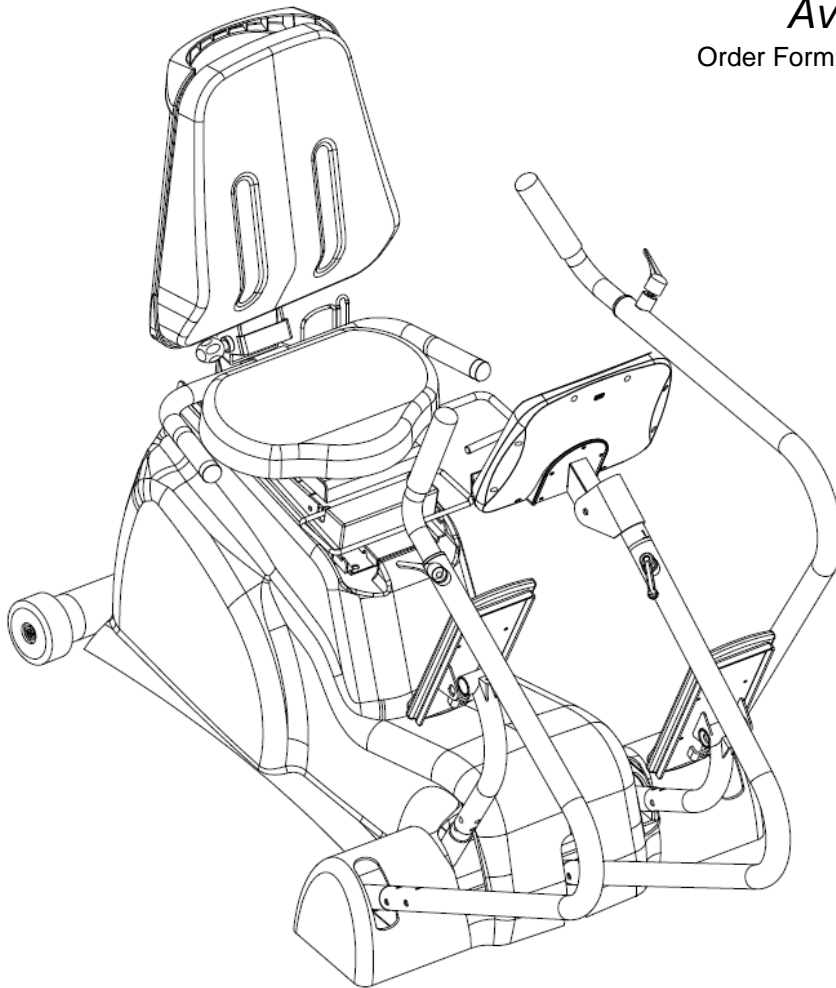




Owner's Manual V.4

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Safety Precautions

This exercise equipment was designed and built for optimum safety. However, certain precautions apply whenever you operate a piece of exercise equipment. Be sure to read the entire manual before assembly and operation of this machine.

Also, please note the following **safety precautions**:

1. Read all instructions carefully before using the machine.
2. Consult your physician or other health care professional before beginning this or any type of exercise program.
3. Always wear proper exercise apparel when using the machine.
4. If at any time you feel faint, light-headed or dizzy while operating the machine, stop exercise immediately. You should also stop exercising if you are experiencing pain or pressure.
5. Keep children and pets away from the machine while in use.
6. Only one person can use the machine at a time.
7. Make sure your machine is correctly assembled before you use it. Be sure all screws, nuts, and bolts are tightened prior to use and retighten periodically.
8. Do not operate this or any exercise equipment if it is damaged.
9. Keep hands and feet away from any moving parts. Do not insert any objects into any openings.
10. Keep clothes, jewelry and loose items away from moving parts.



NOTE:

MAXIMUM WEIGHT CAPACITY FOR THE PHYSIOSTEP LXT IS 400 LBS. (182 KGS)

WARNING:

BEFORE BEGINNING ANY EXERCISE PROGRAM CONSULT YOUR PHYSICIAN. THIS IS ESPECIALLY IMPORTANT FOR INDIVIDUALS OVER THE AGE OF 35 OR PEOPLE WITH PRE-EXISTING HEALTH PROBLEMS. READ ALL INSTRUCTIONS BEFORE USING THIS FITNESS EQUIPMENT. WE ASSUME NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE SUSTAINED BY OR THROUGH THE USE OF THIS PRODUCT.

THE HEART RATE, WATTS, METS, AND CALORIES DISPLAYS ARE NOT SUITABLE FOR USE IN APPLICATIONS WHERE THE HEALTH AND SAFETY OF A PATIENT MAYBE DEPENDENT ON THE ACCURACY OF THOSE PERAMETERS.

Dear Valued Customer,

Thank you for your recent purchase of the **PhysioStep LXT** from HCI Fitness. We believe that you have purchased one of the highest quality and affordable recumbent cross trainers on the market today. Prior to using your new **PhysioStep LXT** please review the operator's manual and product tips to maximize your workout experience.

Wishing you the best of luck in reaching your health and fitness goals!

HealthCare International is a leading supplier and distributor of innovative products for Health, Wellness, Fitness & Active Aging. Visit our website – www.HCIFitness.com for information on all of our products.

Warranty Information

(Your Serial Number is found on a white sticker at the rear base of the unit, the front of the user manual, and on the box)

Serial #:_____ **Purchase Date:**_____

3 Year Parts Warranty, One Year Labor, Lifetime Main Frame

NOTE

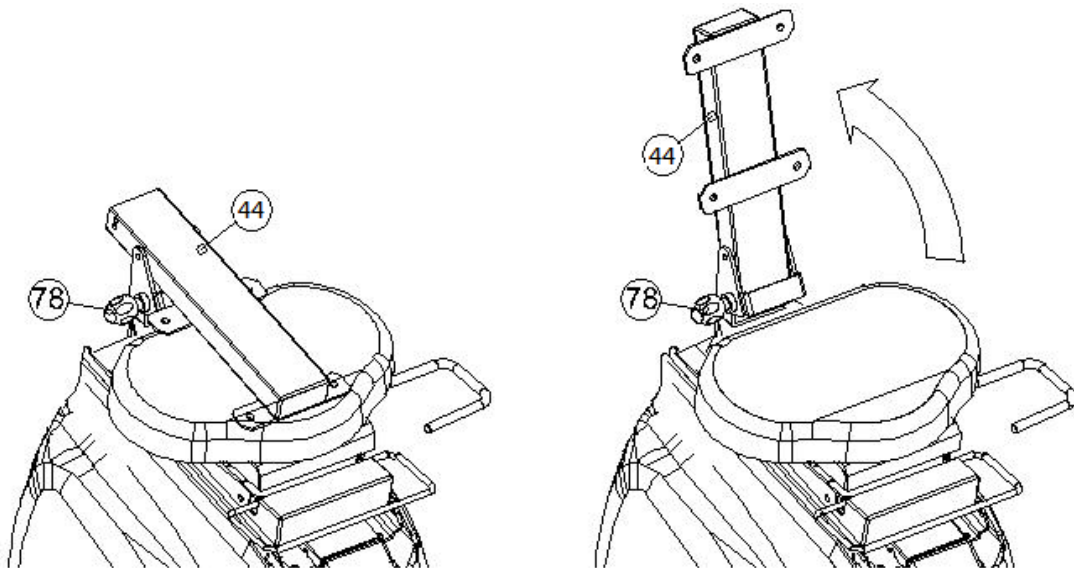
Before you start to assemble this unit, please note that some of the parts and screws needed for assembly are already in place on the unit.

