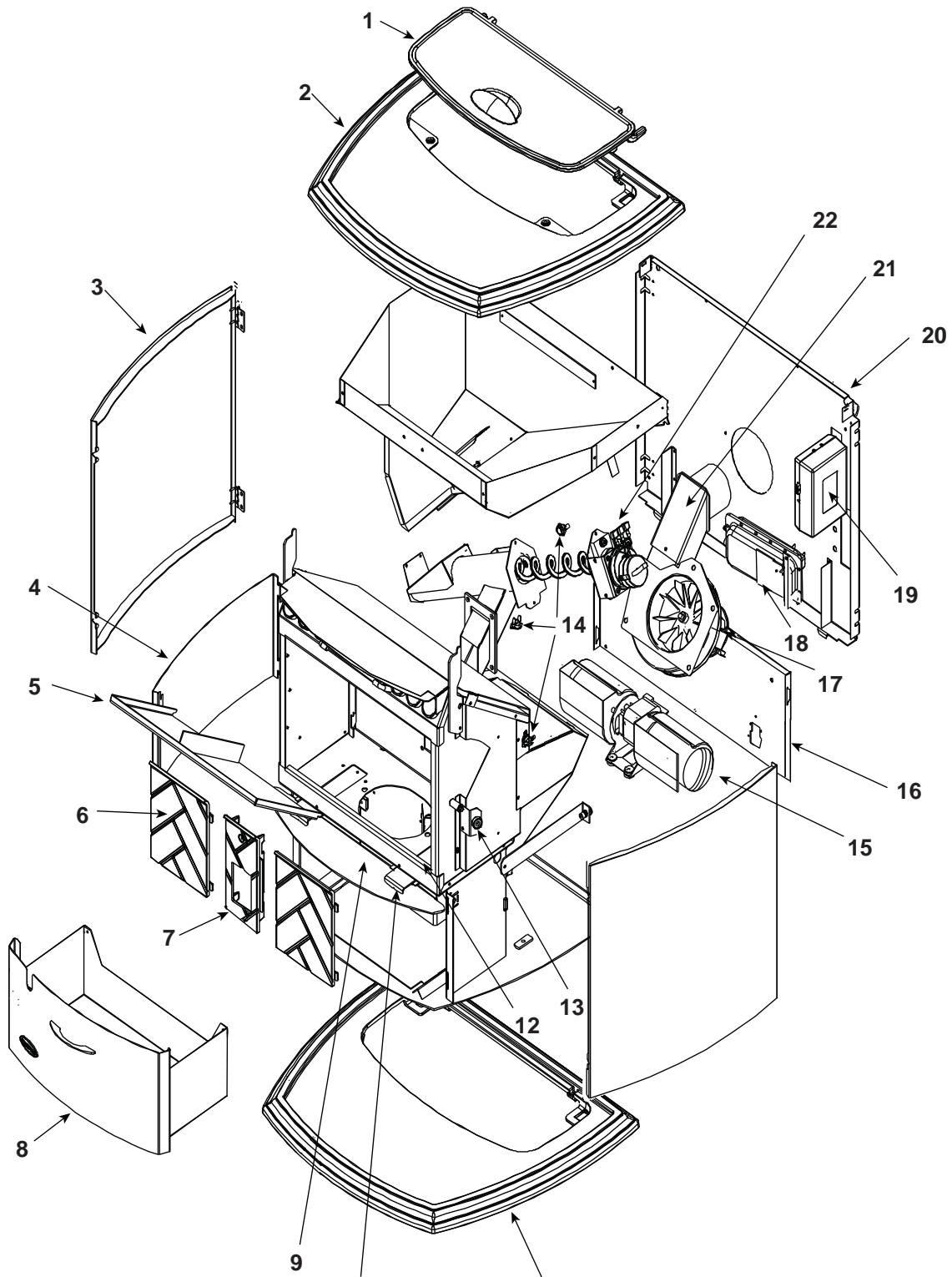


SANTA-FE (6/03 - 4/04), SANTAFE-B (4/04 - 7/09), SANTAFE-B1 (10/05 - 7/09)



Part number list on following page.

