



Curved M Badge Kit

Badge Removal

To remove each of the two smaller gill badges, hook one corner of the M with dental floss. This will not be easy, but it's the safest way to avoid scratching your car. Do not use a screwdriver or any other tools to remove a badge. If you slip, you will damage your car. The following procedure also applies to the badge on the rear decklid for both Coupes and Roadsters.

Coat a section of the floss with liquid dish detergent. Slowly saw back and forth with the floss to cut the adhesive. For all three of the Roadster badges and the two smaller Coupe badges, you will be able to pry outwards with your fingernails once you are 50% finished. Go slow and you will not have any problems. For the Coupe's rear decklid badge, we recommend you saw all the way through the adhesive and do not pry whatsoever.

Once the badges are removed, you must remove any adhesive residue before installing the new ones. Start with a mixture of hot water and liquid dish soap. Soak the adhesive spots well and use your fingernails to carefully pick off adhesive bits. Rinse and dry the area thoroughly. Once dry, prepare the surface for the new adhesive with an alcohol pad (provided).

Badge Installation

Peel off the adhesive backing and apply the new badges. Press gently for 30 seconds each. The adhesive used by BMW takes 36 hours to achieve full strength at room temperature. Cooler or warmer temperatures will require longer cure times. Roadsters have indents to locate all three badges. The Coupe does not have an indent on the rear decklid. You will have to locate that badge by measuring. The correct location is as follows:

	<p style="text-align: center;">1998-2000 S50/S52 M Badge Location</p> <p>Apply adhesive tape to the upper edge "a" and mark dimensions:</p> <p>A = 65mm B = 23mm</p>
	<p style="text-align: center;">2001-2002 S54 M Badge Location</p> <p>Apply adhesive tape to the upper edge "a" and mark dimensions:</p> <p>A = 23mm B = 23mm</p>