

ASSEMBLY AND OPERATING
INSTRUCTIONS

LUGANO PREMIUM POLYCARBONATE GAZEBO
Grey 3x3.6m

MODEL LUGGAZ3X3.6-GREY



www.royalcraft.co.uk

Produced in China for A. Mir & Co., Ltd.
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LUGGAZ3X3.6-GREY

This Gazebo with curtains should only be used as a sunshade.

Make sure the product is fixed firmly to the ground or have a suitable weighted base to hold them in place. If not secured or weighted down they will move position in high winds.

Please be aware that this product is not a permanent structure and we recommend removing the curtains between October and March. These are the months when the weather will cause damage to the fabric.

Warning

1. It is the consumer's responsibility to comply with any relevant local planning requirements.
2. Two-Four persons are required for assembly. The tools required are a screwdriver or wrench, stepladder and other relevant safety items such as gloves. We recommend the use of protective equipment.
3. This gazebo will take at least 1-2 hours to set up. You must allow enough time to complete the assembly. Do not leave it unattended if not fully assembled, even if bolted to the ground.
 - A. Make sure that all components are in the box. Read instructions carefully before starting the assembly.
 - B. Follow all instructions carefully to assure the strength of the gazebo.
 - C. In order to avoid damage to the gazebo and its components, use appropriate tools. Do not use the structure as a support; a stepladder is recommended.
 - D. Check all screws on a regular basis to maintain the solidity of the structure.
 - E. Keep the instructions and parts list for further use.
4. The screws/bolts to anchor to a wooden deck and concrete patio are not included.
5. DO NOT REMOVE THE PROTECTIVE FILM ON THE POLYCARBONATE ROOF PANELS BEFORE INSTALLATION. MAKE SURE TO PUT THE UV PROTECTED SIDE FACING UP TO THE SUN. IT IS A VERY IMPORTANT PROCEDURE; IF NOT FOLLOWED AS DESCRIBED, YOUR ROOF WILL NOT BE COVERED BY THE GUARANTEE

Maintenance

1. In the event that your gazebo needs replacement parts, repairs or you require assistance with regards to assembly; please contact our customer sales team by email info@royalcraft.co.uk
2. For cleaning: Use a mild domestic soap or soft detergent and wash with warm water using a sponge or microfibre fabric. Rinse with clean water.
3. To preserve the fabric (curtains) we recommend the use of a UV protector spray like Fabsil. This will help block the harmful UV rays from damaging the fabric and will also keep the fabric protected from discoloration.

Attention

Your gazebo has been created for all four seasons and will resist snow accumulations of up to 5kg/m². You will need to remove any excess of snow on the roof at all times.

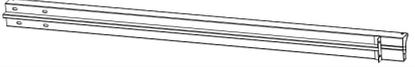
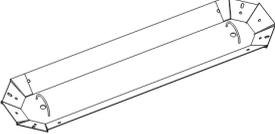
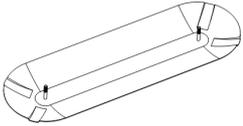
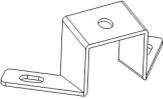
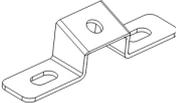
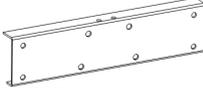
The mosquito netting and the curtains must be removed for winter storage.

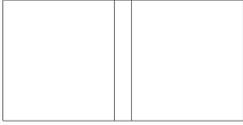
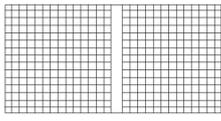
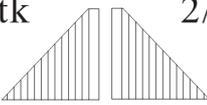
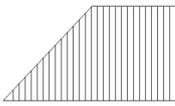
Excluded

1. Damages due to vandalism, abuse and incorrect use of the product are not covered by the warranty
2. Damages due to extreme weather conditions such as thunderstorm, hail and high winds are not covered by warranty.
3. Canopy and/or Curtains will fade in the sunshine, the chemicals that make up the colours within the polyester fabric are broken down by ultraviolet light that is present in the sunshine, this is a natural process and is not covered by the guarantee or warranty. We do try to counteract this process by putting a UV resistant additive to the fabric however this only protects the fabric for a certain amount of time.

Note! This gazebo is meant to be used for decorative and sunshade purposes only and is not meant to withstand all elements of the weather. Please remove all FABRIC during adverse weather conditions.

