

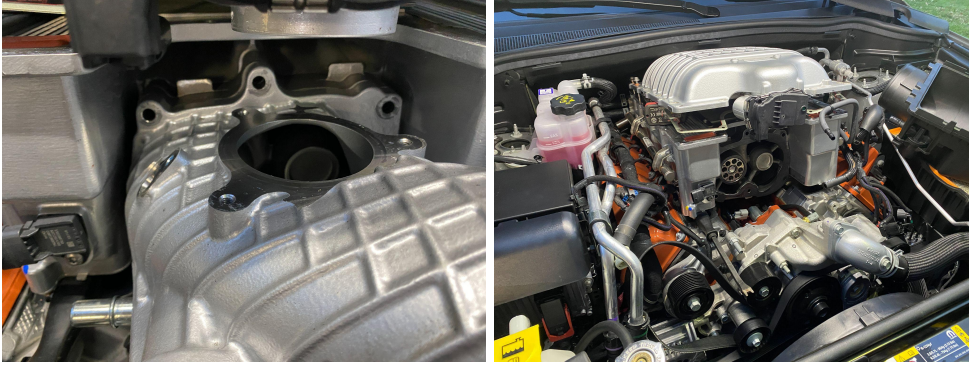


## Hellcat 6.2 Blower pulley Instructions

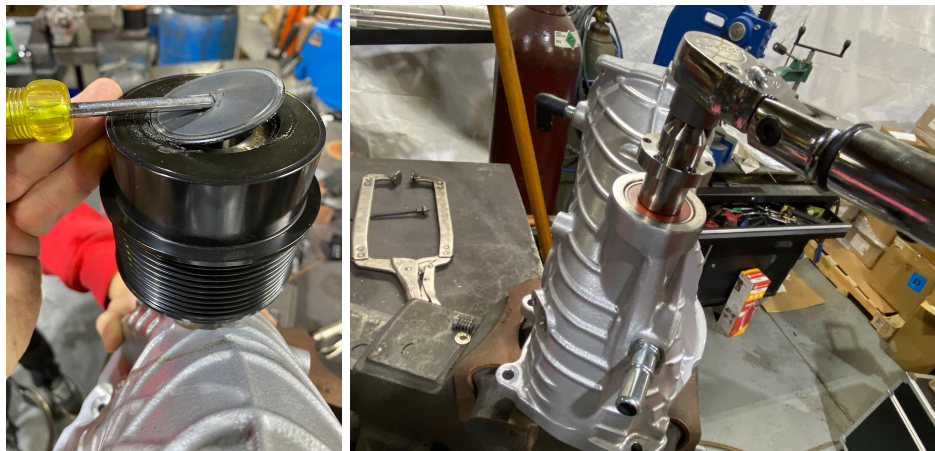
**Note: SPE Highly recommends having your pulley and hub installed by a professional.**

1. Loosen belt, Remove Air intake, Unbolt blower remove top bolts. Tilt blower upward in the front. Unbolt the snout assembly and remove it. As pictured below.





- Using a 1" allen socket or bolt and SPE holding block remove the factory blower pulley. Install the SPE Hub onto the blower shaft, torque to 75 LB FT Using the supplied hardened hub socket as shown. Blue Loctite is recommended.



- Install the the blower pulley and included allen bolts torque them to 100 IN LB



4. In reverse of the disassembly procedure Install the blower shaft and pulley assembly into the blower case and remount blower assembly.

