

**SO 055 UV Integration UV Lamp Change:**

**What You'll Need:**

- Rag
- Alcohol
- Small screwdriver
- Needle nose pliers
- Brand new SO 055 UV lamp from cureUV.com



**How to clean a UV Lamp:**

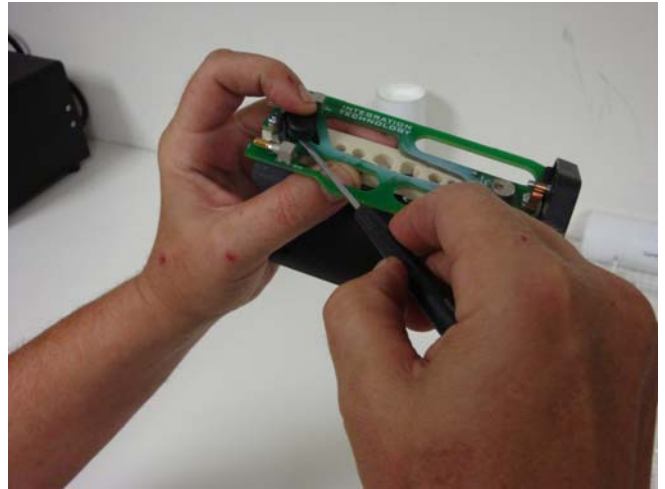
**Obtain rubbing alcohol or Isopropyl.**