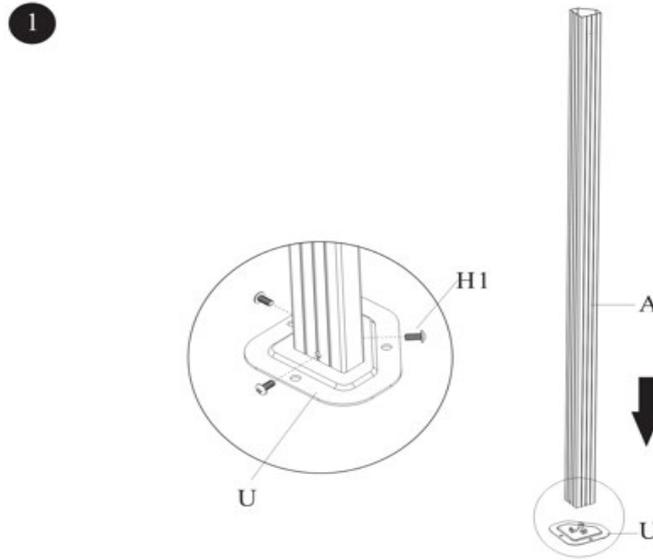
Parts List

Parts #	Figure	Qty
A		4
A1		2
A2		2
B1		2
B2		2
B		4
C		6
C1		8
C2		2
D1		4
D2		4
D		2
E		1
F		1
G		4
I		6
J1		4
J2		4
K		4
L		8

Parts #	Figure	Qty
M		6
N		4
O		112+8
U		4
H	M6x12 	48+1
H1	M6x12 	72+2
H2	M6x35 	8+1
H3	M5x15 	42
H4	M6x12 	10
W		4
X		4
Y		12
S		1
Z		1
1/4 Stk		2/4 Stk
		 5/2 Stk
3/4 Stk		4/4 Stk
		 6/2 Stk

**STEP ONE:
BOLTS NEEDED: H1**

CONNECT PART A TO PART U



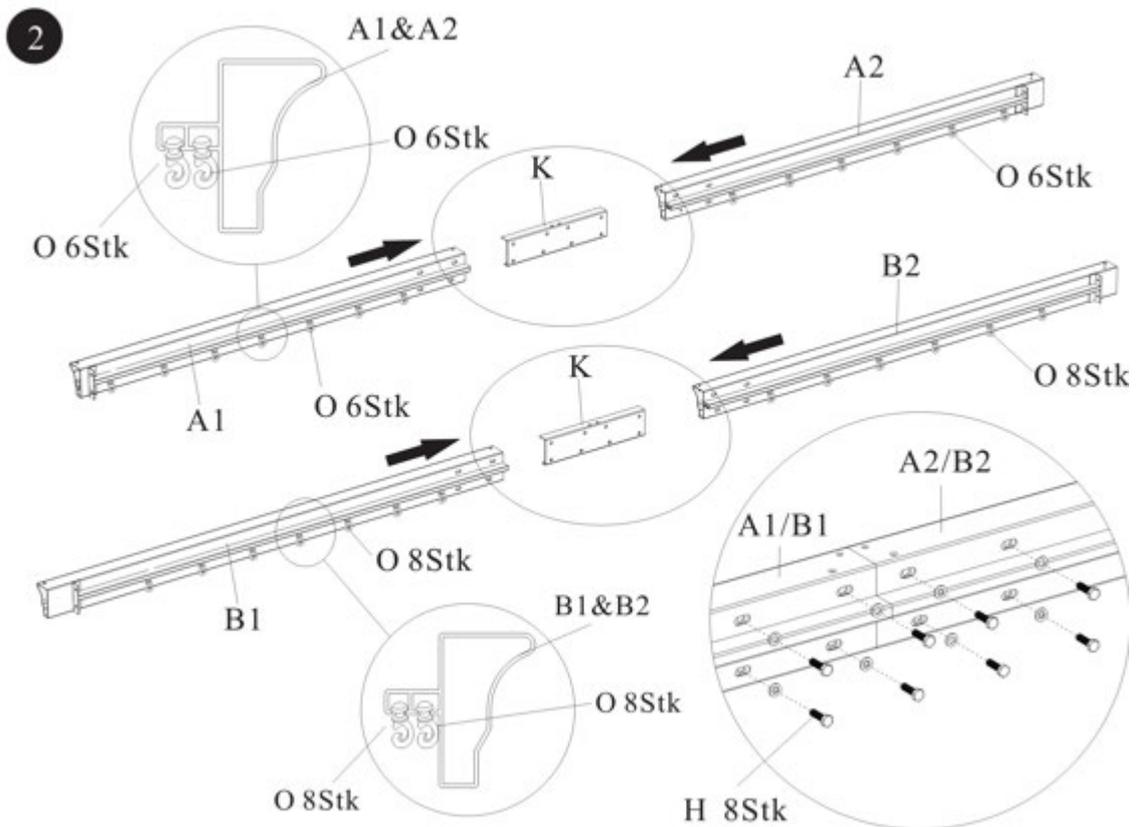
STEP TWO:

