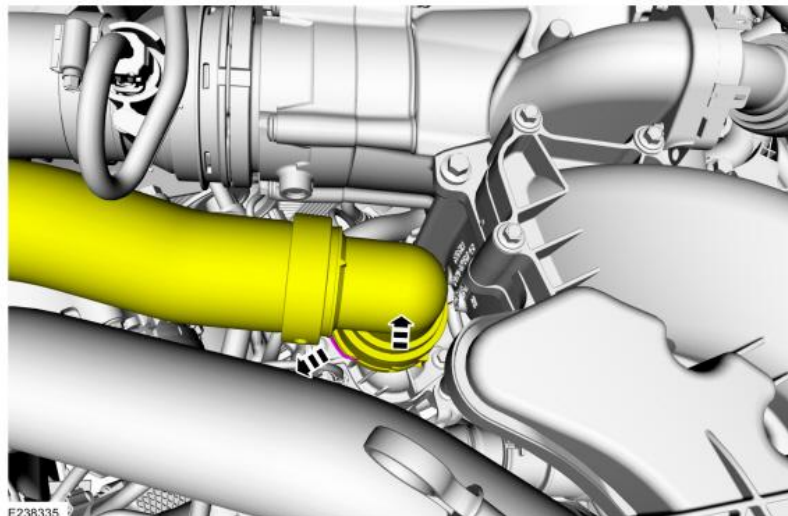




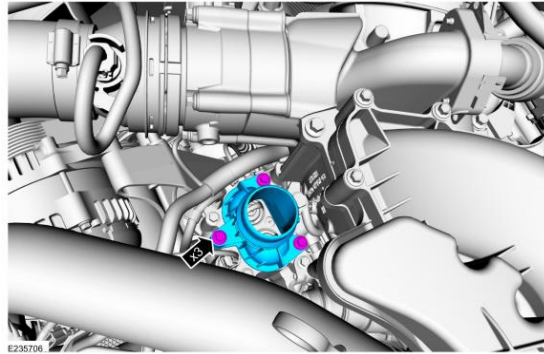
6.7 Powerstroke Upper Radiator Hose Instructions

REMOVAL

1. Drain the cooling system to a level lower than the thermostat. Note, the petcock is located at the bottom of the primary radiator on the driver side.
2. Pull the upper radiator hose spring clips until the end of the clip is in the detent on the quick connect coupling, and disconnect the upper radiator hose. After removing the hose, remove the spring clip from the radiator side and save it for the new adapter.



3. Remove the bolts and the coolant outlet connection.



NOTE: During installation verify the thermostat vent hole is at the 12 o'clock position..

INSTALLATION

1. To install, reverse the removal procedure. Next, install the billet thermostat housing with the factory hardware. *Torque bolts to: 89 lb.in (10 Nm)*



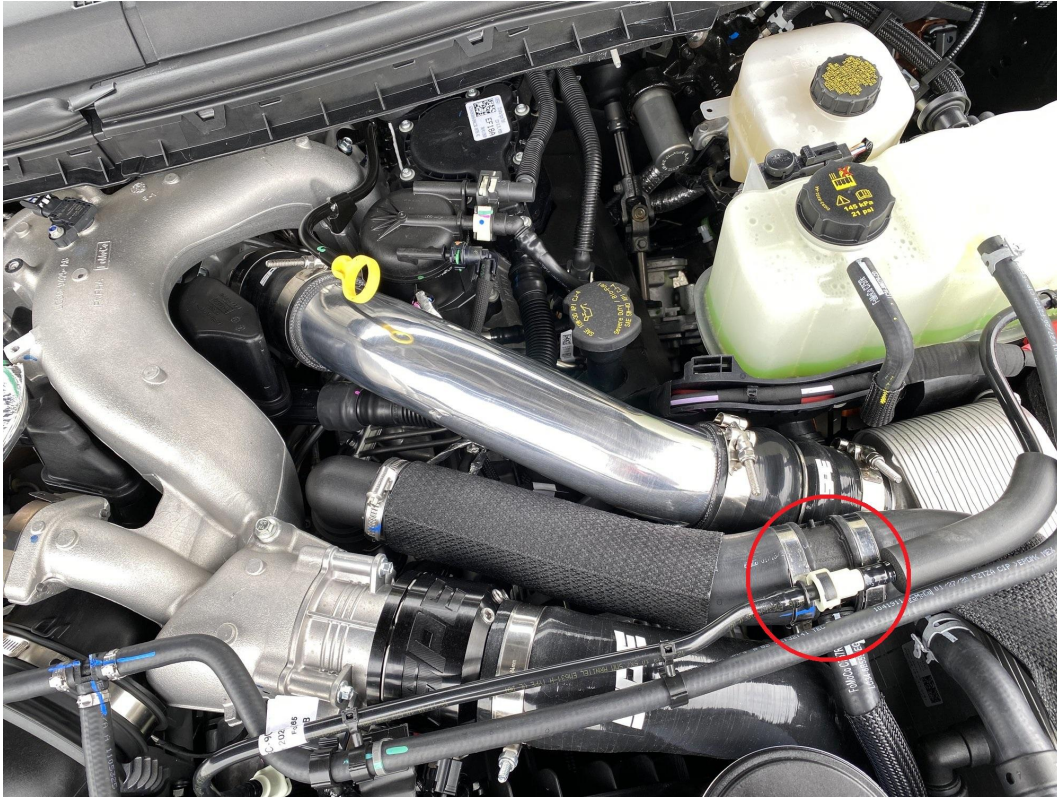
2. Lube and install the o-ring into the billet radiator adapter. Next, install the spring clip into the adapter's grooves with the SPE facing the hood. Press the adapter on to the radiator.



3. Slide the included scroll clamps on the new silicone radiator hose and install the hose on to the adapter. Move the clamps into position and tighten.



****Note** Some 2020 and 2021 model year trucks may have a T assembly in the radiator hose. If your truck has it, trim roughly 2" from the hose and install it in the factory location. You can use the clamps as a guide to trim the hose. Place the clamp where you would like to cut. Using a razor blade, cut around the hose using the edge of the clamp as a guide.



4. Refill cooling system. The air pockets may need to be vented. Get the vehicle to operating temp, allow it to cool, and top off the system.