



# KING KING CANADA

## 16GA. X 2" N TYPE MEDIUM CROWN STAPLER

03/2015



MODEL: 8216S-2

# INSTRUCTION MANUAL

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# WARRANTY INFORMATION

<b>2-YEAR LIMITED WARRANTY FOR THIS 16 GA. MEDIUM CROWN STAPLER</b>	<b>KING CANADA TOOLS OFFERS A 2-YEAR LIMITED WARRANTY FOR NON-COMMERCIAL USE.</b>
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## **PROOF OF PURCHASE**

Please keep your dated proof of purchase for warranty and servicing purposes.

## **REPLACEMENT PARTS**

Replacement parts for this product are available at our authorized King Canada service centers across Canada.

## **LIMITED TOOL WARRANTY**

King Canada makes every effort to ensure that this product meets high quality and durability standards. King Canada warrants to the original retail consumer a 2-year limited warranty as of the date the product was purchased at retail and that each product is free from defects in materials. Warranty does not apply to defects due directly or indirectly to misuse, abuse, normal wear and tear, negligence or accidents, repairs done by an unauthorized service center, alterations and lack of maintenance. King Canada shall in no event be liable for death, injuries to persons or property or for incidental, special or consequential damages arising from the use of our products.

To take advantage of this limited warranty, return the product at your expense together with your dated proof of purchase to an authorized King Canada service center. Contact your retailer or visit our web site at [www.kingcanada.com](http://www.kingcanada.com) for an updated listing of our authorized service centers. In cooperation with our authorized serviced center, King Canada will either repair or replace the product if any part or parts covered under this warranty which examination proves to be defective in workmanship or material during the warranty period.

## **NOTE TO USER**

This instruction manual is meant to serve as a guide only. Specifications and references are subject to change without prior notice.