BOLTS NEEDED: H

2A. SLIDE 6 PART O INTO PARTS A1, A2, B1 AND B2

2B. CONNECT PART A1 WITH PART K

2C. CONNECT PART B1 WITH PART K



STEP THREE:
BOLTS NEEDED: H, H1, H2, H3

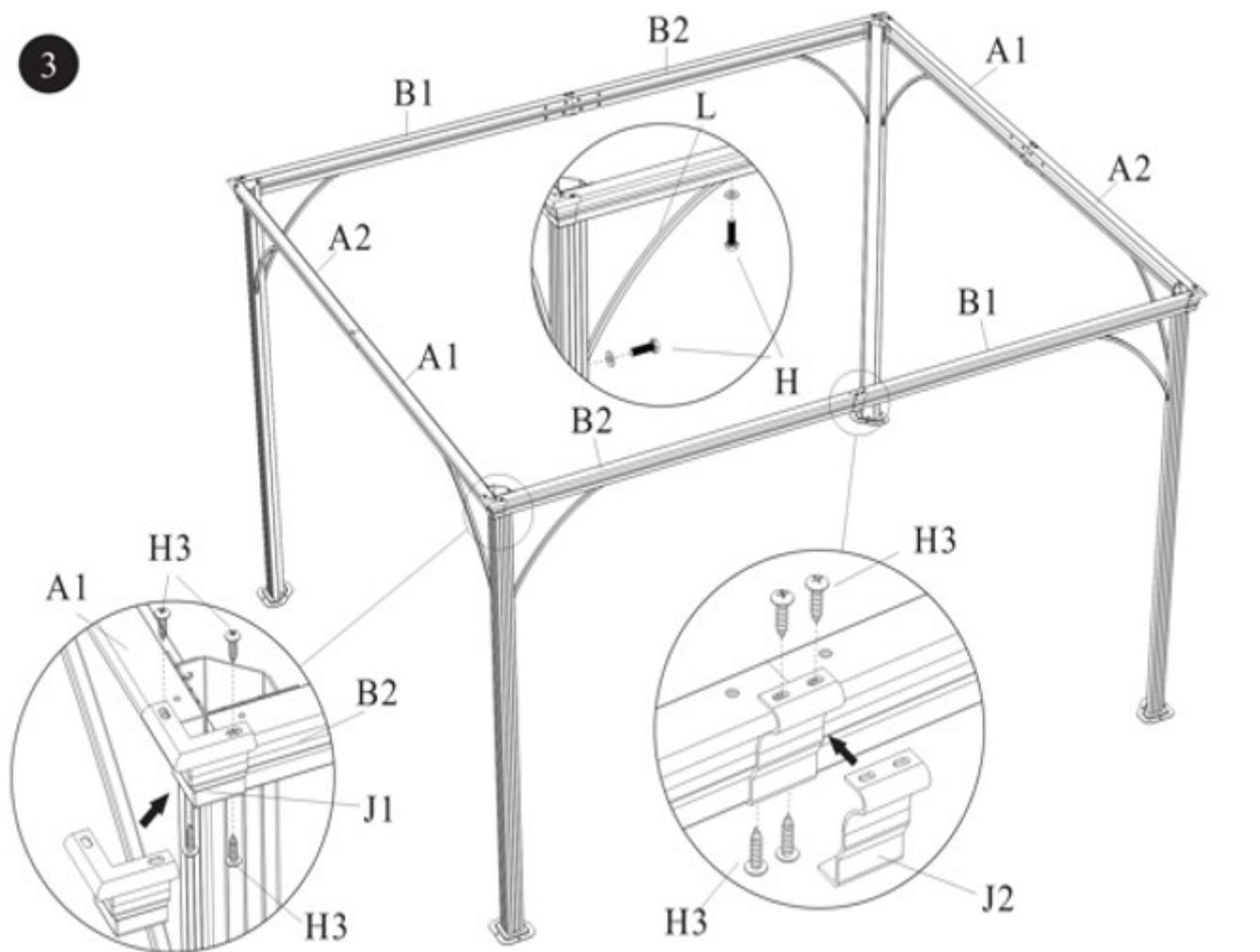
3A. CONNECT A1 TO B2 USING LEG A, PLACE YOUR J1 CORNER BRACKET OVER ALL PARTS AND SECURE USING H3 (AS PER DIAGRAM)

