



Revision Number: 002.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	3491 Light Cure Adhesive	IDH number:	142886
Product type:	Ultraviolet adhesive	Item number:	17944
		Region:	United States
Company address:		Contact information:	
Henkel Corporation		Telephone: 860.571.5100	
One Henkel Way		Emergency telephone: 860.571.5100	
Rocky Hill, Connecticut 06067		Internet: www.henkelna.com	

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Liquid	HEALTH:	*2
Color:	Clear	FLAMMABILITY:	1
Odor:	Sharp	PHYSICAL HAZARD:	1
		Personal Protection:	See MSDS Section 8

WARNING: CAUSES EYE AND SKIN IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF SWALLOWED.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation:	May cause respiratory tract irritation.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Vapors may irritate eyes. Contact with eyes will cause irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders. Acrylic acid: Respiratory disorders. Lung disease.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Isobornyl acrylate	5888-33-5	30 - 60
Polyurethane Methacrylate Resin	Proprietary	30 - 60
2-Hydroxyethyl methacrylate	868-77-9	5 - 10
High boiling methacrylate	7534-94-3	5 - 10
Acrylic acid	79-10-7	5 - 10
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
Photoinitiator	947-19-3	1 - 5
Gamma-glycidioxypropyl trimethoxysilane	2530-83-8	1 - 5
Ethylene glycol	107-21-1	0.1 - 1

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get immediate medical attention.
Skin contact:	Immediately wash skin thoroughly with soap and water. Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Never give anything by mouth to an unconscious person. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water may be unsuitable as an extinguishing media, but may be helpful in keeping adjacent containers cool.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Isocyanates. Hydrogen cyanide. Amines. Formaldehyde. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Remove all sources of ignition. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Refer to Section 8.
Storage:	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Isobornyl acrylate	None	None	None	None
Polyurethane Methacrylate Resin	None	None	None	None
2-Hydroxyethyl methacrylate	None	None	None	3 ppm Ceiling ¹
High boiling methacrylate	None	None	None	None
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Photoinitiator	None	None	None	None
Gamma-glycidioxypropyl trimethoxysilane	None	None	None	None
Ethylene glycol	100 mg/m ³ Ceiling ¹ Aerosol.	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eyeface protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Clear
Odor:	Sharp
Odor threshold:	Not available
pH:	Not applicable
Vapor pressure:	< 10 mm hg (24 °C (75.2 °F))
Boiling point/range:	> 149 °C (> 300.2 °F)
Melting point/ range:	Not available
Specific gravity:	1.02
Vapor density:	Not available
Flash point:	> 93 °C (> 199.4 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
VOC content:	1.65 %; 16.83 g/l ASTM D5403 Process volatiles 0.36 %; 3.67 g/l (potential) 2.01 %; 20.50 g/l (total)

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Isocyanates. Hydrogen cyanide. Amines. Formaldehyde. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Strong reducing agents. Water. Humid air.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition. Direct sunlight. Ultraviolet radiation. Freezing conditions. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Acute oral product toxicity:	LD50 (rat) > 5,000 mg/kg (Estimated)
Acute dermal product toxicity:	LD50 (rabbit) > 2,000 mg/kg (Estimated)

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Isobornyl acrylate	No	No	No
Polyurethane Methacrylate Resin	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
High boiling methacrylate	No	No	No
Acrylic acid	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Photoinitiator	No	No	No
Gamma-glycidoxypentyl trimethoxysilane	No	No	No
Ethylene glycol	No	No	No

Hazardous components	Health Effects/Target Organs
Isobornyl acrylate	Irritant, Allergen
Polyurethane Methacrylate Resin	Irritant, Allergen
2-Hydroxyethyl methacrylate	Irritant, Allergen
High boiling methacrylate	Irritant, Allergen
Acrylic acid	Allergen, Corrosive, Irritant, Kidney, Liver
Hydroxyalkyl methacrylate	Irritant, Allergen
Photoinitiator	No Records
Gamma-glycidoxypentyl trimethoxysilane	Irritant, Allergen
Ethylene glycol	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic

12. ECOLOGICAL INFORMATION

Ecological information:	Not available
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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Isobornyl acrylate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Isobornyl acrylate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Isobornyl acrylate

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus
CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7).
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class: D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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