TOOL SET:

| Tool | QTY |
|---|-----|
| (132) 6mm T Type Allen Wrench Tool | 1 |
| (133) 5mm Allen Wrench Tool | 1 |
| (134) Extended 6mm Allen Wrench Tool | 1 |
| (135) 13*15 Screwdriver/Wrench Combo Tool | 1 |

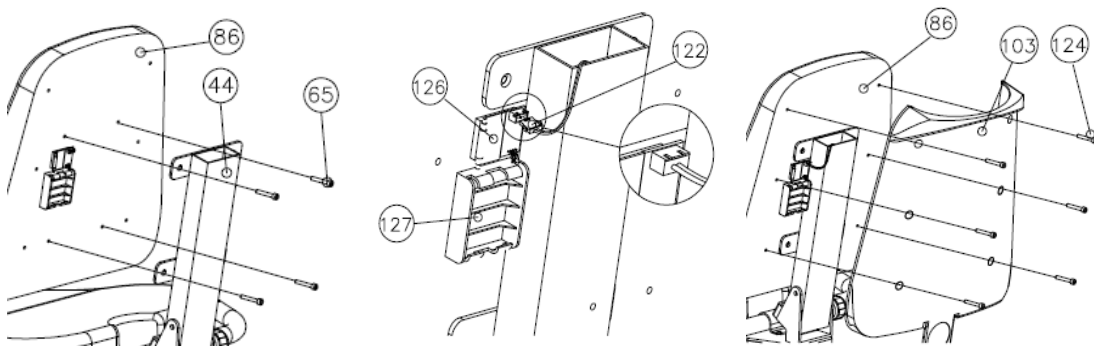
Assembly Instructions

STEP 1:



Pull the seat recline knob (78) to release the Back Cushion Support (44) and place it in an upright position. Make sure the Knob (78) is then fixed firmly back in place to secure the Back Cushion Support (44).

STEP 2:



Assemble the Back Cushion (86) by using the Hexagonal Bolt (65) to secure the Back Cushion Support (44). Then connect Hand Pulse Sensor Wire (122) and cut off the fixed tie on the bottom of the Sensor Wire where it connects to the seat handles. Finally attach the seat back cover (103) to the seat back (86) using the bolts (124) secure in place.

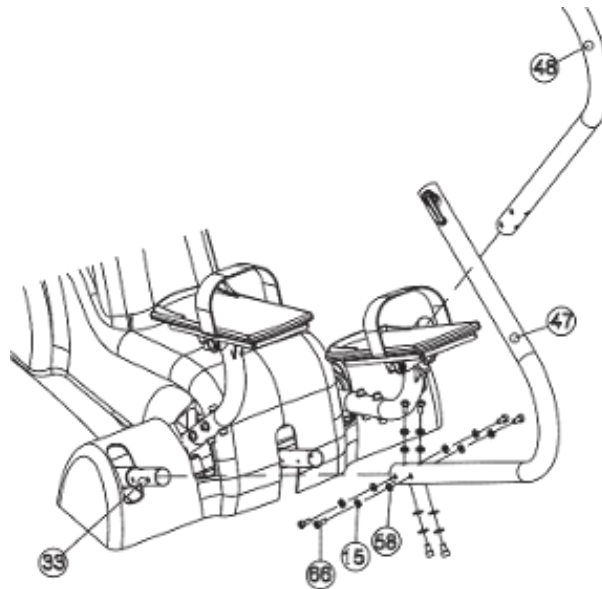


Wire Pinch Point

Gently Test the Seat Recline Angle to Ensure the Pulse Wire Moves Freely

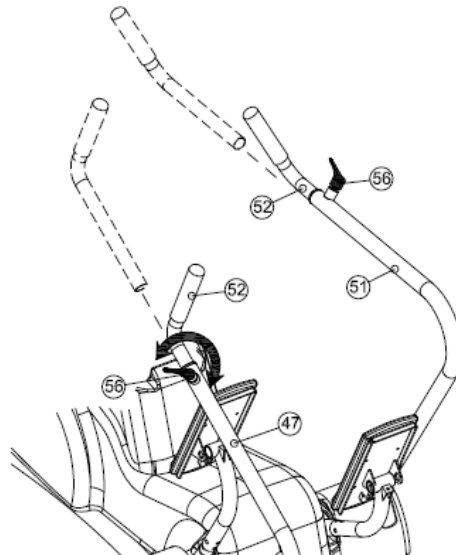
Note: If Heart Rate Measurement Appears Inaccurate – Replace Batteries

STEP 3:



1. Install Moving Handle R (47) to Moving Handle Axis R (33) by using the Hexagonal Bolt (66), Spring Washer SW8 (15) and Curved Washer (58).
Make sure the bolts are securely tightened.
2. Install Moving Handle L (48) to Moving Handle Axis L (33b) by using the Hexagonal Bolt (66), Spring Washer SW8 (15) and Curved Washer (58).
Make sure the bolts are securely tightened.

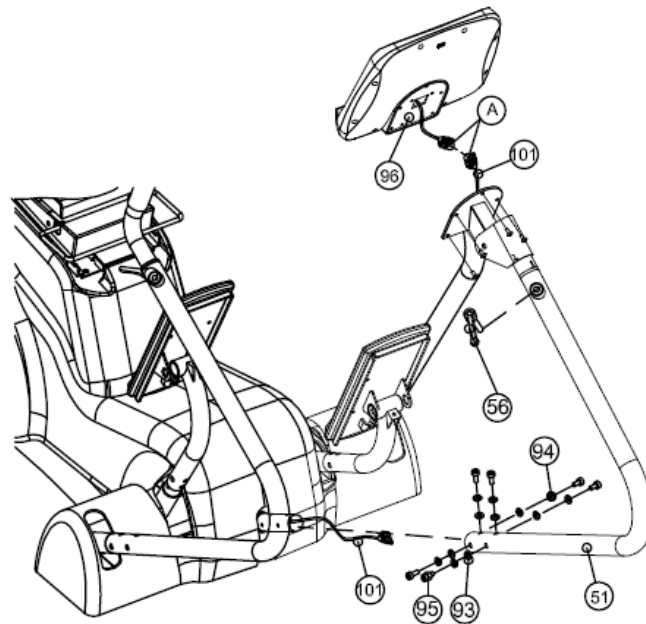
STEP 4:



Release the locking adjustment Knobs (56) and then insert the Moving Handle Sets (115 / 116) into the left and right moving handles (47 / 48).

NOTE: Turn the locking adjustment knob $\frac{1}{4}$ turn to release the handle. Slide the handle in and out to change the handle length. The pop-knob feature allows the you to reposition the lever direction once the adjustment knob is in the locked position.

STEP 5



Part 1

Remove the bolts (95) from the base of the unit and set aside. Gently tie the console wire (101) to the white guide wire in the display tube (51). Then pull the console wire through the console support tube. Be careful not to pinch the wire when connecting the display tube to the unit. Finally, lock the knob (56) on the computer post (51)

Connect the display tube to the unit using the bolts (95) set aside earlier.

