND CAP, W		*		4
27	SM5051400SC	SCREW M5 L=14		*		8
28	SM9122503SB	SCREW M12 L=25		*		8
29	SL9082093SE	SCREW		*		4
30	NM6080001SC	NUT M8X1.25		*		4
31	WP1302501SC	WASHER 13X24X2.5		*		8
32	WP0561616SC	WASHER 5.6X16X1.6		*		8
33	WP0841601SC	WASHER 8.4X17.4X1.6		*		4
34	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		8
35	SL9082093SE	SCREW		*		22
36	NM6080001SC	NUT M8X1.25		*		2
37	WP0841601SC	WASHER 8.4X17.4X1.6		*		2
38	B81102200A0	OIL PAN ASM.				1
39	B8110220000	OIL PAN		*		1
40	B8111220000	WASHER		*		1
41	B8112220000	OIL SEAL		*		1
42	B8202205000	OIL MANAGEMENT		*		1
43	SL4031481SC	SCREW M3 X 14		*		4
44	B820122000EA	TABLE, RIGHT				1
45	B820122000FA	TABLE (LEFT)				1
46	11571908	BOLT D				5
47	B3505019000	OIL CUP GASKET				2

TABLE COMPONENTS

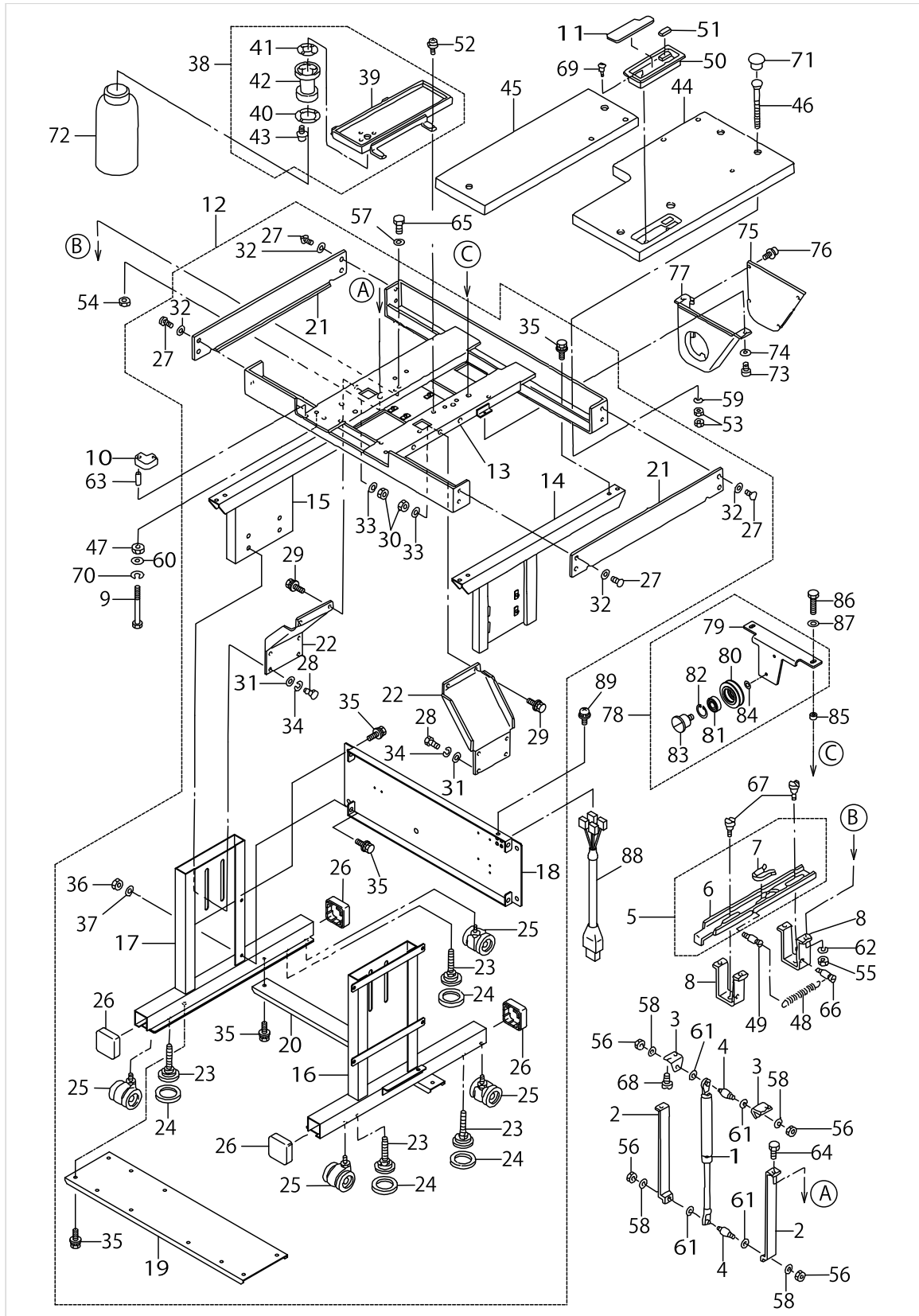
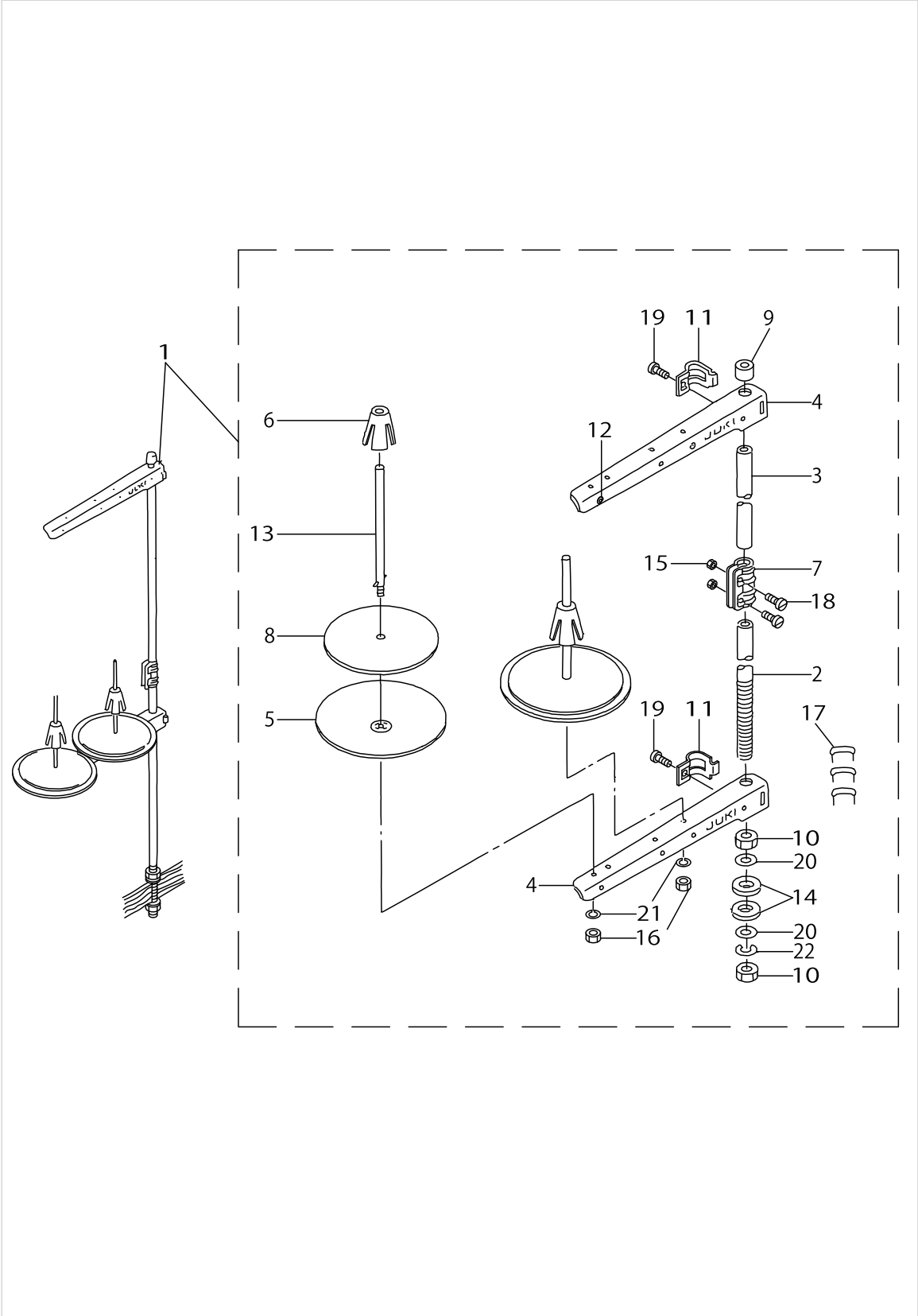