IMPORTANT: THIS IS DATED INFORMATION. Parts must be ordered from a dealer or distributor. **Hearth and Home Technologies does not sell directly to consumers.** Provide model number and serial number when requesting service parts from your dealer or distributor.

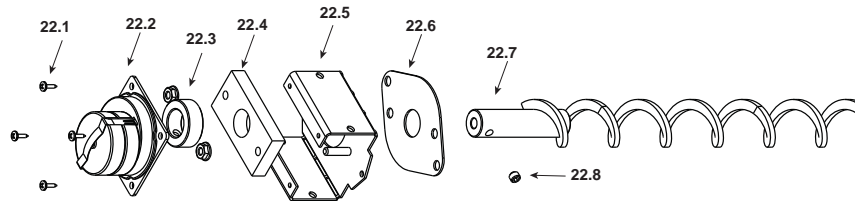


**Stocked
at Depot**

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
1	Hopper Lid Assembly		7001-007	
	Hopper Lid		7001-129	
	Hopper Lid Stop		7001-131	
2	Top Assembly		7001-016	
	Bumper, Rubber	Pkg of 12	SRV224-0340/12	
3	Side Curtain Assembly	Pre 1628125	7001-008	
		Post 1628125	SRV7001-023	
4	Curtain, Pedestal Side		7001-169	
5	Baffle Assembly		UK-30KPEL	Y
6	Brick, Left / Right, Cast		414-0270	
7	Brick, Center, Cast		414-0260	
8	Ash Pan Assembly		7001-004	
	Logo, Quadra-Fire, Black	Pkg of 10	7000-649/10	
9	Ash Catcher		7001-116	
10	Plate, Ash Cleanout		7001-186	
11	Pedestal Base, Cast	No longer available	811-0840	
12	Deflector, Bottom Airwash		413-0680	
13	Bracket, Magnet		7001-175	
14	Snap Disc, 110-20 (Lower)		SRV230-1220	Y
	Snap Disc (Middle)	Pre 0071642320	230-1960	Y
		Post 0071642320	SRV7000-268	Y
	Snap Disc, Manual Reset #3 (Upper)		SRV230-1290	Y
15	Blower, Convection		812-4900	Y
	Blower Magnet	Pkg of 10	7019-188/10	
16	Pedestal Back		SRV7001-118	
17	Blower, Exhaust		812-4400	Y
	Gasket, Exhaust Blower (between...)	...Housing & Stove	240-0812	Y
		...Motor & Housing	812-4710	Y
18	Vacuum Switch		SRV7000-531	Y
19	Control Board 3 Speed		SRV7000-704	Y
20	Back		SRV7001-173	
21	Exhaust Transition Assembly		SRV7001-009	

Additional service part numbers appear on following page.

#22 Feed Assembly



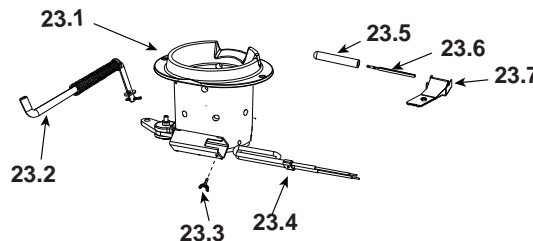
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Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
22	Feed Assembly		812-4760	Y
22.1	Screw 8-32 x 3/8	Pkg of 40	225-0500/40	Y
22.2	Feed Motor		812-4421	Y
22.3	Collar, Set, 7/8		229-0520	
22.4	Bearing, Feed System, Nylon		410-0552	Y
22.5	Feed Motor Bracket Assembly	No longer available	7001-039	
22.6	Gasket, Feed Motor		240-0731	Y
22.7	Feed Spring Assembly (Only)		SRV7001-046	Y
22.8	Screw, 5/16-18 x 1/4	Pkg of 25	225-0550/25	Y
	Plate, Feed Motor Mount	No longer available	412-0240	