Make sure the bolts are securely tightened.

Part 2

Remove the screws from the back of the Computer (96). Then connect the Control Wire coming from the display tube (101) to the computer (A).

Congratulations on Setting up Your New PhysioStep LXT!

Please Note:

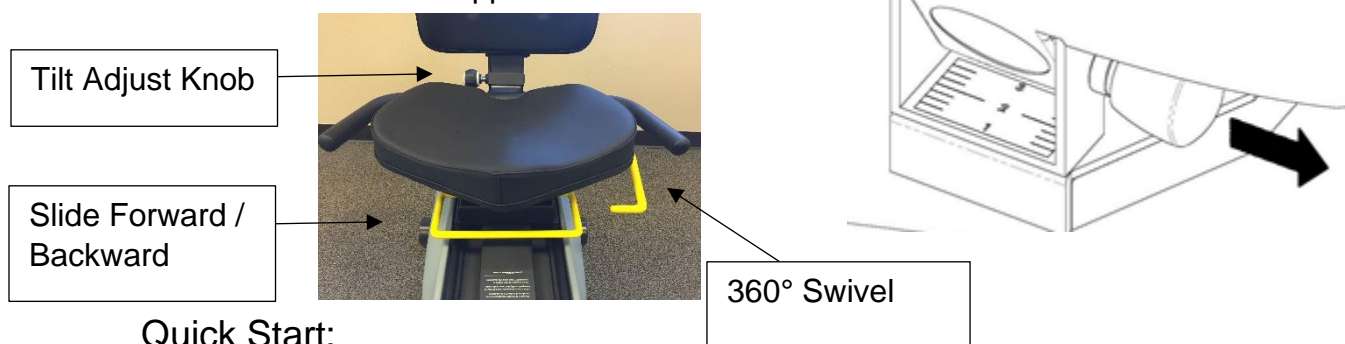
Connect the power adaptor to the unit first and then plug the adapter into the wall.

AC Adaptor:

The **PhysioStep LXT** needs to be plugged into a standard electrical outlet. The AC adaptor connects at the rear base of the unit, at ground level, on the end of the unit that is beneath the seat. Connect the AC adaptor to the unit and then plug it into the wall. The display is powered by the adaptor and does not need batteries to facilitate low watt training.

Seat Adjustments:

The **PhysioStep LXT** seat position can be adjusted forward and backward by pulling up on the long yellow bar located under the seat. The handle on the left of the seat allows the seat to swivel for easy access. In addition you can adjust the tilt of the **PhysioStep LXT** seat back by pulling the knob located on the back cushion support.



Quick Start:

If you would like to start a simple workout, press the Quick Start Button and use the **[+]** / **[-]** arrows to set the resistance. It will automatically start you at level 1. See page 11 for more detail.

Adjustable Display:

The display can be moved forward and backward by releasing the locking adjustment knob on the center display tube. The display angle can also be changed to accommodate users.

Heart Rate:

If you would like to monitor your heart rate while using the **PhysioStep LXT**, simply use the contact heart rate or any compatible chest belt. Contact us for more information 206-739-5400.

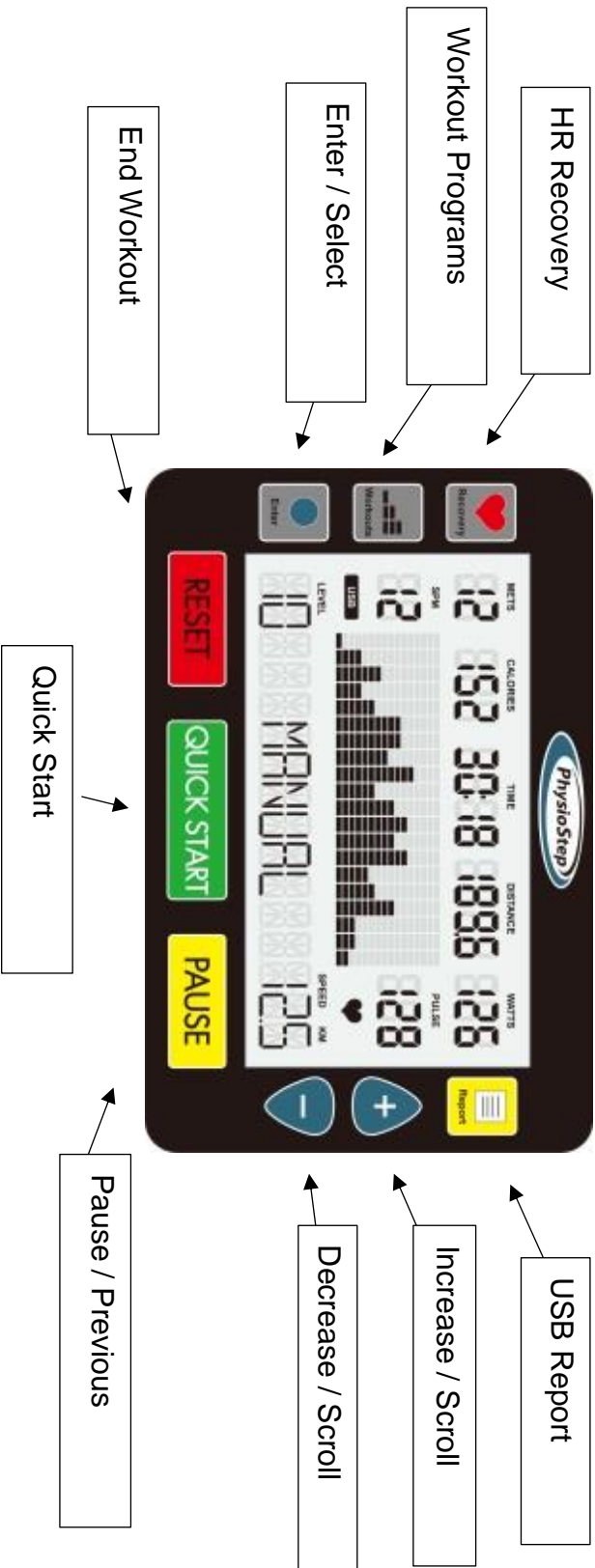
Custom User Protocols:

You can create custom protocols in the USER 1 program with WATT controlled stages. Please view **page 16** for more detail.

USB Workout Summary Report:

The **PhysioStep LXT** features a USB workout summary report. The USB slot is located on the back of the display. Simply insert a USB into the back of the display before you start your work out and press the **REPORT** button when you are finished with your workout. Please view **page 17** for more detail. The USB workout summary feedback reports total time, total calories, total distance, total steps as well as Averages and Peaks for METS, WATTS, Heart Rate, Steps Per Minute, and Speed

PhysioStep LXT Display Console



Button Functions

1. QUICK START BUTTON

1.1. Pressing the **QUICK START** button starts a manual workout.

2. ENTER BUTTON

2.1. The **ENTER** button selects programs and confirms data entry.

3. [+] / UP BUTTON

3.1. Press the **[+]** button to increase values.

3.2. Holding the **[+]** button will rapidly increase values.

4. [-] / DOWN BUTTON

4.1. Press the **[-]** button to decrease values.

4.2. Holding the **[-]** button will rapidly decrease values.

5. WORKOUTS BUTTON

5.1. Before you start your workout, press the **WORKOUTS** button to choose a preset program. Continue to press the **WORKOUTS** button to cycle through the programs.

