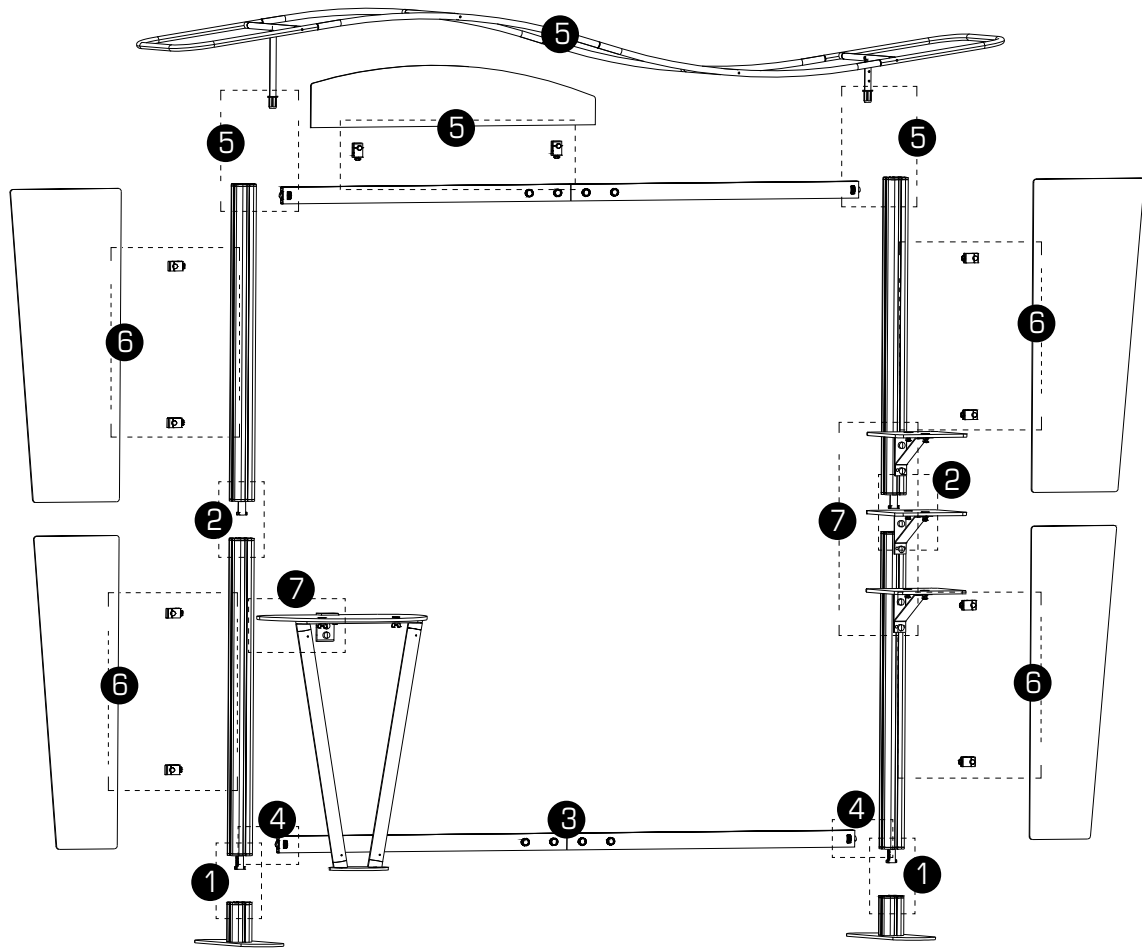
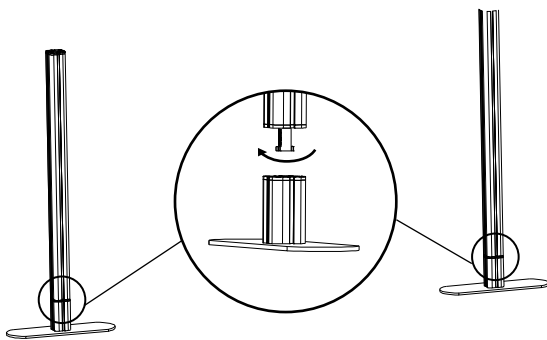


