

MODEL : AMS-205C/206C

List No : 0693-05

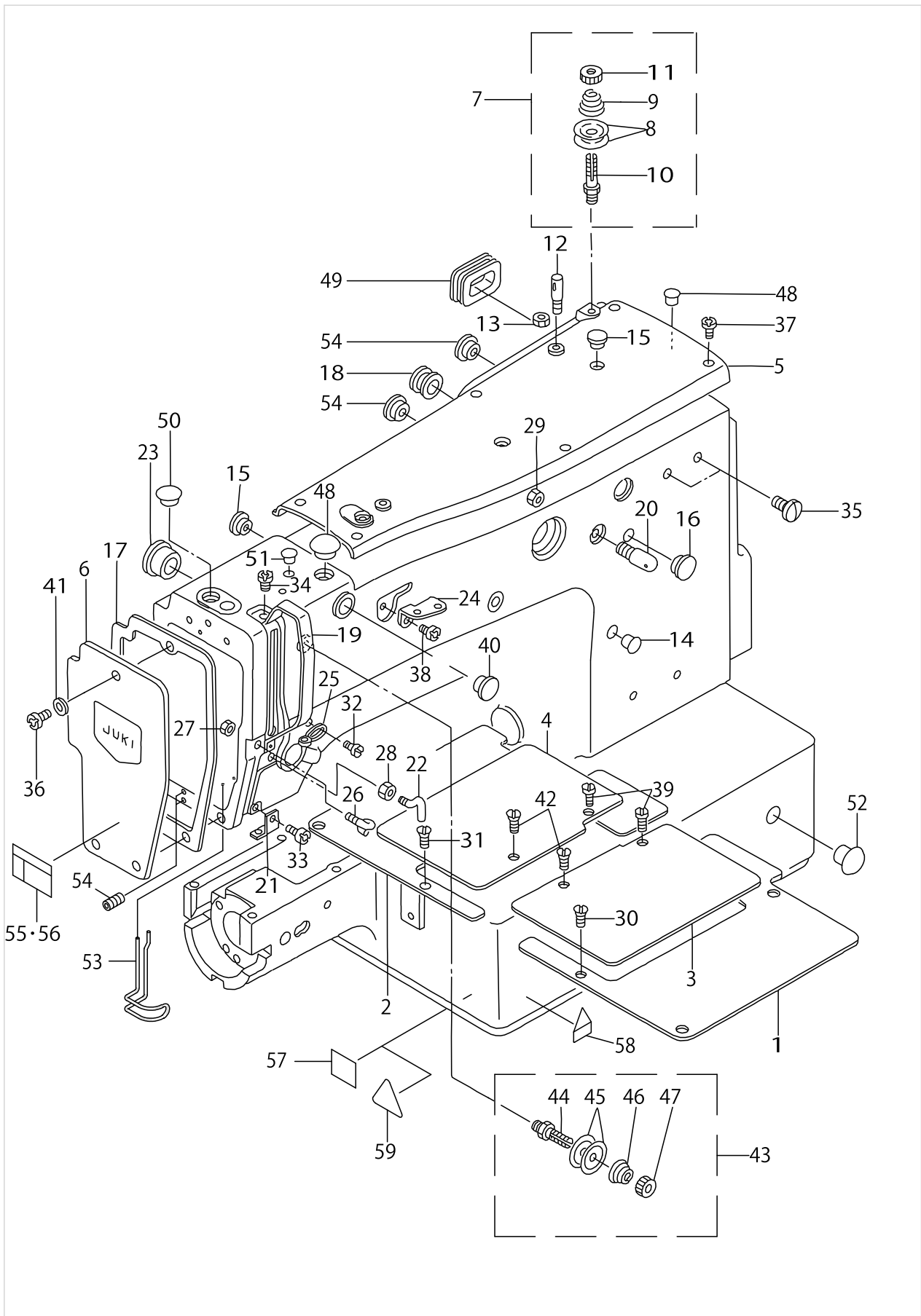
PARTS LIST

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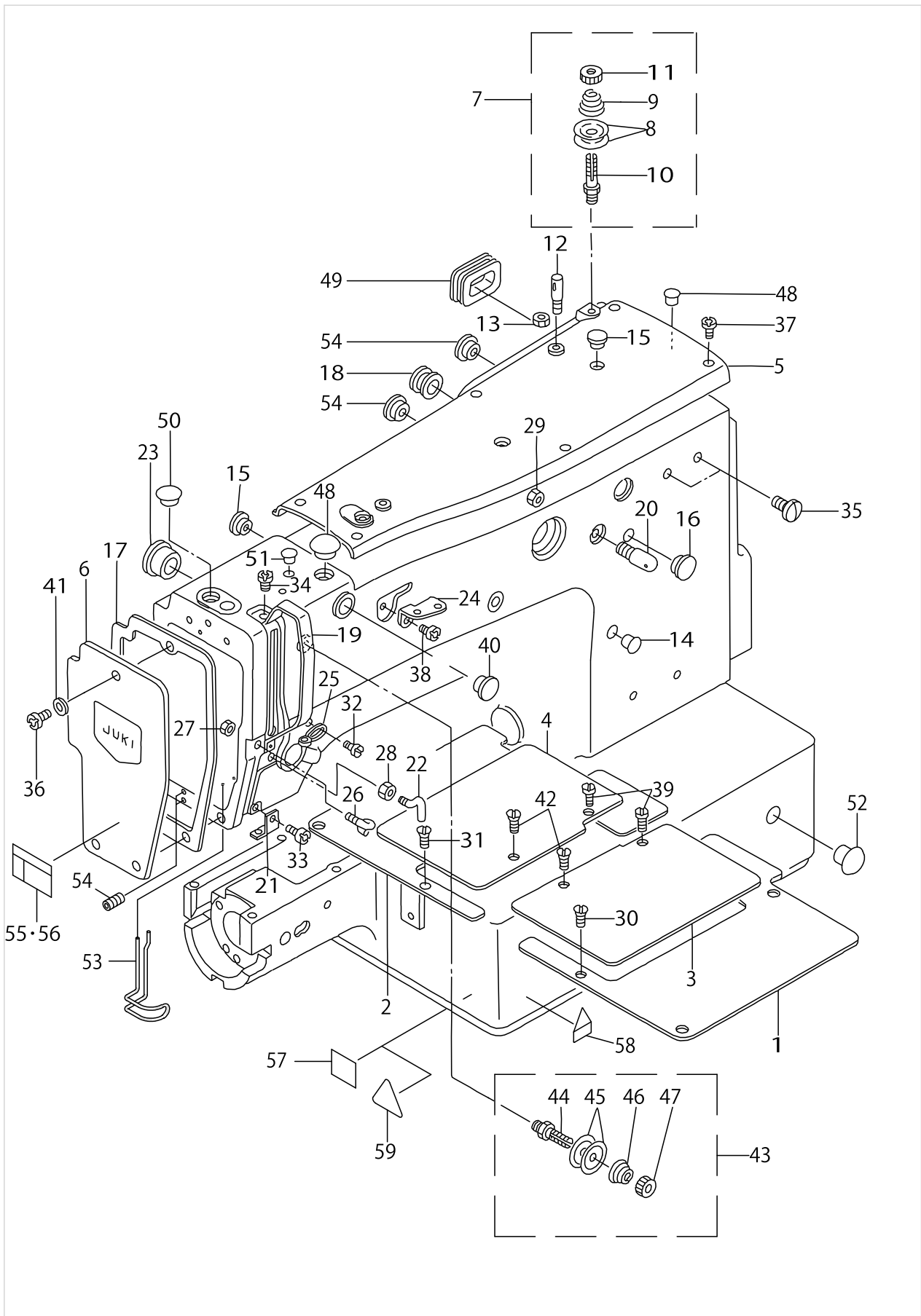
FRAME & MICELLANEOUS COVER COMPONENTS (1)



FRAME & MICELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1108205000	RIGHT COVER				1
2	B1109205000	LEFT COVER				1
3	B1110205000	AUXILARY COVER RIGHT				1
4	B1111205000	AUXILARY COVER LEFT				1
5	B110421000B	TOP COVER				1
6	B11052050AA	FACE COVER ASM.				1
7	B11152320A0	FIRST THREAD TENSION ASM.				1
8	B3126012000	THREAD TENSION DISK		*		2
9	B1115232000	FIRST THREAD TENSION SPRING		*		1
10	B3123352000	THREAD TENSION ROD		*		1
11	B3125012000	THREAD TENSION NUT		*		1
12	10007003	THREAD GUIDE PIN				1
13	NS6110310SP	NUT 11/64-40				1
14	TA0850604R0	RUBBER PLUG				2
15	TA1050504R0	RUBBER PLUG				2
16	TA1250406R0	RUBBER PLUG D=12.5 L=4				3
17	B1117210000	FACE PLATE GASKET				1
18	B1126210000	WIRE BUSHING				1
19	13816608	BALANCE COVER				1
20	B1123280000	FIRST THREAD GUIDE				1
21	B1129210000	FRAME THREAD GUIDE (B)				1
22	B1125280000	L-SHAPED THREAD GUIDE A				1
23	TA2100904R0	RUBBER PLUG				1
24	B1111232000	THREAD GUIDE PLATE				1
25	B1126552000	ARM THREAD GUIDE A				1
26	B3114771000	THREAD GUIDE				1
27	NS6090310SP	NUT 9/64-40				1
28	NS6090310SP	NUT 9/64-40				1
29	NS6150310SP	NUT15/64-28				1
30	SS1110840SP	SCREW 11/64-40 L=8				3
31	SS1110840SP	SCREW 11/64-40 L=8				3
32	SS3090610SP	SCREW 9/64-40 L=6				1
33	SS7110840SP	SCREW 11/64-40 L=7.8				1
34	SS4090715SP	SCREW 9/64-40 L=7				2
35	SS7110840SP	SCREW 11/64-40 L=7.8				2
36	SS4111015SP	SCREW 11/64-40 L=10				3
37	SS4111015SP	SCREW 11/64-40 L=10				6
38	SS4150715SP	SCREW 15/64-28 L=7				1
39	SS7110720SP	SCREW 11/64-40 L=7				2
40	TA1470704R0	RUBBER PLUG				1
41	WP0480856SP	WASHER 4.8X8.4X0.8				3
42	SS1110840SP	SCREW 11/64-40 L=8				2
43	B11152320A0	FIRST THREAD TENSION ASM.				1
44	B3123352000	THREAD TENSION ROD		*		1
45	B3126012000	THREAD TENSION DISK		*		2
46	B1115232000	FIRST THREAD TENSION SPRING		*		1
47	B3125012000	THREAD TENSION NUT		*		1

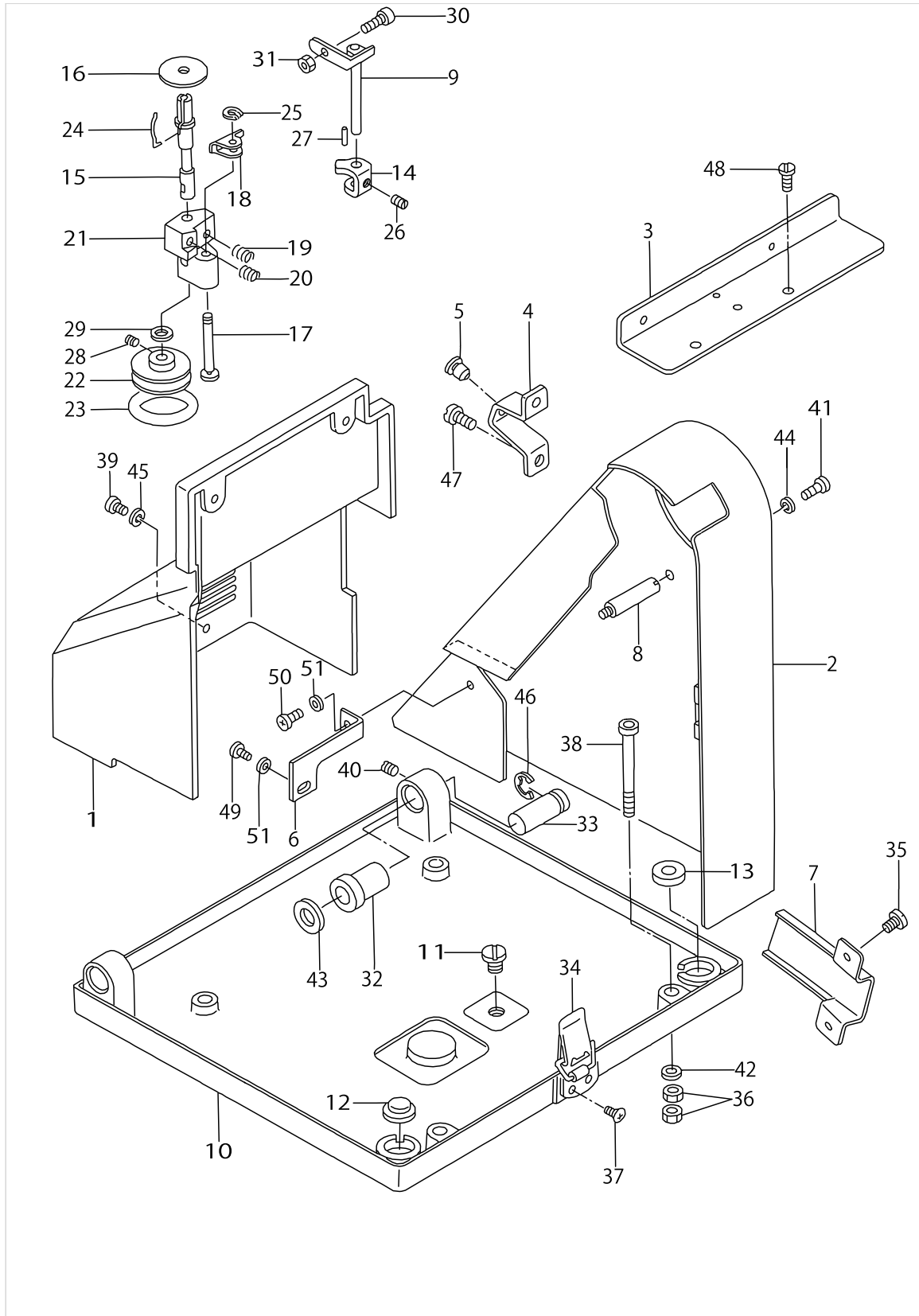
FRAME & MICELLANEOUS COVER COMPONENTS (1)



FRAME & MICELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	TA1050504R0	RUBBER PLUG				1
49	B3515210000	RUBBER PLUG				2
50	TA1250804R0	RUBBER PLUG				2
51	TA0750704R0	RUBBER PLUG				1
52	TA1250504R0	RUBBER PLUG				2
53	B1125205000	FINGER GUARD				1
54	SS8110422TP	SCREW 11/64-40 L=4				2
55	CM300200301	SAFETY LABEL 5(SMALL).	FOR DOMESTIC			1
56	CM3002003A1	SAFETY LABEL 6 (SMALL).	FOR EXPORT(EXCEPT JE)			1
57	B1143210000	LABEL	FOR JE			1
58	CM3002000B2	LABEL(25)	FOR DOMESTIC			1
59	CM300200002	CAUTION LABEL(25)	FOR JE			1

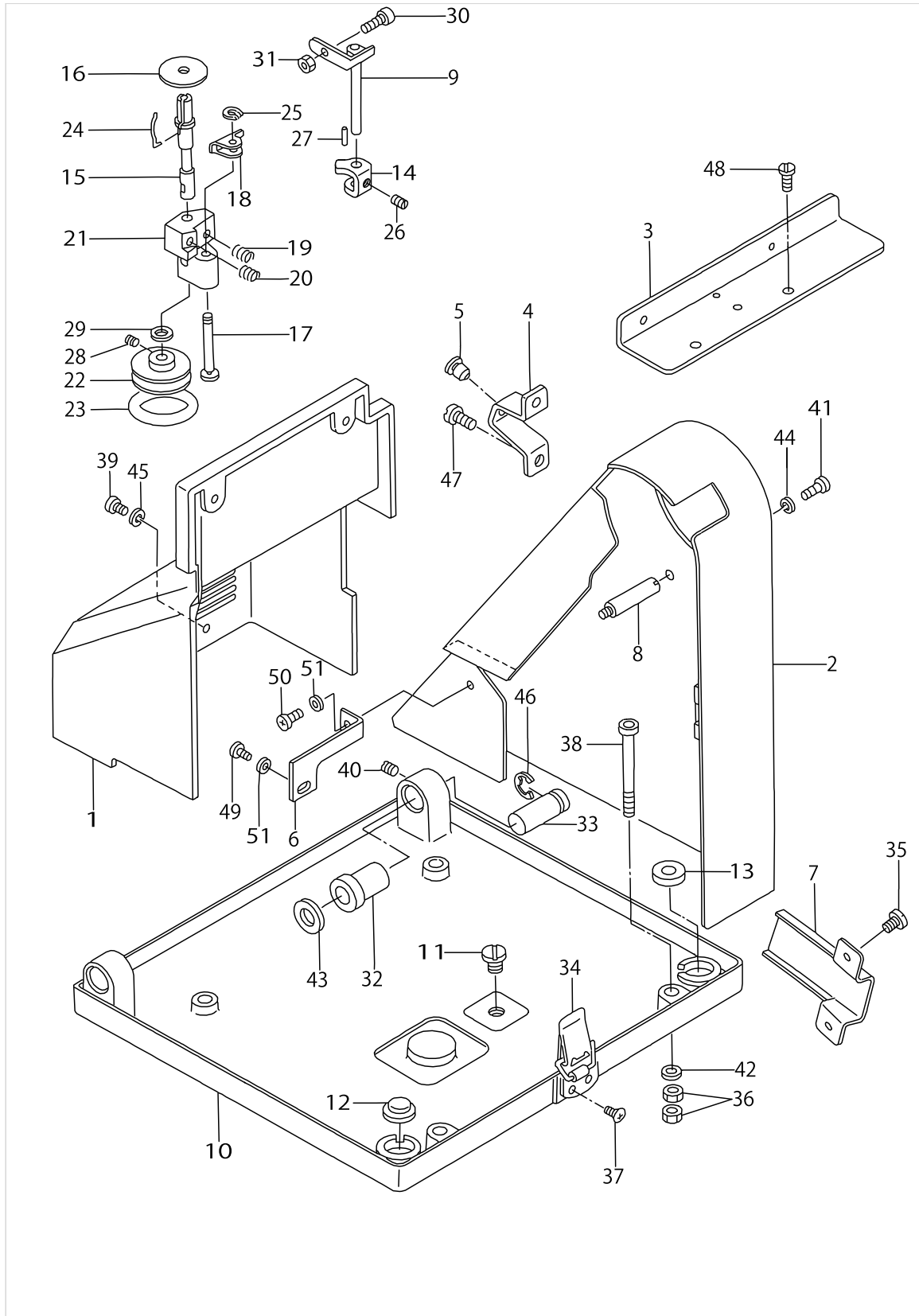
FRAME & MICELLANEOUS COVER COMPONENTS (2)