5.2. If you have already started a workout, press **RESET** twice then use the **WORKOUTS** button as explained above.

6. RECOVERY BUTTON

6.1. The recovery function is only available when using a HR monitor.

6.2. Press the **RECOVERY** button to enter the cool down mode.

6.3. When in the recovery mode, all other buttons are disabled.

7. PAUSE BUTTON

7.1. While exercising press the **PAUSE** button to pause your workout. The display will show “Total Steps ____ *Press QUICKSTART to resume or RESET for workout summary*”.

7.2. Press the **QUICKSTART** button to resume your workout.

7.3. Press the **RESET** button to view your workout summary.

7.4. In the Report Mode, the **PAUSE** button will return you to the last step.

8. RESET BUTTON

8.1. To end your workout and view your workout summary press the **RESET** button.

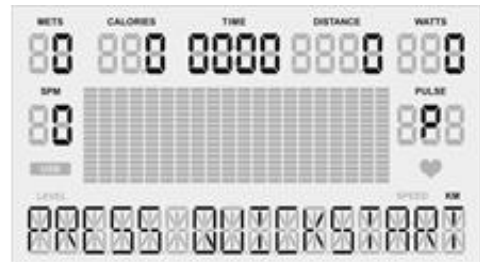
8.2. Holding down the **RESET** button for 3 seconds will reset the display.

9. REPORT BUTTON

9.1. Enables the USB workout report export function in summary mode.

Quick Start –Sit, Start, & Step!

1. Adjust your seat, display and handles to a comfortable position allowing your legs and arms to use the full range of motion.
2. Press the **QUICK START** button.
3. Start Stepping! You can use **[+] / [-]** buttons to adjust the resistance level at any time during your workout.



OR

Select a Workout Program

1. Press the **WORKOUTS** button to view programs.
2. To scroll through the different programs, continue to press the **WORKOUTS** button.
3. Then press the **Enter** button to select your desired workout program.
4. Follow the steps described in the next section to start your desired workout.

*If you have not selected anything after 5 minutes the display will automatically power off.

Setup your Workout Programs

Before starting your workout make sure that your seat is comfortably adjusted.

NOTE: Use the **WORKOUTS** button to cycle through programs. Press the **WORKOUTS** button again to view the next workout. Press **ENTER** to select your desired workout.

User Setup:

After selecting your desired workout the first step is to enter your user information. This step will be the same for all workouts.

*Use the **PAUSE** button to return to the previous step when entering user info.*

Gender: Use the **[+] / [-]** buttons to change Male (**M**) or Female (**F**).

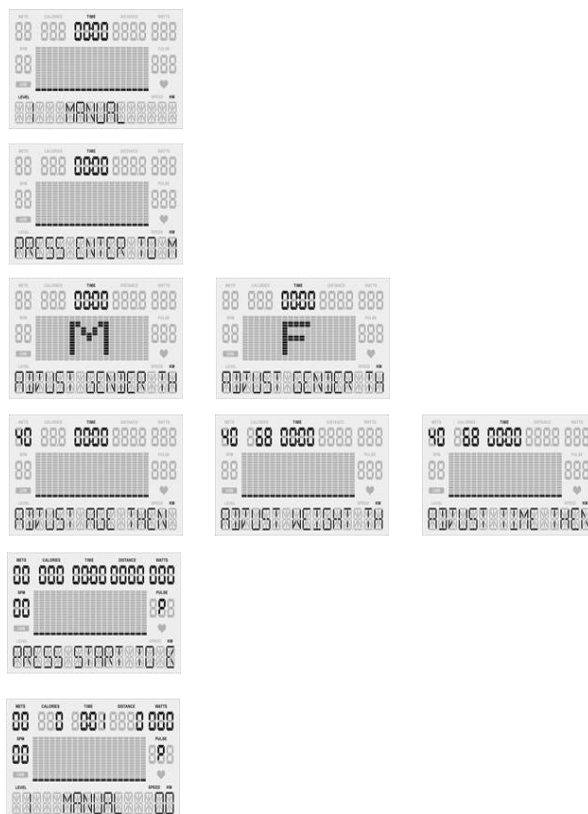
Press the **ENTER** button to set gender.

Age: Use the **[+] / [-]** buttons to change your age.

Press the **ENTER** button to set age.

Weight: Use the **[+] / [-]** buttons to change your weight.

Press the **ENTER** button to set weight.



1. Basic Programs

Manual, Warm Up, Interval, Valley, Ramp, Mountain, Rolling, Climb, Random, Hill, Fat Burn, Cardio, and Strength.

1.1. **User Setup** - You will be prompted gender, age, weight, and time.

Use the **PAUSE** button to return to the previous step when entering user info.

1.2. **Set Time:** Use the **[+] / [-]** buttons to set workout time. (Counting Down)

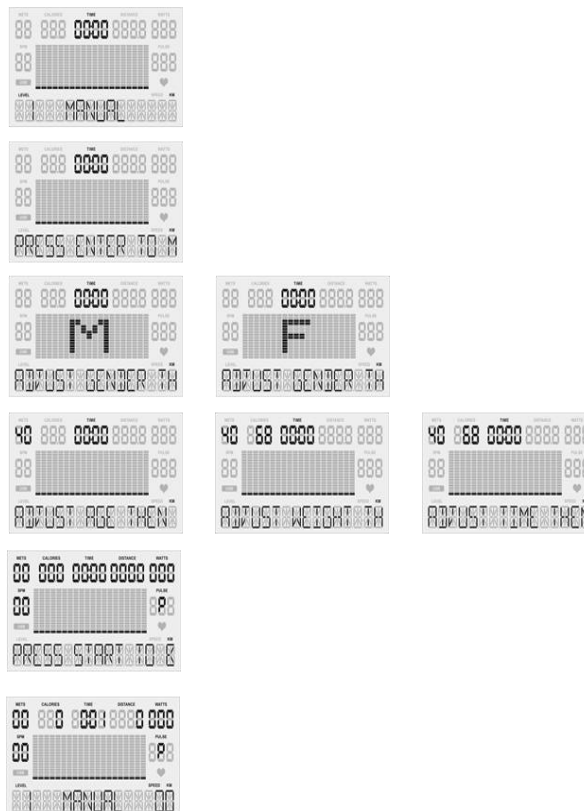
1.2.1.1. Press the **ENTER** button to set workout time.

1.3. Once your user information has been entered press **Quick Start!**

1.4. In the basic programs you can use the **[+] / [-]** buttons to change the resistance level.

1.5. Once your workout is completed a 3 minute Cool Down will begin.

Basic Programs Screens



2. Heart Rate Programs (HR 65% / HR 85%) *Requires Contact Heart Rate or Heart Rate Monitor

2.1. **User Setup** - You will be prompted gender, age, weight, time, & HR.

Use the **PAUSE** button to return to the previous step when entering user info.

2.1.1. **Set Time:** Use the **[+] / [-]** buttons to set workout time. (Counting Down)

2.1.1.1. Press the **ENTER** button to set workout time.

2.1.2. **Pulse:** Use the **[+] / [-]** buttons to change your target heart rate.