3B. CONNECT A2 TO B1 USING LEG A, PLACE YOUR J1 CORNER BRACKET OVER ALL PARTS AND SECURE USING H3 (AS PER DIAGRAM)

3C. CONNECT ALL PARTS TOGETHER IN THE MIDDLE USING BRACKET K AND H BOLTS

3D. CONNECT PART J1 TO ALL CORNERS USING H3 BOLT

3E. CONNECT PART J2 TO THE MIDDLE SECTIONS USING H3 BOLT



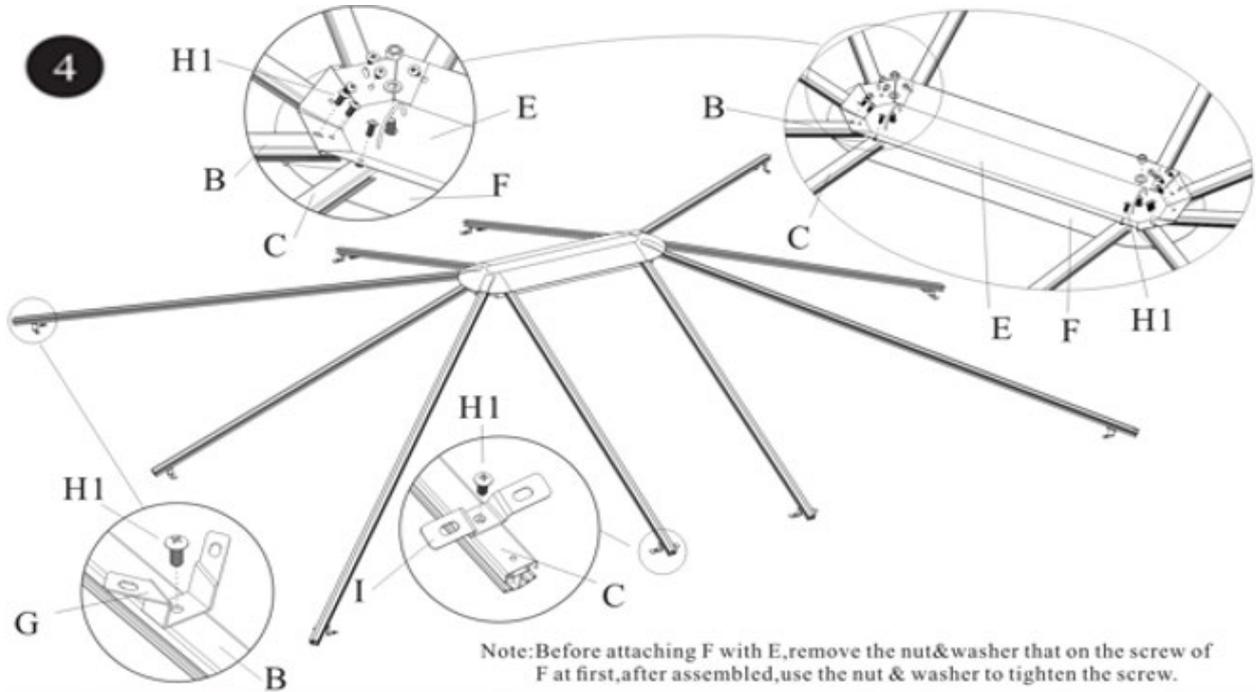
STEP FOUR:

BOLTS NEEDED: H1

4A. CONNECT PART I TO PART C

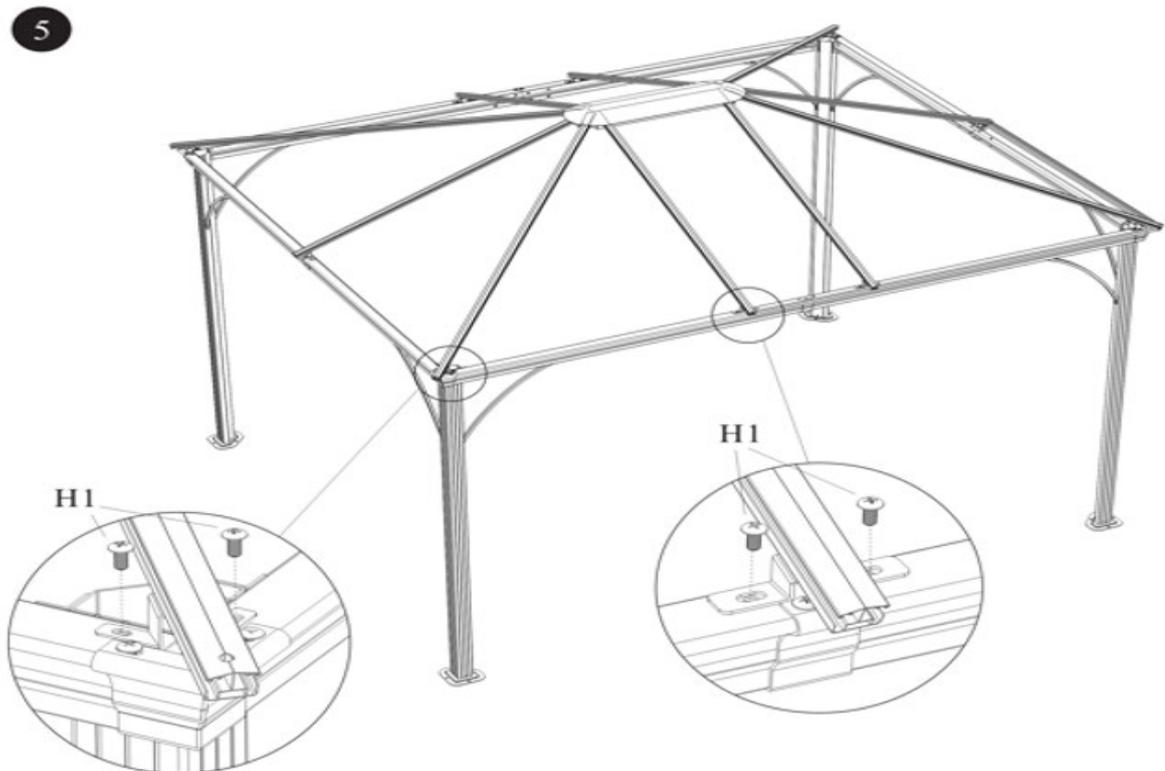
4B. CONNECT PART G TO PART B

4C. CONNECT ALL PARTS B AND C TO PART F AND E (F IS TOP E IS BOTTOM AS PER DIAGRAM)



STEP FIVE:

CONNECT YOUR BUILT ROOF SECTION TO YOUR BUILT FRAME SECTION USING H1 BOLTS (AS PER DIAGRAM BELOW)