FRAME & MICELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B110620500A	SIDE COVER				1
2	B110720500A	BELT COVER				1
3	B1115205000	SIDE COVER STOPPER				1
4	B1116205000	FRAME SUPPORT				1
5	B1117205000	RUBBER PAD				1
6	B1118205000	BELT COVER SUPPORT				1
7	B1119205000	CABLE COVER				1
8	B1120205000	BELT COVER SUPPORT				3
9	B32012100A0	STOP LATCH ASM.				1
10	B1103205000	MACHINE BASE				1
11	SS7740740SP	SCREW 3/8-28 L=6.5				1
12	B1116210000	RUBBER PAD				1
13	B1123205000	RUBBER PAD				1
14	B320321000A	CAM				1
15	B3204210000	SPINDLE				1
16	B3205210000	CUSHION				1
17	B3206210000	SCREW STUD				1
18	B3207210000	TRIP LATCH				1
19	B3208210000	SPRING A				1
20	B3209210000	SPRING B				1
21	B3210210000	BOBBIN WINDER BASE				1
22	B3211210000	BOBBIN WINDER WHEEL				1
23	B3212210000	FRICITION WHEEL				1
24	B3212761000	LATCH SPRING				1
25	D2430555B00	SNAP RING				1
26	SS8110520TP	SCREW 11/64-40 L=4.5				1
27	PS0150065KP	SPRING PIN 1.5X6				1
28	SS8110520TP	SCREW 11/64-40 L=4.5				2
29	WP0651056SH	WASHER 6.5X11X1				1
30	B3208280000	BOBBIN WINDER ADJUSTING SCREW				1
31	NS6110530SP	NUT 11/64-40				1
32	13500400	RUBBER BUSH				2
33	B1107280000	BED FITTING PIN				2
34	B11312100A0	PUNCH HINGE ASM.				1
35	SS4110715SP	SCREW 11/64-40 L=7				2
36	NM6050001SC	NUT M5				7
37	SM1030801SA	SCREW M3X0.5 L=8				4
38	SM6056552TP	SCREW				4
39	SS4111015SP	SCREW 11/64-40 L=10				4
40	SS8150710SP	SCREW 15/64-28 L=7				2
41	SS4111015SP	SCREW 11/64-40 L=10				3
42	WP0551626SD	WASHER 5.5X22.0X1.6				4
43	WP1021016SD	WASHER				2
44	WP0501016SD	WASHER 5X10.5X1				3
45	WP0480856SP	WASHER 4.8X8.4X0.8				2
46	RE0600000K0	E-RING 6				2
47	SS7150910TP	SCREW 15/64-28 L=9				2

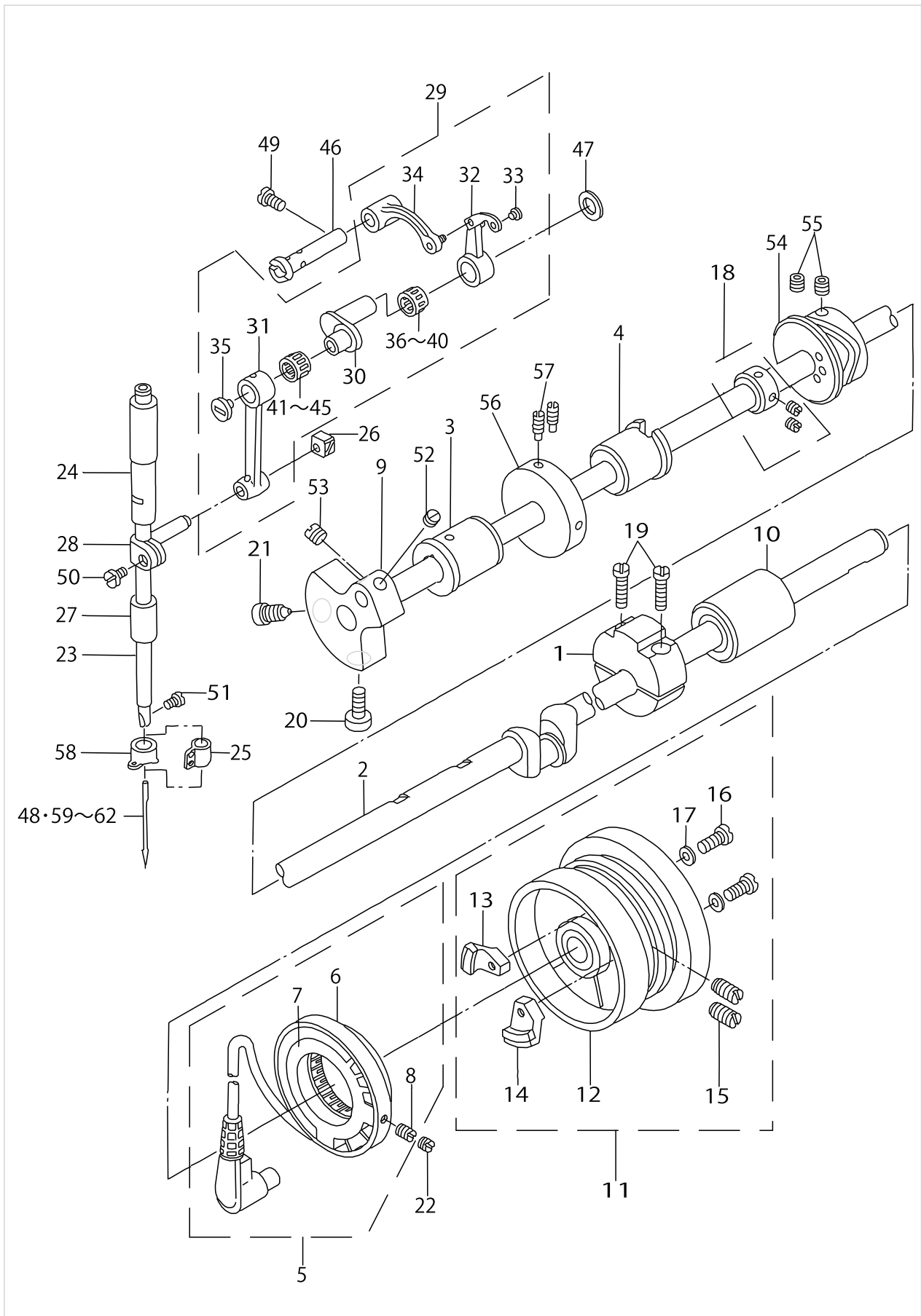
FRAME & MICELLANEOUS COVER COMPONENTS (2)



FRAME & MICELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS4111015SP	SCREW 11/64-40 L=10				2
49	SS4110515SP	SCREW 11/64-40 L=5				1
50	SS4110815SP	SCREW 11/64-40 L=8				1
51	WP0501016SD	WASHER 5X10.5X1				2

MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1207205000	CRANK BALANCER				1
2	B1201210000	MAIN SHAFT				1
3	B1202210000	BUSHING FRONT				1
4	B1203210000	BUSHING INTERMEDIATE				1
5	B12092100A0	GENERATOR STATOR ASM.				1
6	M40051100A0	STATOR ASM.		*		1
7	B12102100A0	SYNCHRO CIRCUIT BOARD ASM.		*		1
8	SS8111010TP	SCREW 11/64-40 L=9.5		*		2
9	B1202280000	COUNTER WEIGHT				1
10	B12042100A0	BUSHING REAR				1
11	B12052100BA	HAND WHEEL ASM.				1
12	B12052100AA	HAND WHEEL ASM.		*		1
13	M40071100AB	MAGNET FITTING BASE B ASM.		*		1
14	B12082100A0	SOLENOID INSTALLING PLATE ASM.		*		1
15	SS8151550SP	SCREW 15/64-28 L=15		*		2
16	SS6111210SP	SCREW 11/64-40 L=12		*		2
17	WP0450801SD	WASHER 4.5X10X0.8		*		2
18	CS147101ASH	THRUST COLLAR ASM. D=14.72 W=1				1
19	SS6122510SP	SCREW 3/16-28 L=25				2
20	SS6151412TP	SCREW 15/64-28 L=14				1
21	SS6681712TP	SCREW 9/32-28 L=16.5				1
22	SS8110422TP	SCREW 11/64-40 L=4				2
23	B1401210000	NEEDLE BAR				1
24	B1402280000	NEEDLE ROD METAL				1
25	B1405210000	THREAD GUIDE A	FOR 205CSS/206CSS			1
26	B1414232000	SQUARE BLOCK				1
27	B1403280000	NEEDLE ROD LOWER METAL				1
28	B14115520A0	NEEDLE ROD HOLDER ASM.				1
29	B19012800B0	LINK BALANCE ASM.				1
30	B1203280000	NEEDLE ROD CRANK		*		1
31	B1404280000	NEEDLE BAR CRANK ROD		*		1
32	B1901280000	THREAD TAKE-UP LEVER		*		1
33	B1902280000	THREAD HANDLING AREA BUSH		*		1
34	B1903280000	THREAD TAKE-UP CRANK		*		1
35	B1903552000	LEFT SCREW		*		1
36	B1905541B00	NEEDLE BEARING	SELECTIVE PART	*		1
37	B1905541A00	NEEDLE BEARING A	SELECTIVE PART	*		1
38	B1905541B00	NEEDLE BEARING	SELECTIVE PART	*		1
39	B1905541C00	NEEDLE BEARING	SELECTIVE PART	*		1
40	B1905541D00	NEEDLE BEARING	SELECTIVE PART	*		1
41	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PART	*		1
42	B1411804A00	BEARING (A)	SELECTIVE PART	*		1
43	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PART	*		1
44	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PART	*		1
45	B1411804D00	BEARING (D)	SELECTIVE PART	*		1
46	B1904280000	BALANCE CRANK PIN				1
47	B1223771000	NEEDLE ROD CRANK WASHER				1

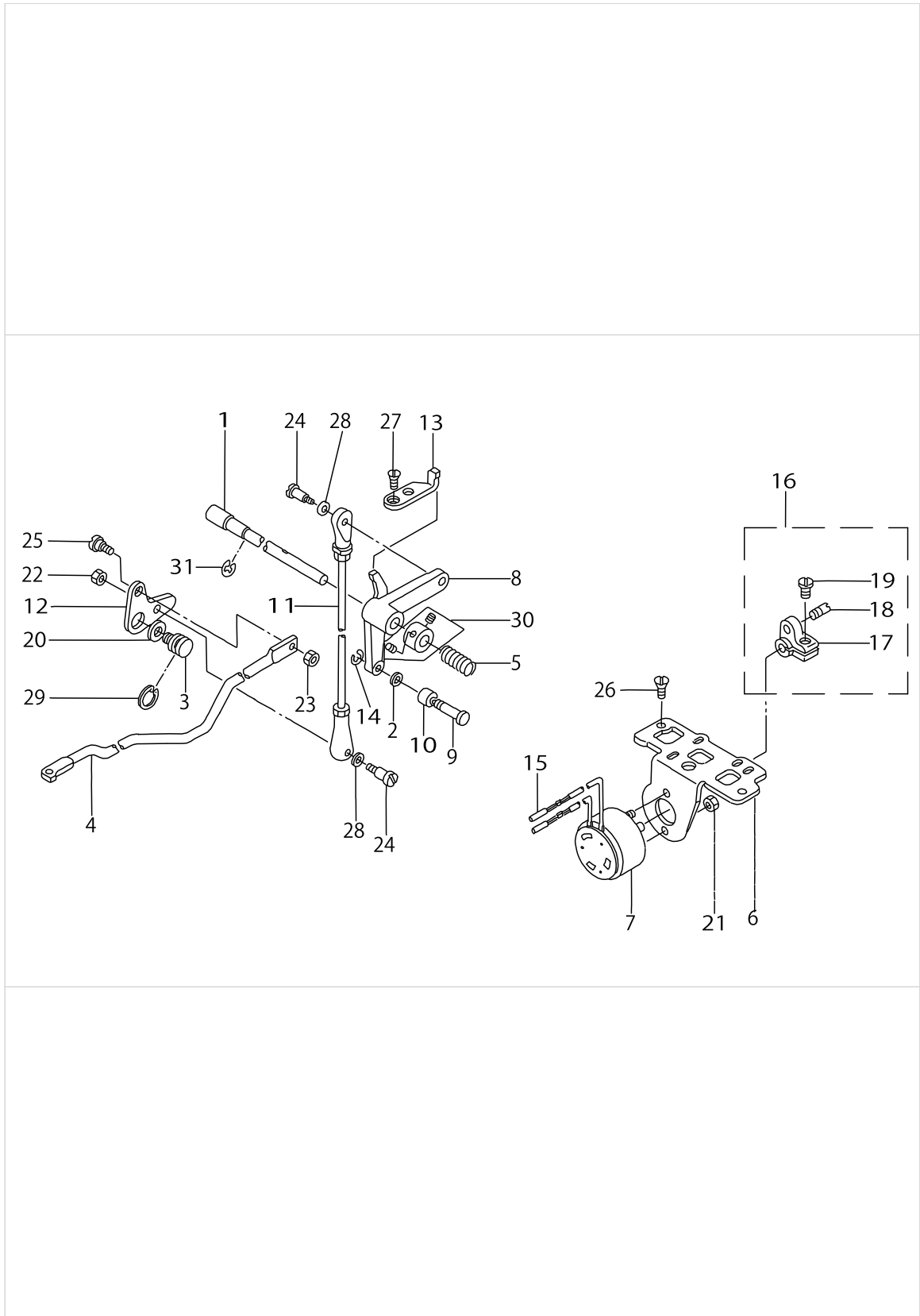
MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	MDP500B1400	NEEDLE DPX5 #14				1
49	SS7151120SP	SCREW 15/64-28 L=11				1
50	SS6090670TP	SCREW 9/64-40 L=6				1
51	SS7080510TP	SCREW 1/8-44 L=4.5				1
52	SS8660530TP	SCREW 1/4-40 L=4.5				1
53	SS8660610TP	SCREW 1/4-40 L=6				1
54	B2401205000	THREAD TRIMMER CAM				1
55	SS8661012TP	SCREW				2
56	B3213205000	BOBBIN WINDER DRIVING WHEEL				1
57	SS8111610SP	SCREW 11/64-40 L=15.5				2
58	B1406210000	THREAD GUIDE	FOR 205CHS/206CHS			1
59	MDP500B1400	NEEDLE DPX5 #14	FOR 205CSS/206CSS (EXCEPT JE)			1
60	MC200501000	NEEDLE #100	FOR 205CSS/206CSS (FOR JE)			1
61	MDP170B1800	NEEDLE DPX17 #18	FOR 205CHS/206CHS (EXCEPT JE)			1
62	MC372001100	NEEDLE 135X17 #110	FOR 205CHS/206CHS (FOR JE)			1

PRESSER PLATE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B15022050A0	FEED PLATE CARRIER BAR ASM.				1
2	B1512205000	PRESSER SUPPORT BRACKET				1
3	B1511205000	UPPER PLATE				1
4	B1505205000	SPACER	FOR 205CSS/2005CHS			1
5	B1504205000A	PRESSER LINK (LEFT)				1
6	B1501205000A	PRESSER LINK (RIGHT)				1
7	B15082050A0	SOLENOID ASM.				1
8	B1507205000	SOLENOID INSTALLING PLATE		*		1
9	B1508205000	SOLENOID		*		1
10	SS6110610TP	SCREW 11/64-40 L=6		*		4
11	D6042555B00	PIN TERMINAL FEMALE		*		2
12	WS0521010KP	SPRING WASHER 5.2X8.5X1.0				1
13	WP0841600SE	WASHER 8.4X15.5X1.6				4
14	EA9500B0100	CABLE BAND				1
15	B1504210000	CONNECTING SHAFT				1
16	B1505210000	SCREW STUD				1
17	B1509205000	CONNECTING SCREW				2
18	B1513212000	SPACER A				1
19	B1520212000	SPACER B				1
20	NS6110420SP	NUT 11/64-40				1
21	11010709	FEED LEVER METAL				1
22	RE0320000K0	E-RING 3.2				2
23	RE0600000K0	E-RING 6				4
24	SS5110810SP	SCREW 11/64-40 L=8				4
25	SS2621540SP	SCREW 3/16-32 L=15				1
26	SS6121220TP	SCREW 3/16-28 L=11.5				1

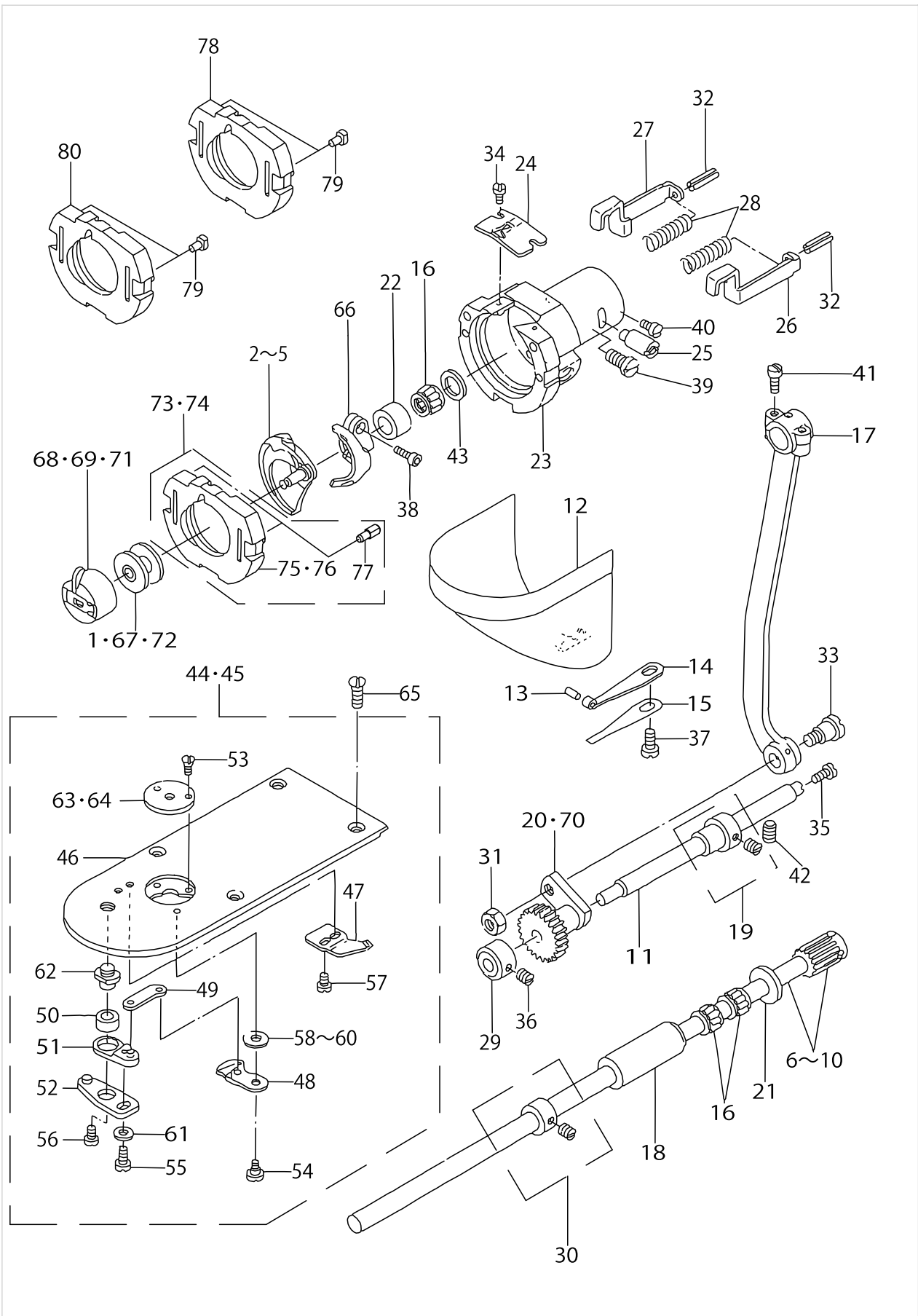
TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2408205000	CAM SHAFT				1
2	B2409205000	CAM ROLLER WASHER				1
3	B2410205000	HINGE SCREW				1
4	B2413205000	KNIFE DRIVING BAR				1
5	B2415205000	SPRING				1
6	B2402210000	SOLENOID INSTALLING BASE				1
7	B2403210000	SOLENOID				1
8	B2404210000	CAM INSTALLING LINK				1
9	B2405210000	SHAFT				1
10	D2427555B00B	CAM ROLLER				1
11	B2407210000	CONNECTING ROD				1
12	B2411210000	THREAD TRIMMER LINK				1
13	B2412210000	STOPPER				1
14	D2430555B00	SNAP RING				1
15	D6042555B00	PIN TERMINAL FEMALE				2
16	B24092100A0	SOLENOID ARM ASM.				1
17	B2409210000	SOLENOID ARM		*		1
18	B2410210000	PIN		*		1
19	SS6121210SP	SCREW 3/16-28 L=12		*		1
20	13515200	THREAD CUTTING LINK WASHER				1
21	NM6040003SC	NUT M4				2
22	NS6110420SP	NUT 11/64-40				1
23	NS6120310SP	NUT 3/16-28				1
24	SD0500803TP	HINGE SCREW D=5 H=8				2
25	SD0650305TP	HINGE SCREW D=6.5 H=3				1
26	SS2110920TP	SCREW 11/64-40 L=8.5				2
27	SS2110920TP	SCREW 11/64-40 L=8.5				2
28	WP0501016SD	WASHER 5X10.5X1				2
29	RC1021011KP	RETAINING RING 10.2				1
30	CS080081FSH	THRUST COLLAR ASM.				1
31	RE0700000K0	E-RING 7				1