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B2629980000	SPRING				1
49	B1506352000	TENSION SPRING RACK B				1
50	11150208	CASE				1
51	11150406	FELT				1
52	SL4041091SC	SCREW M4 X 10				4
53	NS6240630SN	NUT 3/8-18				10
54	NM6060002SE	NUT M6				2
55	NM6060002SE	NUT M6				4
56	NM6060002SE	NUT M6				4
57	WP0641601SC	WASHER				4
58	WP0641601SC	WASHER				4
59	WP1021016SD	WASHER				5
60	WP0841601SC	WASHER 8.4X17.4X1.6				2
61	WP0841600SE	WASHER 8,4X15,5X1,6				4
62	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				4
63	PS0400141KH	SPRING PIN 4X14				6
64	SM9061850SC	SCREW M6 L=18				2
65	SM9061850SC	SCREW M6 L=18				4
66	MAT80116S00	SUSPENSION PIN				1
67	SD0800341SP	HINGE SCREW D=8 H=3.4				2
68	SS9151120CP	SCREW 15/64-28 L=11				4
69	SK3381300SC	WOOD SCREW D=3.8 L=13				2
70	WS0820002KN	SPRING WASHER M8				2
71	HX00326000B	BUSH				5
72	B9121012000	OIL CAN				1
73	SL4051241SE	SCREW	FOR EXPORT			2
74	WP0561616SC	WASHER 5.6X16X1.6	FOR EXPORT			2
75	B821121000B	MOTOR PULLEY COVER (B)	FOR EXPORT			1
76	SL4040691SC	SCREW M4 X 6	FOR EXPORT			6
77	B821021000B	MOTOR PULLEY COVER (A)	FOR EXPORT			1
78	B81802200A0	V BELT PULLEY COMPL.				1
79	B8180220000	V BELT PULLEY		*		1
80	13768106	V BELT PULLEY		*		2
81	SB115000200	BEARING		*		2
82	RC3500002KP	RETAINING RING 35		*		2
83	SD1501101SP	HINGE SCREW D=14.5 H=11		*		2
84	WP0704016SP	WASHER 7X20X4		*		2
85	B1505205000	SPACER				2
86	SM9062553SC	SCREW M6 L=25				2
87	WP0641601SC	WASHER				2
88	B82052200A0	PEDAL SWITCH TRUNK CORD ASM.	FOR 220CGB			1
89	SL4040891SC	SCREW M4X8				1