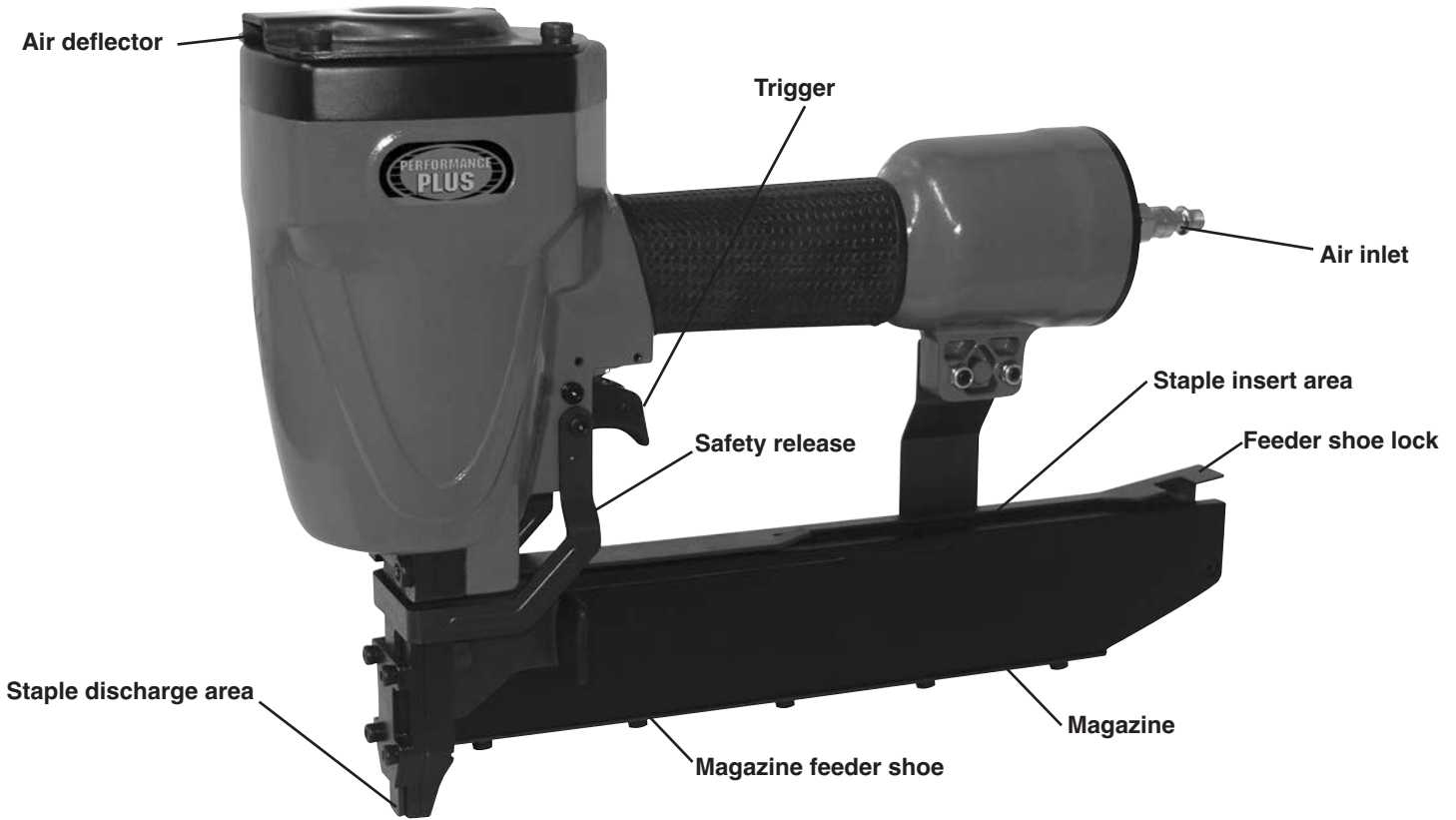
## **PARTS DIAGRAM & PARTS LISTS**

Refer to the Parts section of the King Canada web site for the most updated parts diagram and parts list.

**KING CANADA INC. DORVAL, QUÉBEC, CANADA H9P 2Y4**

**[www.kingcanada.com](http://www.kingcanada.com)**

# GETTING TO KNOW YOUR STAPLER



## SPECIFICATIONS

<b>Model</b> .....	8216S-2
<b>Air inlet</b> .....	1/4" NPT
<b>Compressed air:</b>	
Maximum permissible operating pressure .....	120 PSIG (8.3 bar)
Recommended operating pressure range .....	70-120 PSI
<b>Staple range</b> .....	16ga. x 7/16" N Type medium crown staples from 3/4" to 2"
<b>Width</b> .....	1.60mm
<b>Thickness</b> .....	1.40mm
<b>Staple capacity</b> .....	80 staples

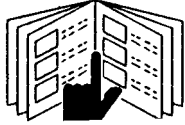
### Features:

- Powerful stapler drives standard 16 ga. x 7/16" crown staples from 3/4" to 2"
- Special one piece hardened driver for long, trouble-free performance
- Sequential and bump firing modes
- 70-120 PSI operating pressure
- Comes with 1/4" air inlet, safety glasses, oiler, hex. keys & sturdy carrying case

**A V A I L A B L E**  
**K I N G I N D U S T R I A L**  
**16 GA. N TYPE STAPLES**

<b>NS-1632</b>	<b>1-1/4"</b>	<b>(32MM APPROX.)</b>
<b>NS-1638</b>	<b>1-1/2"</b>	<b>(38MM APPROX.)</b>
<b>NS-1645</b>	<b>1-3/4"</b>	<b>(45MM APPROX.)</b>
<b>NS-1650</b>	<b>2"</b>	<b>(51MM APPROX.)</b>

# SAFETY INSTRUCTIONS



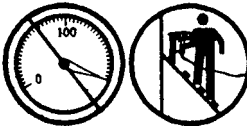
- Read and understand this manual and all the safety instructions before operating this stapler. If you have any questions, please contact our authorized service centres or retailers for help.



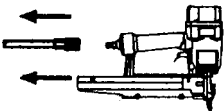
- Never allow the use of flammable gases as a power source for the stapler. Use filtered, lubricated and regulated compressed air only.



- Never use gasoline or other flammable liquids to clean this stapler. Vapors in the stapler will ignite by a spark and cause the stapler to explode.