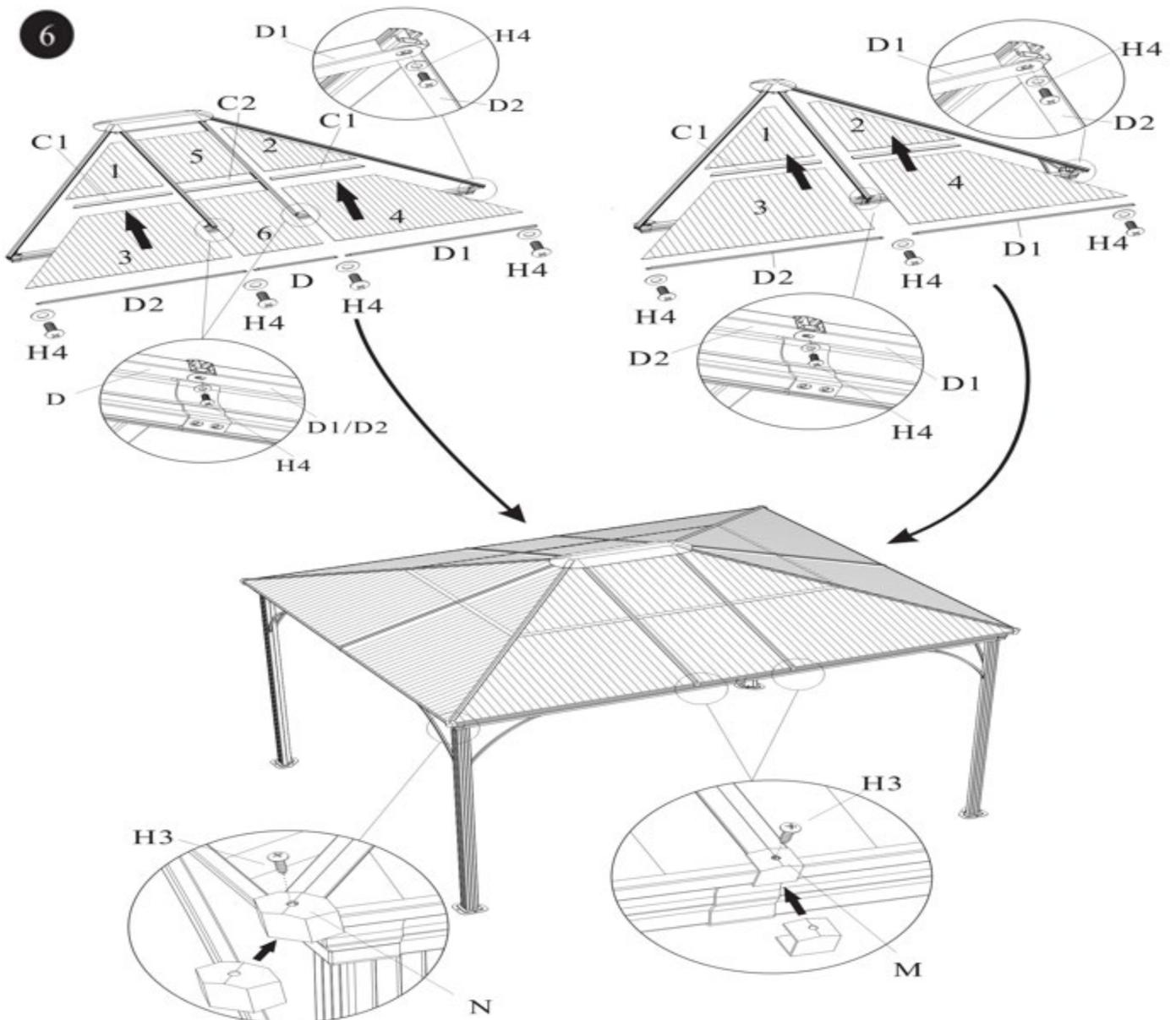


STEP SIX:

BOLTS NEEDED: H3, H4

SECTIONS 6A – 6C 3.6M SIDE

- 6A.** SLIDE PANEL 1 THEN PART C1 THEN PANEL 3 INTO YOUR FRAME AND CLOSE OFF WITH PART D2 (LEFT SIDE)
- 6B.** SLIDE PANEL 5, THEN C2 AND THEN PANEL 6 INTO THE MIDDLE SECTION AND CLOSE OFF WITH PART D
- 6C.** SLIDE PANEL 2 THEN C1 THEN PANEL 4 INTO YOUR FRAME AND CLOSE OFF WITH D1 (RIGHT SIDE)
- 6D.** SLIDE PANEL 1 THEN PART C1 THEN PANEL 3 INTO YOUR FRAME AND CLOSE OFF WITH D2
- 6E.** SLIDE PANEL 2 THEN C1 THEN PANEL 4 INTO YOUR FRAME AND CLOSE OFF WITH D1
- 6F.** CONNECT PART N TO ALL CORNERS WITH H3 BOLT
- 6G.** CONNECT PART M TO ALL MIDDLE SECTIONS WITH H3 BOLT (AS SHOWN IN DIAGRAM BELOW)



