



**SURE CYCLE®**

U.S. Patent No. 6,418,833



## Magazine Tube Extension Kit

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### **M4-EXT Installation Instructions** **Benelli M4 - 12 gauge shotguns**

**WARNING: UNLOAD WEAPON BEFORE ATTEMPTING TO INSTALL ANY COMPONENT!!!**

1. Remove the forend cap and spacer from the magazine tube.
2. Remove the magazine spring retainer with snap ring pliers or gently pry it out with a flat screwdriver. Note: The magazine spring is under tension. USE CAUTION WHEN REMOVING THE RETAINER.
3. Remove the factory magazine spring and follower from the tube.
4. Thoroughly clean the interior of the magazine tube and LIGHTLY coat it with any lubricant.
5. Slide the barrel over the factory magazine tube.
6. Remove the collar from the extension tube and thread it firmly onto the magazine tube.
7. Slide the red follower into the factory tube with the solid end facing the receiver.
8. Carefully slide the extension tube through the barrel ring and thread it into the collar. DO NOT USE A WRENCH FOR THIS OPERATION. HAND TIGHTENING THE EXTENSION TUBE INTO THE COLLAR IS SUFFICIENT.
9. Insert the stainless spring into the now extended magazine tube. Compress the spring until the spring retainer can be pushed into the end of the tube. Press the retainer into the tube flush with the end.
10. Seat the forearm halves into the barrel ring and receiver. Screw on the forend cap.

**You are now ready to enjoy your new SURE CYCLE system.**