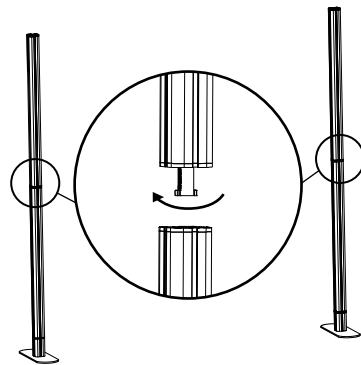
Frame Assembly



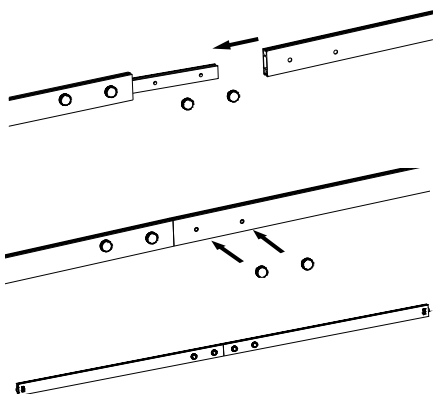
Key: Numbers [●#] represents steps



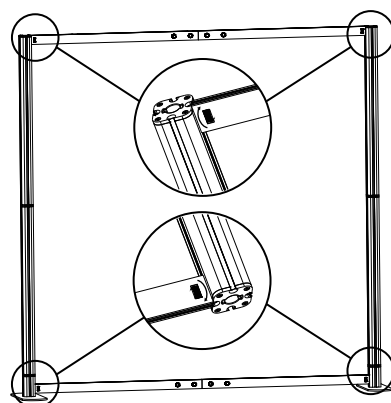
STEP 1



STEP 2

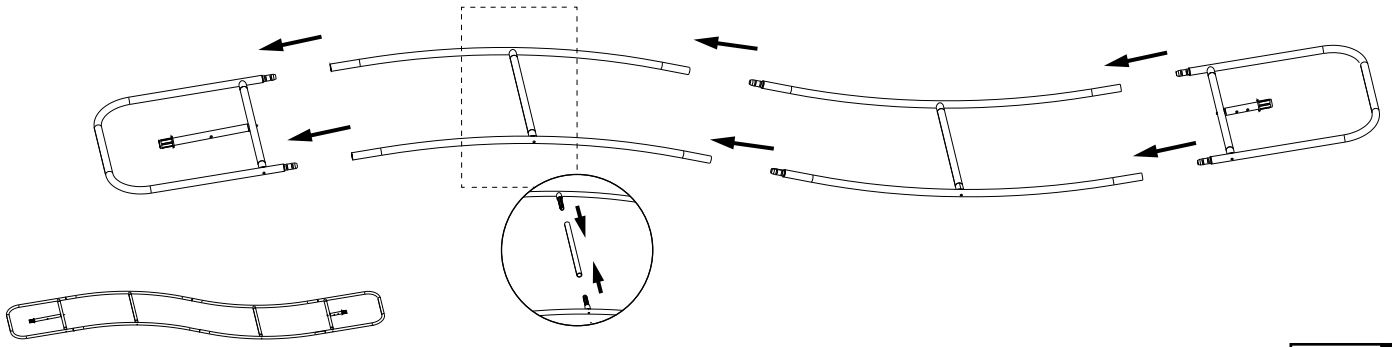


STEP 3

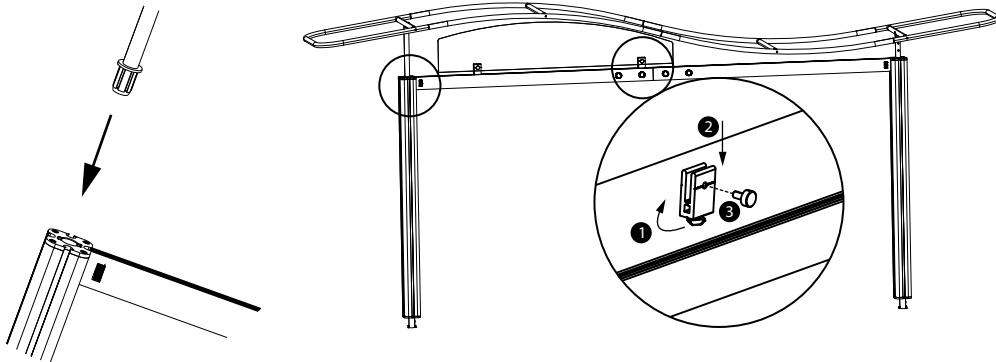


STEP 4

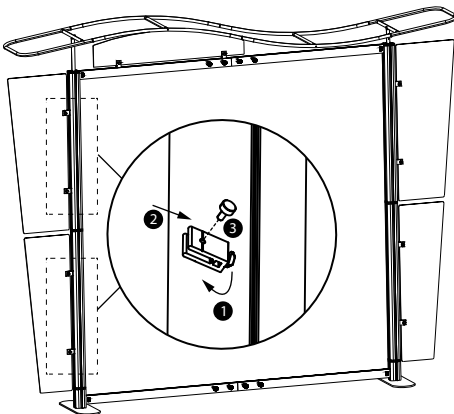
Arch Frame



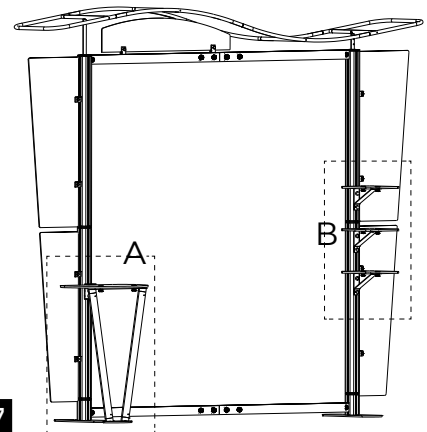
STEP 5



STEP 6



STEP 7



Completed Display

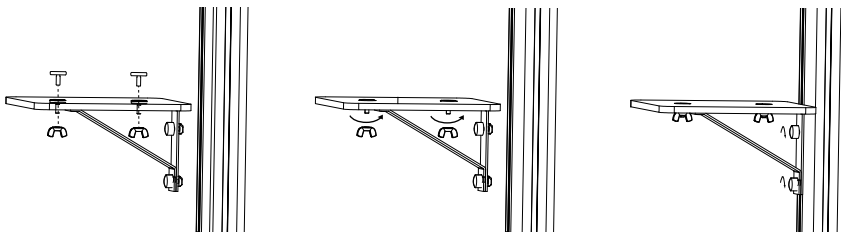


Table A

Table B