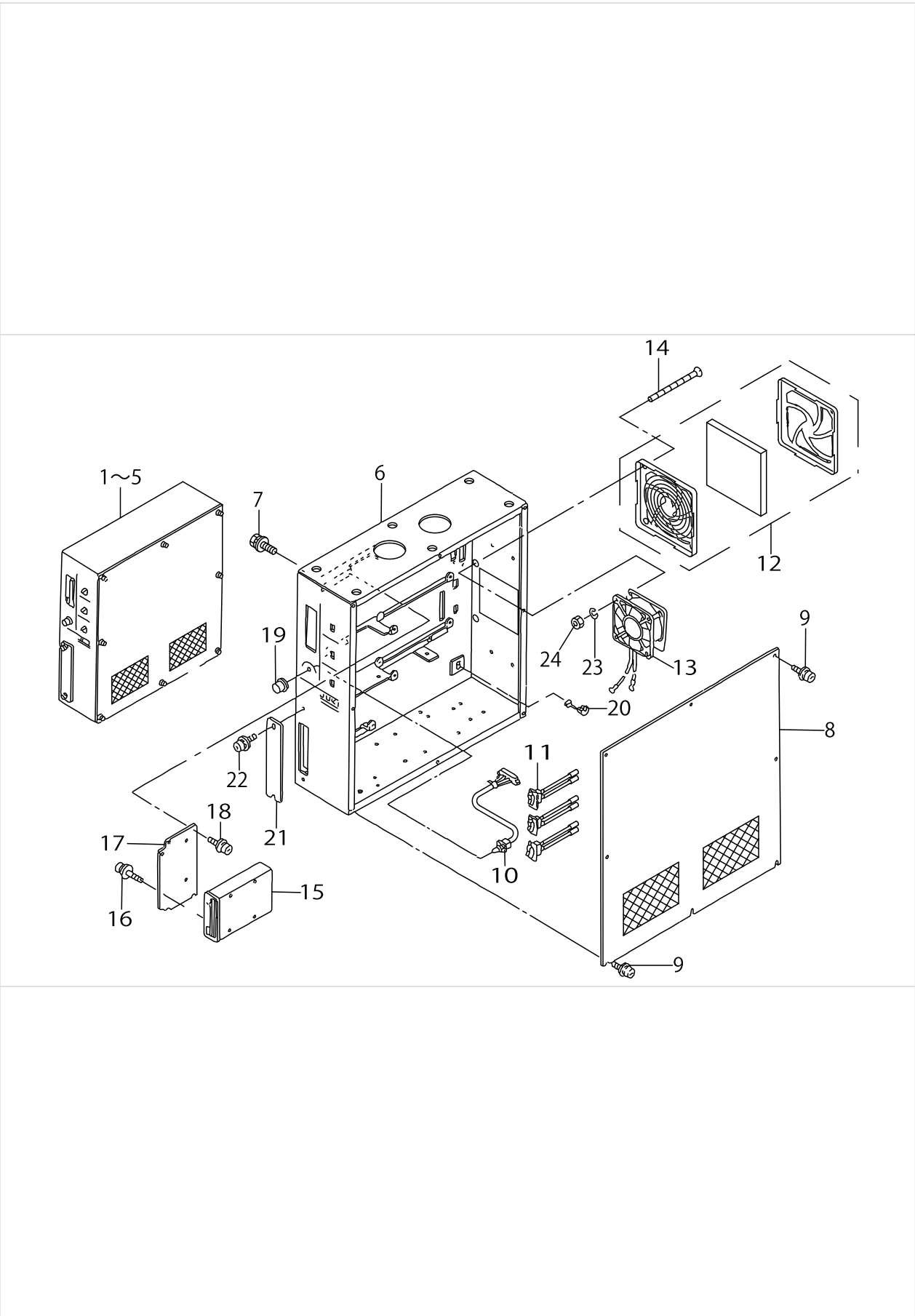
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11183654	THREAD STAND ASM.				1
2	11183605	SPOOL REST ROD, LOWER		*		1
3	11183704	SPOOL REST ROD, UPPER		*		1
4	11183803	THREAD GUIDE		*		2
5	11183902	SPOOL REST		*		2
6	11184009	SPOOL RETAINER		*		2
7	11184207	SPOOL REST ROD JOINT		*		1
8	B3311012000	SPOOL REST CUSHION		*		2
9	11184108	SPOOL REST ROD RUBBER CAP		*		1
10	B3317704000	NUT C15		*		2
11	11184306	THRED GUIDE ARM JOINT		*		2
12	B3319704L00	THREAD GUIDE		*		2
13	B3320704L00A	SPOOL PIN		*		2
14	D3310555D00	RUBBER WASHER		*		2
15	NM6050001SE	NUT M5X0.8		*		2
16	NM6050001SE	NUT M5X0.8		*		2
17	MAO11532000	CORD STAPLE		*		3
18	SM4051405SE	SCREW M5X0.8 L=14		*		2
19	SM6061610SC	SCREW M6 L=16		*		2
20	WP1702600S0	WASHER 17X30X2.6		*		2
21	WS0510002KN	SPRING WASHER		*		2
22	WS1643202KR	SPRING WASHER		*		1

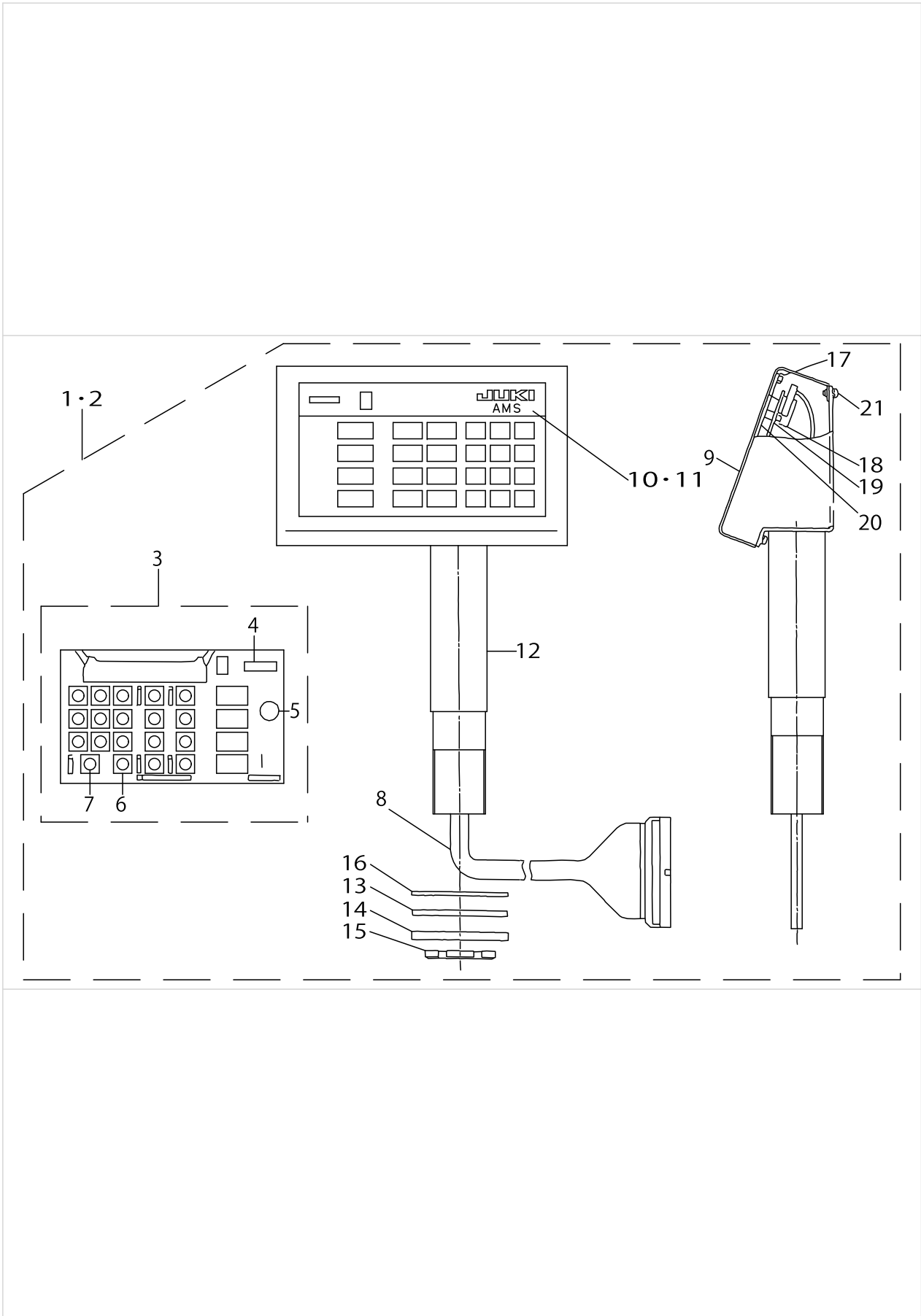
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8510518BA0A	CONTROL BOX ASM.	FOR 100V (FOR DOMESTIC USE)			1
2	M8510518DA0A	CONTROL BOX ASM.	FOR 100V (FOR EXPORT)			1
3	M8510518AA0A	CONTROL BOX ASM.	FOR 200V (FOR DOMESTIC USE)			1
4	M8510518CA0A	CONTROL BOX ASM.	FOR 200V (FOR EXPORT)			1
5	M8510518EA0A	CONTROL BOX ASM.	FOR 380V (FOR EXPORT)			1
6	M1001518000	CONTROL BOX				1
7	SL9082093SE	SCREW				5
8	M10025130AA	CONTROL BOX COVER ASM.				1
9	SL4041091SC	SCREW M4 X 10				8
10	M85325180A0	SPEED VOLUME ASM.				1
11	M85315180A0	SEESAW SWITCH ASM.				3
12	HM000630010	FILTER				1
13	M85785180A0	FAN ASM.				1
14	SM1046051SF	SCREW M4 L=60				4
15	HX002980000	FLOPPY DISK DRIVER				1
16	SL4030691SC	SCREW M3X6				4
17	M1011512000	FDD INSTALLING PLATE				1
18	SL4041091SC	SCREW M4 X 10				4
19	HX00114000B	KNOB				1
20	HX000210000	CORD BUSHING				1
21	M1010510000	PLATE				1
22	SL4041091SC	SCREW M4 X 10				2
23	WS0410002KN	SPRING WASHER				4
24	NM6040001SB	WIND ADJUSTING PLATE ATTACHING				4