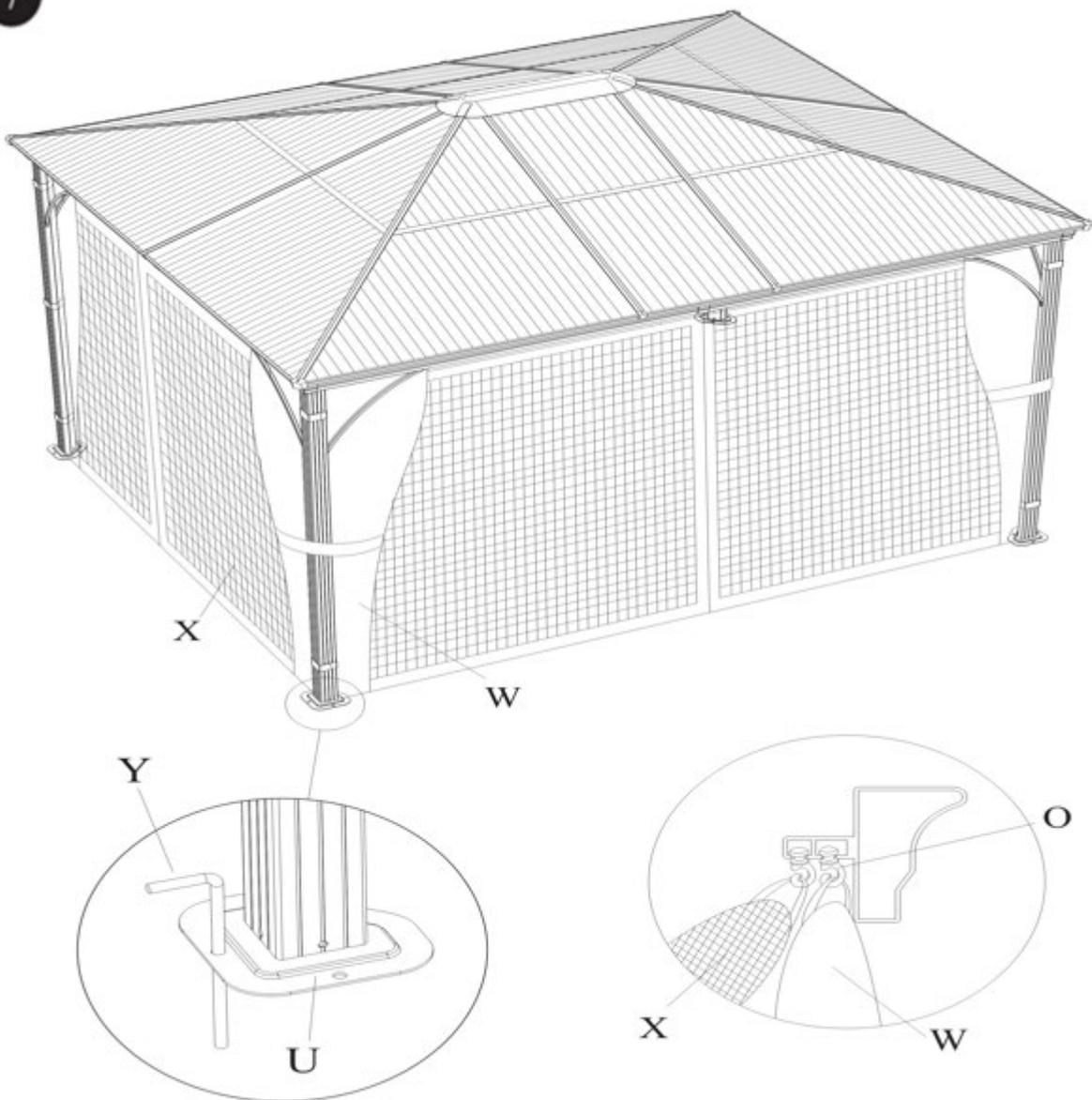
STEP SEVEN:

7A. SLIDE PART X INTO THE INSIDE TRACK

7B. SLIDE PART W INTO THE OUTSIDE TRACK

7C. SECURE YOUR FRAME INTO THE GROUND USING PART Y (ONLY AVAILABLE FOR GRASS) IF YOU WISH TO SECURE TO CONCRETE YOU WILL NEED TO PURCHASE BOLTS FOR THIS.

7



Note: When you hang W and X, you can't open the zipper and start hanging from one side.