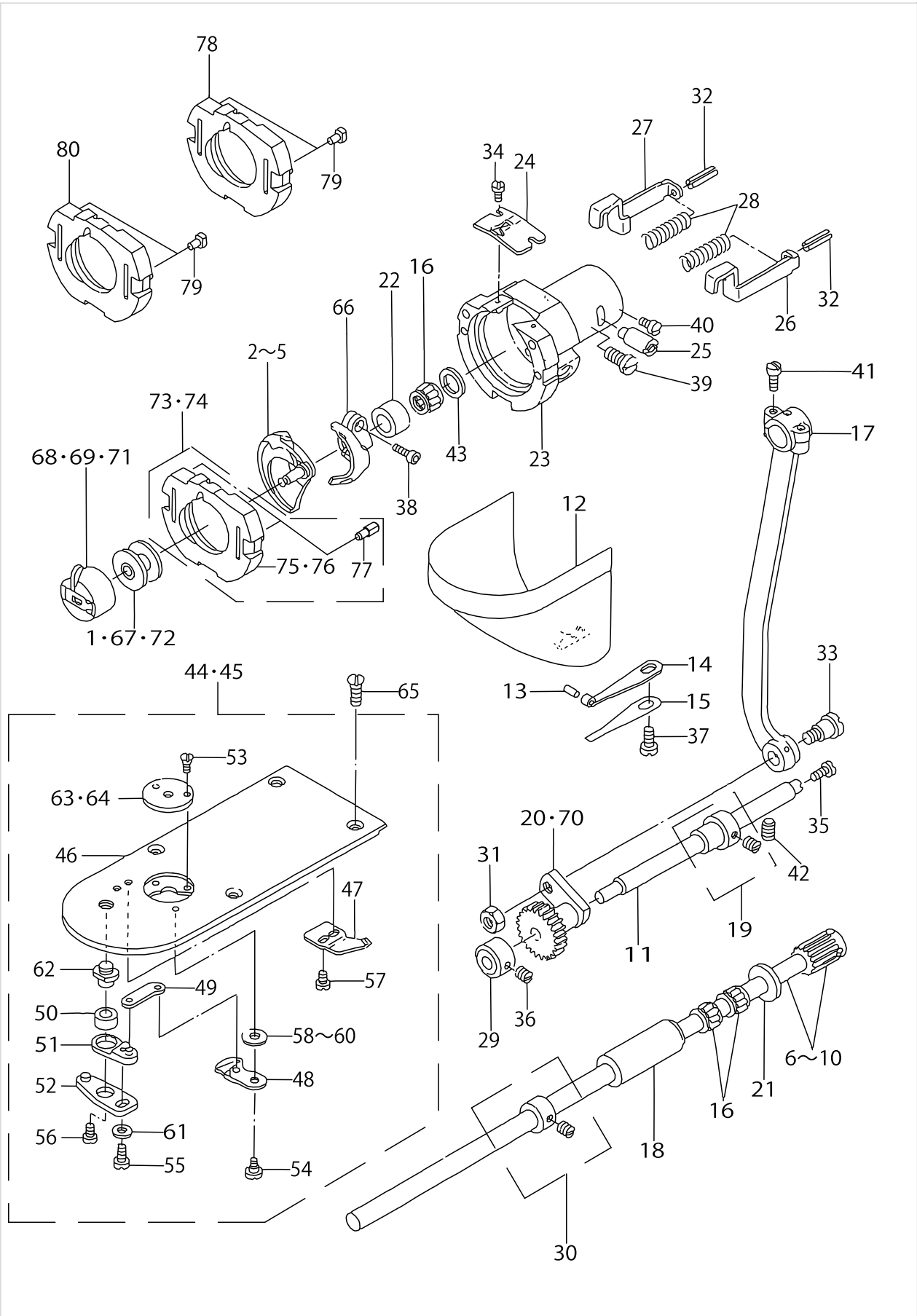
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1805205000	BOBBIN	FOR 205CSS/206CSS(EXCEPT KOREA)			1
2	B1818205000	SHUTTLE	FOR 205CSS/206CSS(EXCEPT KOREA)			1
3	B1818280000	INNER HOOK	FOR KOREA			1
4	D1818282N00	SHUTTLE	FOR 205CHS/206CHS			1
5	B1818205A0B	H SMALL INNER HOOK.	FOR 205CHS/206CHS			1
6	B18112050AA	SHUTTLE DRIVER SHAFT ASM.				1
7	B18112050AB	SHUTTLE DRIVER SHAFT ASM.	SELECTIVE PART			1
8	B18112050AC	SHUTTLE DRIVER SHAFT ASM.	SELECTIVE PART			1
9	B18112050AY	SHUTTLE DRIVER SHAFT ASM.	SELECTIVE PART			1
10	B18112050AZ	SHUTTLE DRIVER SHAFT ASM.	SELECTIVE PART			1
11	13508205	OSCILLATING SHAFT				1
12	13816855	CYLINDER ARM CAP				1
13	13508700	HOOK COVER PRESSER SPRING PIN				1
14	13508809	HOOK COVER PRESSER SPRING A				1
15	13508908	HOOK COVER PRESSER SPRING B				1
16	B1411804B00	NEEDLE DRIVING LEVER BEARING B				3
17	B1802210000	CRANK ROD				1
18	B1803210000	BUSHING REAR				1
19	B18042800A0	THRUST COLLAR ASM.				1
20	B1805980000	OSCILLATOR	FOR 205CSS/206CSS			1
21	B1808980000	LOWER SHAFT THRUST WASHER				1
22	B1813980000	SHUTTLE NEEDLE OUTER RING				1
23	B1814980000	SHUTTLE				1
24	B1815980000	SHUTTLE UPPER SPRING				1
25	B1819280000	SHUTTLE RACE ADJUSTING SHAFT				1
26	B1820280000	INNER HOOK PRESSER RIGHT				1
27	B1821280000	INNER HOOK PRESSER LEFT				1
28	B1823280000	INNER HOOK PRESSER SPRING				2
29	CS079101ASH	THRUST COLLAR ASM. D=7.94 W=10				1
30	CS080081BSH	THRUST COLLAR ASM. D=8.0 W=8				1
31	NS6660430SP	NUT 1/4-40				1
32	PS0250162KH	SPRING PIN 2.5X16				2
33	SD0801021TP	HINGE SCREW D=8 H=10.2				1
34	SS6060410TP	SCREW 3/32-56 L=3.5				2
35	SS6091510SP	SCREW 9/64-40 L=15.0				1
36	SS8110520TP	SCREW 11/64-40 L= 4.5				2
37	SS7110840SP	SCREW 11/64-40 L=7.8				1
38	SS6121212TP	SCREW 3/16-28 L=12.0				1
39	SS6151220SP	SCREW 15/64-28 L=11.5				1
40	SS7110510SP	SCREW 11/64-40 L=5				1
41	SS7111110TP	SCREW 11/64-40 L=10.5				2
42	SS8150822TP	SCREW 15/64-28 L=8				1
43	WP0952616SD	WASHER 9.5X14.8X2.6				1
44	B24252100A0	NEEDLE PLATE ASM.	FOR 205CSS/206CSS			1
45	B24252100AB	NEEDLE PLATE ASM.	FOR 205CHS/206CHS			1
46	B2425210000	NEEDLE PLATE		*		1
47	B2424210000	COUNTER KNIFE		*		1

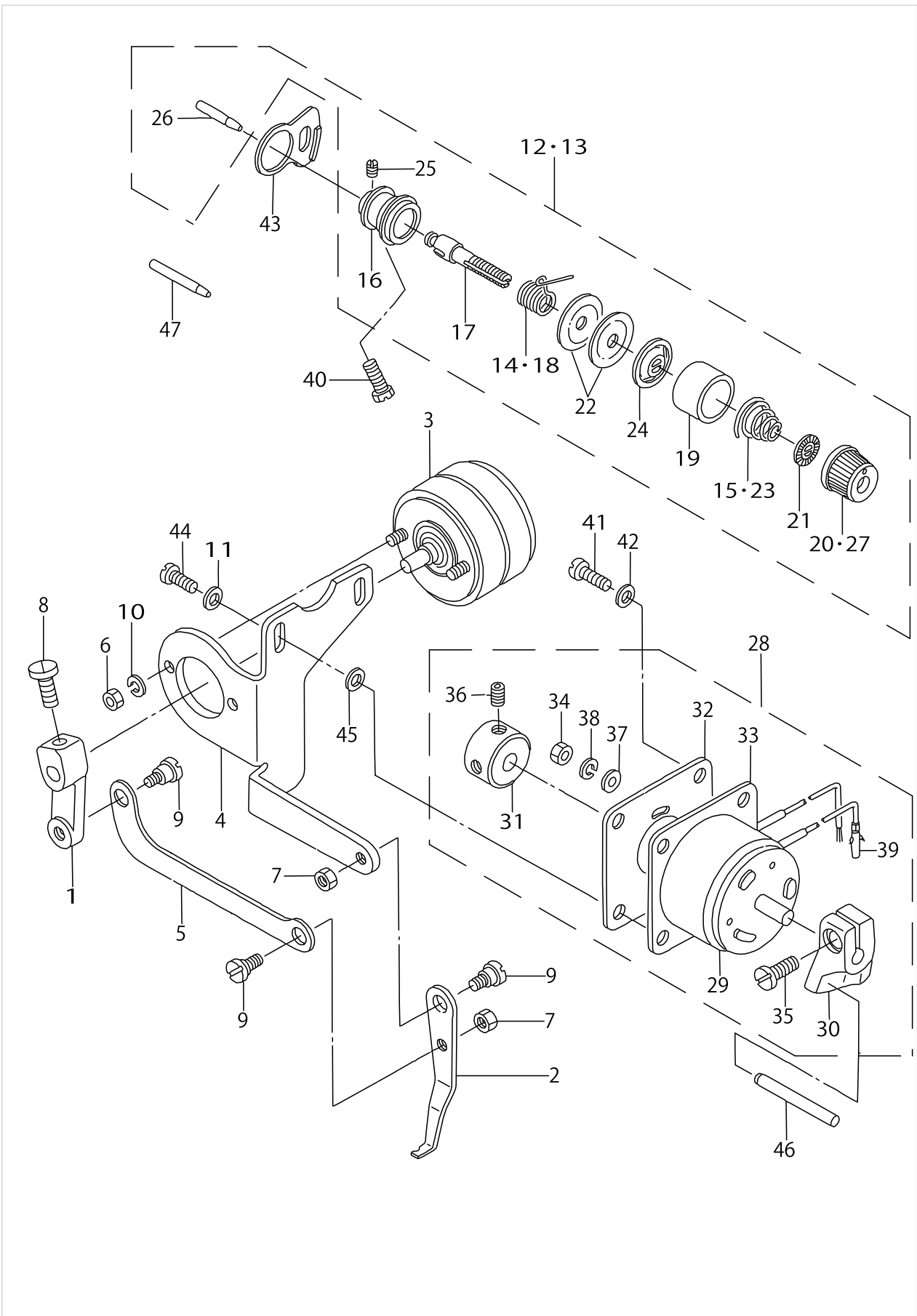
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B24212050A0	MOVING KNIFE ASM.		*		1
49	B2418280000	MOVING KNIFE LINK		*		1
50	B2416280000	THREAD CUTTING LEVER RING		*		1
51	B24152800A0	THREAD CUTTER LEVER ASM. SMAL		*		1
52	B24142800A0	THREAD CUTTER LEVER ASM. LARG		*		1
53	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
54	SD0600101TP	HINGE SCREW		*		1
55	SS7110740TP	SCREW 11/64-40 L=7		*		1
56	SS6110430TP	SCREW 11/64-40 L=4.0		*		1
57	SS7090410SP	SCREW 9/64-40 L=3.5		*		2
58	B242328000A	MOVING KNIFE WASHER A		*		1
59	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PART	*		1
60	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PART	*		1
61	WP0450846SP	WASHER		*		1
62	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
63	B242621000A	NEEDLE HOLE GUIDE D=1.6	FOR 205CSS/206CSS	*		1
64	B242621000B	NEEDLE HOLE GUIDE D=2.0	FOR 205CHS/206CHS	*		1
65	SS1110640TP	SCREW 11/64-40 L=5.5				4
66	B1812205000	SHUTTLE DRIVER				1
67	B1827280000	BOBBIN	FOR KOREA			1
68	B18282050AA	BOBBIN CASE ASM.	FOR 205CHS/206CHS			1
69	B18282050A0	BOBBIN CASE ASM.	FOR 205CSS/206CSS(EXCEPT KOREA)			1
70	D1805MLBH00	OSCILLATING ROCK SHAFT	FOR 205CHS/206CHS			1
71	B18289800BB	BOBBIN CASE ASM. (RACING PREVE	FOR KOREA			1
72	B180520500B	BOBBIN.	FOR 205CHS/206CHS			1
73	B18172050A0	SHUTTLE RACE RING ASM.	FOR 205CSS/206CSS(EXCEPT KOREA)			1
74	B18172050AB	SHUTTLE RACE RING ASM.	FOR 205CHS/206CHS			1
75	B1817205000	SHUTTLE RACE RING	FOR 205CSS/206CSS(EXCEPT KOREA)	*		1
76	B181720500B	SHUTTLE RACE RING	FOR 205CHS/206CHS	*		1
77	B1816210000	GUIDE PIN		*		2
78	D1817282N00	SHUTTLE RACE RING. THICK NEEDL	FOR 205CHS/206CHS			1
79	B1816280000	GUIDE PIN				2
80	B1817280000	SHUTTLE RACE RING	FOR 205CSS/206CSS			1