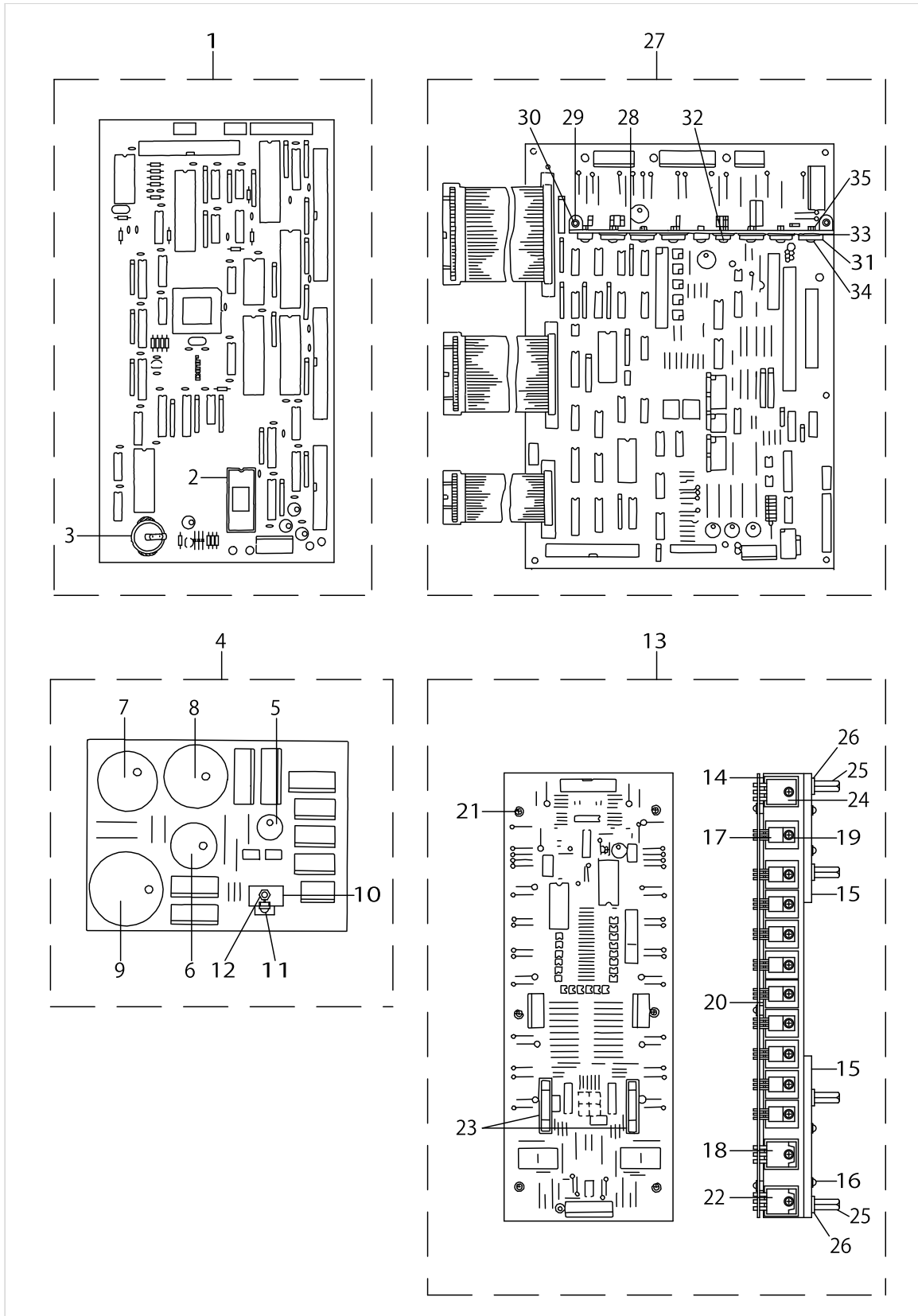
OPERATION BOX COMPONENTS



OPERATION BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8570518AA0	OPERATION BOX A ASM.	FOR DOMESTIC USE			1
2	M8570518BA0	OPERATION BOX B ASM.	FOR EXPORT			1
3	M8670510AA0	OPERATION PCB A ASM.		*		1
4	HG003280000	DIODE (LD701VR)		*		1
5	HX001530000	BUZZER 1		*		1
6	HG003290000	DIODE (LA301VLL)		*		13
7	HA001410000	KEY SWITCH		*		19
8	M90505180A0	SIGNALING CORD ASM.		*		1
9	M1081518000	OPERATION BOX COVER		*		1
10	M300451300G	PANEL SHEET(DOMESTIC)	FOR DOMESTIC USE	*		1
11	M3010518000	OPERATION PANEL SHEET	FOR EXPORT	*		1
12	M85715180A0	OPERATION BOX STAND ASM.		*		1
13	M1076510000	VIBRATION-PROOF RUBBER PAD		*		1
14	M1077510000	WASHER		*		1
15	M1078510000	NUT		*		1
16	M1075518000	WASHER		*		1
17	NM6030001SC	NUT M3		*		4
18	NM6030001SC	NUT M3		*		6
19	WP0320500SC	WASHER M3		*		6
20	M1082518000	OPERATION BOX BASE COVER		*		1
21	SL4030681SC	SCREW M3 L=6		*		4

