

# TOP SECRET COATINGS

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## TS-6390 Ever-Last Epoxy Primer

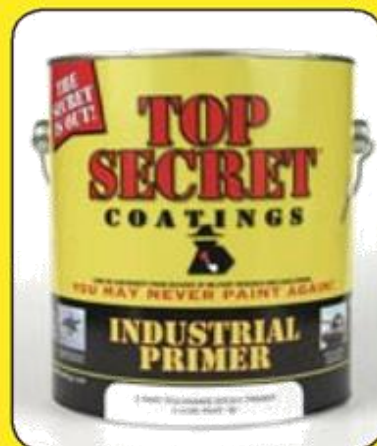
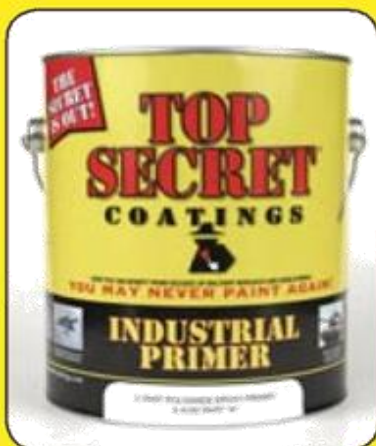
TS-6390 Ever-Last Epoxy Primer is a high quality, two-component, multi-purpose, and fast-drying epoxy polyamide primer. It was formulated to provide outstanding adhesion, extra durability, and resistance to strong chemicals, spilled fuel, acids, alkalis, solvents, salt, and corrosion over a variety of substrates.

TS-6390 was specially formulated to outperform all one-part primers on concrete, wood, or metal substrates. It can be used in high traffic and high abuse industrial applications or in extremely harsh environments.

This product is the recommended primer undercoat for use with TS-66 Supreme Urethane or TS-6433 Ever-Last Epoxy. TS-6390 is also recommended for use on concrete, ferrous metals, prepared steel, fiberglass, and aluminum. Suitable for use on all interior and exterior surfaces.

### PRODUCT FEATURES

- Excellent For Ferrous and Nonferrous Metals
- High Build, Sandable Formula
- Superior Adhesion, One Coat Coverage
- Prevents Chipping, Cracking & Peeling
- Seals & Protects
- Easy Application
- Fast Drying, Cures Quickly
- Allows Low Temperature Application
- Economical To Use



# PERFORMANCE DATA SHEET

TS-6390 Ever-Last Epoxy Primer  
(Two-Component)

**PRODUCT TYPE:** Polyamide Epoxy Primer

**DESCRIPTION:** is a two-component polyamide epoxy primer that provides an exceptionally tough base coat that is guaranteed to last. It provides superior adhesion, protection and durability in heavy-duty applications. It is acceptable for areas subjected to motorized traffic and may be used above or below the waterline on most vessels. TS-6390 is a high quality primer acceptable for use on concrete, steel, aluminum, wood, and more.

**Intended Use:** For use on steel, aluminum, fiberglass, composite, concrete, masonry, and wood surfaces. Can also be used for motorized vehicles, aircraft, boats, equipment, tools, guns, hunting stands, walkways, ramps, steps, bridge ways and numerous other industrial and residential applications.

## PHYSICAL CHARACTERISTICS

**VISCOSITY:** N/A

**DRY TO TOUCH:** 2 hours

**TACK FREE:** 5-6 hours

**DRY HARD:** 8 hours

**TIME TO RECOAT:** 24-48 hours

**POT LIFE:** 4-6 hours

**WEIGHT SOLIDS:** N/A

**VOLUME SOLIDS:** N/A

**WEIGHT PER GALLON:** N/A

**V.O.C.:** 500 grams per liter

**FLASH POINT:** N/A

**PRACTICAL COVERAGE:** 200-300 square feet per gallon depending on the surface

**SURFACE PREPARATION:** Surface must be clean and dry properly and free of all foreign agents and loose particles. Previously painted glossy surfaces should be dulled with sandpaper and cleaner. Steel, aluminum, fiberglass and concrete: Should be etched with TS-695 Etching Cleaner. For optimum adhesion over bare aluminum: Apply fog coat of SM-117 Pre-Wash.

**APPLICATION:** Mix equal parts A with equal parts B. Apply by brush, roller, or spray.

**THINNING:** Thinning is not recommended. If absolutely necessary use TS-605 thinner or xylene.

**CLEAN-UP:** Equipment and tools may be cleaned with TS-605 thinner or xylene.