**Dampen rag with alcohol & polish UV Lamp.**

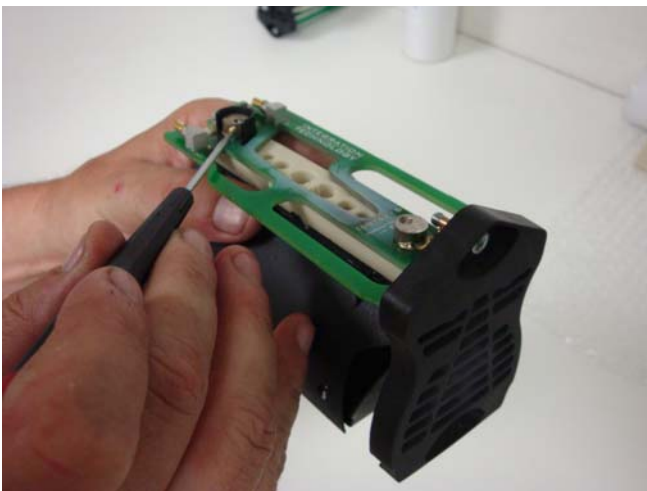


**Step 1:**  
**Remove the insulator cap over UV lamp terminal for access to UV lamp terminal screw.**



**Figure 1:**

**Figure 2:**



**Step 2:** Loosen set screws on both UV lamp terminals.

**Step 3:** Using a small screwdriver, gently fold (bend) back all 4 tabs for UV reflector end cap removal.

**Figure 3A: Start**

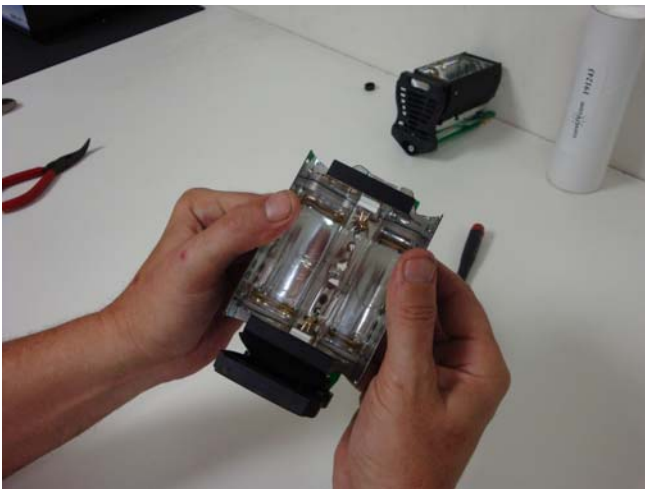


**Step 3 cont'd:** The tabs (4 in total) should look like the picture to the right (Figure 3B) after bending.

**Figure 3B: Finish**



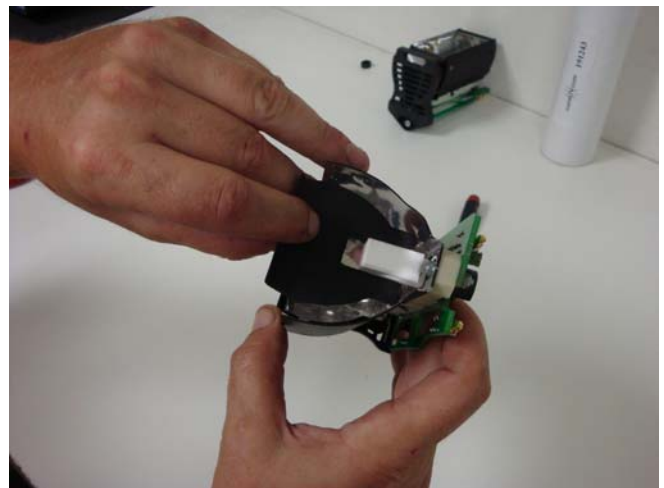
**Figure 4:**



**Step 4:** Using both hands, gently spread the UV reflector walls out until tabs are clear for removal.

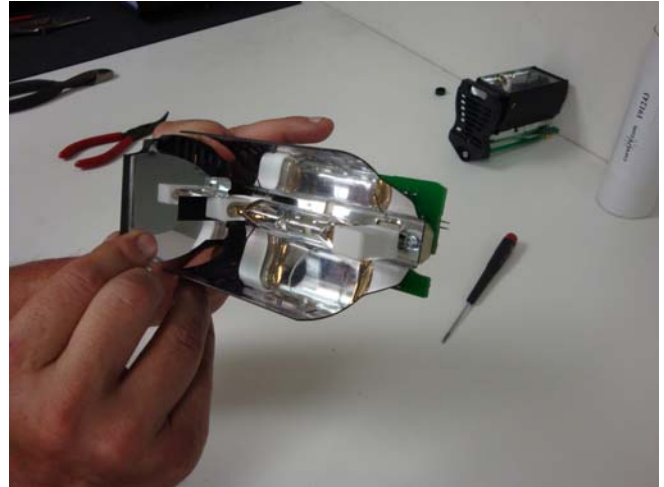
**Figure 5A: Start**

**Step 5:** Next, remove UV reflector end caps by pulling out & away from circuit board.



**Figure 5B: Finish**

**Step 5 cont'd: Completion of step 5 should resemble Figure 5B.**



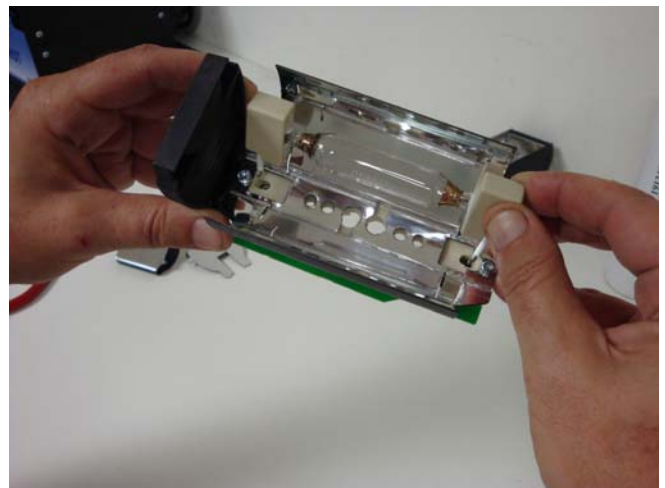
**Figure 6:**



**Step 6: Resting the unit on the table, gently pull the UV lamp straight out.**

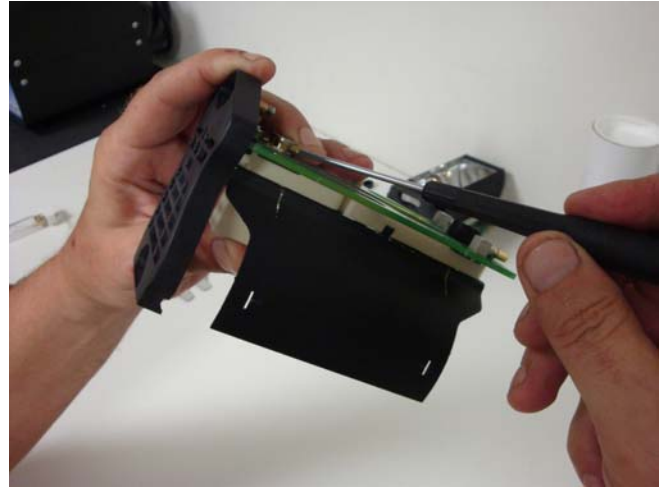
**Step 7: Using the same motion of UV lamp removal, place new UV lamp in & hold down onto circuit board.**