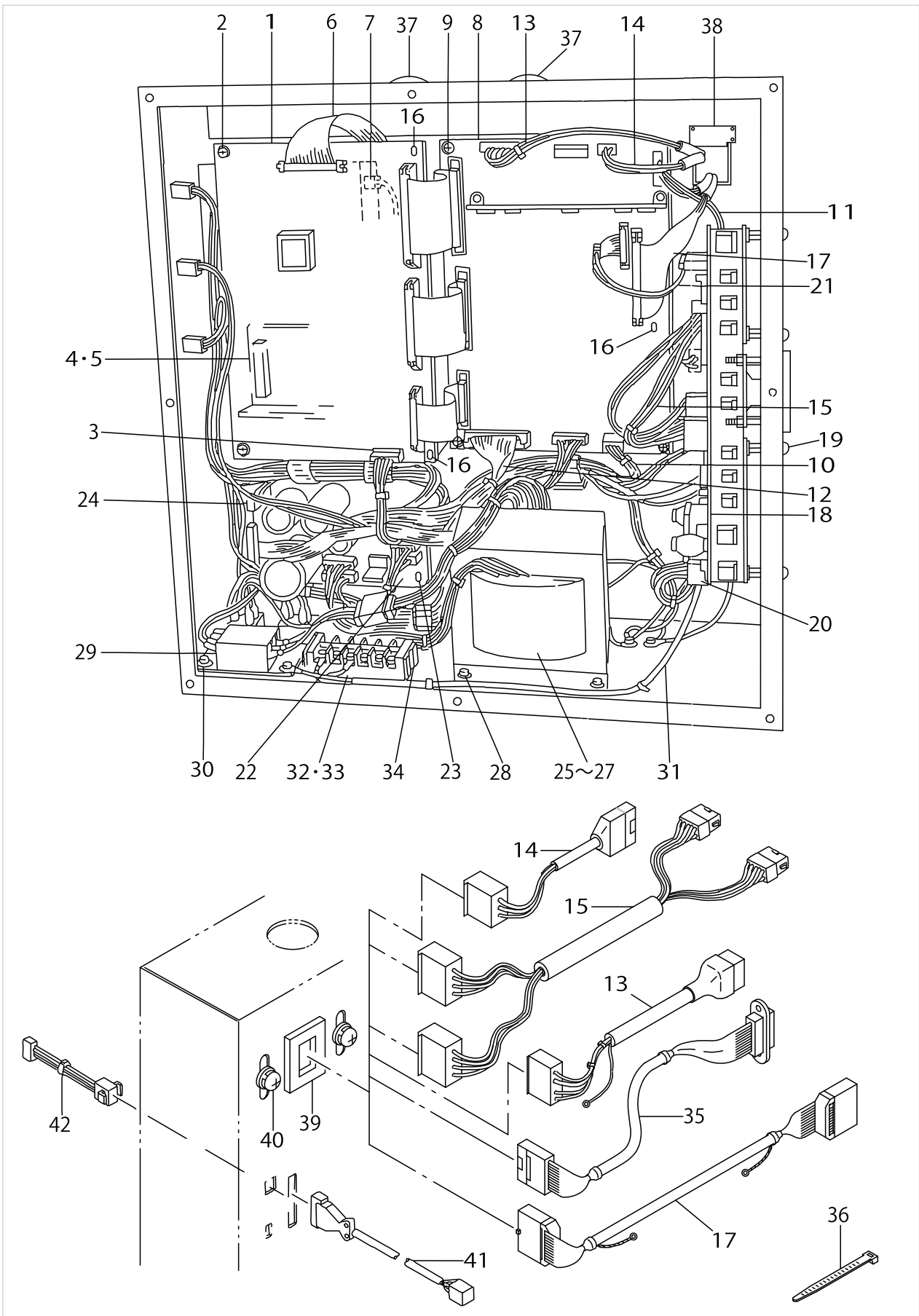
CIRCUIT BOARD COMPONENTS



CIRCUIT BOARD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8601518AA0	CPU BOARD A ASM.				1
2	HL014530001	IC		*		1
3	HX004140000	BATTERY		*		1
4	M86045180A0	POWER BOARD ASM.				1
5	HC010802210	CAPACITOR 220MF		*		1
6	HC018701020	CAPACITOR 1000MF		*		1
7	HC018803320	CAPACITOR 3300MF		*		1
8	HC034205620	ELECTROLYSIS ALUMINUM 100V		*		1
9	HC018801030	CAPACITOR 10000MF		*		1
10	GBR01713000	TRANSISTOR FIN B		*		1
11	SL4030881SC	SCREW M3X8		*		2
12	NM6030001SC	NUT M3		*		2
13	M8603518AA0	PMDC BOARD A ASM.				1
14	M1003518000	HEAT SINK PLATE, C		*		2
15	M1005518000	HEAT SINK PLATE,E		*		2
16	SL4031481SC	SCREW M3 X 14		*		8
17	HT002460000	TRANSISTOR (2SD1162)		*		20
18	HG003270000	DIODE ARRAY		*		2
19	SL4031481SC	SCREW M3 X 14		*		26
20	M9609171000	SPACER		*		6
21	SL4031481SC	SCREW M3 X 14		*		6
22	HT003330000	FET (2SJ113)		*		2
23	E9628252000	FUSE 7A		*		2
24	HT002570000	TRANSISTOR 2SD1296		*		2
25	HX00339000C	PARTS		*		8
26	WP0482086SD	WASHER 4.8X11.5X2.0		*		8
27	M86025120A0	I/F CIRCUIT BOARD ASM.				1
28	M1021512000	RADIATOR PLATE A		*		1
29	SL4031281SC	SCREW M3 L=12		*		2
30	NM6030001SC	NUT M3		*		2
31	HT002570000	TRANSISTOR 2SD1296		*		6
32	HL006390000	IC (UPC14324H)		*		1
33	HX001970000	INSULATE PLATE		*		7
34	SL4031281SC	SCREW M3 L=12		*		9
35	NM6030001SC	NUT M3		*		9