(Shown as percentage [65% or 85%] of full target heart rate)

2.1.2.1. Press the **ENTER** button to set your target heart rate.

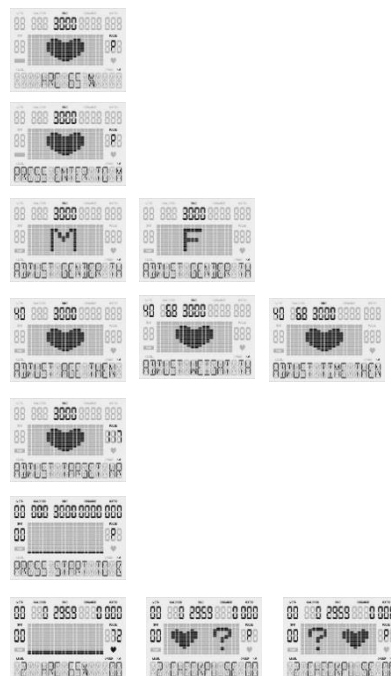
2.2. Once your user information has been entered press **Quick Start!**

2.3. If your heart rate cannot be detected, the screen will show [?♥] and reset to the home screen.

2.4. In the Heart Rate programs your resistance level will automatically increase or decrease to help reach your target heart rate.

2.5. Once your workout is completed a 3 minute Cool Down will begin.

Heart Rate Programs Screens



3. Constant Programs (Isokinetic / WATTS)

3.1. **User Setup** - You will be prompted gender, age, weight, time & constant.

Use the **PAUSE** button to return to the previous step when entering user info.

3.1.1. **Set Time:** Use the **[+] / [-]** buttons to set workout time. (Counting Down)

3.1.1.1. Press the **ENTER** button to set workout time.

3.1.2. **Set SPM / WATTS:** Use the **[+] / [-]** buttons to change your constant metric.

3.1.2.1. Press the **ENTER** button to set your constant metric.

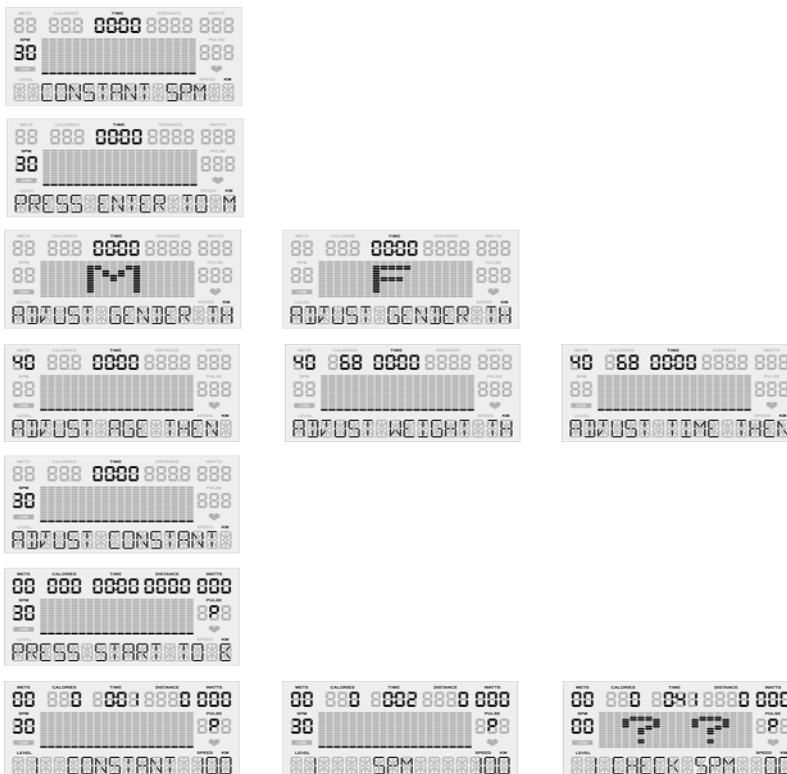
3.2. Once your user information has been entered press **Quick Start!**

3.3. If you are not using the machine, the screen will show "[?] Check SPM"

3.4. In the constant programs your resistance level will automatically increase or decrease to maintain constant SPM or WATTS.

3.5. Once your workout is completed a 3 minute Cool Down will begin.

Constant Programs Screens



4. Goal Set Programs (Calories / Distance)

4.1. **User Setup** - You will be prompted gender, age, weight, time, & goal.

Use the **PAUSE** button to return to the previous step when entering user info.

4.1.1. **Set Time:** Use the **[+] / [-]** buttons to set workout time. (Counting Down)

4.1.1.1. Press the **ENTER** button to set workout time.

4.1.2. **Set Calories / Distance:** Use the **[+] / [-]** buttons to change your goal.

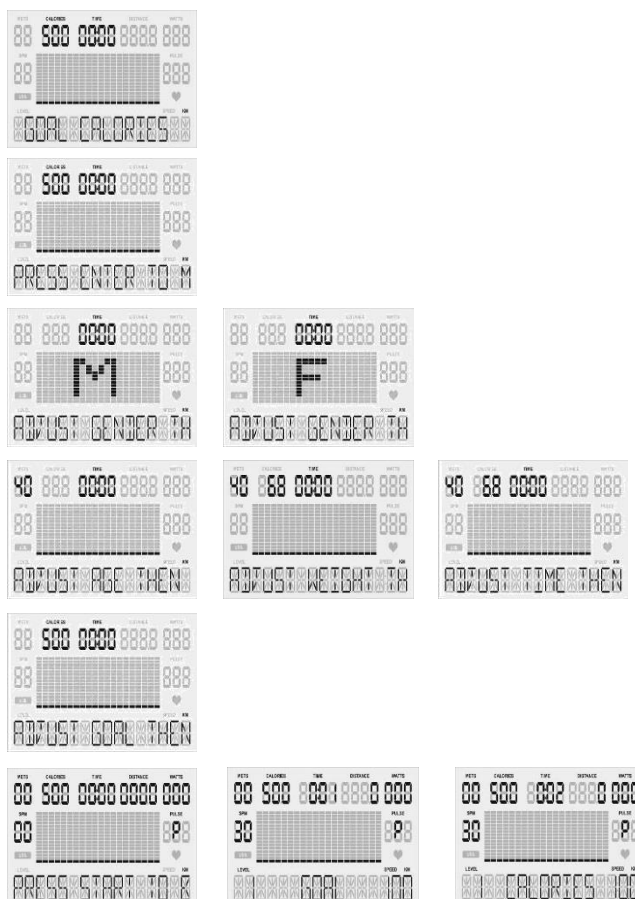
4.1.2.1. Press the **ENTER** button to set your goal.

4.2. Once your user information has been entered press **Quick Start!**

4.3. In the Goal programs your workout will complete once your goal is reached. Use the **[+] / [-]** buttons to change the resistance level.

4.4. Once your workout is completed a 3 minute Cool Down will begin.

Goal Set Programs Screens



Custom User Programs (User 1)

Create a custom protocol with user selected watt resistance levels with up to 20 equally timed stages.