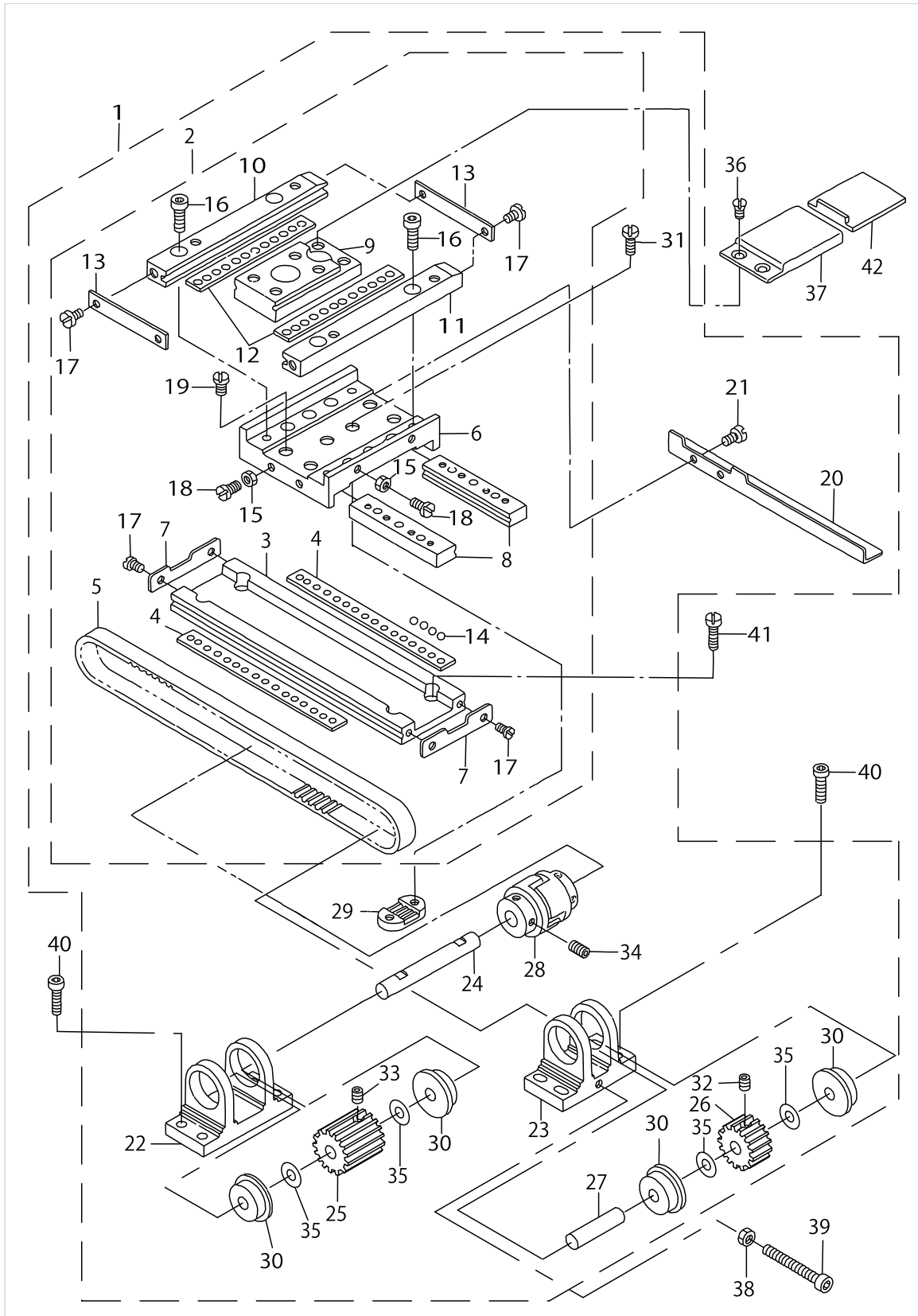
WIPER MECHANISM COMPONENTS



WIPER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B210220500A	WIPER ARM				1
2	B2107205000	WIPER				1
3	B2101205000	SOLENOID				1
4	B2110205000	WIPER INSTALLING				1
5	B2103205000	WIPER LINK				1
6	NM6040003SC	NUT M4				2
7	NS6110310SP	NUT 11/64-40				2
8	SS7111120SP	SCREW 11/64-40 L=10.5				1
9	SD0600181TP	HINGE SCREW				3
10	WS0410002KS	SPRING WASHER M4				2
11	WP0450801SD	WASHER 4.5X10X0.8				2
12	B23022800A0	SECOND THREAD TENSION ASM.	FOR 205CSS/206CSS			1
13	B23022050AA	SECOND THREAD TENSION.	FOR 205CHS/206CHS			1
14	D3112L4BB00	TAKE-UP SPRING (HEAVY)	FOR 205CHS/206CHS	*		1
15	B2305205000	TENSION SPRING	FOR 205CHS/206CHS	*		1
16	B2313280000	THREAD TENSION ROD LARGE		*		1
17	B2302280000	SECOND THREAD TENSION ROD		*		1
18	B3112761000	THREAD TAKE-UP SPRING	FOR 205CSS/206CSS	*		1
19	B3107804000	THREAD TENSION DISK PRESSER	FOR 205CSS/206CSS	*		1
20	B3119771000	THREAD TENSION NUT	FOR 205CSS/206CSS	*		1
21	B3120125000	ROTATING STOPPER		*		1
22	B3126012000	THREAD TENSION DISK		*		2
23	B3114232000	THREAD TENSION SPRING	FOR 205CSS/206CSS	*		1
24	B3132552000	THREAD TENSION DISK PRESSER		*		1
25	SS8090610SP	SCREW 9/64-40 L=5.9		*		1
26	B2303280000	TENSION RELEASE PIN		*		1
27	13817408	THREAD TENSION NUT	FOR 205CHS/206CHS	*		1
28	B23032050AA	SOLENOID ASM.				1
29	B2303205000	SOLENOID		*		1
30	B2301205000	TENSION RELEASE ARM		*		1
31	B2304205000	KNOB		*		1
32	B210420500A	SOLENOID INSTALLING PLATE		*		1
33	B2105205000	GASKET		*		1
34	NM6040003SC	NUT M4		*		2
35	SS6121220TP	SCREW 3/16-28 L=11.5		*		1
36	SS8110510SP	SCREW 11/64-40 L=5		*		2
37	WP0430800SC	WASHER M4		*		2
38	WS0410002KS	SPRING WASHER M4		*		2
39	D6042555B00	PIN TERMINAL FEMALE		*		2
40	SS9151740CP	SCREW 15/64-28 L=17				1
41	SS7111120SP	SCREW 11/64-40 L=10.5				4
42	WP0460556SD	WASHER 4.6X7.5X0.5				2
43	B2702210000	GUIDE PLATE				1
44	SS7111120SP	SCREW 11/64-40 L=10.5				2
45	WP0450801SD	WASHER 4.5X10X0.8				2
46	B2302205000	PIN LARG				1
47	B2313210000	PIN				1

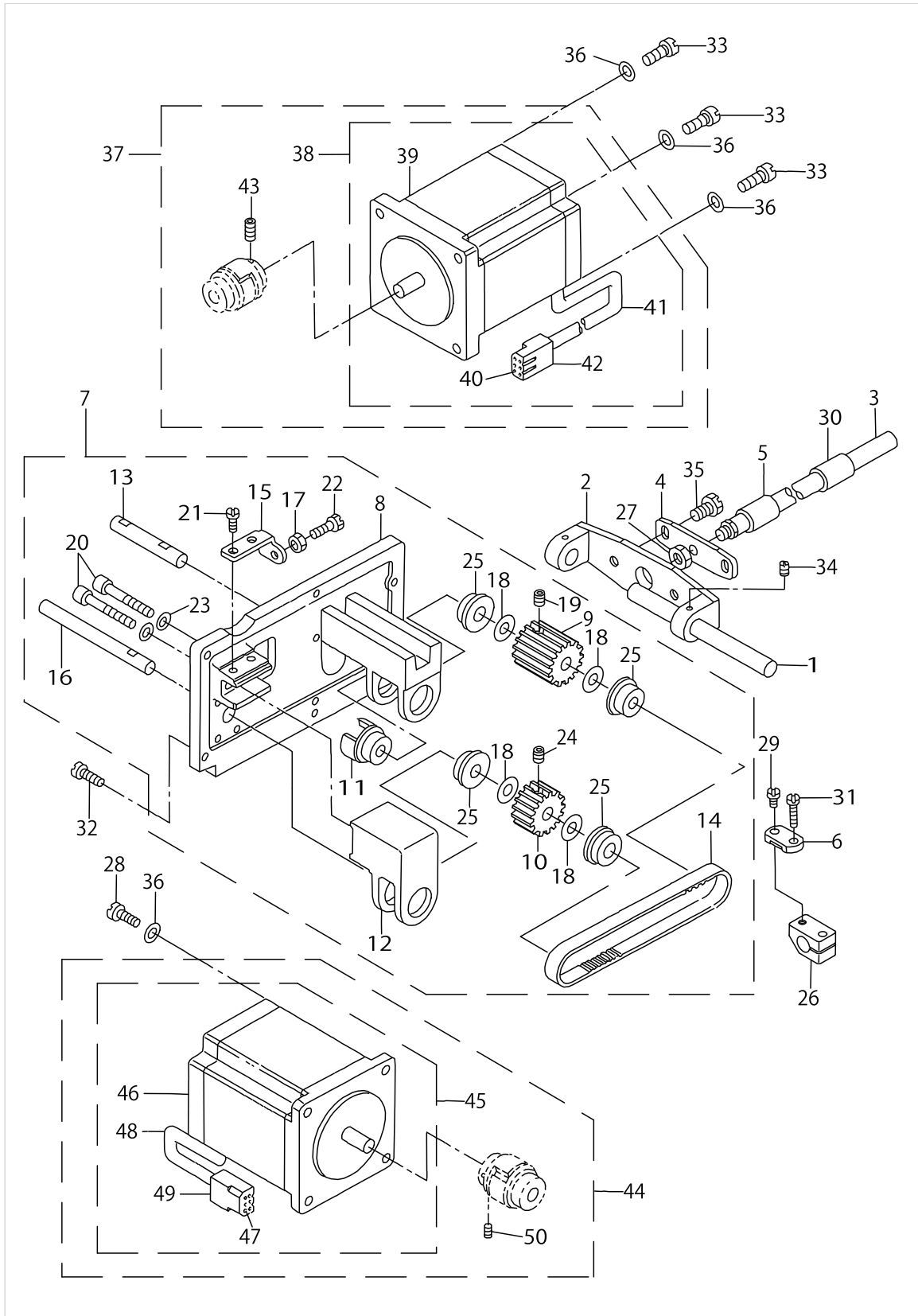
X-Y COMPONENTS (1)



X-Y COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2501205AB0A	X-Y TABLE ASM.				1
2	B25012050A0A	TABLE ASM.		*		1
3	B2501205000	X FIXED RACE		*		1
4	B2521210000A	Y BALL GAUGE		*		2
5	B2512205000	X TIMING BELT		*		1
6	B2502205000	RACE TABLE		*		1
7	B2507210000	X STOPPER		*		2
8	B2503210000	X REMOVAL RACE		*		2
9	B2503205000	Y REMOVAL RACE		*		1
10	B2519205000	Y FIXED RACE A		*		1
11	B2520205000	Y FIXED RACE B		*		1
12	B2522205000	Y BALL GAUGE		*		2
13	B2522210000	Y STOPPER		*		2
14	B2527210000	BALL		*		48
15	NS6110310SP	NUT 11/64-40		*		4
16	SM6041402TP	SCREW M4 L=14		*		4
17	SS6090620SP	SCREW 9/64-40 L=6		*		8
18	SS7110910TP	SCREW 11/64-40 L=8.5		*		4
19	SS7110910TP	SCREW 11/64-40 L=8.5		*		4
20	B4007205000	X SLIT PLATE		*		1
21	SM6040552TP	SCREW M4 L=4.5		*		2
22	B2504205000	X SHAFT BRACKET (A)		*		1
23	B2505205000	X SHAFT BRACKET (B)		*		1
24	B2506205A00A	X DRIVE SHAFT		*		1
25	B2513205000	DRIVE SPROCKET		*		1
26	B2514205000	VERTICAL SPROCKET		*		1
27	B2515205000	X BRACKET SHAFT		*		1
28	B2516205000A	COUPLING		*		1
29	B2509210000	X BELT RECEIVER		*		1
30	SB108000500	RADIAL BEARING		*		4
31	SS6110610TP	SCREW 11/64-40 L=6		*		2
32	SM8040602TP	SCREW M4X0.7 L=6		*		1
33	SM8050802TP	SCREW M5X0.8 L=8		*		2
34	SM8050802TP	SCREW M5X0.8 L=8		*		2
35	WP0820526SD	WASHER 8.2X14X0.5		*		4
36	SS1110840SP	SCREW 11/64-40 L=8				2
37	B1124210000	Y FIXED COVER				1
38	NM6050001SP	NUT M5				1
39	SM4055001SF	SCREW M5 L=50				1
40	SM6051602TP	SCREW M5X0.8 L=16				8
41	SS6121210SP	SCREW 3/16-28 L=12				4
42	B1123210000	Y DRIVE COVER				1

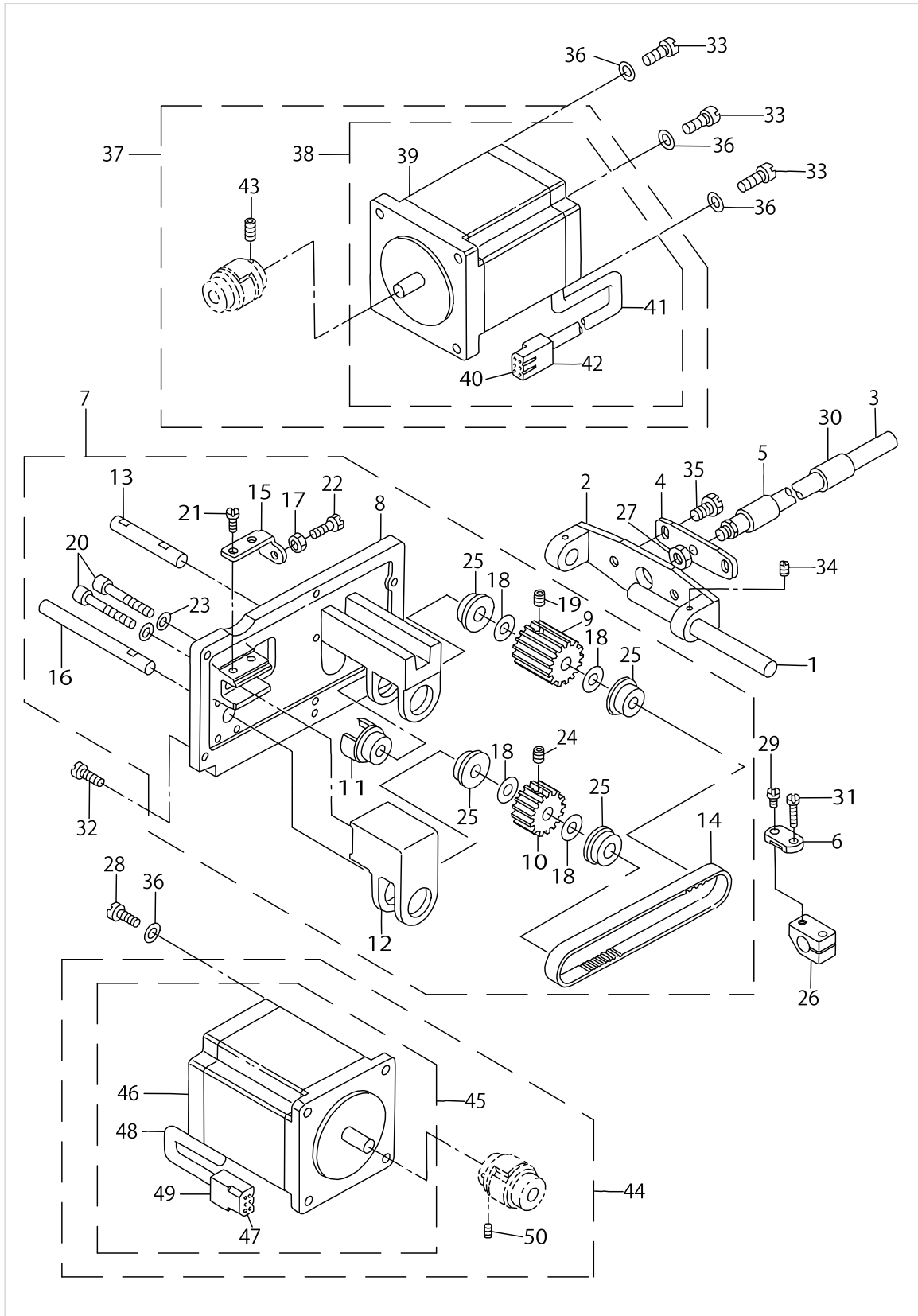
X-Y COMPONENTS (2)



X-Y COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2510205000A	X GUIDE SHAFT				1
2	B2511205000	X GUIDE SHAFT BRACKET				1
3	B2524205000A	Y REMOVAL SHAFT				1
4	B2525205000	Y REMOVAL BRACKET				1
5	B2509704000	BUSHING REAR				1
6	B2526210000	Y BELT RECEIVER				1
7	B2517205AA0A	Y MOTOR BASE ASM.				1
8	B2517205000A	Y MOTOR BASE		*		1
9	B2513205000	DRIVE SPROCKET		*		1
10	B2514205000	VERTICAL SPROCKET		*		1
11	B2516205000A	COUPLING		*		1
12	B2518205000	Y SHAFT BRACKET		*		1
13	B2523205000	Y DRIVE SHAFT		*		1
14	B2528205000	Y TIMING BELT		*		1
15	B2530210000	ADJUSTING PLATE		*		1
16	B2533205000	Y BRACKET SHAFT		*		1
17	NS6110420SP	NUT 11/64-40		*		1
18	WP0820526SD	WASHER 8.2X14X0.5		*		4
19	SM8050802TP	SCREW M5X0.8 L=8		*		2
20	SM6054002TN	SCREW M5X0.8 L=40		*		2
21	SS7110910SP	SCREW 11/64-40 L=8.5		*		2
22	SS9111510SP	SCREW 11/64-40 L=15		*		1
23	WP0550800SP	WASHER 5.5X10X0.8		*		2
24	SM8040602TP	SCREW M4X0.7 L=6		*		1
25	SB108000500	RADIAL BEARING		*		4
26	B2536205000	Y BELT BASE				1
27	NS6150310SP	NUT 15/64-28				1
28	SS7111410SP	SCREW 11/64-40 L=14				4
29	SS7110910TP	SCREW 11/64-40 L=8.5				1
30	B2509704000	BUSHING REAR				1
31	SS7111810TP	SCREW 11/64-40 L=18				1
32	SS7121610SP	SCREW 3/16-28 L=15.5				6
33	SS6121610SP	SCREW 3/16-28 L=15.5				3
34	SS8110422TP	SCREW 11/64-40 L=4				2
35	SS9150910SP	SCREW				2
36	WP0480856SD	WASHER 4.8X8.4X0.8				7
37	B2529205AA0A	X FEED STEPPING MOTOR ASM.				1
38	B2529205AB0	X STEPPING MOTOR (B) ASM.		*		1
39	B2529205A00	STEPPING MOTOR		*		1
40	HK003940010	PIN-SHAPE TERMINAL FEMALE		*		4
41	E8760452M00	TUBE		*		0.1
42	D8621761C0B	6P RECEPTACLE (BLUE)		*		1
43	SM8050802TP	SCREW M5X0.8 L=8		*		2
44	B2529205AAAA	Y FEED STEPPING MOTOR ASM.				1
45	B2529205ABA	Y STEPPING MOTOR (B) ASM.		*		1
46	B2529205A00	STEPPING MOTOR		*		1
47	HK003940010	PIN-SHAPE TERMINAL FEMALE		*		4

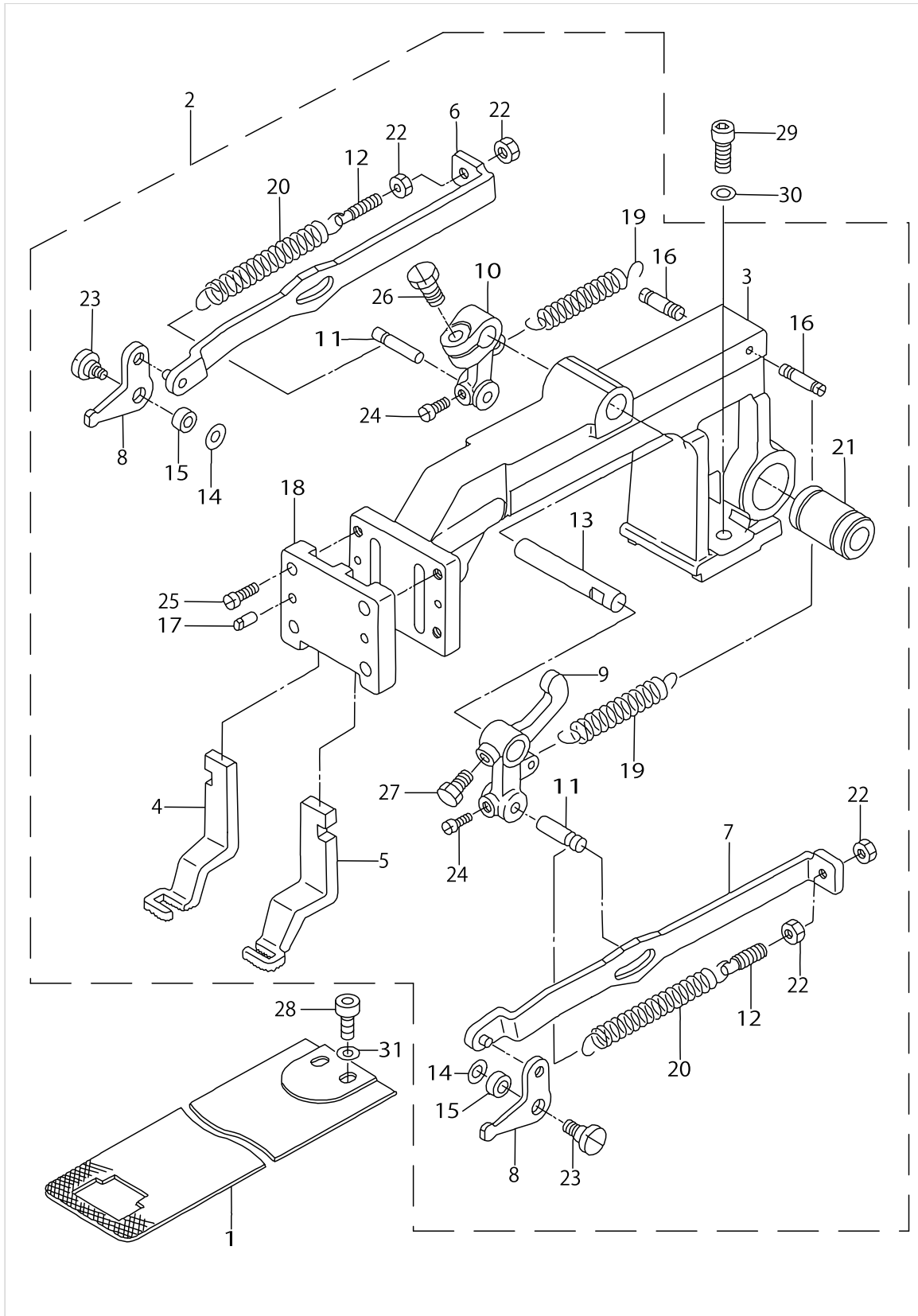
X-Y COMPONENTS (2)



