



S550 Cradle lock out instructions

1. Put the car up on jack stands placed on the pinch welds.
2. Use the jack on the diff to support the cradle when lowering it.
3. Starting from the back of the cradle remove the rear cradle mounting bolts with the jack supporting the rear of the cradle. Lower it enough to slide in the top spacer dish side facing down. Jack the cradle up into position and install the lower cap with the dish facing upward. Run the bolts in and don't fully tighten
4. Use the diagram provided on the back of this page to see placement of each bushing.
5. Repeat the process for the front. After installing the upper and lower cap and or arm you may now tighten all of the cradle bolts to 130 ft/lb and the 13mm support bracket bolts to 40 ft/lb.