Set Time Interval for Stages

| Total Time | Individual Stage Time |
|-------------------|------------------------------|
| 10 Minutes | 30 Seconds |
| 20 Minutes | 1 Minute |

1.1. **User Setup** - You will be prompted to enter; gender, age, weight, time, & level profile.

Use the **PAUSE** button to return to the previous step when entering user info.

1.1.1. **Set Time:** Use the **[+] / [-]** buttons to set workout time. (Counting Down)

1.1.1.1. Press the **ENTER** button to set workout time.

1.1.2. **Set Custom WATT Levels:** Use the **[+] / [-]** buttons to change your training resistance level.

1.1.2.1. Press the **ENTER** button to set your custom workout.

1.2. Once your user information has been entered press **Quick Start!**

1.3. Once your workout is complete a 3 minute Cool Down will begin.

Cool Down Mode

1. After completing your workout program a **3 minute cool down** will automatically start.
2. Press the **PAUSE** button to pause your cool down, and **QUICK START** to resume your cool down.
3. Press the **RESET** button to skip the cool down and view workout summary.

Workout Summary Mode

** After cool down mode, the display shows workout summary**

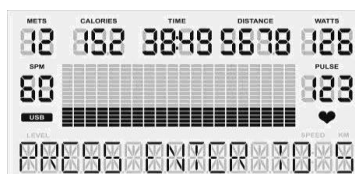
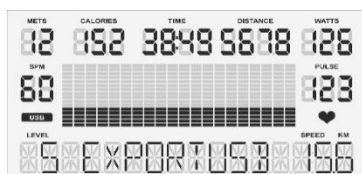
1. The workout summary mode displays your personal data as shown below:
Total Time, Distance, Calories and Steps; as well as Average/Peak METs,
WATTS, Steps per Minute (SPM) and Pulse.



Export Workout Summary to USB –Pause, Reset, Report

USB Slot Located on Back of Display

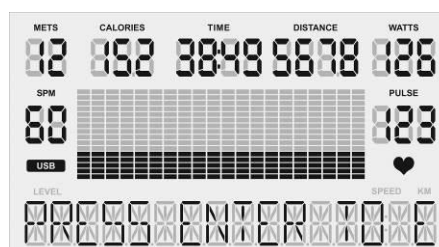
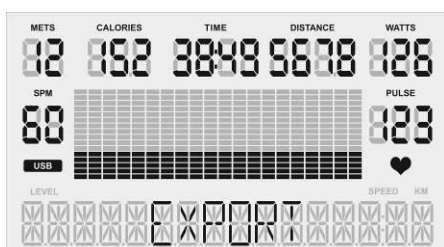
1. Insert your USB into the USB slot on the back of the display.
2. When the USB is correctly inserted the display will show the symbol “USB.”
3. When you have completed your workout and are on the Workout Summary Mode screen, press the **REPORT** button to begin the export process.
4. Press the **ENTER** button twice to set your Workout ID.



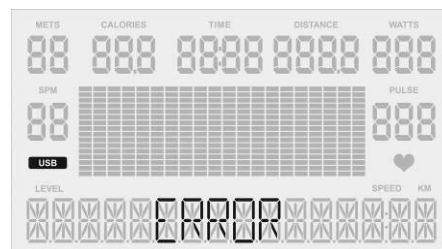
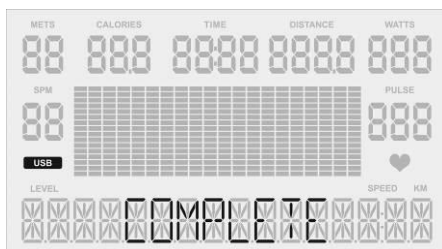
5. Use the **[+] / [-]** buttons to scroll through values (a-z and #0-9). Press the **ENTER** button to select a value and move to the next space.
6. Set your ID by pressing the **ENTER** button until you reach the last space.

PLEASE NOTE: At any time you can press **PAUSE** to return to the previous step.

7. After you have set your personal ID, press **ENTER** to select the date (Day / Month / Year). Use the **[+] / [-]** buttons to scroll through the values [a-z and #0-9]. Once the date is selected, press the **ENTER** button to confirm and complete.



8. Once the data is completed, the display will show the messages “*Export*” and “*Press Enter to Export Data*”. Press the **ENTER** button to export your workout summary report to USB. Saving your workout summary will take a few seconds.
9. Your workout summary report will be saved in a .csv file that you can open in excel. The display will read “*Complete*” when it has been exported successfully.
10. If there is an error during the data export, the display will read “*Error.*” If this happens, press the **PAUSE** button to return to the previous step and export again.



Sleep Mode

- If you do not use the unit for five minutes the display will automatically power off.
- In sleep mode, the LCD monitor will be powered off; any buttons or USB functions will be disabled.
- To wake the unit – start using the machine again and it will power on.

Recovery Mode

**Requires HR Monitor*

1. At any time during a workout program you can press the **RECOVERY** button to enter the recovery mode to see how quickly your body returns to its resting heart rate.
2. Once in the recovery mode the user’s peak heart rate is displayed on the top left with the active heart rate below. You will have 1 minute to monitor your heart rate in recovery mode.

3. When the recovery is completed, the screen will display: Excellent (F1.0), Very Good (F2.0), Good (F3.0), Satisfactory (F4.0), Sufficient (F5.0) or Fail (F6.0) based on the rate of recovery.
4. P0 = the user's heart rate when the recovery mode was initiated.
P1 = the user's heart rate after completing the recovery mode.

Using Optional Heart Rate Monitors

1. Chest Strap

1.1. In order to insure the chest strap is working correctly please refer to the manufacturer's instructions. In general, the chest strap must remain wet to accurately work. Moistening the electrodes is very important. Be sure to fasten the strap correctly below your pectoral muscle.

General Maintenance

1. **Cleaning** - Use soap and warm water or antibacterial wipes (GREY) to clean the surface of your unit.
2. **Tightening** - Periodically inspect your unit to ensure that all screws, nuts, and bolts are tightened and retighten if necessary. Do not over tighten.

Recommended Maintenance Inspection Schedule

| Item | 6 Months | 1 Year | 3 Years | 5 Years |
|--|----------|--------|---------|---------|
| Frame | | | | X |
| Electrical | | | X | |
| Mechanical | | | X | |
| Labor | | X | | |
| Upholstery, Seats, Grips, Belts | | X | | |
| High Wear Items (Heart rate Straps, Pedal Straps) | X | | | |

General Display Information

1. Gender

1.1. Men are MALE, Women are FEMALE (preset value is MALE).

1.2. The display shows [M] / [F] when setting.

2. Age

2.1. The age range is between 10 and 99, preset value is 60 years old.

2.2. Age is shown in the top left of the display in the METS window.

3. Weight

3.1. The weight range is between 40 – 400 lbs (30 – 200 KG), preset value is 150 lbs (68 KG).

3.2. Weight is shown next to age in the calories window.

4. Target Heart Rate (THR)

4.1. Using the Heart Rate Control (HRC) programs the user can train at 65% or 85% of their target heart rate.

4.2. When setting age in the Heart Rate Control programs, the computer will calculate a proposed target heart rate for the user. The target heart rate shown on the screen is a percentage (65% or 85%) of your full target heart rate. You can adjust your target heart rate using the **[+]** / **[-]** buttons and set your desired target heart rate by pressing **ENTER**.