X-Y COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	E8760452M00	TUBE		*		0.1
49	HK018620060	6-POLE CONNECTOR		*		1
50	SM8050802TP	SCREW M5X0.8 L=8		*		2

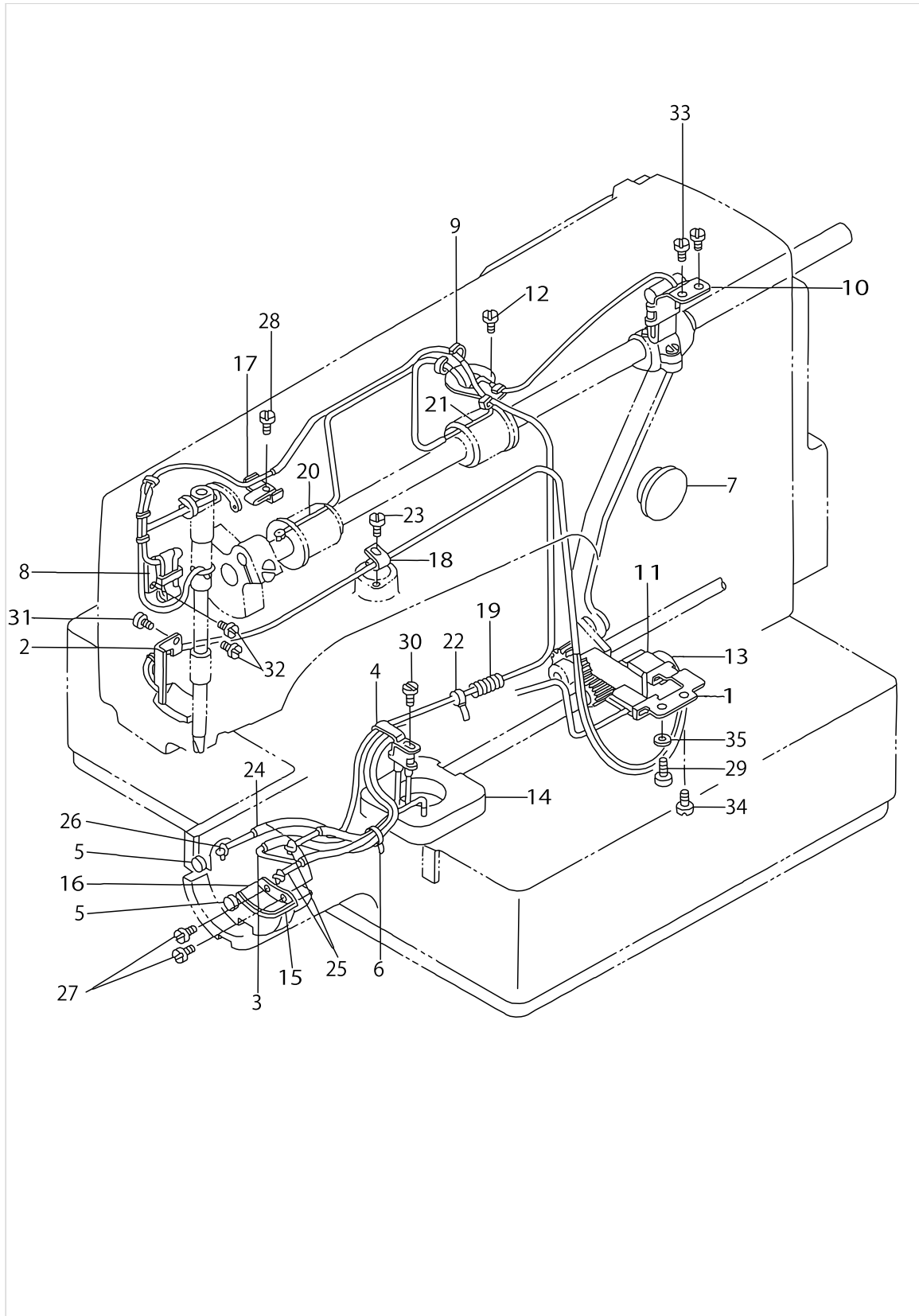
CLOTH FEED MECHANISM COMPONENTS



CLOTH FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2556205000	FEED PLATE				1
2	B25502050A0A	FEED BRACKET ASM.				1
3	B2550205000	FEED BRACKET		*		1
4	B2551205000	WORK CLAMP FOOT RIGHT		*		1
5	B2552205000	WORK CLAMP FOOT LEFT		*		1
6	B25532050A0A	LIFTING LEVER ASM. RIGHT		*		1
7	B25542050A0A	LIFTING LEVER ASM. LEFT		*		1
8	B2555205000	WORK CLAMP FOOT HOOK RIGHT		*		2
9	B2557205000	LIFTING LEVER		*		1
10	B2558205000	LIFTING LEVER SMALL		*		1
11	B2559205000	STUD		*		2
12	B2561205000A	SPRING RACK SCREW		*		2
13	B2562205000	LIFTING LEVER SHAFT		*		1
14	B2563205000	WASHER		*		2
15	B2544280000	WASHER		*		2
16	B2036372000	NIPPER BAR BLOCK SPRING SCREW		*		2
17	B1816280000	GUIDE PIN		*		2
18	B2547980000	WORK CLAMP FOOT FACE PLATE		*		1
19	B2545280000	PRESSURE SPRING		*		2
20	D9319762T00	TENSION SPRING		*		2
21	SB710000200	SLIDE BEARING		*		1
22	NS6110310SN	NUT 11/64-40		*		4
23	SD0600452TP	HINGE SCREW D=6 H=4.5		*		2
24	SS6110650TP	SCREW 11/64-40 L=5.5		*		2
25	SS7120910SP	SCREW 3/16-28 L=9		*		4
26	SS9121340CP	SCREW 3/16-28 L=13		*		1
27	SS9660940TP	SCREW 1/4-40 L=8.5		*		1
28	SM6061002TP	SCREW M6 L=10				2
29	SM6061802TP	SCREW M6 L=18				2
30	WP0621016SD	WASHER 6.2X13X1				2
31	WP0651001SC	WASHER				2

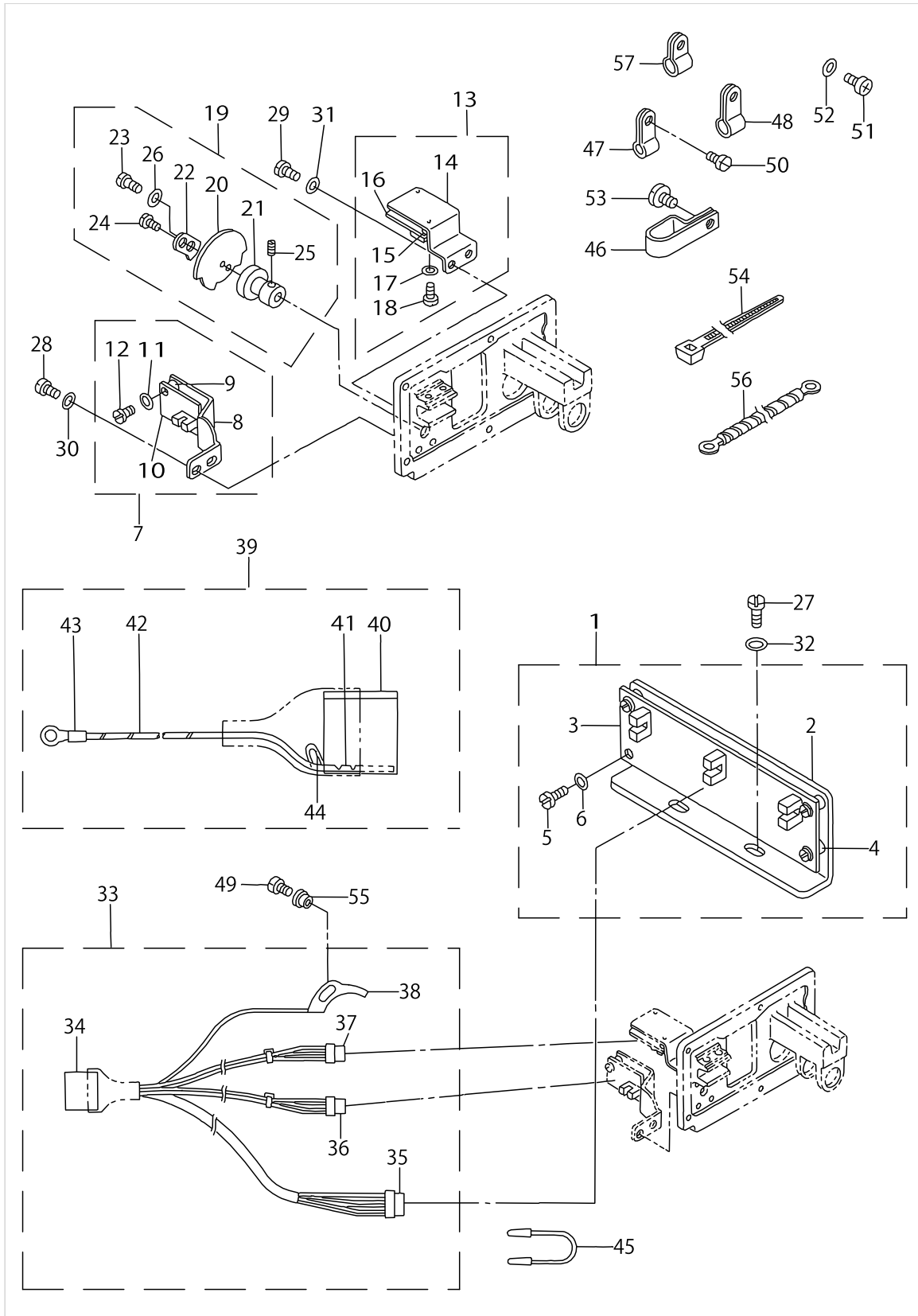
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B35062050A0	OIL FELT SUPPORTING PLATE ASM.				1
2	B35032050A0	FELT HOLDER ASM.				1
3	B35222100A0	OIL FELT ASM.				1
4	13528807	HOOK OIL WICK STOPPER A				1
5	13529607	SHUTTLE PACKING				2
6	EA9500B0000	CLIP CV-70S				1
7	B3501210000	OIL GAUGE				1
8	B35022100A0	OIL WICK				1
9	B3504210000	OIL WICK HOLDER				1
10	B35052100A0	OIL FELT SUPPORTING PLATE ASM.				1
11	B3507210000	OIL FELT				1
12	SS9110543CP	SCREW 11/64-40 L=5.3				1
13	B3518210000	OIL SPONGE				1
14	B3502280000	LUBRICATING TANK FELT				1
15	B3504280000	SHUTTLE FELT				1
16	B3505280000	SHUTTLE LUBRICATING PLATE				1
17	B3508280000	BALANCE LUBRICATING PLATE				1
18	D1630555B00	CORD HOLDER				1
19	B4110522000	SPRING				1
20	B35132100A0	OIL WICK ASM.				1
21	B35142100A0	OIL WICK ASM.				1
22	EA9500B0000	CLIP CV-70S				1
23	SS7110510SP	SCREW 11/64-40 L=5				1
24	BP300000000	VINYL PIPE				1.1
25	CQ202000000	OIL WICK				1.1
26	CQ252200000	OIL WICK				0.8
27	SS6090440SP	SCREW 9/64-40 L=4.0				2
28	SS6092120SP	SCREW 9/64-40 L=21.2				1
29	SS6111140SP	SCREW 11/64-40 L=11				1
30	SS4110715SP	SCREW 11/64-40 L=7				1
31	SS7110710SP	SCREW 11/64-40 L=7				1
32	SS7110710SP	SCREW 11/64-40 L=7				2
33	SS7110710SP	SCREW 11/64-40 L=7				2
34	SS7110710SP	SCREW 11/64-40 L=7				1
35	WP0621016SD	WASHER 6.2X13X1				1

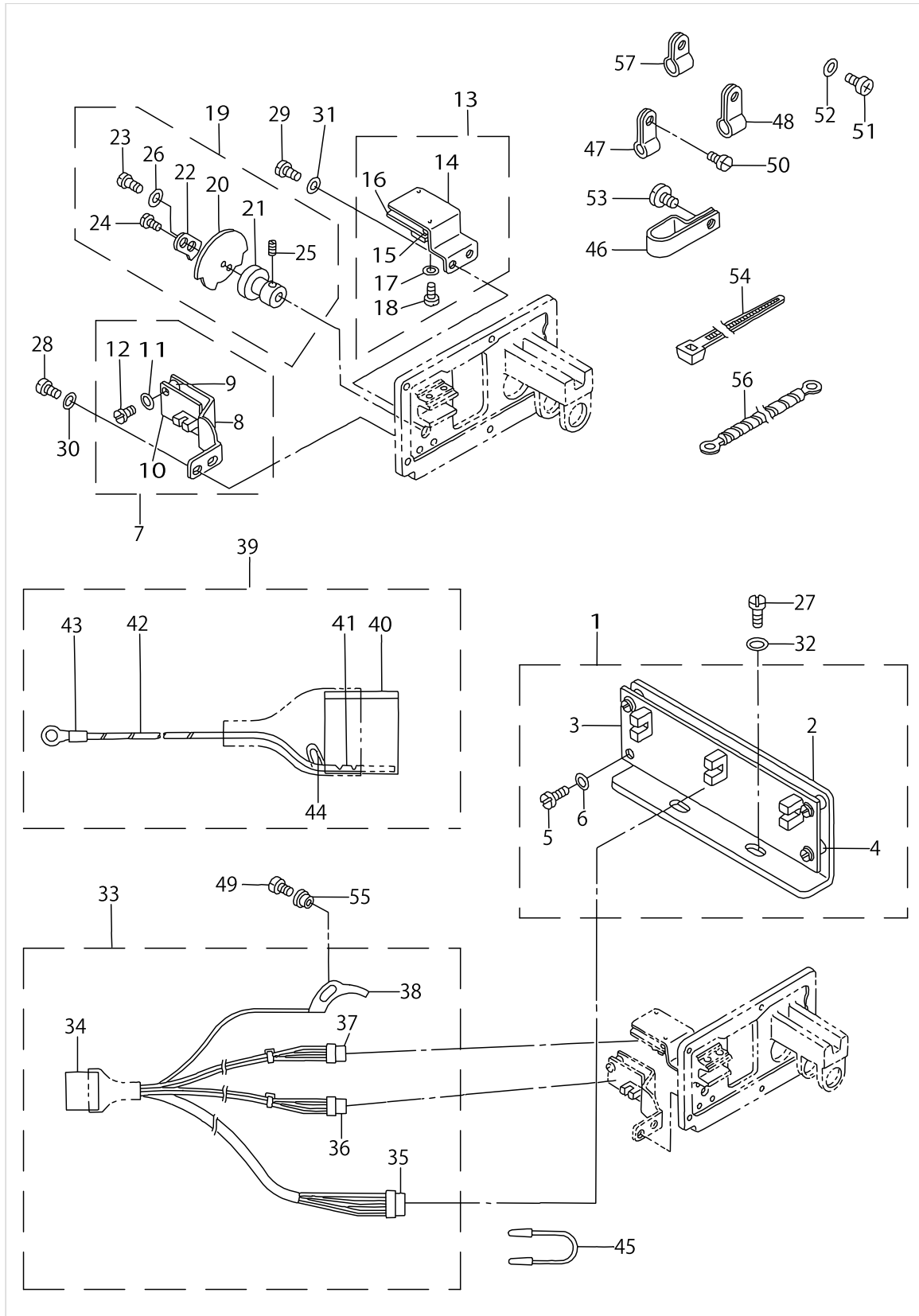
SENSOR COMPONENTS



SENSOR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B40042050A0	Y SLIT PLATE ASM.				1
2	B4004205000	X SENSOR INSTALLING PLATE		*		1
3	M86045110A0	X SENSOR INSTALLING PLATE		*		1
4	B4011210000	SPACER		*		4
5	SM6031010SC	SCREW M3X0.5 L=10		*		4
6	WP0330501SB	WASHER M3		*		4
7	B40052100A0	Y HOME POSITION SENSOR ASM.				1
8	B4005210000	Y HOME POSITION SENSOR PLATE		*		1
9	B4011210000	SPACER		*		2
10	M86065100A0	SENSOR CIRCUIT BOARD ASM. 2		*		1
11	WP0330501SB	WASHER M3		*		2
12	SM6031010SC	SCREW M3X0.5 L=10		*		2
13	B40062100A0	Y REMOVAL SENSOR ASM.				1
14	B4006210000	Y REMOVAL SENSOR PLATE		*		1
15	B4011210000	SPACER		*		2
16	M86075100A0	SENSOR CIRCUIT BOARD ASM. 3		*		1
17	WP0330501SB	WASHER M3		*		2
18	SM6031010SC	SCREW M3X0.5 L=10		*		2
19	B40082050A0	Y SLIT PLATE ASM.				1
20	B4008205000	Y SLIT PLATE		*		1
21	B4009210000	Y SLIT PLATE BOSS		*		1
22	B4010210000	Y SLIT ADJUSTING PLATE		*		1
23	SS7080520SP	SCREW 1/8-44 L=4.9		*		1
24	SS7110510SP	SCREW 11/64-40 L=5		*		1
25	SS8090670SP	SCREW 9/64-40 L=5.5		*		1
26	WP0330501SB	WASHER M3		*		1
27	SS7110840SP	SCREW 11/64-40 L=7.8				2
28	SS7110840SP	SCREW 11/64-40 L=7.8				2
29	SS7110840SP	SCREW 11/64-40 L=7.8				2
30	WP0450801SD	WASHER 4.5X10X0.8				2
31	WP0450801SD	WASHER 4.5X10X0.8				2
32	WP0450801SD	WASHER 4.5X10X0.8				2
33	B41302050A0	SENSOR CORD ASM.				1
34	HK012600150	NYLON PLUG 15P		*		1
35	B41352050A0	X SENSOR CORD ASM.		*		1
36	B41402050A0	SENSOR CORD ASM.		*		1
37	B41602050A0	Y SENSOR CORD ASM.		*		1
38	B41502050A0	SENSOR PLATE ASM.		*		1
39	B41702050A0	FRAME SOLENOID CONNECTOR ASM.				1
40	HK017420150	15-POLE CONNECTOR		*		1
41	D6042555B00	PIN TERMINAL FEMALE		*		3
42	HW100320540	SPIRAL WIRE		*		0.2
43	HP001600100	SOLDERLESS TERMINAL		*		1
44	HW100470660	VINYL ELECTRIC WIRE		*		0.1
45	B41802050A0	STOPPER CORD ASM.				1
46	D2112555B00	CORD HOLDER LARGE				1
47	HX00123000B	CABLE CLIP				1