- Do not exceed the maximum permissible operating pressure of this stapler (120 PSIG).



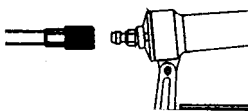
- Disconnect the stapler from its air supply before clearing jams, servicing, adjusting and while the stapler is not in use.



- Do not keep the trigger pulled on contact safety trip mechanism when carrying or holding the stapler. Never carry the stapler by the air hose or pull on the air hose to move the stapler.



- At the workplace, always wear protective equipment such as Z87 safety glasses, hearing and head protection.



- Do not use a check valve or any other fitting which allows air to remain in the stapler.



- Do not place your hand or any part of your body in the staple discharge area of the stapler when connecting or disconnecting from the air supply.



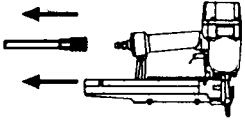
- Never point any operational staple driving tool at yourself or at any other person.

# LUBRICATION AIR SUPPLY AND CONNECTIONS

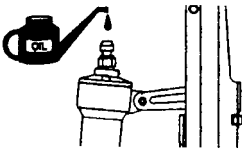
## LUBRICATION AND MAINTENANCE



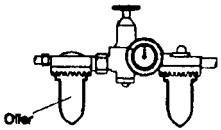
- Your stapler needs to be lubricated before and after the first time you use it.



- Disconnect the air supply from the stapler before lubricating.



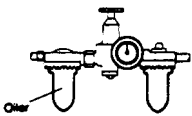
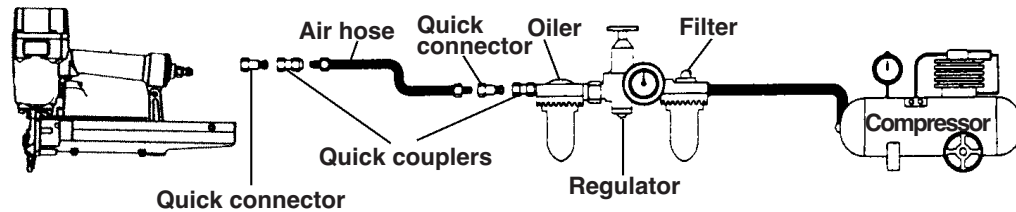
- Turn the stapler so that the inlet is facing up and put **ONE DROP** of high speed spindle oil or oil without detergent into the air inlet. Never use detergent oil or additives. Operate the stapler briefly after adding oil.



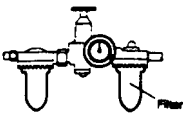
- Wipe off excessive oil at the exhaust. Excessive oil will damage O-rings of the stapler. If a in-line oiler is used, manual lubrication through the air inlet is not required on a daily basis.

## AIR SUPPLY AND CONNECTIONS WARNING!

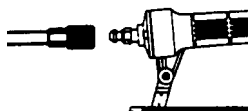
THE FOLLOWING ILLUSTRATION SHOWS THE CORRECT MODE OF CONNECTION TO THE AIR SUPPLY SYSTEM WHICH WILL INCREASE THE EFFICIENCY AND USEFUL LIFE OF THE STAPLER.



- Many air tool users find it convenient to use an oiler to help provide oil circulation through the tool and it increases the efficiency and useful life of the tool. Check oil level in the oiler daily.



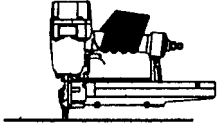
- Many air tool users find it convenient to use a filter to remove moisture and impurities which can rust or wear internal parts of the tool. A filter also increases the efficiency and useful life of the tool. The filter must be checked on a daily basis and, if necessary, drained.



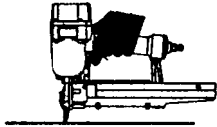
- For better performance, install a 3/8" quick connector (1/4" NPT threads) with an inside diameter of .315" on your tool and a 3/8" quick coupler on the air hose.

# CONTACT SAFETY TRIP MECHANISM

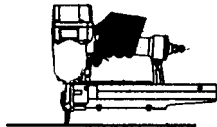
## OPERATING A CONTACT SAFETY TRIP TOOL:



- The operator is required to have the finger off the trigger and the nose of the stapler to be placed on the workpiece.

