



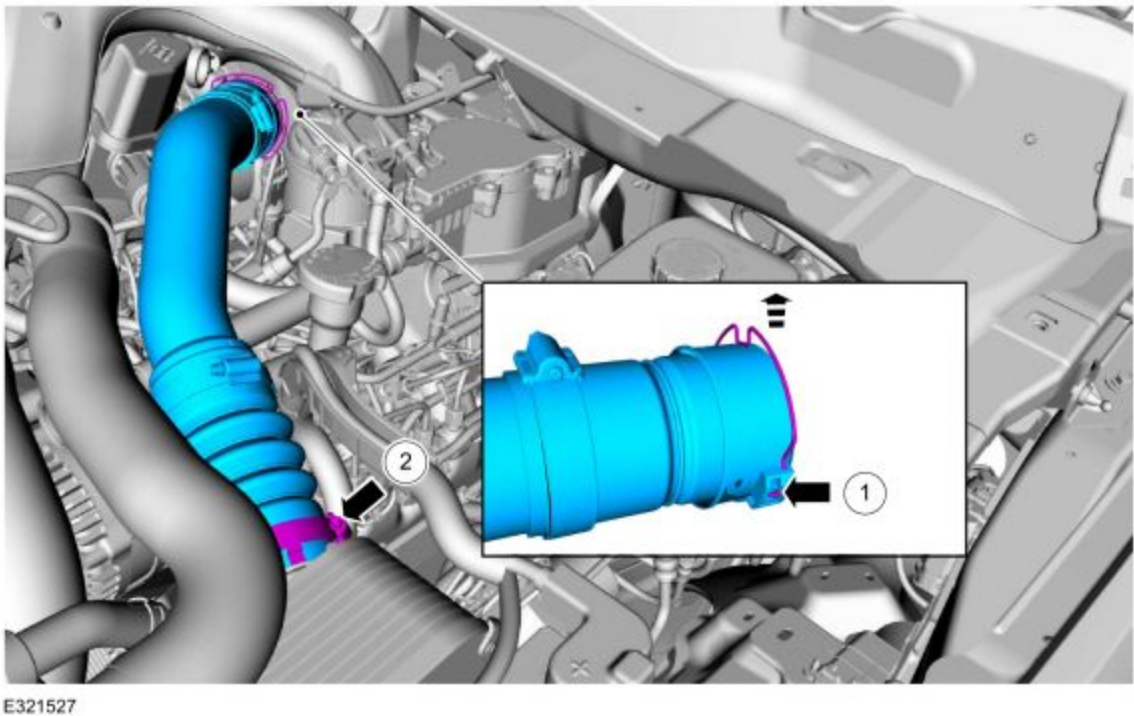
6.7 Powerstroke Hot Side Pipe Instructions



1. Loosen the clamp and disconnect the Charge Air Cooler (CAC) inlet tube from the CAC and position aside by twisting.

NOTE: 11-19 will be an 11mm/ 7/16 socket the 2020+ will be a 7mm.

Pull up to release the spring clip until the end of the clip in the detent of the quick connect coupling.



1. Install the O ring into the SPE compressor outlet adapter lube with oil or dielectric grease. Next remove the factory quick connect snap ring and install it on the SPE adapter. It may be necessary to pry up on the plastic holder to remove the clip.

NOTE - The plastic piece can be removed entirely even if the old pipe needs to be reinstalled it will function fine without it.



2. Install the adapter, push it on the turbo compressor outlet until a click is heard. Pull out on it to make sure it is connected.
3. Install the Smooth coupler on to the turbo side of the pipe.



4. Install the flex coupler onto the intercooler side of the pipe (the shorter straight end after the bend).
5. Slide on the 4 T bolt clamps on loosely installed.
6. Install the pipe onto the engine, slide everything into position keeping the couplers and pipe evenly spaced. The T bolt on the compressor side is best oriented with the bolt at 6 o'clock position, the other t bolts are best oriented around 12 o'clock.
7. Tighten the T bolt clamps. Making sure they are in front of the bead rolls.

