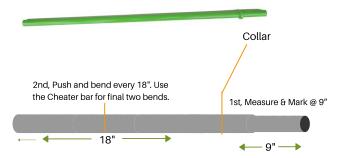
## **HOOP BENDER 6'-20' Models**





4'  $\pm$  6' Benders are for 3/4 x 10' EMT 10', 12', and 20' benders are for 1 3/8 x10'Top Rail only

Each bender comes with a cheater bar for leverage (Except 4' & 6' Bender)



Mount bender on sturdy object with enclosed carriage bolts, or 3"+ wood screws.

After pipes are marked with 1st 9" mark from the end and then ever 18", place the 1st 9" line at the collars edge.

Bend the pipe along the rib of the bender until pipe lightly touches the bender. Do not over bend!

6' hoop = 1 3/4"x10' EMT

10' hoop = 2 1 3/8"x10' top rail

12' hoop = 2 13/8"x10' top rail

20' hoop = 3 1 3/8"x10' top rail

You will need a different hoop bender for each width.

For a video tutorial, visit:

https://www.youtube.com/watch?v=TVaOiHUzvZU



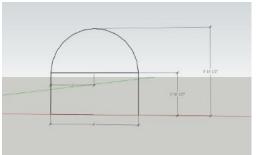




## **HOOP BENDER 4' Models**







Mount bender on sturdy object with enclosed carriage bolts, or 3"+ wood screws. 4' Benders DO NOT come with or need a cheater bar extension.

Mark EMT at 22 1/2" from the end and then at 46 1/2 from <u>Both Ends.</u>
Bend at 22 1/2 and at 46 1/2, remove from bender, flip and bend at 22 1/2 and 46 1/2 from the opposite end you started with.

## PLEASE SEE VIDEO LINK BELOW

Bend the pipe along the rib of the bender until pipe lightly touches the bender. Do not over bend!

4' hoop = 1-10' 3/4 EMT

You will need a different hoop bender for each width. For a video tutorial on the **4' Bender**, visit:

## https://youtu.be/-pEqTb7tgZI





