

TECHNICAL DATA SHEET METAL OIL

PRODUCT DESCRIPTION:

Sculpt Nouveau's Metal Oils are made with binders, rust, and UV inhibitors. They are ideal for iron, steel, aluminum, bronze, brass, copper and stainless steel. The Metal Oils are available in clear as well as many colors. Our Solvent Dye may be added for extra color or add your own solvent based pigments. When applied over a patinaed surface, the Metal Oil will not only protect your metal but enhance the patina. One of Sculp Nouveau's clear sealers, such as Clear Guard can be applied over the cured oil after 3 days. You may also apply Sculpt Nouveau's Metal Wax over the oil once it is completely dry. Metal Oils are especially beneficial to use on ferrous metals to prevent rust before applying the clear coat (wait 3 - 4 days). The Metal Oil will also wick out any residual moisture that might be on the surface of your metal.

DIRECTIONS FOR USE:

Apply only thin coats of the Metal Oil with a soft clean cloth, brush, or spray to the clean metal or patinaed surface. Rub in well. Burnish lightly with a clean cloth. Allow 3 to 12 houts to dry. Apply 2 coats. The oil is best applied to a surface at moderte temperatures around 70°F. Allow oil to cure 3 - 4 days and a clear top coat or wax may be applied over the dried oil if desired. **It is very important to stir the oil before, and frequently, while using.**

PACKAGING

2 oz 8 oz 16 oz 32 oz 1 Gallon 5 Gallon

Black Blue Brown Clear Green Red Yellow

TECHNICAL DATA

PHYSICAL STATE:	Liquid	FLASH POINT:	107.6°F (42°C)
COLOR:	Varies	AVERAGE DRY TIME:	1 - 3 hours
SPECIFIC GRAVITY:	± 0.85 g/ml	RECOMMENDED THINNER:	Do not thin
V.O.C.	300 g/l	COVERAGE:	300 sq. ft. per gallon
INHIBITORS:	UV and rust	WEIGHT PER GALLON:	7.8 lbs.