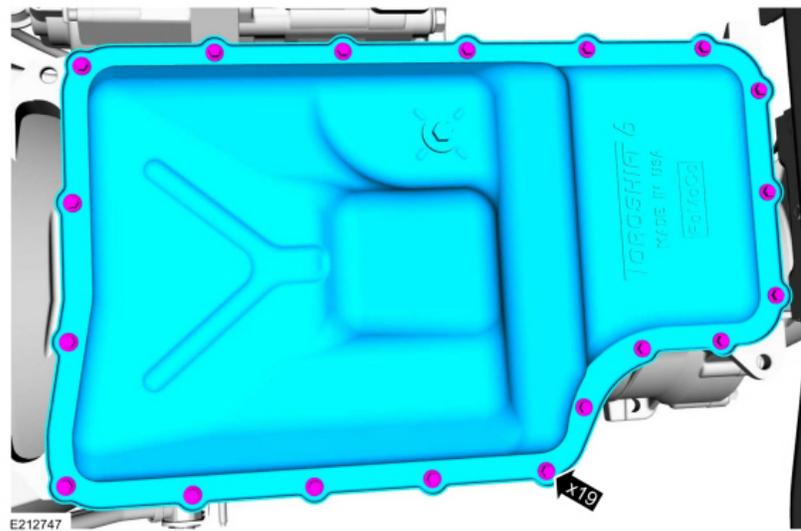


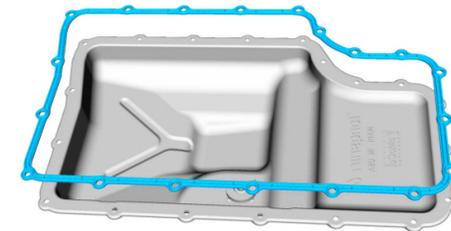


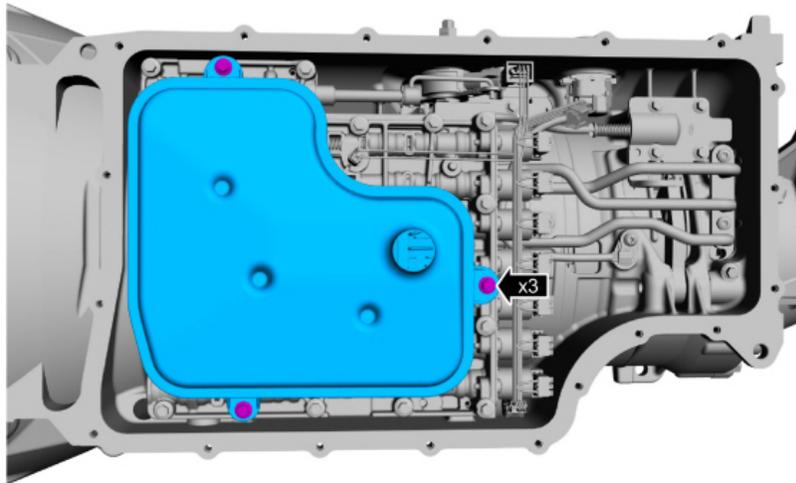
2011-2019 6R140 Transmission Pan Instructions

1. Remove the transmission fluid drain bolt, then the pan bolts and remove the transmission fluid pan.



2. Remove the gasket and magnet from the pan and clean them.





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3. With an 8mm socket remove the transmission filter.



4. Install the o-ring on the filter extension tube. Install the magnet into the pan with the provided mounting washer and bolt.





5. Install the filter with the provided extension tube and mounting spacers as shown. Torque the 3 bolts to 100 lb.in (10Nm).



6. Install the SPE transmission pan with the provided 19 M6 bolts. Torque to 100 lb.in (10Nm). Install the drain plug with thread sealant and tighten by hand and add 1-2 full turns.