4.3. Target Heart Rate Formula = $(220 - \text{AGE}) * X\%$

NOTE: Target Heart Rate Function is only available when using a HR monitor.

5. Pulse

5.1. When using a heart rate monitor, your heart rate will show in the pulse window on the right side of the display. If your heart rate cannot be detected, the pulse window will show (_P_).

6. Units

6.1. Miles are denoted as M, Kilometers are denoted as KM. Preset value: **M**

6.2. To change units please view the Change Units Section on page 21

7. METs

7.1. The Metabolic Equivalent of Task (MET), or simply metabolic equivalent, is a physiological measure expressing the energy cost of physical activities and is defined as the rate of energy consumption during a specific physical activity. PhysioStep METs calculations are based on ACSM formulas.

8. Steps Per Minute (SPM)

8.1. Calculates your steps per minutes based on your revolutions per minute (RPM). Steps per minute are shown on the left of the display.

Display Settings – Engineering Mode

To enter the Engineering Mode first make sure you are on the home screen by pressing **RESET** twice. Then press and hold **ENTER, QUICK START,** and **[+]** button at the same time.

Once in the Engineering Mode press **ENTER** to view settings and **[+] / [-]** buttons to cycle settings. Press **PAUSE** to go back a page.

Edit Settings

Use the **ENTER** button to select a setting from the list (Including “EXIT”).

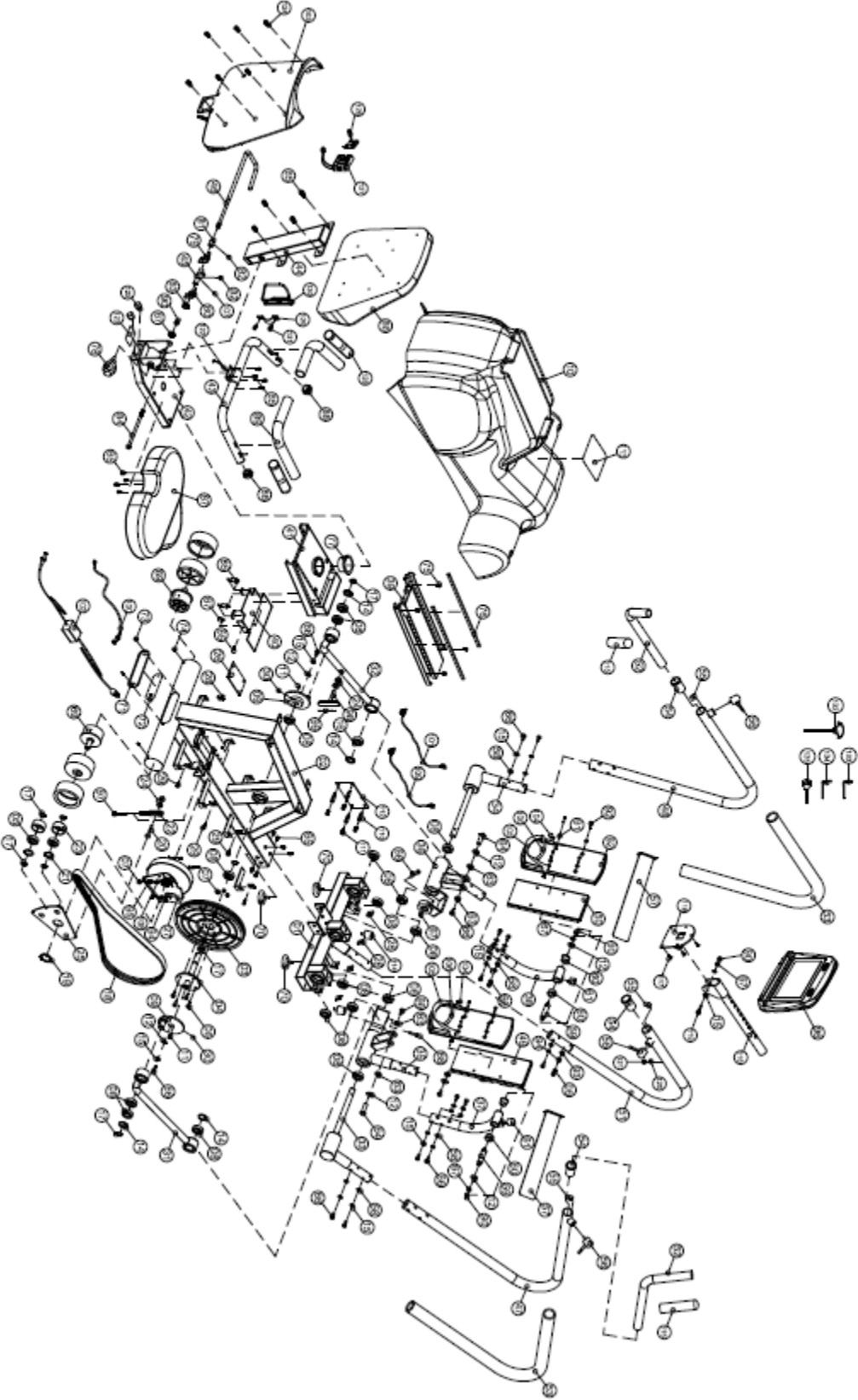
Use the **[+] / [-]** buttons to navigate and change settings.

Use the **QUICK START** button to confirm changes to settings.

The **PAUSE** button will take you to the previous screen.

1. **Key Test** – Make sure all of your keys are functioning. Press all the keys!
2. **Display Test** – See if any dot cells are not working on your display.
3. **Functions**
 - 3.1. **ODO Reset** – Reset your unit’s internal odometer.
 - 3.2. **Change Units** – Use the **[+] / [-]** buttons to change units.
 - 3.2.1. When the correct unit is displayed press **QUICK START**.
 - 3.2.2. Press **PAUSE** to go to the previous page.
 - 3.2.3. Use **[+] / [-]** buttons to navigate to “EXIT” then press **ENTER** to return to the home screen.
 - 3.2.4. On the home screen (“M”) for miles or (“KM”) for kilometers will show on the bottom right of the display.
 - 3.3. **Display Mode** – Turn display mode “ON” or “OFF”.
 - 3.4. **Manual** – DO NOT CHANGE
 - 3.5. **Elliptical or Bike** – setting for elliptical or bike. (DO NOT CHANGE).
 - 3.6. **Key Tone**– Turn Key tone “ON” or “OFF”.
4. **Security**
 - 4.1. **Child Lock** – Turn child lock “ON” or “OFF”.
5. **Factory Set** – Reset your unit to default settings.
6. **Exit**

