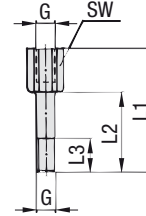


Stacking Bolt

Type AF (for Use with Safety Locking Plates SI / SIV)



Order Codes		Dimensions (mm/in)						Order Codes (Standard Options)
STAUFF	DIN	Thread G	L1	L2	L3 min.	Hex		
Stacking Bolt		*AF*2D*U*W3						
* Stacking Bolt							AF	
* STAUFF Group							2D	
* Thread code	Unified coarse (UNC) thread						U	
	Metric ISO thread						M	
* Material code	Carbon Steel, zinc/nickel-plated						W3	
	Stainless Steel V2A						W4	
	1.4301 / 1.4305 (AISI 304 / 303)						W4	
	Stainless Steel V4A						W5	
	1.4401 / 1.4571 (AISI 316 / 316 Ti)						W5	
Group	STAUFF	DIN	Dimensions (mm/in)				Order Codes (Standard Options)	
			Thread G	L1	L2	L3 min.	Hex	
1D	1		M6	34	20	12	11	
			1/4-20 UNC	1.33	.78	.47	.43	
							AF 1/1A/1D M W3	
							AF 1/1A/1D U W3	
2D	2		M8	33	20	12	12	
			5/16-18 UNC	1.30	.78	.47	.47	
							AF 2D M W3	
							AF 2D U W3	
3D	3		M8	44	29	12	12	
			5/16-18 UNC	1.73	1.14	.47	.47	
							AF 3D M W3	
							AF 3D U W3	
4D	4		M8	49	34	12	12	
			5/16-18 UNC	1.92	1.33	.47	.47	
							AF 4D M W3	
							AF 4D U W3	
5D	5		M8	61	46	12	12	
			5/16-18 UNC	2.40	1.81	.47	.47	
							AF 5D M W3	
							AF 5D U W3	

Stacking Bolts, type AF 1/1A/1D are also suitable for Standard Series, STAUFF Group 2.

All threaded parts are available with Metric ISO thread or unified coarse (UNC) thread according to dimension table. Alternative materials and surface finishings are available upon request. Consult STAUFF for further information.