SENSOR COMPONENTS



SENSOR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	HX00123000A	CABLE CLIP				4
49	SS7090850SP	SCREW 9/64-40 L=8				1
50	SS4110715SP	SCREW 11/64-40 L=7				4
51	SM4030855SN	SCREW M3 L=8.0				1
52	WP0330501SB	WASHER M3				1
53	SS7150740SP	SCREW 15/64-28 L=7				1
54	EA9502B0500	CABLE CLIP				1
55	B2703210000	BUSHING				1
56	B11242050A0	EARTH CORD ASM.				1
57	D2611555B00A	CABLE HOLDER				2

TABLE COMPONENTS

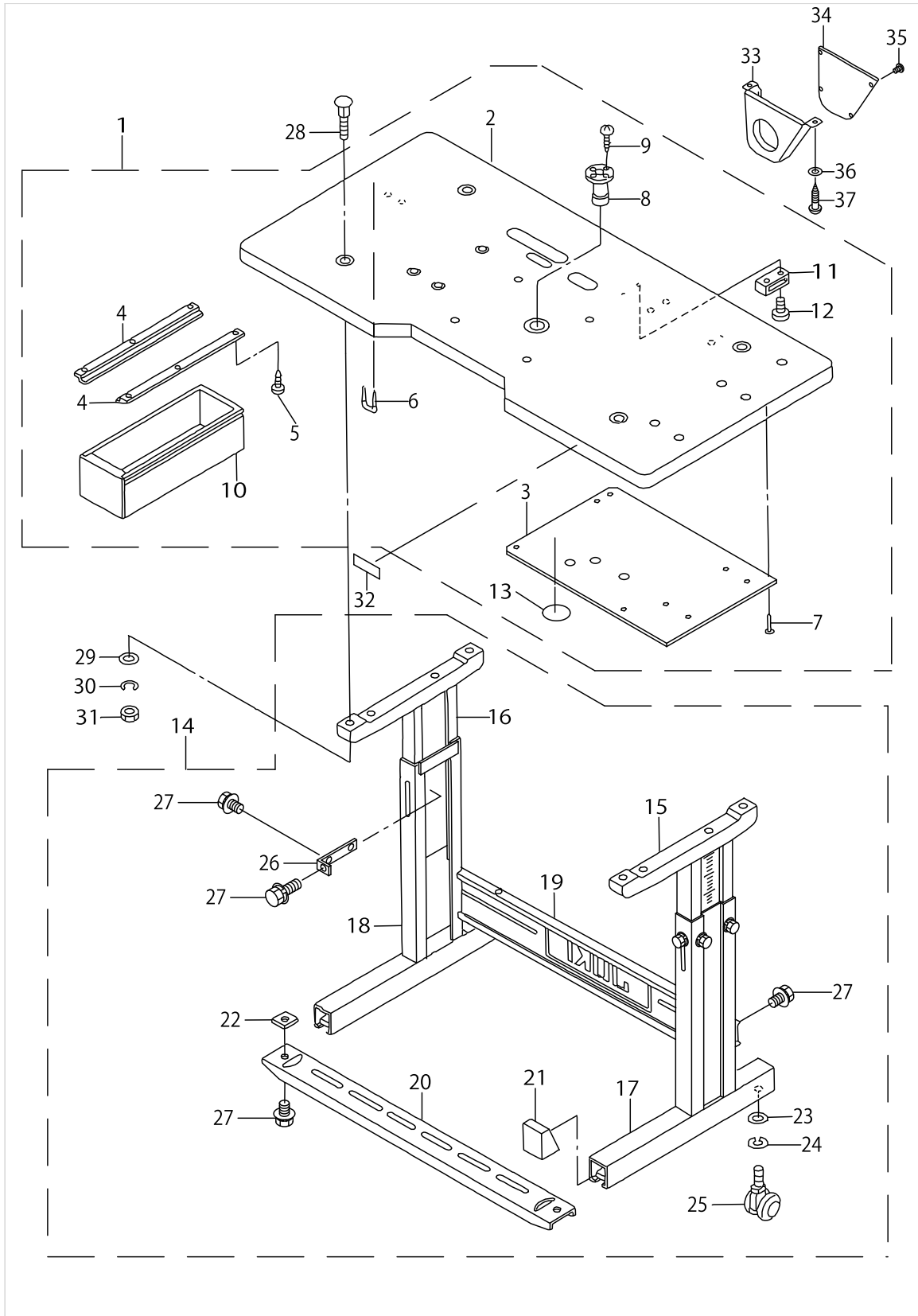
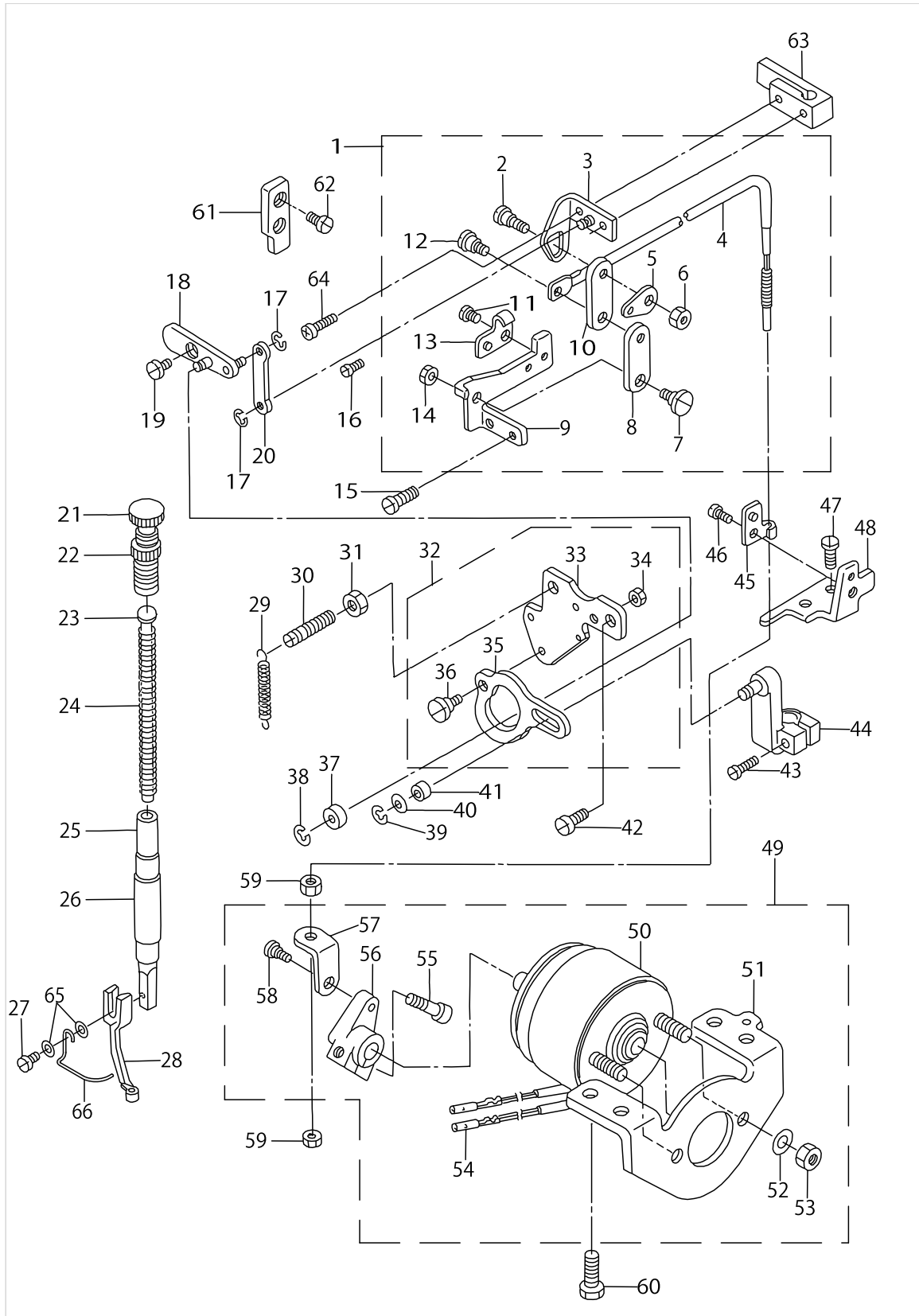


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B82012050AAA	TABLE ASM.	FOR WITH STAND UNIT			1
2	B820120500AA	TABLE	FOR WITH STAND UNIT	*		1
3	B8203205000A	TABLE EARTH PLATE		*		1
4	11155207	DRAWER SUPPORT	FOR WITH STAND UNIT	*		2
5	SK3311600SC	WOOD SCREW D=3.1 L=16	FOR WITH STAND UNIT	*		6
6	D8204555D00	DRAWER STOPPER		*		1
7	B8210012000	CUSHION SET NAIL	FOR WITH STAND UNIT	*		2
8	B8202205000	OIL MANAGEMENT		*		1
9	SK3311600SC	WOOD SCREW D=3.1 L=16		*		2
10	11155108	DRAWER	FOR WITH STAND UNIT	*		1
11	M964051000A	CABLE CLIP		*		2
12	SK3382001SE	SCREW D=3.8 L=20		*		4
13	E9567319000	EARTH MARK		*		1
14	B81012050AAA	T STAND ASM.	FOR WITH STAND UNIT			1
15	11157666	UPPER STAND ASM. RIGHT		*		1
16	11157765	UPPER STAND ASM. LEFT		*		1
17	11157963	LOWER LEG RIGHT		*		1
18	11158060	LOWER LEG LEFT		*		1
19	11158300	STAND SIDE SUPPORT		*		1
20	11158409	STAND SIDE SUPPORT		*		1
21	11158607	RUBBER CAP		*		4
22	17007402	NUT		*		2
23	WP1302501SE	WASHER M12		*		4
24	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		4
25	B8150210000	CASTER		*		4
26	11158516	UPPER STAND PLATE		*		2
27	SL9082093SE	SCREW		*		12
28	MAO11108N00	PEDAL SWITCH FRAME BOLT	FOR WITH STAND UNIT			4
29	WP0641601SC	WASHER	FOR WITH STAND UNIT			4
30	WS0610002KN	SPRING WASHER 6.1X12.2X1.5	FOR WITH STAND UNIT			4
31	NM6060001SC	NUT M6	FOR WITH STAND UNIT			4
32	CM500100001	CE MARKING LABEL	FOR JE			1
33	B821021000B	MOTOR PULLEY COVER (A)	EXCEPT DOMESTIC USE			1
34	B821121000B	MOTOR PULLEY COVER (B)	EXCEPT DOMESTIC USE			1
35	SL4040691SC	SCREW M4 L=6	EXCEPT DOMESTIC USE			6
36	WP0561616SC	WASHER 5.6X16X1.6	EXCEPT DOMESTIC USE			2
37	SK3552500SC	WOOD SCREW D=5.5 L=25	EXCEPT DOMESTIC USE			2

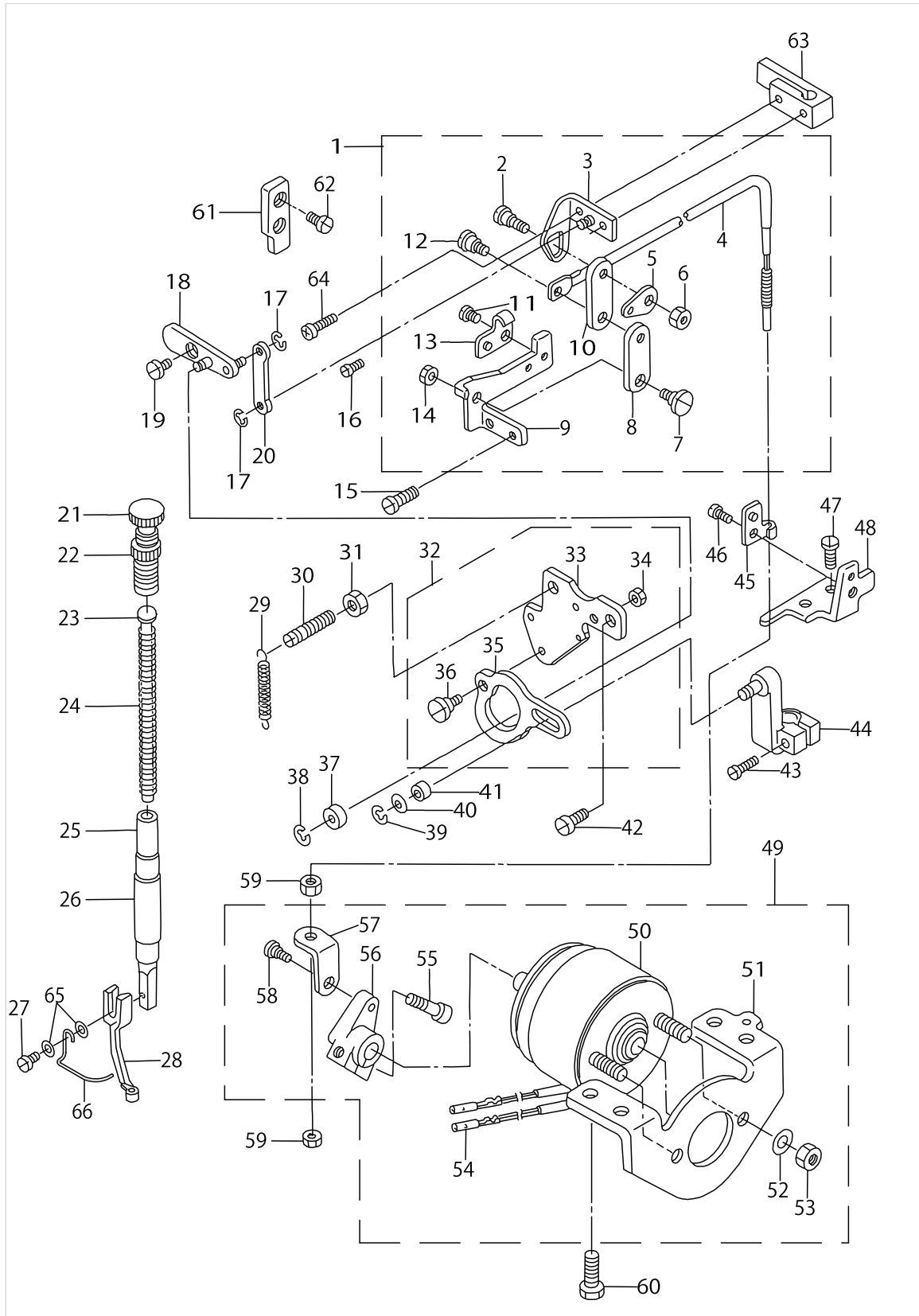
AMS-206C EXCLUSIVE PARTS (PRESSER MECHANISM COMPONENTS)



AMS-206C EXCLUSIVE PARTS (PRESSER MECHANISM COMPONENTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B16152060B0	SUSPENSION LINK ASM.				1
2	SD0600361SP	HINGE SCREW D=6 H=3.6		*		1
3	B16152060A0	LINK GUIDE BRACKET ASM.		*		1
4	B16192100A0A	WIRE ASM.		*		1
5	B1617210000	SPRING SUSPENSION B		*		1
6	NS6120310SP	NUT 3/16-28		*		1
7	SD0600321SP	HINGE SCREW D=6 H=3.2		*		1
8	B1616210000	SUSPENSION LINK		*		1
9	B1618206000	CONNECTING LINK PLATE		*		1
10	B1616206000	SUSPENSION LINK		*		1
11	SS7110710SP	SCREW 11/64-40 L=7		*		1
12	SD0600411TP	HINGE SCREW H=6 W=4.1		*		1
13	B1622210A00	WIRE PRESSER CLAMP		*		1
14	NS6120310SP	NUT 3/16-28		*		1
15	SS7110910TP	SCREW 11/64-40 L=8.5				2
16	SS7090920SP	SCREW 9/64-40 L=8.5				1
17	RE0320000K0	E-RING 3.2				2
18	B16032100A0	PRESSER FOLLOW ARM ASM.				1
19	SD0640191TP	HINGE SCREW H=6.35 W=1.9				1
20	B1607210000	INTERMEDIATE PRESSER ROD				1
21	11071602	PRESSER SPRING REGULATOR				1
22	11071701	NUT				1
23	B1510227000	PRESSER GUIDE BAR				1
24	B1611210000	SPRING				1
25	B1501127000	PRESSER BAR				1
26	B1502541000	PRESSER BAR BUSHING LOWER				1
27	SS7091110SP	SCREW 9/64-40 L=10.5				1
28	B1601206000	INTERMEDIATE PRESSER. A				1
29	B1626210000	SPRING				1
30	B1612206000	SUSPENSION SCREW				1
31	NS6150430SP	NUT 15/64-28				1
32	B16092100A0A	CAM ASM.				1
33	B1610210000A	CAM INSTALLING BASE		*		1
34	NS6120310SP	NUT 3/16-28		*		1
35	B1609210000	CAM		*		1
36	SD0640391TP	HINGE SCREW D=6.35 H=3.9		*		1
37	B1606210000	ROLLER				1
38	RE0400000K0	E-RING 4				1
39	RE0320000K0	E-RING 3.2				1
40	WP0451026SH	WASHER				1
41	B1633210000	ROLLER				1
42	SS7150940SP	SCREW 15/64-28 L=9				1
43	SS7091410SP	SCREW 9/64-40 L=13.5				1
44	B16022060A0	PRESSER DRIVE ARM ASM.				1
45	B1622210A00	WIRE PRESSER CLAMP				1
46	SS7110710SP	SCREW 11/64-40 L=7				1
47	SS7110910TP	SCREW 11/64-40 L=8.5				2

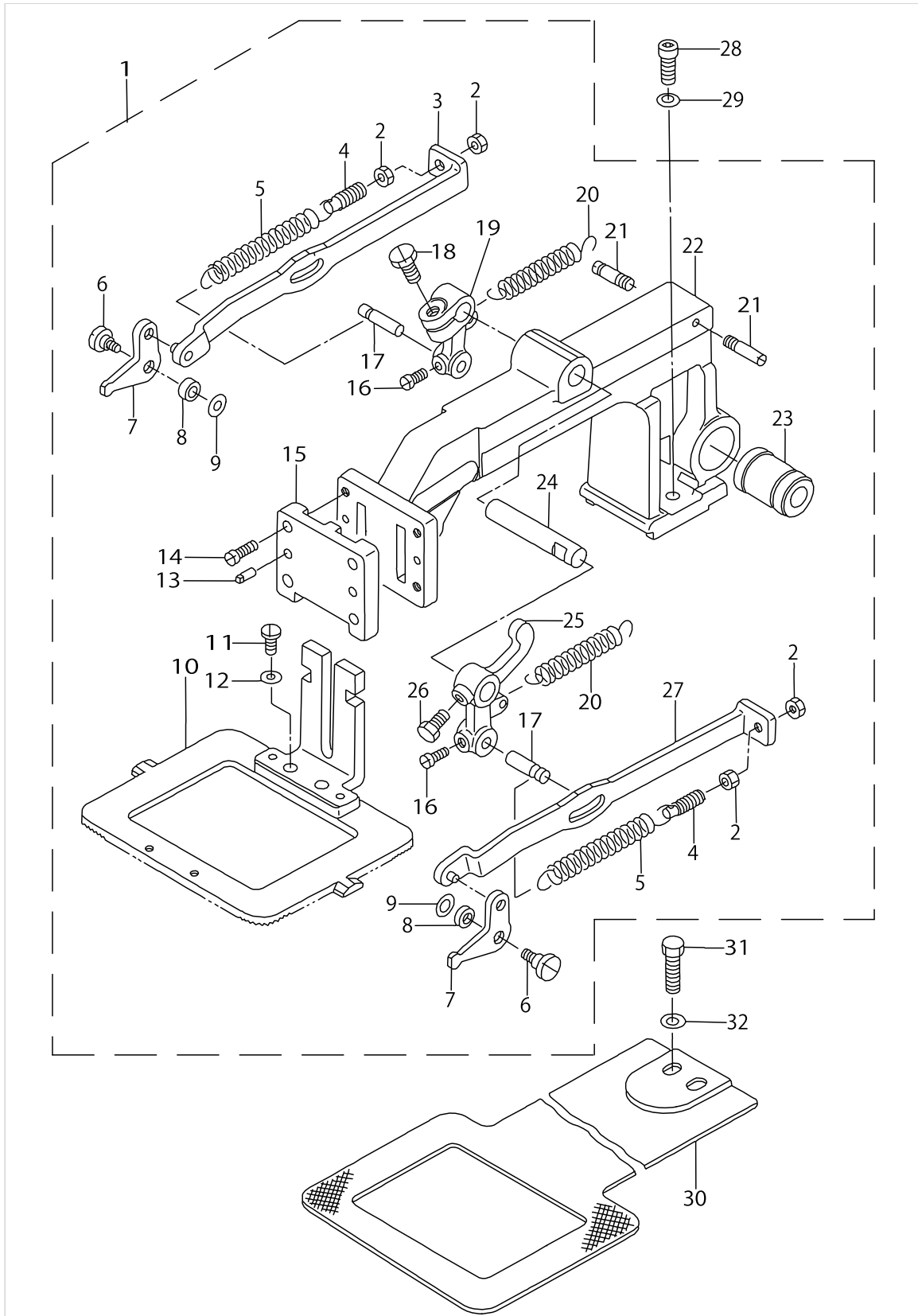
AMS-206C EXCLUSIVE PARTS (PRESSER MECHANISM COMPONENTS)