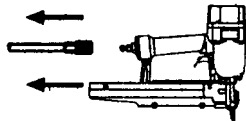


- The contact safety trip mechanism is then depressed against the workpiece and the trigger is pulled to drive the staple.

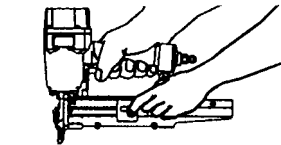


- The trigger is released after each staple is driven.
- Move the stapler to the next location and repeat the above procedure.

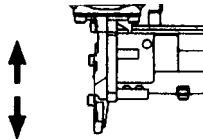
## VERIFICATION



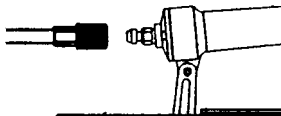
- Disconnect the air supply from the air inlet.



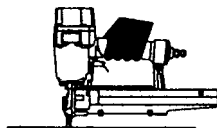
- Empty all staples from the magazine.



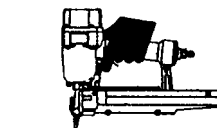
- Make sure the trigger and the contact safety trip mechanism moves up and down without sticking.



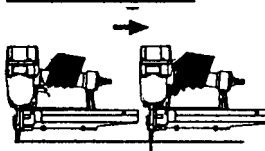
- Connect the air supply to the stapler air inlet.



- Depress the contact safety trip mechanism against the workpiece without pulling the trigger. The stapler must not cycle. **Never use the tool if a cycle occurs.**



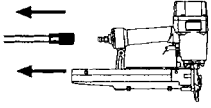
- Hold the stapler clear of the workpiece. The contact safety trip mechanism should return to its original down position. Pull the trigger. The tool must not cycle. **Never use the stapler if a cycle occurs.**



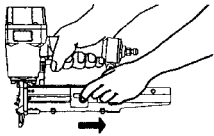
- Depress the contact safety trip mechanism against the workpiece and pull the trigger, the stapler must cycle.

# LOADING STAPLER & CLEARING JAMS

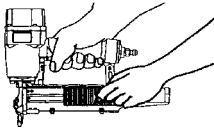
## LOADING STAPLER MAGAZINE



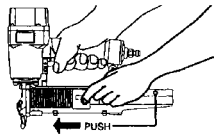
- Disconnect the air hose from the stapler air inlet.



- Pull all the way back on the feeder shoe until it reaches the feeder shoe lock, lift feeder shoe to engage the lock.



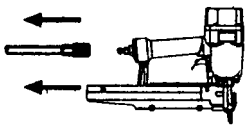
- Place a stick of staples over the hanging rail of the magazine so that the legs of the staples straddle.



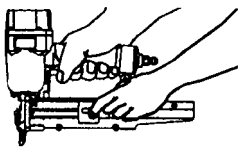
- Unlock the feeder shoe and release the feeder shoe forward.

## CLEARING JAMS

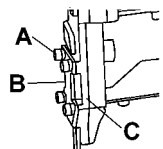
**Disconnect the stapler from the air compressor before adjusting, clearing jams, servicing, relocating and during non-operation.**



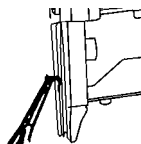
- Disconnect the air hose from the stapler air inlet.



- Pull back on the feeder shoe, lock it into place and remove all staples.



- Remove 4 cap screws (A), lower front plate (B) and front plate (C).



- Remove jammed staple, replace front plate, lower front plate and cap screws securely.

# OPERATING YOUR STAPLER

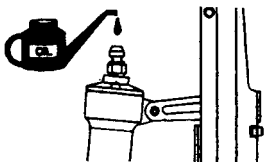


## OPERATING YOUR STAPLER

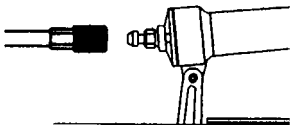
**WARNING!** protect your eyes and ears. Wear Z87 safety glasses with side shields. Wear hearing protection. Employers are responsible for ensuring the user or anyone near the stapler wears the above mentioned safety protection.