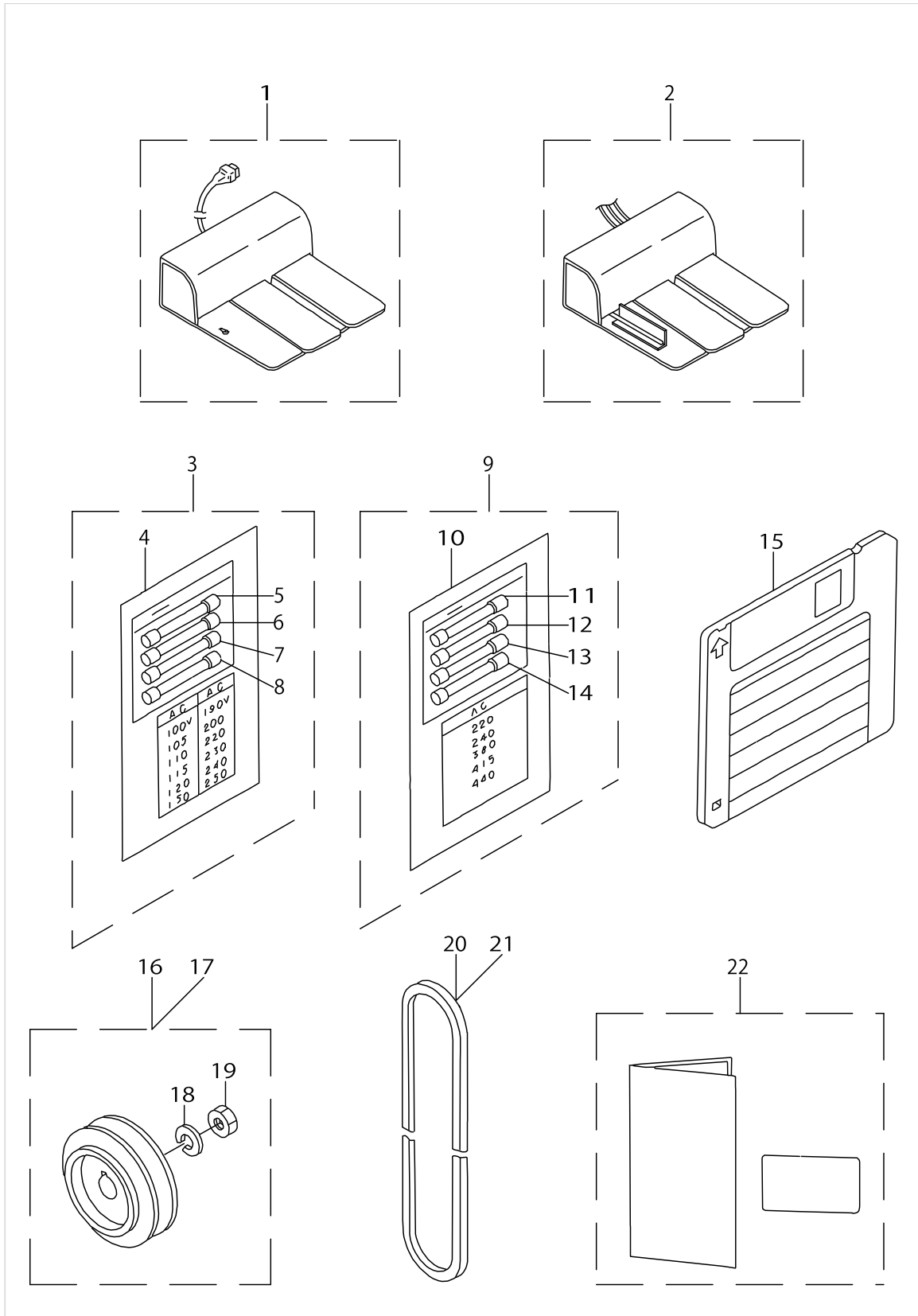
POWER SUPPLY & CORD COMPONENTS



POWER SUPPLY & CORD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8601518AA0	CPU BOARD A ASM.				1
2	SL4030891SC	SCREW M3X8				2
3	M85545120A0	CPU POWER SOURCE CORD ASM.				1
4	M85115120A0	REGULATOR ASM.				1
5	SL4030891SC	SCREW M3X8				2
6	M85465120A0	FDD SIGNALING CORD ASM.				1
7	M85475120A0	FDD POWER SOURCE CORD ASM.				1
8	M86025120A0	I/F CIRCUIT BOARD ASM.				1
9	SL4030891SC	SCREW M3X8				6
10	M85565120A0	I/F CONTROL POWER CORD ASM.				1
11	M85575120A0	I/F DRIVING POWER CORD ASM.				1
12	M85515120A0	PGM-1 SIGNALING CORD ASM.				1
13	M90435180A0	SOLENOID CORD ASM.				1
14	M90445180A0	CLUTCH BRAKE CORD ASM.				1
15	M90425180A0	PULSE MOTOR CORD ASM.				1
16	HX004150000	BOARD SUPPORT				3
17	M90505180A0	SIGNALING CORD ASM.				1
18	M86035180A0	PMDC BOARD ASM.				1
19	SL4040881SF	SCREW M4 L=8				8
20	M85555120A0	PMDC POWER SOURCE CORD ASM.				1
21	M85435120A0	PMDC SIGNALING CORD ASM.				1
22	M86045180A0	POWER BOARD ASM.				1
23	HX00269000A	PCB SUPPORT				4
24	M85525120A0	PGM-1 POWER SOURCE CORD ASM.				1
25	M8513518AA0	POWER TRANS A ASM.	FOR 190V~250V			1
26	M8513518BA0	POWER TRANS B ASM.	FOR 100V~130V			1
27	M8513518CA0	POWER TRANS C ASM.	FOR 220V~440V (FOR EXPORT)			1
28	SL4051091SC	SCREW M5X0.8 L=10				4
29	M85145120A0	RECTIFIER ASM.				1
30	SL4041091SC	SCREW M4 X 10				3
31	M8561510CA0	AC INPUT POWER CABLE ASM.				1
32	HK045550060	TERMINAL	FOR 100V~130,190V~250V			1
33	HK045550080	TERMINAL	FOR 220V~440V (FOR EXPORT)			1
34	SL4042091SC	SCREW M4X0.7 L=20				2
35	M90415180A0	SENSOR SIGNALING CORD ASM.				1
36	HX002920000	BAND				1
37	HX00326000F	BUSH				2
38	17845009	CORD FITTING PLATE				1
39	HX004070000	BUSH				1
40	SL4041091SC	SCREW M4 X 10				2
41	M85925120A0	AIR VALVE TRUNK CORD ASM.				1
42	M85615120A0	PEDAL SWITCH CORD ASM.				1