AMS-206C EXCLUSIVE PARTS (PRESSER MECHANISM COMPONENTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1627210000	WIRE SUPPORT BRACKET				1
49	B16282100AB	SOLENOID ASM. A				1
50	B162821000B	SOLENOID		*		1
51	B1631210000	SOLENOID INSTALLING BRACKET		*		1
52	WP0650876SD	WASHER 6.5X13X0.8		*		2
53	NM6060003SC	NUT M6		*		2
54	D6042555B00	PIN TERMINAL FEMALE		*		2
55	SS6151812TP	SCREW 15/64-28 L=18		*		1
56	B1629210000	SOLENOID ARM		*		1
57	B1630210000	SOLENOID ARM PLATE		*		1
58	SD0640323TP	HINGE SCREW D=6.35 H=3.2		*		1
59	NS6620310SP	NUT 3/16-32				2
60	SS9151160CP	SCREW 15/64-28 L=10.5				2
61	B1625206000	GUIDE PLATE				1
62	SS7110710SP	SCREW 11/64-40 L=7				2
63	B1507552000	PRESSER BAR GUIDE BRACKET				1
64	SS7111410TP	SCREW 11/64-40 L=14				1
65	WP0430800SC	WASHER M4				2
66	B1634210000	FINGER GUARD				1

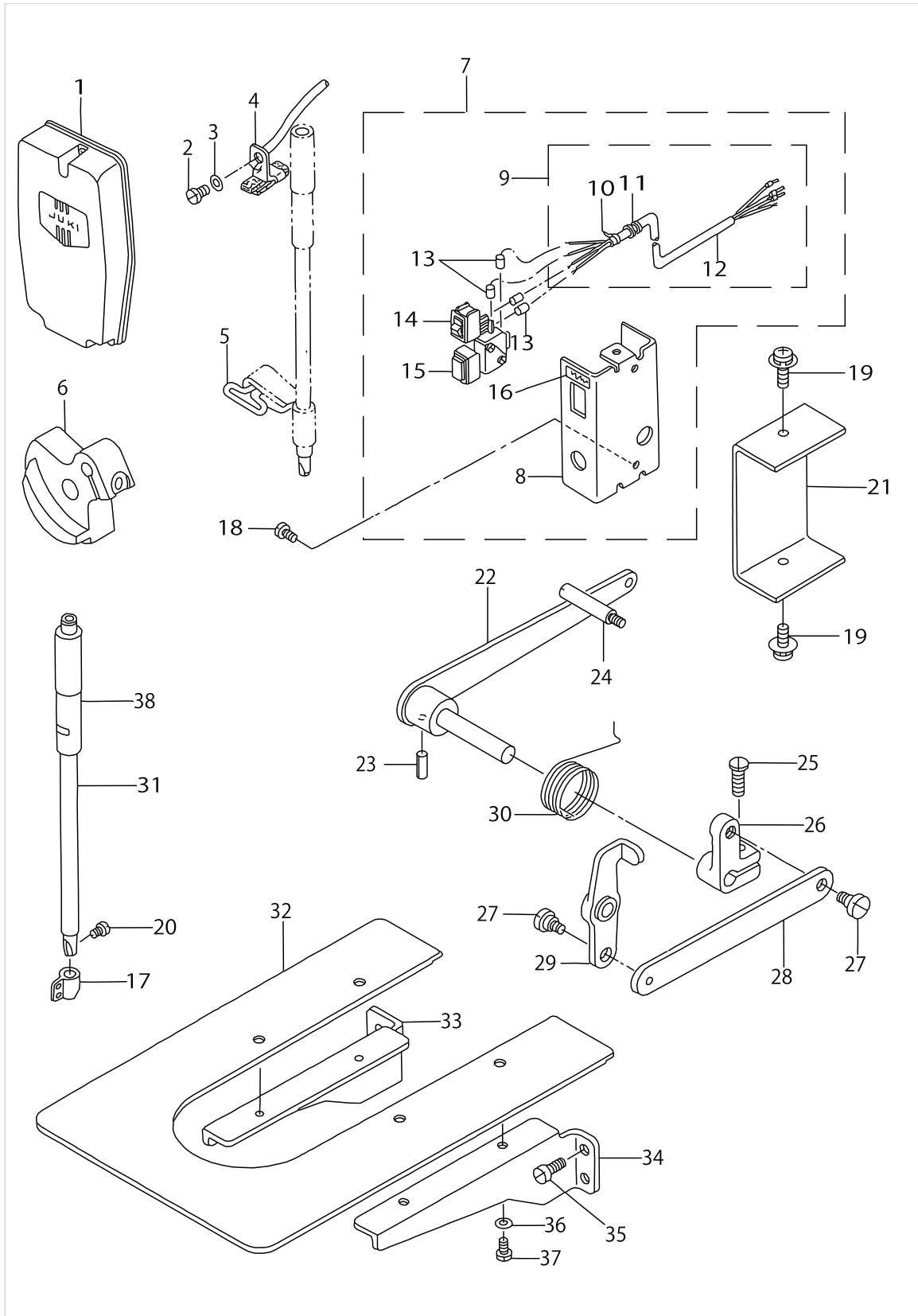
AMS-206C EXCLUSIVE PARTS (CLOTH FEED MECHANISM COMPONENTS)



AMS-206C EXCLUSIVE PARTS (CLOTH FEED MECHANISM COMPONENTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B25502060A0A	FEED BRACKET				1
2	NS6110310SN	NUT 11/64-40		*		4
3	B25532050A0A	LIFTING LEVER ASM. RIGHT		*		1
4	B2561205000A	SPRING RACK SCREW		*		2
5	D9319762T00	TENSION SPRING		*		2
6	SD0600452TP	HINGE SCREW D=6 H=4.5		*		2
7	B2555205000	WORK CLAMP FOOT HOOK RIGHT		*		2
8	B2544280000	WASHER FOR WORK CLAMP FOOT HO		*		2
9	B2563205000	WASHER		*		2
10	B25512060AA	FEEDING FRAME ASM.		*		1
11	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
12	WP0480856SP	WASHER 4.8X8.4X0.8		*		2
13	B1816280000	GUIDE PIN		*		2
14	SS7120910SP	SCREW 3/16-28 L=9		*		4
15	B2547980000	WORK CLAMP FOOT FACE PLATE		*		1
16	SS6110650TP	SCREW 11/64-40 L=5.5		*		2
17	B2559205000	STUD		*		2
18	SS9121340CP	SCREW 3/16-28 L=13		*		1
19	B2558205000	LIFTING LEVER SMALL		*		1
20	B2545280000	PRESSURE SPRING		*		2
21	B2036372000	NIPPER BAR BLOCK SPRING SCREW		*		2
22	B2550205000	FEED BRACKET		*		1
23	SB710000200	SLIDE BEARING		*		1
24	B2562205000	LIFTING LEVER SHAFT		*		1
25	B2557205000	LIFTING LEVER		*		1
26	SS9660940TP	SCREW 1/4-40 L=8.5		*		1
27	B25542050A0A	LIFTING LEVER ASM. LEFT		*		1
28	SM6061802TP	SCREW M6 L=18				2
29	WP0621016SD	WASHER 6.2X13X1				2
30	B2556206000	FEED PLATE				1
31	SM6061002TP	SCREW M6 L=10				2
32	WP0651001SC	WASHER				2

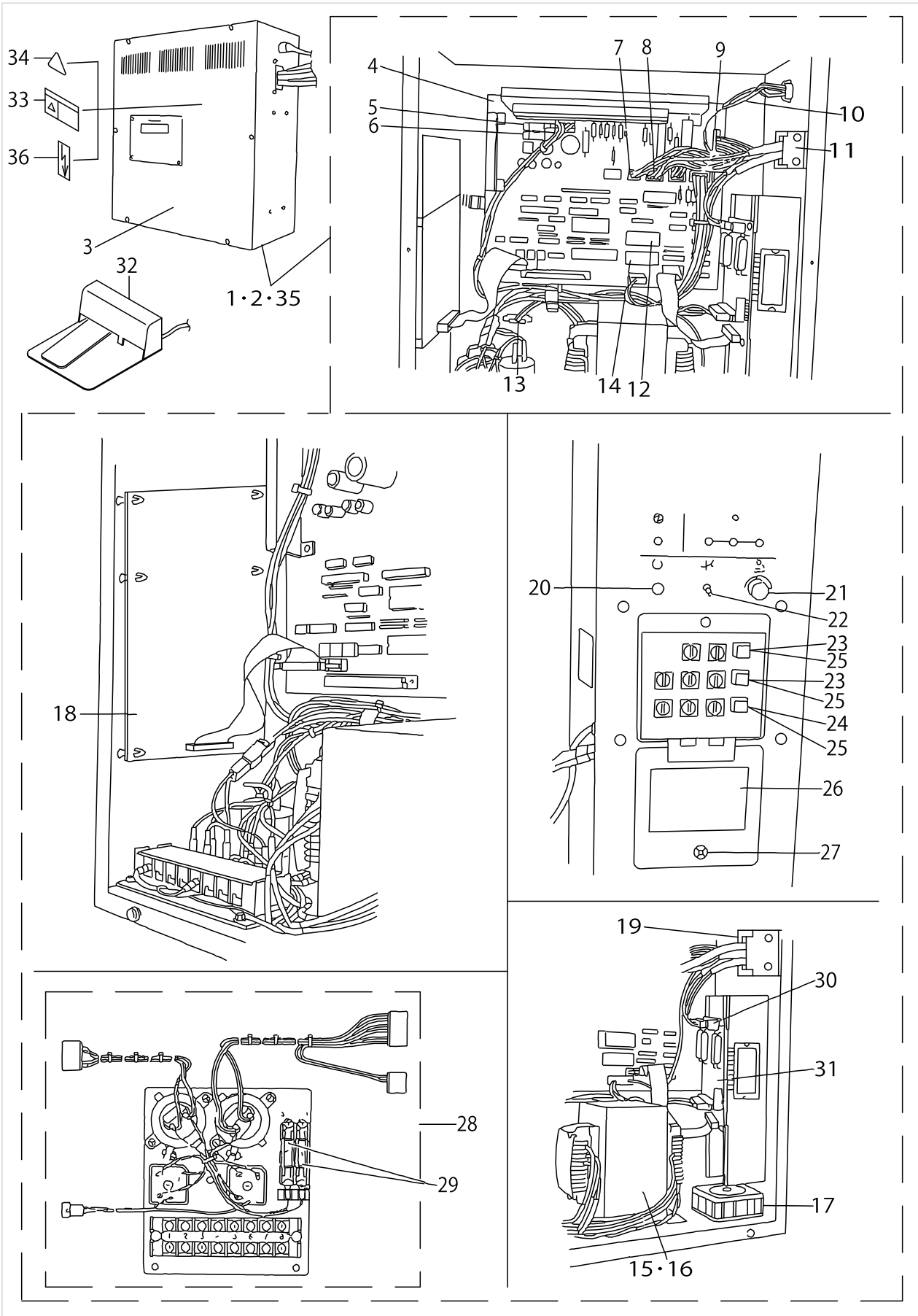
AMS-206C EXCLUSIVE PARTS



AMS-206C EXCLUSIVE PARTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B11052100AA	FACE PLATE ASM.				1
2	SS7090520SP	SCREW 9/64-40 L=4.5				1
3	WP0371016SD	WASHER 3.7X8X1				1
4	B35202100A0	OIL FELT SUPPORTING PLATE ASM.				1
5	B3516210000	OIL WICK				1
6	B1206210000	COUNTERWEIGHT				1
7	B4110206AAA	FRAME SWITCH BASE ASM.				1
8	B4110210000	FRAME SWITCH BASE		*		1
9	B41152060A0	SWITCH CORD ASM.		*		1
10	EA9500B0100	CABLE BAND		*		1
11	D6042555B00	PIN TERMINAL FEMALE		*		4
12	E8760452H00	TUBE		*		0.4
13	E8760452F00	TUBE		*		0.1
14	HA000590000	POWER SWITCH		*		1
15	HA001350000	PUSH-BUTTON SWITCH		*		1
16	B113321000F	OPERATION PANEL		*		1
17	B1405210000	THREAD GUIDE A				1
18	SS7110710SP	SCREW 11/64-40 L=7				2
19	SL4040891SC	SCREW M4 L=8				2
20	SS7080510TP	SCREW 1/8-44 L=4.5				1
21	B1128210000	COVER				1
22	B17032060A0A	LOWERING ARM ASM. A				1
23	PS0300132KH	SPRING PIN 3X13				1
24	11392107	OIL PUMP SUPPORT				1
25	SS6121610TP	SCREW 3/16-28 L=15.5				1
26	B1704210000	LOWERING ARM B				1
27	SD0720332SP	HINGE SCREW D=7.24 H=3.3				2
28	B1702210000	LOWERING ROD				1
29	B17052100A0	PRESSER ARM ASM. C				1
30	B1707206000	SPRING				1
31	B1401210000	NEEDLE BAR				1
32	B1112206000	NEEDLE PLATE AUXILARY COVER				1
33	B1113206000	RIGHT COVER				1
34	B1120206000	LEFT COVER				1
35	SS6120940SP	SCREW 3/16-28 L=9				4
36	WP0450000SD	WASHER 4.5X8X0.5				4
37	SS6110610TP	SCREW 11/64-40 L=6				4
38	B1402210000	BUSHING UPPER				1

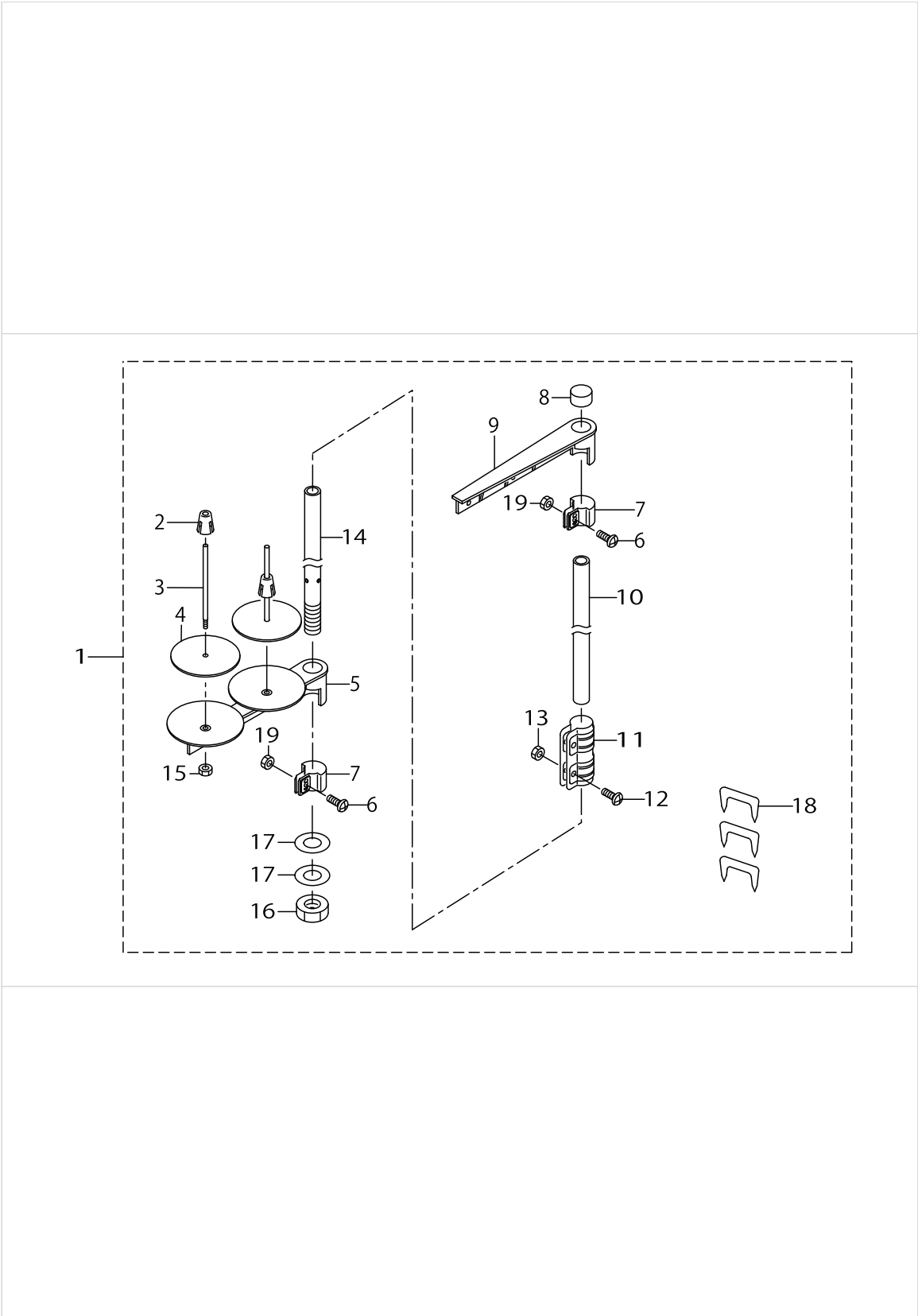
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8510519AA0A	CONTROL BOX ASM.	FOR DOMESTIC USE			1
2	M8510519BA0A	CONTROL BOX ASM.	FOR EXPORT			1
3	M10025110AA	CONTROL BOX COVER ASM.		*		1
4	M8601519AA0A	MAIN CIRCUIT BOARD (A) ASM.		*		1
5	E9672452000	FUSE 3A		*		1
6	E9611601000	FUSE 1A		*		1
7	M85285110A0	SOLENOID CORD ASM.		*		1
8	M85225110A0	CLUTCH BRAKE CORD ASM.		*		1
9	M85295110A0	SENSOR CORD ASM.		*		1
10	M85235110A0	SYNCHRONIZER CORD ASM.		*		1
11	17845009	CORD FITTING PLATE		*		1
12	HL010620003	IC		*		1
13	M85245110A0	PEDAL SWITCH CORD ASM.		*		1
14	HL008730056	IC		*		1
15	M8532519AA0	POWER TRANSFORMER (A) ASM.	FOR 100V~240V	*		1
16	M8532519BA0	POWER TRANSFORMER (B) ASM.	FOR 220V~440V	*		1
17	M85335110A0	FAN ASM.		*		1
18	M86035190A0A	P.C BOARD ASM.		*		1
19	HX004070000	BUSH		*		1
20	HA002470010	SWITCH BUTTON.GREEN		*		1
21	HX001870000	KNOB		*		1
22	HA001230010	COLOR CAP		*		1
23	HA00227002A	SWITCH CAP		*		2
24	HA002270020	SWITCH CAP		*		1
25	HA002270010	SWITCH BASE		*		3
26	M3007511000	LABEL		*		1
27	M8808301000	NYLATCH		*		1
28	M85195110A0	POWER PLATE ASM.		*		1
29	HF001400700	TIME LAG FUSE 7A		*		2
30	M85305110A0	PULSE MOTOR CORD ASM.		*		1
31	M8602511AA0	PMDC CIRCUIT BOARD ASM.		*		1
32	GPK570010B0	PEDAL SWITCH ASM.				1
33	CM300100101	DANGER LABEL (SMALL)	FOR DOMESTIC USE			1
34	CM300100001	LABEL	FOR EXPORT			1
35	M8510519CA0A	CONTROL BOX ASM.	FOR JE			1
36	G6705152U0A	LABEL	FOR EXPORT			1

