
 This symbol indicates a warning. Failure to follow this warning may result in serious injury or death.


 This symbol indicates a special notice. Failure to heed this notice may negatively affect slip-on performance and functionality, or damage the slip-on itself or the product to which it is being attached.


ENSURE THAT THE FOLLOWING PARTS HAVE BEEN INCLUDED IN THE KIT:


- 1 BRUTE FORCE Slip-On (Left)
- 1 BRUTE FORCE Slip-On (Right)
- 2 Exhaust Clamps
- 1 Installation Instructions


SUGGESTED TOOLS:

Socket set and ratchet, set of combination wrenches, penetrating oil (WD-40)

 Read and understand all **STEPS** in the instructions before starting the installation.

 PROTECT YOURSELF AND OTHERS FROM POTENTIAL INJURY AND PROPERTY DAMAGE OR LOSS. PAY CLOSE ATTENTION TO ALL INSTRUCTIONS, WARNINGS, CAUTIONS, AND NOTICES REGARDING THE INSTALLATION, USE, AND CARE OF THIS PRODUCT.

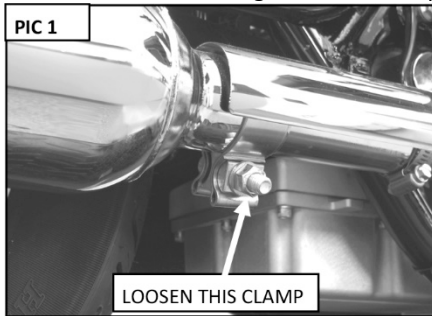
 Park the motorcycle on a hard, level surface and turn off the ignition. Allow the engine and exhaust system to cool. Failure to do so may result in the severe burns.

 It is the end user's responsibility to ensure that all the fasteners are tightened before operation of the motorcycle. Bagger Brothers will not provide warranty coverage on products or components lost or damaged due to improper installation or lack of maintenance. Periodic inspection and maintenance are required on all fasteners.

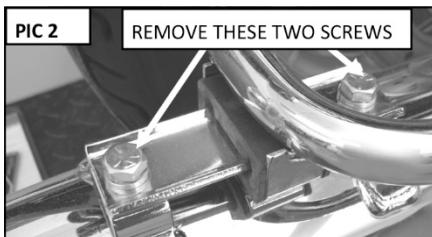
BAGGER BROTHERS DOES NOT WARRANTY ANY CHROME EXHAUST PRODUCTS AGAINST DISCOLORATION! Discoloration is not a defect in chrome. All chrome exhaust systems will turn color. Chrome discoloration is a result of heat. The more heat the chrome is exposed to, the quicker and more severe the discoloration will be.

STEP 1 Remove the saddlebags from the bike and set aside to prevent damage.

STEP 2 Loosen the large exhaust clamp shown in **PIC 1**; slide the clamp forward and off of the muffler.



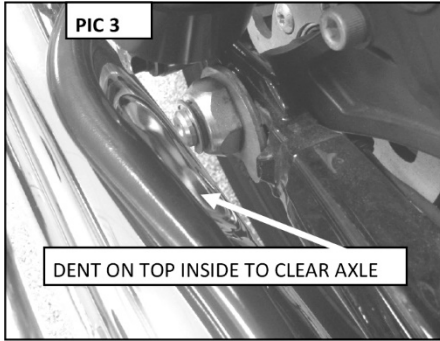
STEP 3 Remove the two hex head bolts shown in **PIC 2**; set them aside, they will be re-used.




STEP 4 Remove the existing muffler; twist and pull the muffler until it slides off the head pipe.

NOTE: A few drops of a penetrating oil (WD-40) applied near head pipe/muffler joint will aid in removal of the muffler.

STEP 5 Refer to **PIC 3**. Install the included clamps onto the BRUTE FORCE Slip-Ons.



STEP 6 Slide the BRUTE FORCE Slip-Ons onto the head pipes. Make sure the mufflers go onto the head pipe past the ends of the expansion slots.

 Ensure that the Bagger Brothers badge is facing outward and the dent at the top of the muffler is on the inside, facing the axle.

STEP 7 Reinstall the two stock fasteners removed in **STEP 3**; you may need to adjust the position of the BRUTE FORCE Slip-Ons to get the threaded holes to align.

STEP 8 Tighten the clamp from **STEP 5**.

STEP 9 Tighten the two fasteners from **STEP 7**.

STEP 10 Repeat STEP 2 through STEP 9 for the other side of the motorcycle. Once finished, reinstall the saddlebags.

LIMITED WARRANTY

Bagger Brothers warrants that any BRUTE FORCE Slip-Ons, shall be free of defects in materials & workmanship for a period of one (1) year from the date of purchase by the consumer excepting the following provisions:

1. Bagger Brothers shall have no obligation in the event the customer is unable to provide a receipt showing the date the customer purchased the slip-ons.
2. These slip-ons must be properly installed, maintained & operated under normal conditions.
3. Bagger Brothers shall not be liable for any consequential & incidental damages, including labor & paint, resulting from failure of a Bagger Brothers product, failure to deliver, delay in delivery, delivery in nonconforming condition, or for any breach of contract or duty between Bagger Brothers & a customer.
4. BRUTE FORCE Slip-Ons products are often intended for use in specific applications. Bagger Brothers makes no warranty if a Bagger Brothers product is used in applications other than intended.
5. Slip-ons are warranted for manufacturing defects only. There is no warranty on exhaust pipes & mufflers regarding any discoloration. Discoloration or "blue-ing" is caused by tuning characteristics, exhaust timing, carburetor jetting, overheating, etc. & is not caused by defective manufacturing.
6. Merchandise purchased directly from Internet auction sites or any other third party seller is considered sold AS-IS & shall not carry a Bagger Brothers warranty. All warranty claims must be directed to the original seller. If unsure, please contact the seller to verify they are an authorized Bagger Brothers retailer.

RETURN POLICY

Merchandise determined to be defective may be returned up to one year from the date of purchase. Returns must be processed through original seller. Returned merchandise for any other reason other than warranty claims must be in like new condition & subject to a 15% restocking fee. All returns are subject to inspection for determination of full or partial credit. Any returned part that shows evidence of being used or installed contrary to Bagger Brothers' instructions, &/or subjected to improper handling, packaging or return shipping by the customer, will not be eligible for exchange, refund or warranty consideration. All sales are final on discontinued or closeout merchandise.

RETURN INSTRUCTIONS

Contact Bagger Brothers at 954-526-6723. Be sure to have the following information available when you call:

- Name
 - Part number(s) to be returned
 - Copy of original invoice
 - Reason for return
1. Obtain R.M.A. number which shall remain active & valid for 30 days. (Important: Issuance of R.M.A. does not represent an authorized credit.)
 2. Please note: international customers are solely responsible for shipping and customs charges.
 3. Carefully package merchandise to avoid damage during shipment. Depending on its condition, original packaging may not be sufficient.
 4. Ship only those items for which the R.M.A. has been issued.
 5. Write the R.M.A. number prominently on the outside of package.
 6. Ship package freight PREPAID (C.O.D.s will not be accepted) to:

Bagger Brothers
3819 NW 49th Street
Tamarac, FL 33309