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# 1618

## CRYSTAL CLEAR EPOXY COATING

- WATER CLEAR
- NO SOLVENTS
- NON-TOXIC
- CASTABLE
- TINTABLE

\* ENVIRONMENTALLY SAFE

1618 is an extremely clear epoxy coating for sealing or beautifying most surfaces. It will waterproof and provide protection against environmental exposure, animal urine and most cleaners and solvents. 1618 has excellent thermal shock and impact resistance and exhibits superior adhesion to most surfaces such as concrete, metal, wood and fiberglass. 1618 is a special low-exotherming formula that is ideal for use as a clear casting epoxy. 1618 is 100% solids epoxy and is fully tintable for custom coloring applications.

1618 is widely used in naturalistic zoological environments and marine habitats, museum dioramas, amusement parks, modeling studios and is even durable enough for heavy industrial flooring applications.

### FEATURES

- Superior adhesion
- Outstanding durability
- No solvents - 100% solids
- Crystal clear formula

### BENEFITS

Excellent bond to most surfaces  
Moisture, impact and shock resistant  
V.O.C. compliant  
Ideal for mold castings

### APPLICATION INSTRUCTIONS

1. Surface to sealed should be clean and free of dirt, oils, loose materials and do not apply to surface temperatures below 50 degrees F.
  2. Mix by volume 2 parts of A with 1 part of B with a stick or a slow speed drill for 3 minutes and apply 1618 by brush or roller as a primer to the area to be overlaid.
  3. Allow 24 hours curing period prior to subjecting to traffic
- \* For casting applications slowly pour mixed 1618 into mold prepared with release agent. The use of a vacuum system will remove any air bubbles in the mix.

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