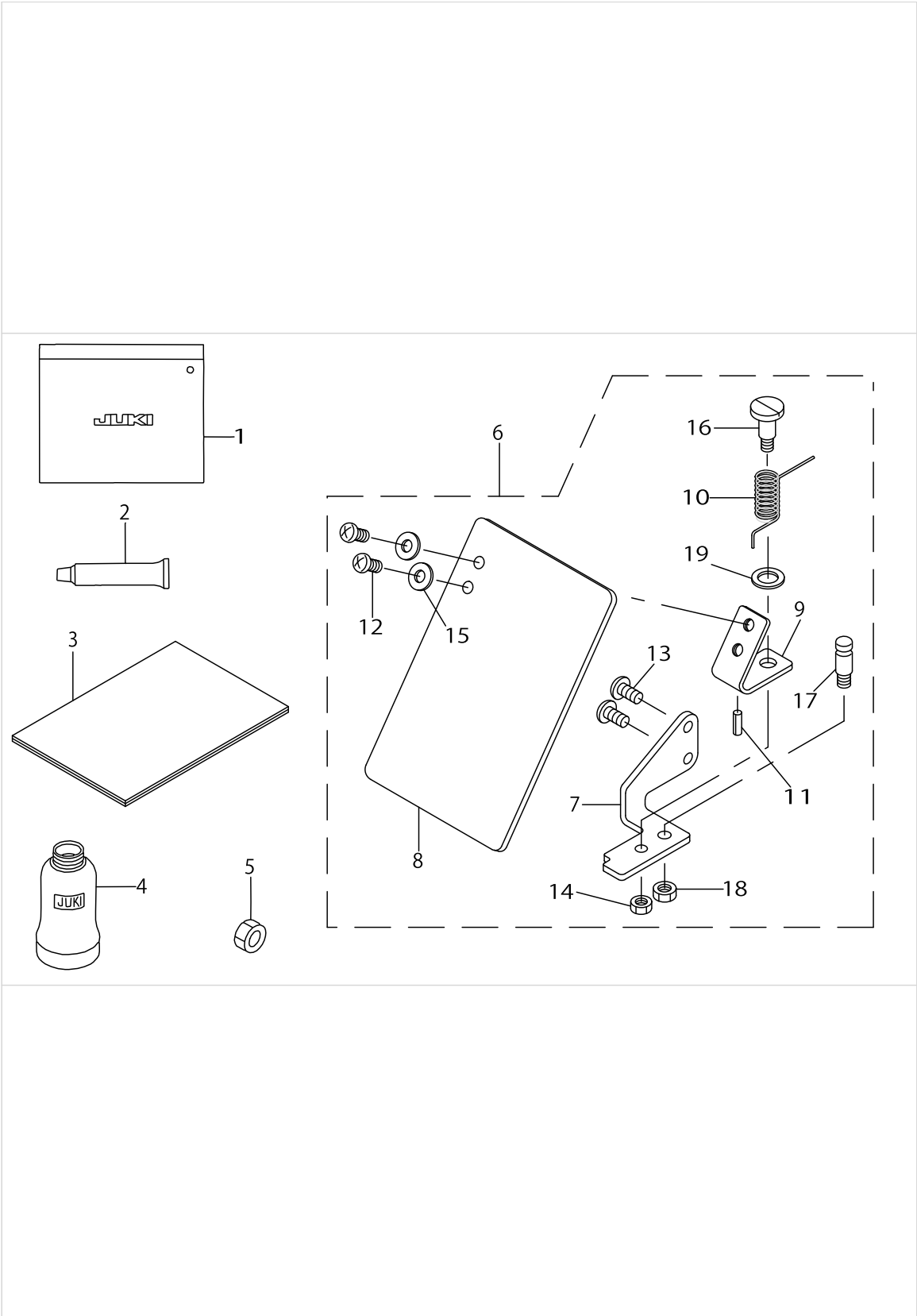
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11185055	THREAD STAND ASM.				1
2	11185501	SPOOL RETAINER		*		2
3	B3320704L00A	SPOOL PIN		*		2
4	B3311012000	SPOOL REST CUSHION		*		2
5	11185006	SPOOL REST ARM		*		1
6	SM4051405SE	SCREW M5 L=14		*		2
7	11185402	THREAD GUIDE ARM JOINT		*		2
8	B3311704000	SPOOL REST ROD CAP		*		1
9	11185352	THREAD GUIDE ASM.		*		1
10	11185204	SPOOL REST ROD UPPER		*		1
11	B3305704000A	SPOOL REST ROD JOINT		*		1
12	SM4051405SE	SCREW M5 L=14		*		2
13	NM6050001SE	NUT M5		*		2
14	11185105	SPOOL REST ROD LOWER		*		1
15	NM6050001SE	NUT M5		*		2
16	B3317704000	NUT		*		1
17	WP1612616SE	WASHER 16X30X2.6		*		2
18	MAO11532000	CORD STAPLE		*		3
19	NM6050001SE	NUT M5		*		2

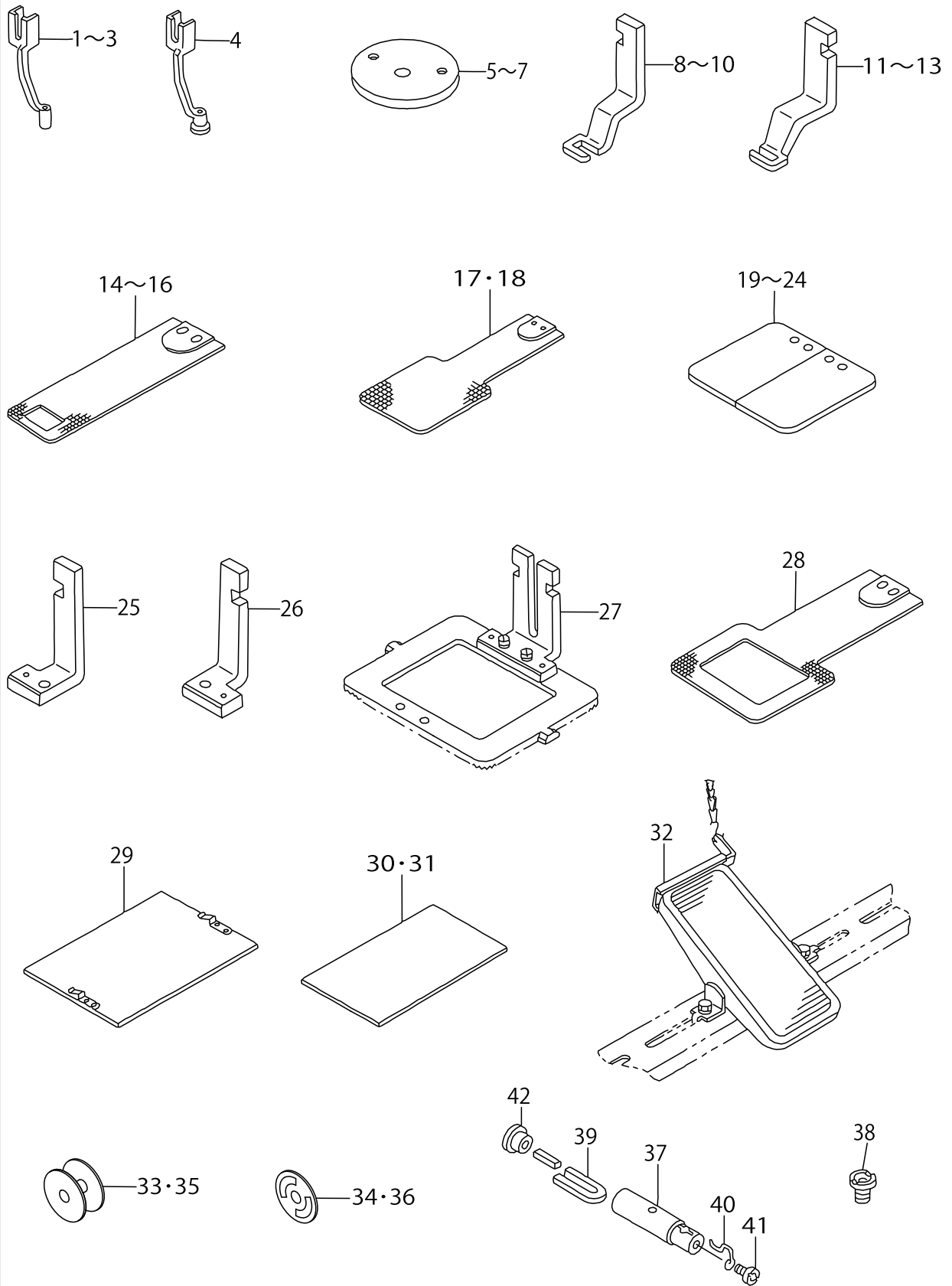
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B9101552000	ACCESSORY BOX				1
2	13525506	GREASE TUBE				1
3	B2564215000	SPONGE				1
4	B9121012000	OIL CAN				1
5	NM6050001SC	NUT M5				1
6	13551254	SAFETY PLATE ASM.				1
7	13551205	SAFETY PLATE INSTALLING BASE		*		1
8	B3120372000	SAFETY PLATE		*		1
9	B3121372000	SAFETY PLATE INSTALLING PLATE		*		1
10	13943204	SAFETY PLATE RETURN SPRING		*		1
11	PS0200062KH	SPRING PIN 2X6		*		1
12	SS4110715SP	SCREW 11/64-40 L=7		*		2
13	SS4110715SP	SCREW 11/64-40 L=7		*		2
14	NS6110310SP	NUT 11/64-40		*		1
15	WP0450801SD	WASHER 4.5X10X0.8		*		2
16	SD0601021SP	HINGE SCREW D=6 H=10.2		*		1
17	B1506352000	TENSION SPRING RACK B		*		1
18	NS6120310SP	NUT 3/16-28		*		1
19	WP0740516SP	WASHER 7.4X11.8X0.5		*		1

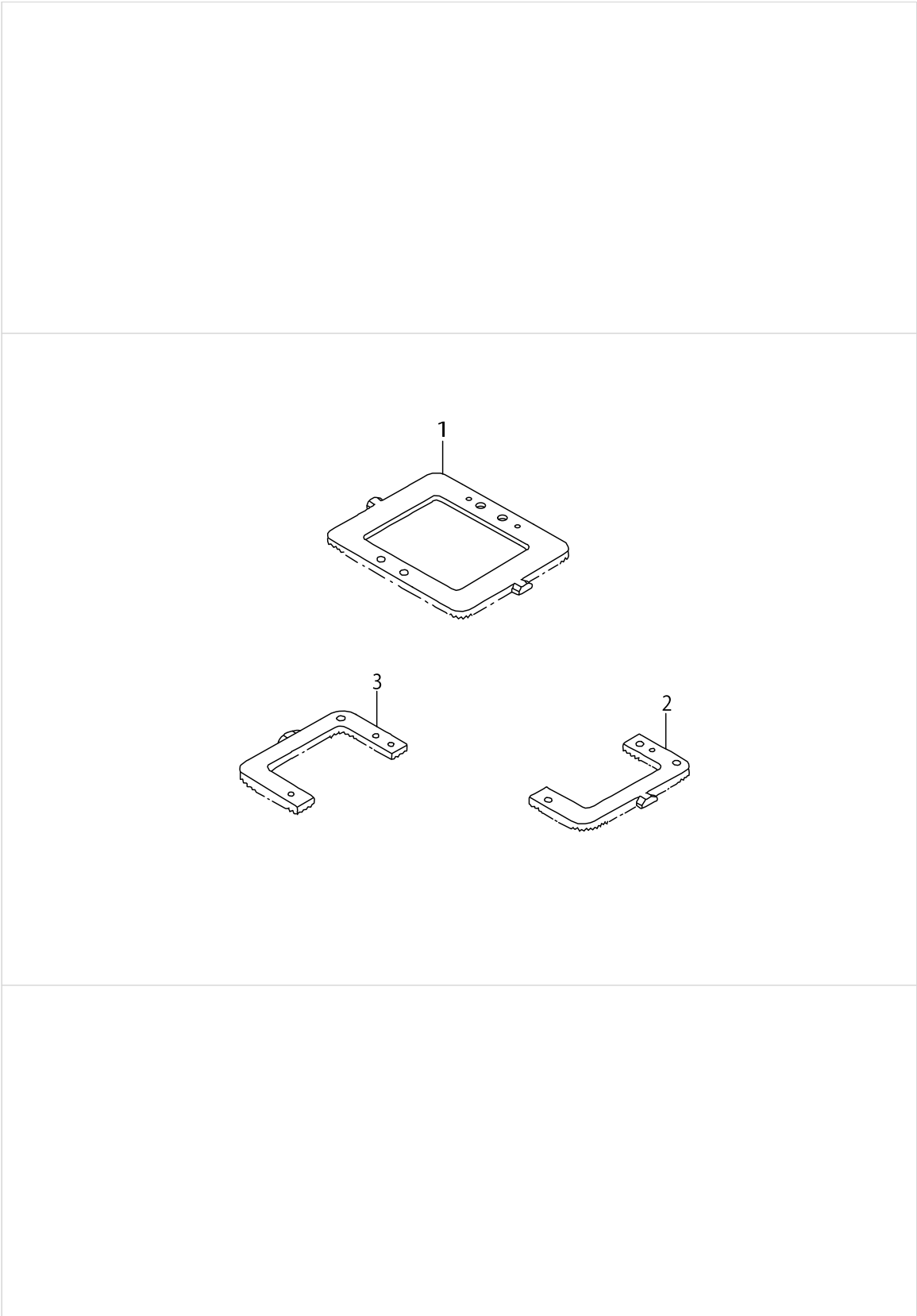
OPTIONAL PART COMPONENTS (1)



OPTIONAL PART COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1601210000	INTERMEDIATE PRESSER A				1
2	B160121000B	INTERMEDIATE PRESSER B				1
3	B160121000D	INTERMEDIATE PRESSER D				1
4	B160121000C	INTERMEDIATE PRESSER C				1
5	B242621000B	NEEDLE HOLE GUIDE D=2.0				1
6	B242621000C	NEEDLE HOLE GUIDE D=1.6				1
7	B242621000D	NEEDLE HOLE GUIDE D=2.4				1
8	B2551205000	WORK CLAMP FOOT RIGHT				1
9	B2551205B00	WORK CLAMP FOOT RIGHT				1
10	B2551205C00	WORK CLAMP FOOT RIGHT				1
11	B2552205000	WORK CLAMP FOOT LEFT				1
12	B2552205B00	WORK CLAMP FOOT LEFT				1
13	B2552205C00	WORK CLAMP FOOT LEFT				1
14	B2556205000	FEED PLATE				1
15	B2556205B00	FEED PLATE				1
16	B2556205C00	FEED PLATE				1
17	B25562060X0	FEED PLATE BLANK				1
18	B25562060Y0	FEED PLATE BLANK				1
19	B25532060X0	FEEDING FRAM BLANK				1
20	B25532060Y0	FEEDING FRAM BLANK				1
21	B25722060X0	FEEDING FRAM BLANK RIGHT				1
22	B25722060Y0	FEEDING FRAM BLANK RIGHT				1
23	B25732060X0	FEEDING FRAM BLANK LEFT				1
24	B25732060Y0	FEEDING FRAM BLANK LEFT				1
25	B25702060A0	WORK CLAMP FOOT ASM. RIGHT				1
26	B25712060A0	WORK CLAMP FOOT ASM. LEFT				1
27	B25512060A0	FEEDING FRAME ASM.				1
28	B2556206000	FEED PLATE				1
29	B25572060A0	PLASTIC BLANK PLATE ASM. LARGE				1
30	B2587210000	MATERIAL PLATE A				1
31	B2588210000	MATERIAL PLATE B				1
32	B81512060AA	OPTION PEDAL ASM.				1
33	B180520500A	BOBBIN	USE TOGETHER			1
34	B180820500A	IDLE PREVENTION SPRING	USE TOGETHER			1
35	B1827280000	BOBBIN	USE TOGETHER(FOR KOREA)			1
36	B1830980000	RACING PREVENTION SPRING	USE TOGETHER(FOR KOREA)			1
37	13501309	SILICON OIL PIPE	SET(OPTIONAL)			1
38	13501408	SILICON OIL POURING HOLE	SET(OPTIONAL)			1
39	13501705	SILICON OIL FELT	SET(OPTIONAL)			1
40	B1127280000	SILICON OIL THREAD GUIDE	SET(OPTIONAL)			1
41	SS4110515SP	SCREW 11/64-40 L=5	SET(OPTIONAL)			1
42	TA1050504R0	RUBBER PLUG	SET(OPTIONAL)			1

OPTIONAL PART COMPONENTS (2)



OPTIONAL PART COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2553206000	FEEDING FRAME				1
2	B2554206000	PRESSER PLATE LEFT				1
3	B2555206000	PRESSER PLATE RIGHT				1

HOW TO MAKE USE OF THIS PARTS LIST

1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

NUMERICAL INDEX OF PARTS

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11010709	14	21	B110620500A	6	1	B1207205000	10	1
11071602	40	21	B110720500A	6	2	B12082100A0	10	14
11071701	40	22	B1107280000	6	33	B12092100A0	10	5
11155108	38	10	B1108205000	2	1	B12102100A0	10	7
11155207	38	4	B1109205000	2	2	B1223771000	10	47
11157666	38	15	B1110205000	2	3	B1401210000	10	23
11157765	38	16	B1111205000	2	4	B1401210000	46	31
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11158409	38	20	B1115205000	6	3	B1404280000	10	31
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11185204	50	10	B1117210000	2	17	B1411804B00	10	41~45
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