



# SURE CYCLE®



## Stainless Steel Magazine Upgrade Kit

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### **BNL-MAG Installation Instructions** **SBE, SBE II, M1, M2 and similar 12 gauge shotguns**

**WARNING: UNLOAD WEAPON BEFORE ATTEMPTING TO INSTALL ANY COMPONENT!!!**

1. Remove the forend cap and take out the factory 3 shot plug from the magazine tube. Some models may have the plug secured by the retainer. If so, proceed to step #2.
2. Remove the magazine spring retainer with snap ring pliers or gently pry it out with a flat screwdriver. Note: The magazine spring is under tension. **USE CAUTION WHEN REMOVING THE RETAINER.**
3. Remove the factory magazine spring and follower from the tube.
4. Thoroughly clean the interior of the magazine tube and **LIGHTLY** coat it with any lubricant.
5. Slide the new magazine follower into the tube with the solid end facing the receiver.
6. Slide the stainless steel magazine spring into the tube and carefully guide the spring coils into the magazine tube.
7. While pushing the spring into the tube, push the retainer into the end of the magazine tube. You may use snap ring pliers or simply press the retainer into the tube.
8. Gently tap the retainer into the end of the magazine tube until slightly below the end of the tube. **USE CARE TO PREVENT DAMAGING THE THREADS OF THE MAGAZINE TUBE.**
9. Insert the new 3 shot plug through the hole of the retainer and gently tap it in until the top of the shoulder is flush with the end of the magazine tube.
10. Reassemble the forend cap onto the barrel ring.

**You are now ready to enjoy your new SURE CYCLE system.**