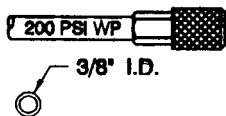
**WARNING!** Check and replace any damaged or worn components.



- Add one/two drops of 30W oil for air tools into the air inlet.



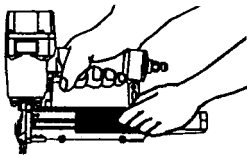
- Install a quick connect fitting to the stapler.



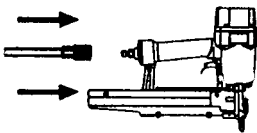
- Connect the stapler to an air compressor using a 3/8" I.D. hose. Make sure the magazine does not contain any staples and that the air hose has a rated working pressure exceeding 200 psi and a female quick coupler.



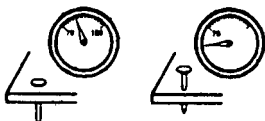
- Regulate the air pressure to obtain 85 psi. Check the operation of the contact safety trip mechanism following the instructions in this manual.



- Load magazine with staples following the instructions in this manual.



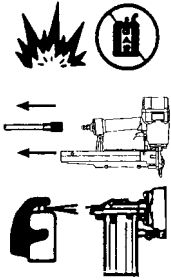
- Reconnect the air hose to the stapler air inlet.



- Test for proper staple penetration by driving staples into scrap wood. If the nails do not achieve the desired penetration, regulate the air pressure to a higher setting until the desired penetration is achieved. Do not exceed 100 psi.



# MAINTENANCE & TROUBLESHOOTING



## CLEANING YOUR STAPLER

- Never use gasoline or other flammable liquids to clean the stapler. Vapors in the stapler will ignite by a spark and cause the tool to explode and result in death or serious personal injury.
- Disconnect the air supply from the stapler.
- Remove tar buildup with #2 kerosene fuel oil or diesel fuel. Do not allow solvent to get into the cylinder or damage may occur. Dry off the tool completely before use.

## TROUBLESHOOTING CHART

**WARNING:** Stop using this tool immediately if any of the following problems occur. Serious personal injury could occur. Any repairs or replacements must be done by a qualified person or an authorized service centre only.

Problem	Cause	Solution
• Air leaking at trigger valve area.	• O-rings in trigger valve are damaged.	• O-rings must be replaced and safety trip mechanism must be verified.
• Air leaking between housing and nose.	• Loose screws in housing. • Damaged O-rings. • Bumper damage.	• Screws need to be tightened. • O-rings must be replaced. • Bumper needs to be replaced.
• Air leaking between housing and cap ass.	• Loose screws. • Damaged seal.	• Screws need to be tightened. • Seal must be replaced.
• Stapler skips a staple.	• Worn bumper. • Dirt in stapler nose. • Dirt or damage prevents staples from moving freely in the magazine. • Inadequate air flow to stapler.  • Worn O-ring on piston or lack of lubrication. • Damaged O-rings on trigger valve. • Air leaks. • Cap seal is leaking.	• Bumper needs to be replaced. • Clean. • Magazine must be cleaned.  • Fitting hose and air compressor need to be checked. • O-rings must be replaced, lubricate.  • O-rings must be replaced. • Tighten screws and fittings. • Seal needs to be replaced.
• Stapler runs too slowly or has loss of power.	• Stapler is not sufficiently lubricated. • Broken spring in cap assembly. • Exhaust port in cap is blocked.	• Lubricate. • Spring needs to be replaced. • Replacd Damaged internal parts.
• Jammed staples.	• Driver guide worn or damaged. • Staples are bent. • Magazine or nose screws are loose. • Damaged driver.	• Replace driver guide. • Replace with undamaged staples. • Screws need to be tightened. • Replace driver.

## REPLACEMENT DRIVER, BUMPER & O-RING REPAIR KITS

After prolonged use of your Stapler, the internal O-rings, Bumper & Driver may have to be replaced caused by wear & tear. To repair, a complete Driver, Bumper & O-ring Replacement Accessory Kit is available for your Stapler (model: KW-147). Contact your local King Canada distributor for more information.



KW-147