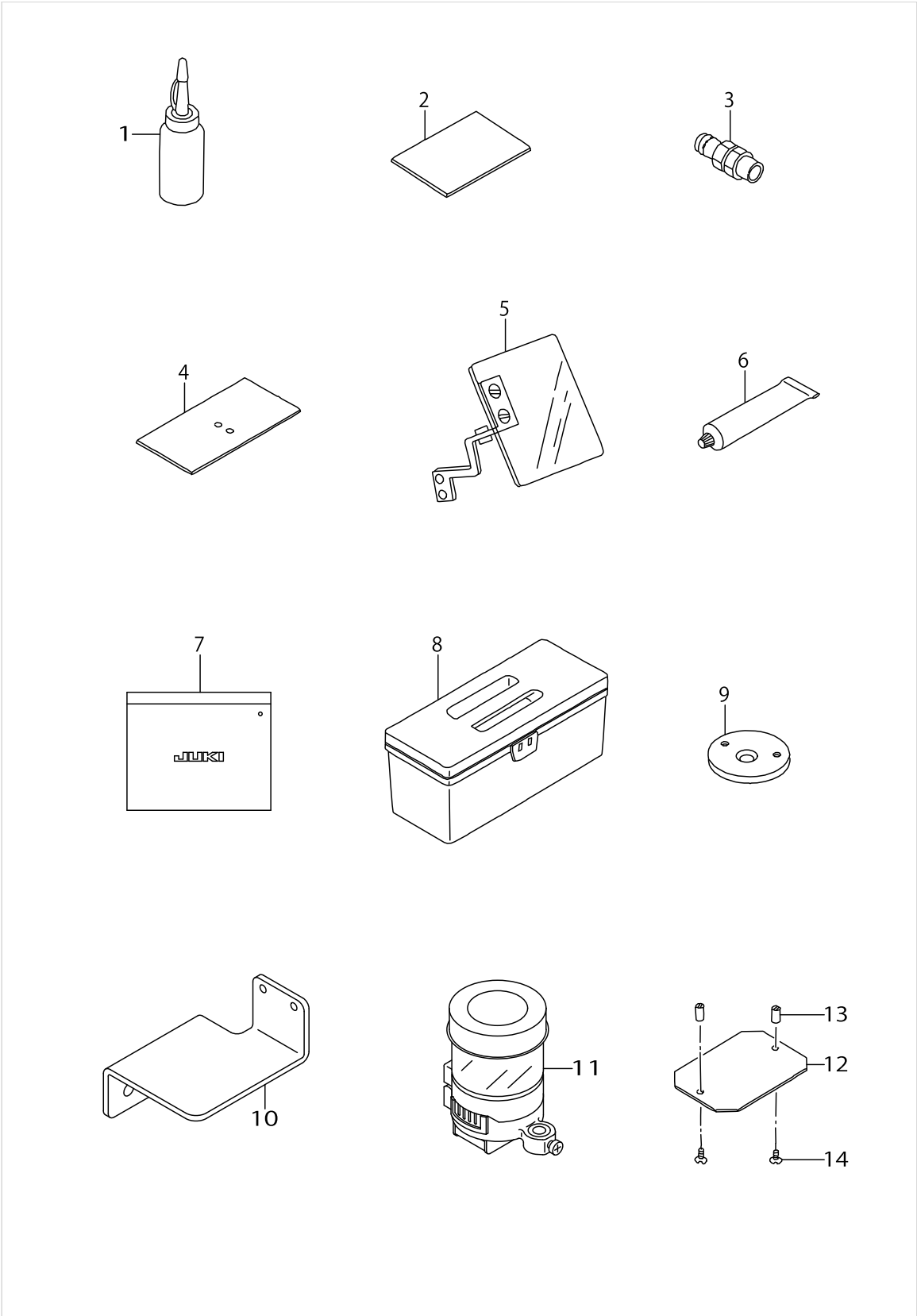
PEDAL & ELECTRIC EQUIPMENT ACCESSORIE PART COMPONENTS



PEDAL & ELECTRIC EQUIPMENT ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M85905130AA	PEDAL SWITCH ASM.	FOR 220CGS			1
2	GPK470010AA	3-JOINT PEDAL ASM.	FOR 220CGB			1
3	M85995120A0	ACCESSORIES ASM.				1
4	M3010110B00	VOLTAGE SHEET		*		1
5	E9628252000	FUSE 7A		*		1
6	HF001400700	TIME LAG FUSE 7A		*		1
7	E9611601000	FUSE 1A		*		1
8	E8523304000	FUSE 10A		*		1
9	M85995120AB	ACCESSORIES B ASM.	FOR 220V~440V(FOR EXPORT)			1
10	M300451100B	VOLTAGE DISPLAY NOTE		*		1
11	E9628252000	FUSE 7A		*		1
12	HF001400700	TIME LAG FUSE 7A		*		1
13	E9611601000	FUSE 1A		*		1
14	E8523304000	FUSE 10A		*		1
15	M9650513000	FLOPPY DISK A	FLOPPY DISK IN SERVICE PATTERN			1
16	MTSP00550A0	MOTOR PULLEY ASM. P.C.D. 55	FOR 50HZ			1
17	MTSP00450A0	MOTOR PULLEY ASM. P.C.D. 45	FOR 60HZ			1
18	WS1002560KR	SPRING WASHER 10X18X2.5		*		1
19	NM6550815SF	NUT		*		1
20	MTJVM004500	V-BELT, 45 INCH	FOR SINGLE PHASE 60HZ. THREE PHASE (50HZ,60HZ)			1
21	MTJVM004600	V-BELT, 46 INCH	FOR SINGLE PHASE 50HZ			1
22	M30045180A0	OPERATION PANEL SHEET ASM.	FOR EXPORT			1