Exploded Diagram



Parts List

| No. | Description | Qty | No. | Description | Qty |
|-----|------------------------|-----|-----|--------------------------------|-----|
| 1 | Front Frame | 1 | 34 | Moving Handle Axis (L) | 1 |
| 2 | Main Frame | 1 | 35 | Moving Pedal Set (R) | 1 |
| 3 | Belt Pulley | 1 | 36 | Moving Pedal Set (L) | 1 |
| 4 | Pulley Axle | 1 | 37 | Pedal Foot (R) | 1 |
| 5 | Ball Bearing 6204ZZ | 2 | 38 | Pedal Foot (L) | 1 |
| 6 | Hexagonal Bolt M6*15L | 12 | 39 | Change pipe | 1 |
| 7 | Lock Nut M6 | 8 | 40 | Seat Adjustment Handle | 1 |
| 8 | Ball Bearing 6004ZZ | 16 | 41 | Seat Moving Set | 1 |
| 9 | Eccentric Wheel | 2 | 42 | Rear Stabilizer | 1 |
| 10 | Chain Cover | 1 | 43 | Seat Handle | 1 |
| 11 | Button 5*5*15L | 2 | 44 | Back cushion support | 1 |
| 12 | Washer Ø8.5*Ø26*1T | 8 | 45 | Files block | 1 |
| 13 | Hexagonal Bolt M8*15L | 2 | 46 | Dipping Handle | 1 |
| 14 | C-ring R-42 | 4 | 47 | Moving Handle (R) | 1 |
| 15 | Spring Washer SW8 | 32 | 48 | Moving Handle(L) | 1 |
| 16 | Spherical bearing | 2 | 49 | Pedal (R) | 1 |
| 17 | C-ring S-20 | 8 | 50 | Pedal (L) | 1 |
| 18 | Belt | 1 | 51 | Computer Post | 1 |
| 19 | C-ring S-40 | 1 | 52 | Rotatable Moving Handle | 2 |
| 20 | Hexagonal Bolt M6*20L | 1 | 53 | Handle Sponge | 2 |
| 21 | C-ring R-47 | 2 | 54 | Place control | 3 |
| 22 | Metal Parts | 1 | 55 | Hand fixed block | 3 |
| 23 | Idler Wheel Ø53*Ø43*24 | 2 | 56 | Knob | 3 |
| 24 | Screw Nuts (M6) | 3 | 57 | Pedal Strap | 2 |
| 25 | Idler Support | 1 | 58 | Curved Washer Ø8.5*Ø22*1.5T | 28 |
| 26 | Control Board | 1 | 59 | Shaft For Pedal Bracket | 2 |
| 27 | Magnetic Flywheel- EMS | 1 | 60 | Bushing Ø19.1*Ø32*Ø25.5*15L | 4 |
| 28 | Screw Hole Clip | 12 | 61 | Rubber Cushion | 2 |
| 29 | "+" Bolt ST4*12L | 12 | 62 | Pedal | 2 |
| 30 | Stoppage Screw M5*5 | 5 | 63 | Bushing-Ø25*Ø18*8.5L | 4 |
| 31 | Connecting Parts (R) | 1 | 64 | Axle | 2 |
| 32 | Connecting Parts (L) | 1 | 65 | Hexagonal Bolt M8*15L | 22 |
| 33 | Moving Handle Axis(R) | 1 | 66 | Hexagonal Bolt M8*15L | 28 |

| No. | Description | Qty | No. | Description | Qty |
|-----|---|-----|-----|--------------------------|-----|
| 67 | Nylon Nut M8 | 10 | 100 | Power inlet | 1 |
| 68 | Hexagonal Bolt $\phi 10 \times 50L$ | 2 | 101 | Control Wire | 1 |
| 69 | Rear Leg Wheel | 2 | 102 | Adapter | 1 |
| 70 | Adjustment Fix Cushion (28*11) | 3 | 103 | Back Cushion Cover | 1 |
| 71 | Socket Cover | 1 | 104 | "+" Bolt ST5*30L | 8 |
| 72 | Input Socket | 1 | 105 | Ankle Support Bolt | 2 |
| 73 | Screw M5*8L | 2 | 106 | Ankle Support | 2 |
| 74 | "+" Bolt ST5*12L | 2 | 107 | Stoppage Screw M6*8L | 1 |
| 75 | Hexagonal Bolt M8*12L | 4 | 108 | Hexagonal Bolt M6*20L | 4 |
| 76 | Moving Plastic Post | 2 | 109 | Control Wire | 1 |
| 77 | Bushing | 1 | 110 | Plastic pillars | 4 |
| 78 | Knob M16*P1.5*25L | 1 | 111 | Plastic screws | 4 |
| 79 | Clockwise Spring-R | 1 | 112 | Control Board | 1 |
| 80 | Chemistry Spring-L | 1 | 113 | Non-Slip footpad | 1 |
| 81 | Compass Tube | 1 | 114 | Rubber Cushion | 2 |
| 82 | Stoppage Screw M6*6 | 2 | 115 | Handle Sponge | 2 |
| 83 | Nylon Nut M10 | 1 | 116 | Computer Adjustable Post | 1 |
| 84 | Hexagonal Bolt M8*100L | 1 | 117 | "+" Bolt ST5*30L | 5 |
| 85 | Spring | 2 | 118 | Console holder | 1 |
| 86 | Back Cushion | 1 | 119 | Hexagonal Bolt M8*50L | 1 |
| 87 | Seat | 1 | 120 | POM | 1 |
| 88 | End Cap | 2 | 121 | "+" Bolt M8*12L | 1 |
| 89 | Handle Sponge | 2 | 122 | Hand Pulse Sensor Wire | 1 |
| 90 | Nut Cover M8 | 6 | 123 | Seat Indicator | 1 |
| 91 | Washer $\phi 6.2 \times \phi 13 \times 1.2T$ | 14 | 124 | Hexagonal Bolt M8*15L | 6 |
| 92 | Hexagonal Bolt M6*25L | 8 | 125 | Cap | 2 |
| 93 | Curved Washer $\phi 6.2 \times \phi 13 \times 1T$ | 8 | 126 | Wireless Receiver | 1 |
| 94 | Spring Washer SW6 | 12 | 127 | Battery holder | 1 |
| 95 | Hexagonal Bolt M6*10L | 4 | 128 | Hand Pulse Sensor | 2 |
| 96 | Computer | 1 | 129 | Fixed plate | 1 |
| 97 | Adjusting Bolt | 1 | 130 | Bottle Holder | 1 |
| 98 | Tension Cable | 1 | 131 | Screw M5*15L | 2 |
| 99 | Square Magnet | 4 | | | |

Service Notes

| Date | Service Performed | Company | Phone |
|------|-------------------|---------|-------|
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Stabilization Accessories



Hand Grip
PS-HG



Leg Stabilizer
PS-LS



Seat Belt
PS-SB

Stabilization Kit

PS-ACC

Includes

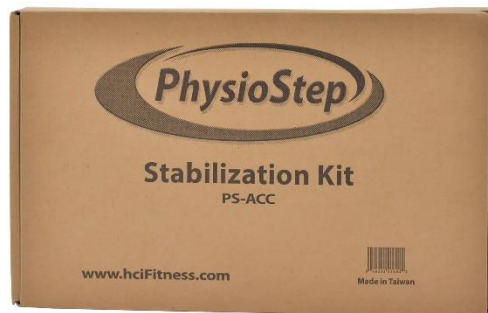
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- (2) Leg Stabilizers
- (1) Seat Belt

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|--------|--|------------------|-----|-------|
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| PS-LS | Leg Stabilizer (1) | \$375 | | |
| PS-SB | Seat Belt (1) | \$160 | | |
| PS-ACC | Complete Kit (2) Hand Grips (2) Leg Stabilizers (1) Seat Belt | \$1,040 \$780 | | |

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