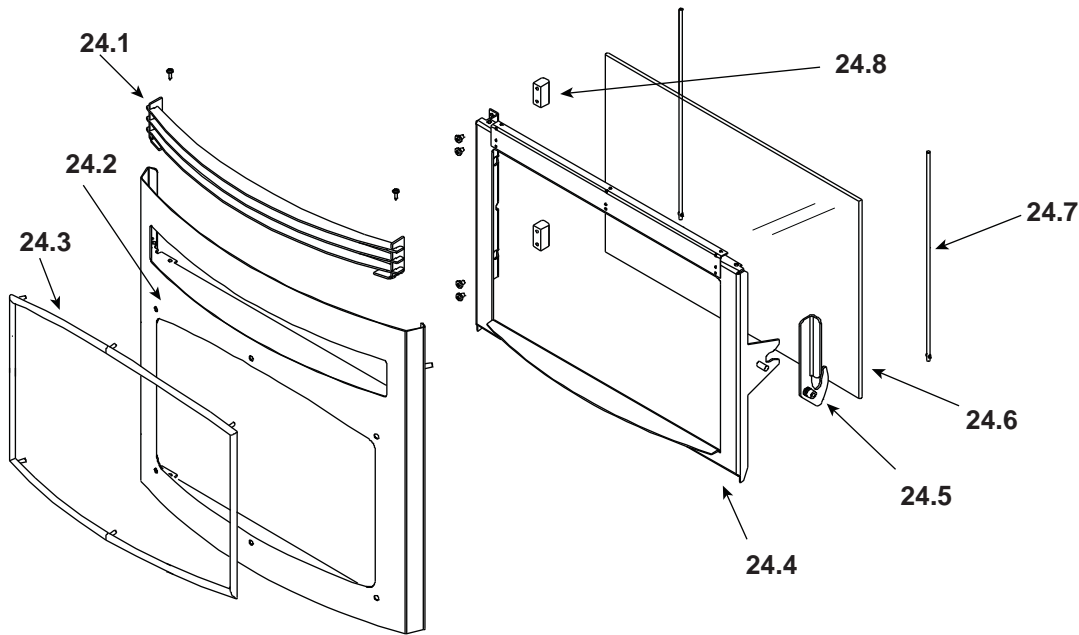
#23 Firepot, Ignitor, & Thermocouple



23.1	Firepot Assembly		SRV414-5200	Y
	Bolt, Firepot, 1-1/4" Long	Pkg of 25	225-0120/25	
	Bushing, Firepot		410-8320	
23.2	Floor, Firepot		414-0290	Y
	Gasket, Firepot		240-0930	Y
	Nut, Lock 1/4-20	Pkg of 25	226-0090/25	
23.3	Pull Rod Assembly		7001-010	Y
	Spring, Firepot		200-2050	
23.4	Wing Thumb Screw 8-32X1/2	Pkg of 24	7000-223/24	Y
23.5	Heating Element Assembly 18" (Loop Igniter)	Pkg of 1	SRV7000-462	Y
		Pkg of 10	SRV7000-462/10	Y
23.6	Thermocouple Clamp		SRV7001-203	Y
23.7	Thermocouple		812-4470	Y
23.8	Thermocouple Cover	Pkg of 10	812-4920	

Additional service part numbers appear on following page.

#24 Door and Face Assembly



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Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
24.1	Grill Assembly	No longer available	LVGRL-SF-GD	
		No longer available	LVGRL-SF-NL	
24.2	Face Assembly	Face Only	7001-026	Y
		Face & Door	7001-024	
24.3	Trim, Door	No longer available	DT-SF-NB	
		No longer available	DT-SF-GD	
		No longer available	DT-SF-NL	
24.4	Door Assembly (pre - top, post - bottom air wash)	Pre 1630507	7001-031	
		Post 1630507	7001-035	
24.5	Door Latch Assembly		7001-042	
24.6	Glass Assembly/w Gasket - 17-1/4 in. W x 11-5/8 in. H		7001-038	Y
	Gasket, Tadpole, 3/8 - Field Cut to Size	10 Ft	842-5130	Y
	Nut, Ser Flange Small 1/4-20	Pkg of 24	226-0130/24	Y
24.7	Retainer, Rope		7001-192	
24.8	Hinge, Female		450-2910	
	Stud, Pem, 1/4-20 X 1/2	Pkg of 24	229-0130/24	Y
	Tape, Door Corner - Field Cut to Size	1 Ft	SRV7027-227	Y

Additional service part numbers appear on following page.

