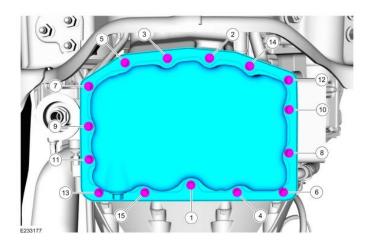


2011 to Current SPE 6.7 Powerstroke Oil Pan Instructions

1. Remove oil drain plug and drain the engine oil. Then Remove the oil pan mounting bolts. Using a thin style putty knife use it to separate the lower oil pan from the upper oil pan.



 Clean off all the gasket/ silicone from the bottom of the upper oil pan. Install the O ring and drain plug into the SPE Pan. Install the lower oil pan and the bolts.
Torgue: 100 lb in (10 Nm)

Torque: 100 lb.in (10 Nm)

3. Continue the rest of the oil change with a new filter and proper amount of oil for your combination.