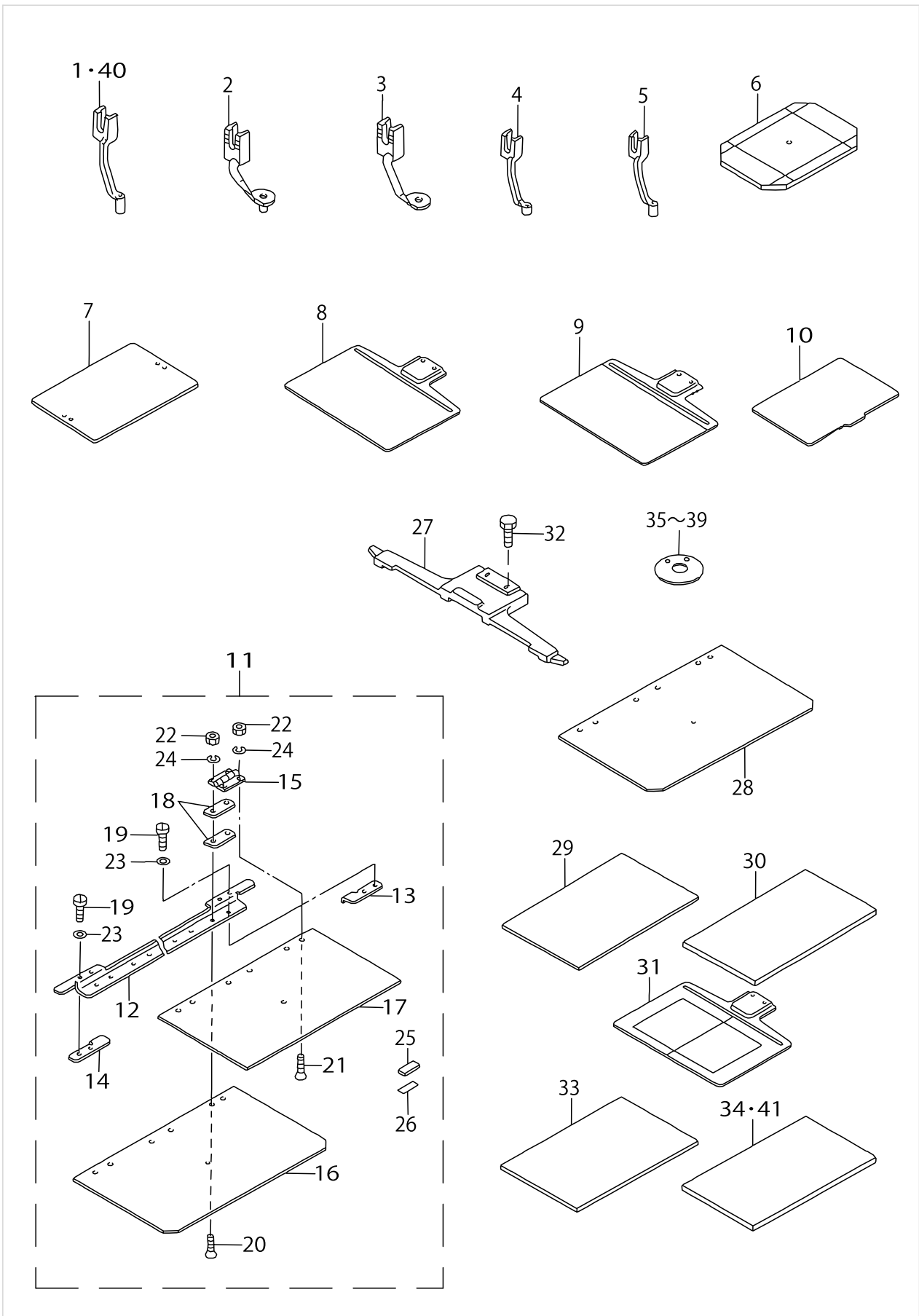
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B91212200A0	OILER (CONTAINING NO.2 OIL)				1
2	B2591220000	RUBBER SHEET				2
3	PJ309120001	QUICK COUPLING, SOCKET				1
4	B1170220000	AUXILIARY COVER SHEET				2
5	B31012800A0	SAFTY PLATE ASM.				1
6	13525506	GREASE TUBE				1
7	B9101552000	ACCESSORY BOX				1
8	B8601WP10A0	TOOL BOX ASM.				1
9	B242621000G	NEEDLE HOLE GUIDE D=3				1
10	B2535210000	TANK BASE				1
11	MAXAP30EX00	SILICON OIL LUBRICANT CASE				1
12	B2557220000	PLASTIC BLANK PLATE				2
13	B2559220000	HINGE PIN				4
14	SS1090510SP	SCREW 9/64-40 L=5				4

OPTIONAL COMPONENTS



OPTIONAL COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B160122000B	INTERMEDIATE PRESSER B				1
2	B160122000C	INTERMEDIATE PRESSER C				1
3	B160122000D	INTERMEDIATE PRESSER D				1
4	B160122000E	INNER PRESSER (E)				1
5	B160122000F	INNER PRESSER (F)				1
6	B2593220000	GAUGE				1
7	B25532200Y0	FEEDING FRAME BLANK				1
8	B25562200YB	FEED PLATE BLANK				1
9	B25562200Y0	FEED PLATE BLANK				1
10	B259122000B	SPONGE SHEET				1
11	B25822200A0	CASSETTE HOLDER ASSEMBLY				1
12	B2582220000	CASSETTE HOLDER ASSEMBLY		*		1
13	B2595210000	PLACE DECISION BOARD RIGHT		*		1
14	B2596210000	PLACE DECISION BOARD LEFT		*		1
15	B2597210000	CASSETTE HOLDER HINGE		*		3
16	B2583220000	CASSETTE PRESSER LOWER BOARD		*		1
17	B2584220000	CASSETTE PRESSER UPPER BOARD		*		1
18	B2589210000	CASSETTE PRESSER SPACER		*		6
19	SM5030655SP	SCREW		*		4
20	SM1031001SC	SCREW M3X0.5 L=10		*		6
21	SM1030601SC	SCREW M3 X 8		*		6
22	NM60300000A	NUT M3X0.5		*		12
23	WP0320501SC	WASHER M3		*		4
24	WS0310002KN	SPRING WASHER M3		*		12
25	B2585220000	CASSETTE PRESSER RUBBER MAGNET		*		2
26	B2586220000	MAGNET BOARD		*		2
27	B2581220000	CASSETTE HOLDER FIXING PLATE				1
28	B2589220000	CASSETTE HOLDER LOWER PLATE B				1
29	B2587220000	WORK CLAMP PAPER MATERIAL (A)				1
30	B2588220000	WORK CLAMP PAPER MATERIAL (B)				1
31	B2594220000	STANDARD LOWER PLATE				1
32	SS9151440CP	SCREW 15/64-28 L=14				2
33	B259522000A	PRESSER CLOTH SHEET				1
34	B259522000B	PRESSER CLOTH SHEET B				1
35	B242621000B	NEEDLE HOLE GUIDE D=2.0				1
36	B242621000C	NEEDLE HOLE GUIDE D=1.6				1
37	B242621000D	NEEDLE HOLE GUIDE D=2.4				1
38	B242621000F	CIRCLE 3 NEEDLE HOLE GUIDE				1
39	B242621000G	NEEDLE HOLE GUIDE D=3				1
40	B160122000G	INNER PRESSER G				1
41	B259522000C	PRESSER CLOTH SHEET				1

HOW TO MAKE USE OF THIS PARTS LIST

1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

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11071701	14	16	B11152320A0	4	68	B1411804A00	16	18~21
11150208	48	50	B1117220000	2	2	B1411804B00	10	43~46
11150406	48	51	B111822000A	6	6	B1411804B00	16	18~21
11183605	50	2	B1120220000	8	5	B1411804C00	10	43~46
11183654	50	1	B1121220000	6	7	B1411804C00	16	18~21
11183704	50	3	B112222000B	2	3	B1411804D00	10	43~46
11183803	50	4	B112322000B	2	4	B1411804D00	16	18~21
11183902	50	5	B1123280000	2	40	B1414232000	10	24
11184009	50	6	B1124220000	2	5	B1419026000	36	3
11184108	50	9	B1125220000	2	6	B1502220000	6	15
11184207	50	7	B1126210000	2	36	B1505205000	48	85
11184306	50	11	B1126552000	2	41	B1506352000	48	49
11571908	46	46	B112821000B	2	37	B1509227000	14	15
13508205	16	22	B1129210000	4	59	B160122000B	64	1~40
13508403	16	4	B1132521000	4	62	B160122000C	64	2
13508700	16	24	B1145210000	4	60	B160122000D	64	3
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13529607	38	53	B1159220A00	8	11	B1603220000	14	2
13530209	36	38	B1161220B00	28	7	B1604220000	14	3
13768106	48	80	B1170220000	6	8	B1605220000	14	4
13816608	2	39	B1170220000	62	4	B1606220000	14	5
13816855	16	23	B1201220000	10	1	B1608220000	14	6
13817408	20	27	B1202210000	10	7	B1609220000	14	7
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