

## **XYLEXIN MIXING CHART**

<b>PART A</b>	<b>PART B</b>	<b>TOTAL MIX</b>	<b>DEFOAMER (when Used)</b>	
			Ounces 16:1	Ounces 12:1
Ounces	Ounces	Ounces		
4 oz.	1	5	0.3125	0.4
8	2	10	0.625	0.85
16	4	20	1.25	1.65
24	6	30	1.875	2.5
32	8	40	2.5	3.3
40	10	50	3.125	4.165
48	12	60	3.75	5
64	16	80	5	6.65
80	20	100	6.25	8.35
102.4	25.6	128	8	10.65
1 GAL	32	160	10	13.35
192	48	240	15	20
2 GAL	64	320	16	26.65

**NOTES:**

1. With all Xylexin products ALWAYS mix part A and part B together before adding any thinner or defoamer.
2. Use defoamer only if rolling the product onto substrate. If defoamer is used on a first coat you must sand and wipe the surface with a damp lacquer thinner rag before applying the second coat.
3. Use thinner for porous substrates to achieve greater penetration for superior adhesion.
4. Strain products after being mixed to minimize the chance of particles in the finish.
5. For small mixing amounts use a syringe to be more precise.
6. Xylexin products must be mixed exactly at a 4:1 ratio there is no room for error.
7. **Defoamer is figured between a 12 to 1 ratio and a 16 to 1 ratio, depending on flow amount desired.**