**Figure 7A: Start**

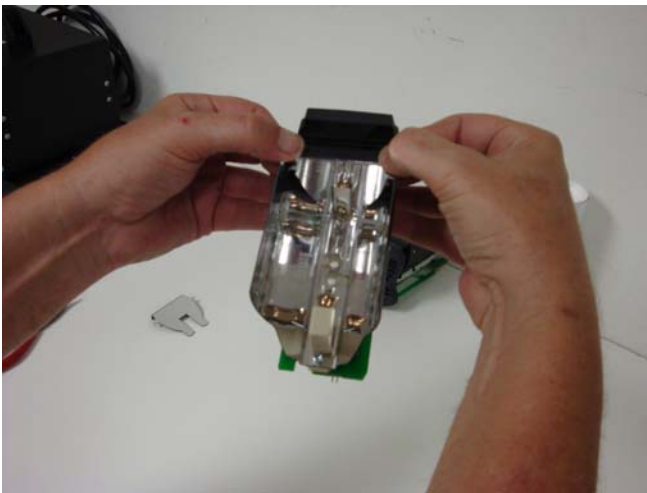


**Step 7 cont'd:** Next, tighten the UV lamp terminal screws. Keep the UV lamp in position until screws are re-tightened (as illustrated in Figure 7B).

**Figure 7B: Finish**

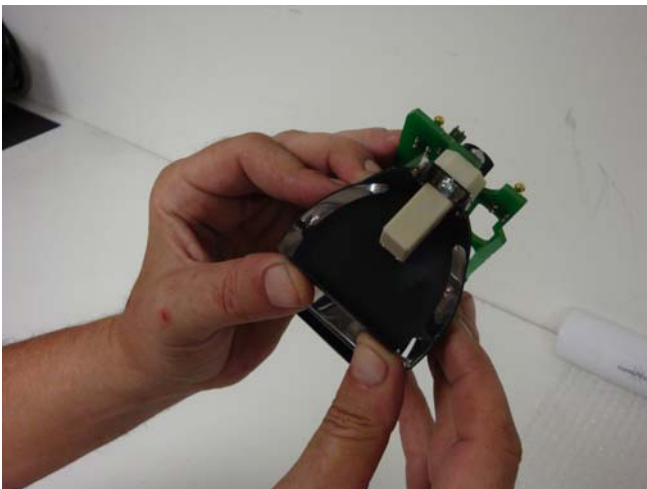


**Figure 8A: Start**



**Step 8:** Slide the UV reflector end caps back into position until the tabs line up to receiver holes on the UV reflector.

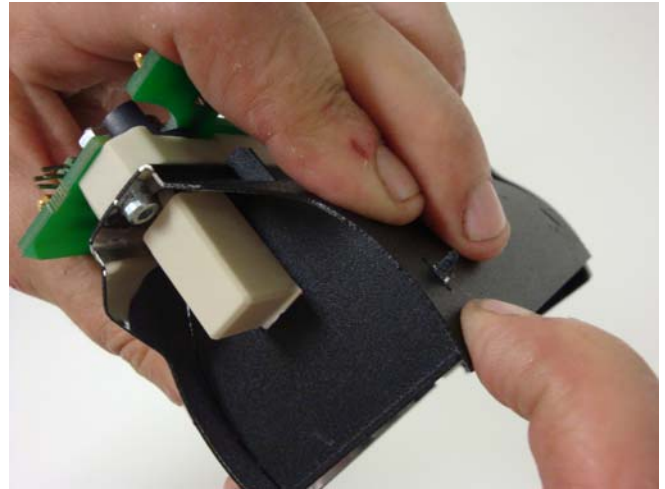
**Figure 8B: Finish**



**Step 8 cont'd:** This should look the same on both ends as illustrated in Figure 8B.

**Step 9:** Re-confirm that tabs are lined up with locating holes & gently squeeze UV reflector in.

**Figure 9:**

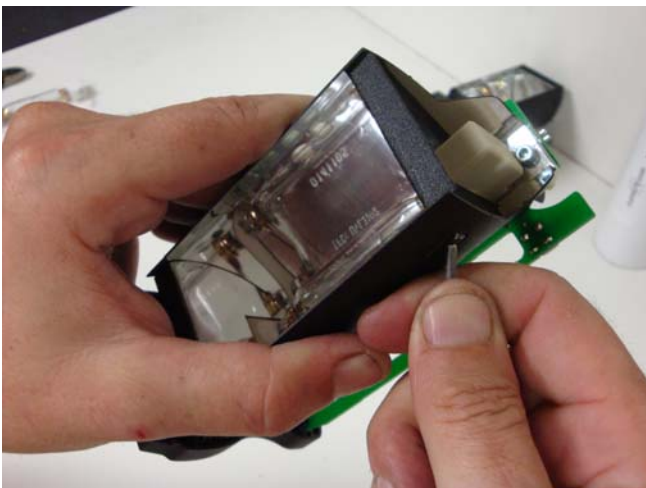


**Figure 10A: Start**



**Step 10:** Gently fold (bend) forward all 4 tabs into original position to replace the UV reflector end caps.

**Figure 10B: Finish**



**Step 10 cont'd:** Finished tabs should resemble Figure 10B when complete.

**Step 11:**

**Place insulator cap back over  
UV lamp terminal & cartridge  
is ready for installation.**

